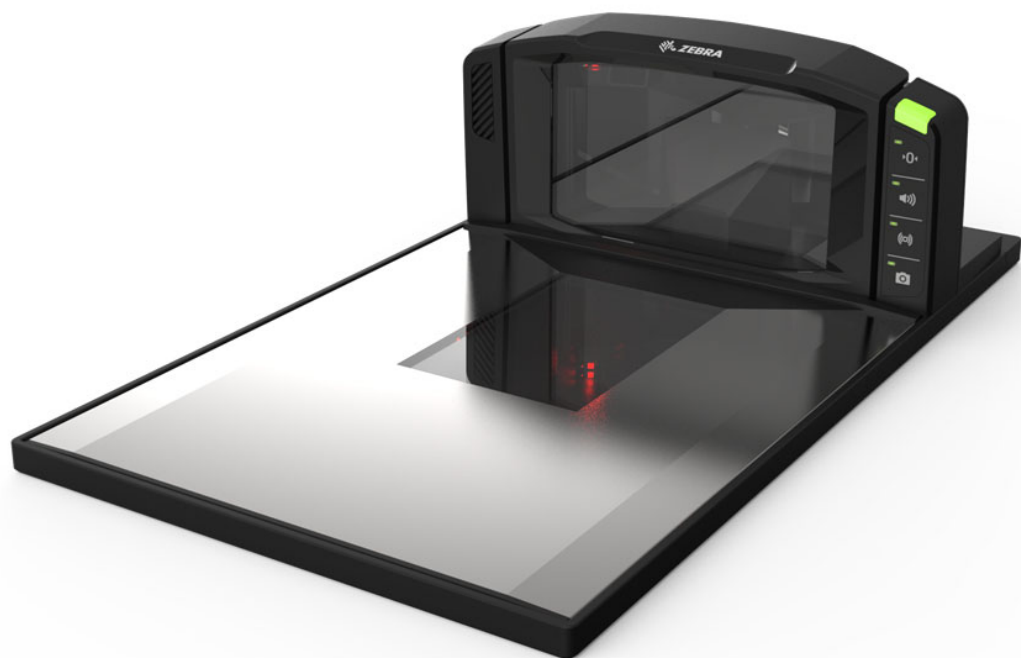




MP7000



Scanner Scale

Bar Code Programming Guide



MP7000 SCANNER SCALE BAR CODE PROGRAMMING GUIDE

MN-002912-12EN

Revision A

April 2025

No part of this publication may be reproduced or used in any form, or by any electrical or mechanical means, without permission in writing from Zebra. This includes electronic or mechanical means, such as photocopying, recording, or information storage and retrieval systems. The material in this manual is subject to change without notice.

The software is provided strictly on an “as is” basis. All software, including firmware, furnished to the user is on a licensed basis. Zebra grants to the user a non-transferable and non-exclusive license to use each software or firmware program delivered hereunder (licensed program). Except as noted below, such license may not be assigned, sublicensed, or otherwise transferred by the user without prior written consent of Zebra. No right to copy a licensed program in whole or in part is granted, except as permitted under copyright law. The user shall not modify, merge, or incorporate any form or portion of a licensed program with other program material, create a derivative work from a licensed program, or use a licensed program in a network without written permission from Zebra. The user agrees to maintain Zebra’s copyright notice on the licensed programs delivered hereunder, and to include the same on any authorized copies it makes, in whole or in part. The user agrees not to decompile, disassemble, decode, or reverse engineer any licensed program delivered to the user or any portion thereof.

Zebra reserves the right to make changes to any product to improve reliability, function, or design.

Zebra does not assume any product liability arising out of, or in connection with, the application or use of any product, circuit, or application described herein. No license is granted, either expressly or by implication, estoppel, or otherwise under any patent right or patent, covering or relating to any combination, system, apparatus, machine, material, method, or process in which Zebra products might be used. An implied license exists only for equipment, circuits, and subsystems contained in Zebra products.

Warranty

For the complete hardware product warranty statement, go to: zebra.com/warranty.

Patents

For the complete patent list, go to: ip.zebra.com.

