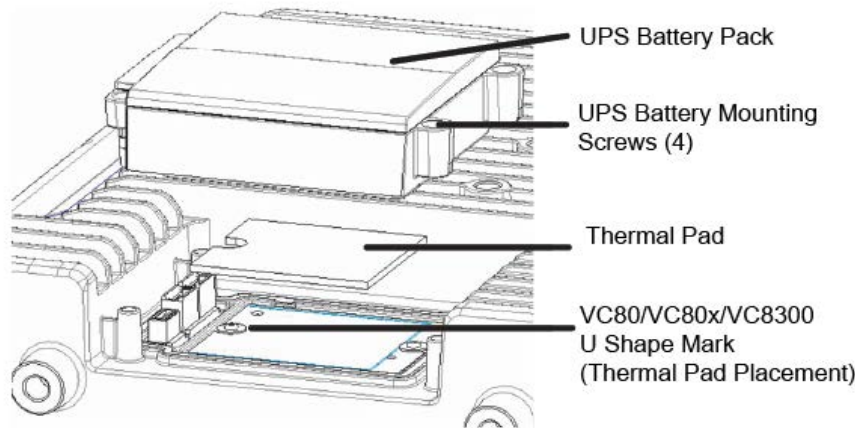


VC80, VC80x, or VC8300 UPS Battery Pack and Thermal Pad Installation Instructions



Important NOTICE TO EXISTING VC8X CUSTOMERS.
Due to battery enhancements, the VC8x requires a firmware update.

VC80	- Firmware version: 1.3.20 or higher - The firmware and release/update instructions will be available for download at the beginning of December 2024. - VC80 Support Page, zebra.com/vc80-info.
VC80x	- Firmware version: 3.3.04 or higher - The firmware and release/update instructions will be available for download at the end of November 2024. - VC80x Support Page, zebra.com/vc80x-info.
VC8300 (8-inch and 10-inch)	- Firmware version: 3.3.04 or higher - The firmware and release/update instructions are available for download. - VC8300 Support Page, zebra.com/vc8300-info.



Note: Only use a Torx T10 screwdriver.

Following are the instructions install the VC80, VC80x, or VC8300 UPS battery pack and thermal pad:

1. Power the VC80, VC80x, or VC8300 off and remove external power.
2. Unscrew the (4) UPS battery mounting screws from the old UPS battery pack.
3. Remove the old UPS battery pack and thermal pad from the VC80, VC80x, or VC8300.
4. Remove the protective film from both sides of the new thermal pad.
5. Place the new thermal pad on the U shape mark area of the VC80, VC80x, or VC8300.
6. Install or insert the new UPS battery and press down firmly to engage the battery into VC80, VC80x, or VC8300 connector and seat the battery into the battery cavity.
7. Screw the (4) UPS battery mounting screws on the new UPS battery in the following sequence:
 - a) Top left
 - b) Bottom right
 - c) Top right
 - e) Bottom left.
8. Torque the screws to 5.2 lb-in (6kgf-cm).