Revision History

Changes to the original guide are listed below:

Change	Date	Description
MN-002912-01 Rev. A	6/2017	Initial Release
MN-002912-02 Rev. A	8/2017	Added note to Code 39 Stitching. Removed: - Parameter #730/Coupon Report - Parameter #85/UCC Coupon Extended Code - Coupon Code Symbol Code Identifier
MN-002912-03 Rev. A	9/2017	Updated QR Code default
MN-002912-04 Rev. A	2/2018	Updates - Removed references to Ohio Driver's License Optimization. - Updated default parameter descriptions. - Removed barcodes for Scale Pole Display Type Standard & Alternate and added to the Integrator Guide. - Changed UPC/EAN Random Weight Check Digit default to disable. - Changed UPC/EAN Block Life Span default to 10. - Updated 'important note' for param 1842. Adds - User Data information. - Report Software Version barcode. - Added IBM Commands; updated existing barcode caption - New parameters - Weighing Behind Zero Mode - Scale 5 Digit Directive - Same Symbol Timeout Mode - Enhanced Same Symbol Timeout Mode - USB Auxiliary Ports - USB Serial Number Format - RS-232 Device Port Configurations - IR Interference Filter - Left IR/Wakeup Sensitivity - Right IR/Wakeup Sensitivity - Report Software Version - Added EAS & Aux params to default table Appendix A; added footnote 3 to table.

Change	Date	Description
MN-002912-05 Rev. A	8/2019	Updates for Rev D Software Added: - UPC-A/EAN-13 with Voids/Redundancy bar codes. - RS-232 Power On Mode - Weblink_QR - NCR 2D Label-ID Mode - Examples for USB Serial Number Format - Note to Aux Scanner Bar Codes chapter - Decode with Unknown Type not supported for IBM TT. - Note to Aux Scanner Bar Codes chapter - Disconnect aux scanner from MP7000 prior to change host type. - Reject Same Weight Updated: - Table 2-5, Terminal Specific Code ID Characters Deleted: - References to Maxicode - UPC/EAN Random Weight Check Digit
MN-002912-06EN Rev. A	9/2020	Added: RS232 Code ID Suppression; RS232 Code ID Suppression Code Type; RS232 Code ID Suppression Host; Transmit Code 39 Start / Stop Characters; DotCode; DotCode Prioritize; DotCode Inverse; DotCode Mirrored; Grid Matrix; Grid Matrix Inverse, and Grid Matrix Mirrored; Transmit EAN13 Check Digit; Transmit EAN8 Check Digit; Codabar Mod 16 Check Digit; Transmit Codabar Check Digit; GS1 Databar Enhanced Demote; Weblink QR; Linked QR; EAS Checkpoint Pulse; Random Weight Check Digits: UPC-A Starting with '2'; Random Weight Check Digits: EAN-13 Starting with '20'; Random Weight Check Digits: EAN-13 Starting with '21'; Random Weight Check Digits: EAN-13 Starting with '22'; Random Weight Check Digits: EAN-13 Starting with '23'; Random Weight Check Digits: EAN-13 Starting with '24'; Random Weight Check Digits: EAN-13 Starting with '25'; Random Weight Check Digits: EAN-13 Starting with '26'; Random Weight Check Digits: EAN-13 Starting with '27'; Random Weight Check Digits: EAN-13 Starting with '28'; Random Weight Check Digits: EAN-13 Starting with '29'; Multicode Data Formatting (MDF) in Chapter 14 Data Formatting. Split 123Scan chapter to Chapter 1 123Scan and Software Tools and Chapter 14 Data Formatting. Updated 123Scan and Software Tools. Deleted Unsolicited Heartbeat Interval.
MN-002912-07EN Rev. A	1/2023	Added Beeper Tone Chirp barcode on page 6-21. Add Datalogic Variant table on page 3-18. Correct Checkpoint Interlock Polarity barcode on page 8-34. Correct Code 128 default value on pages 12-3 and 12-86. Correct Mobile Phone Mode default value on pages 6-3 and 6-43. Correct TGCS USB Beep Directive barcode on pages 2-2 and 2-56. Correct Reject Same Weight default on page 3-81. Correct Suppress Mode barcode on page 3-80.

Change	Date	Description
MN-002912-08EN Rev. A	9/2023	Added New Parameters: IBM Flash Update; IBM Scanner Generic Management Information; IBM Scanner Vendor Specific Management Information; IBM Scale Generic Management Information; Trigger on Scan Disable/Enable Sequence; Extended Same Symbol Timeout; CDC Host Type; Alternate Beep Volume for Not on File Event; Not on File Beep Volume; Sync Bootup Beep Volume; Not on File Number of Beeps
MN-002912-09EN Rev. A	12/2023	Updated default for TGCS (IBM) USB Specification Version.
MN-002912-10EN Rev. A	6/2024	Removed Han Xin, Han Xin Inverse, Grid Matrix, Grid Matrix Inverse and Grid Matrix Mirrored.
MN-002912-11EN Rev. A	12/2024	Updated default for Parameter # 1875 - Random Weight Check Digits: EAN-13 Starting with '27'.
MN-002912-12EN Rev. A	04/2025	Added GS1 Digital Link parameters

TABLE OF CONTENTS

Warranty	2
Patents	2
Revision History	3

About This Guide

Introduction	1
Chapter Descriptions	1
Notational Conventions	2
Related Documents and Software	3
Provide Documentation Feedback	3

Chapter 1: 123Scan and Software Tools

Introduction	1-1
123Scan	1-1
Communication with 123Scan	1-2
123Scan Requirements	1-2
123Scan Information	1-3
Scanner SDK, Other Software Tools, and Videos	1-3

Chapter 2: USB Interface

Introduction	2-1
Setting Parameters	2-1
Scanning Sequence Examples	2-1
Errors While Scanning	2-2
USB Parameter Defaults	2-2
USB Host Parameters	2-3
USB Device Type	2-3
USB Country Keyboard Types - Country Codes	2-11
USB Keystroke Delay	2-11
USB Caps Lock Override	2-14
Scan Disable Mode	2-16
Bar Codes with Unknown Characters	2-19

USB Convert Unknown to Code 39	2-21
USB Fast HID	2-23
USB Polling Interval	2-25
Keypad Emulation	2-34
Quick Keypad Emulation	2-36
Keypad Emulation with Leading Zero	2-38
USB Keyboard FN1 Substitution	2-40
Function Key Mapping	2-42
Simulated Caps Lock	2-44
Convert Case	2-46
USB Static CDC	2-49
TGCS (IBM) USB Direct I/O Beep	2-51
TGCS (IBM) USB Beep Directive	2-53
TGCS (IBM) USB Bar Code Configuration Directive	2-55
TGCS (IBM) USB Specification Version	2-57
IBM USB Scale Default Response Status	2-59
IBM Flash Update	2-62
IBM Scanner Generic Management Information	2-64
IBM Scanner Vendor Specific Management Information	2-66
IBM Scale Generic Management Information	2-68
ASCII Character Sets	2-70

Chapter 3: RS-232 Interface

Introduction	3-1
Setting Parameters	3-1
Scanning Sequence Examples	3-2
Errors While Scanning	3-2
RS-232 Parameter Defaults	3-2
RS-232 Host Parameters	3-3
RS-232 Host Types	3-7
RS-232 Host Types (continued)	3-12
Datalogic Supported Commands	3-18
Baud Rate	3-19
Parity	3-24
Stop Bits	3-27
Data Bits	3-29
Check Receive Errors	3-31
Hardware Handshaking	3-33
Software Handshaking	3-39
Host Serial Response Timeout	3-44
RTS Line State	3-49
Beep on <BEL>	3-51
Intercharacter Delay	3-53
RS-232 Power On Mode	3-58
Nixdorf Beep/LED Options	3-62
Bar Codes with Unknown Characters	3-65
NCR Variant Preferences	3-67
Reject Same Weight	3-81
RS232 Code ID Suppression	3-83

RS232 Code ID Suppression Code Type	3-85
RS232 Code ID Suppression Host	3-86
ASCII Character Sets	3-98

Chapter 4: IBM RS-485 Interface Bar Codes

Introduction	4-1
Setting Parameters	4-1
Scanning Sequence Examples	4-1
Errors While Scanning	4-1
IBM Parameter Defaults	4-2
IBM Host Parameters	4-3
Port Address	4-3
Scale Port Address	4-7
Convert Unknown to Code 39	4-11
RS-485 Beep Directive	4-13
RS-485 Bar Code Configuration Directive	4-15
Scan Disable Mode	4-17
IBM-485 Specification Version	4-20
IBM Commands	4-22

Chapter 5: Scale Configuration

Introduction	5-1
Setting Parameters	5-1
Scanning Sequence Examples	5-2
Errors While Scanning	5-2
Scale Parameter Defaults	5-2
Legal Scale Units	5-4
Legal Scale Dampening Filter Setting	5-6
Scale Enable	5-10
Scale Reset	5-12
Scale Display Configuration	5-13
Scale Enforce Zero Return	5-15
Scale Beep After Weight Request	5-17
Ignore Scale Pole Directives	5-19
Maximum Initial Zero Setting Range	5-21
Maximum Scale Zeroing Weight Limit	5-23
Weighing Behind Zero Mode	5-24
Scale 5 Digit Directive	5-26

Chapter 6: User Preferences & Miscellaneous Options

Introduction	6-1
Setting Parameters	6-1
Scanning Sequence Examples	6-1
Errors While Scanning	6-2
User Preferences/Miscellaneous Options Parameter Defaults	6-2
User Preferences	6-5
Default Parameters	6-5
Parameter Bar Code Scanning	6-7

Beep After Good Decode	6-9
Beeper Volume	6-11
Beeper Tone	6-16
Beeper Duration	6-22
Tone/Volume Button	6-25
Suppress Power Up Beeps	6-29
Decode Session Timeout	6-31
Timeout Between Decodes, Same Symbol	6-32
Same Symbol Timeout Mode	6-33
Enhanced Same Symbol Timeout Mode	6-35
Same Symbol Report Timeout	6-37
Swipe Frame Timeout	6-39
Presentation Frame Timeout	6-40
Fuzzy 1D Processing	6-41
Cell Phone Frame Timeout	6-43
Mobile Phone Display Mode	6-44
Mobile Phone Display Mode (continued)	6-45
PDF Prioritization	6-46
PDF Prioritization Timeout	6-48
USB Serial Number Format	6-49
RS-232 Device Port Configuration	6-53
RS-232 Auxiliary Port Scale Protocol	6-65
Third Party Scale Parameters	6-70
Illumination Configurations	6-76
Product ID (PID) Type	6-83
Product ID (PID) Value	6-86
ECLevel	6-87
Miscellaneous Scanner Parameters	6-88
Transmit Code ID Character	6-88
Prefix/Suffix Values	6-91
Scan Data Transmission Format	6-95
FN1 Substitution Values	6-103
Copy Statistics to a Staging Flash Drive	6-104
IR Interference Filter	6-106
Left and Right IR Wakeup Sensitivity	6-108
Right IR/Wakeup Sensitivity	6-110
Trigger on Scan Disable / Enable Sequence	6-112
Extended Same Symbol Timeout – GS1 Databar	6-114
CDC Host Type	6-115
Alternate Beep Volume for Not on File Event	6-117
Not On File Beep Volume	6-119
Sync Bootup Beep Volume	6-124
Not on File Number of Beeps	6-126
User Data	6-131
Report Software Version	6-132

Chapter 7: Image Capture Preferences

Introduction	7-1
Setting Parameters	7-1

Errors While Scanning	7-1
Image Capture Preferences Parameter Defaults	7-2
Image Capture Preferences	7-3
Image Cropping	7-3
Crop to Pixel Addresses	7-5
Image Size (Number of Pixels)	7-9
JPEG Image Options	7-12
JPEG Size Value	7-14
JPEG Quality Value	7-15
Image Enhancement	7-16
Image File Format Selector	7-20
Image Rotation	7-23
Image Capture Camera Selection	7-27
Camera Button	7-29
Camera Button Delay	7-31

Chapter 8: EAS Parameters

Introduction	8-1
Setting Parameters	8-1
Errors While Scanning	8-1
User Preferences/Miscellaneous Options Parameter Defaults	8-2
EAS Operating Modes	8-3
Operating Modes	8-4
Sensormatic Auto Mode	8-4
Sensormatic Always Enable Deactivation Mode	8-5
Sensormatic Bar Code Interlock Mode	8-6
Bar Code Auto Interlock Mode	8-7
Bar Code Hold Off Mode	8-8
Sensormatic Scan Enable Interlock Mode	8-9
Checkpoint Bar Code Interlock Mode	8-10
Checkpoint Scan Enable Interlock Mode	8-11
EAS LED On Mode	8-12
EAS Disable Mode	8-13
Sensormatic Deactivation Timeout	8-14
Sensormatic EAS Deactivation	8-15
Sensormatic EAS Beeps	8-17
Sensormatic Request Messages	8-28
Checkpoint Interlock Polarity	8-34
Deactivation Override Button	8-36
EAS Checkpoint Pulse	8-38

Chapter 9: Auxiliary Scanner Bar Codes

Introduction	9-1
Auxiliary Scanner Parameters	9-3
Auxiliary Scanner Decode with Unknown Type	9-3
Host Type	9-7
Baud Rate	9-10
Data Bits	9-17

Stop Bits	9-19
Parity	9-21
Host RTS State	9-24
USB Auxiliary Ports	9-26
Aux 1 Baud Rate	9-28
Aux 1 Data Bits	9-35
Aux 1 Stop Bits	9-38
Aux 1 Parity	9-41
Aux 2 Baud Rate	9-47
Aux 2 Data Bits	9-54
Aux 2 Stop Bits	9-57
Aux 2 Parity	9-60
Beep on Aux Decode	9-66
 Chapter 10: SSI Interface	
Introduction	10-1
 Chapter 11: SNAPI Interface	
Introduction	11-1
 Chapter 12: Symbolologies	
Introduction	12-1
Setting Parameters	12-1
Scanning Sequence Examples	12-2
Errors While Scanning	12-2
Symbology Parameter Defaults	12-2
Enable/Disable All Code Types	12-9
UPC/EAN/JAN	12-11
UPC-A	12-11
UPC-E	12-13
UPC-E1	12-15
EAN-8/JAN-8	12-17
EAN-13/JAN-13	12-19
Bookland EAN	12-21
Bookland ISBN Format	12-23
ISSN EAN	12-25
Decode UPC/EAN/JAN Supplementals	12-27
User Programmable Supplementals	12-41
UPC/EAN Redundancy	12-43
UPC/EAN/JAN Supplemental Redundancy	12-44
UPC/EAN/JAN Supplemental AIM ID Format	12-45
Transmit UPC-A Check Digit	12-48
Transmit UPC-E Check Digit	12-50
Transmit UPC-E1 Check Digit	12-52
Transmit EAN-8 Check Digit	12-54
Transmit EAN-13 Check Digit	12-56
UPC-A Preamble	12-58
UPC-E Preamble	12-61

UPC-E1 Preamble	12-64
Convert UPC-E to UPC-A	12-67
Convert UPC-E1 to UPC-A	12-69
EAN/JAN Zero Extend	12-71
UPC Reduced Quiet Zone	12-73
Digimarc Digital Watermarks	12-75
UPC/EAN Block Life Span	12-77
Decode UPC-A/EAN-13 with Voids	12-78
Decode UPC-A/EAN-13 with Voids Redundancy	12-80
Code 128	12-86
Set Lengths for Code 128	12-88
GS1-128 (formerly UCC/EAN-128)	12-93
Code 128 <FNC4>	12-95
Code 128 Stitching	12-97
Code 128 Stitching Security Level	12-99
Code 128 Security Level	12-103
Code 128 Reduced Quiet Zone	12-107
Code 39	12-109
Trioptic Code 39	12-111
Convert Code 39 to Code 32	12-113
Code 32 Prefix	12-115
Set Lengths for Code 39	12-117
Code 39 Check Digit Verification	12-121
Transmit Code 39 Check Digit	12-123
Code 39 Full ASCII Conversion	12-125
Code 39 Security Level	12-127
Code 39 Stitching	12-131
Code 39 Stitching Security Level	12-133
Code 39 Reduced Quiet Zone	12-137
Transmit Code 39 Start/Stop Characters	12-139
Code 93	12-141
Set Lengths for Code 93	12-143
Code 93 Stitching	12-148
Code 93 Reduced Quiet Zone	12-150
Interleaved 2 of 5 (ITF)	12-152
Set Lengths for Interleaved 2 of 5	12-154
Interleaved 2 of 5 Check Digit Verification	12-159
Transmit Interleaved 2 of 5 Check Digit	12-162
Convert Interleaved 2 of 5 to EAN-13	12-164
Interleaved 2 of 5 Security Level	12-166
Interleaved 2 of 5 Stitching	12-170
Interleaved 2 of 5 Reduced Quiet Zone	12-172
Discrete 2 of 5 (DTF)	12-174
Set Lengths for Discrete 2 of 5	12-176
Codabar (NW - 7)	12-181
Set Lengths for Codabar	12-183
CLSI Editing	12-187
NOTIS Editing	12-189
Codabar Upper or Lower Case Start/Stop Characters	12-191
Codabar Mod 16 Check Digit Verification	12-193

Transmit Codabar Check Digit	12-195
MSI	12-197
Set Lengths for MSI	12-199
MSI Check Digits	12-203
Transmit MSI Check Digit(s)	12-205
MSI Check Digit Algorithm	12-207
MSI Reduced Quiet Zone	12-209
Chinese 2 of 5	12-211
Inverse 1D	12-213
GS1 DataBar	12-216
GS1 DataBar Omnidirectional (formerly GS1 DataBar-14), GS1 DataBar Truncated, GS1 DataBar Stacked, GS1 DataBar Stacked Omnidirectional	12-216
GS1 DataBar Limited	12-218
GS1 DataBar Expanded, GS1 DataBar Expanded Stacked	12-220
Convert GS1 DataBar to UPC/EAN/JAN	12-222
GS1 DataBar Security Level	12-224
GS1 DataBar Limited Margin Check	12-228
GS1 Databar Enhanced Demote	12-232
GS1 Digital Link Parameters	12-234
GS1 Digital Link Mode	12-236
GS1 Digital Link Prioritization Timeout	12-239
Symbology-Specific Security Features	12-240
Redundancy Level	12-240
Security Level	12-245
1D Quiet Zone Level	12-249
Intercharacter Gap Size	12-253
Random Weight Check Digits	12-255
Random Weight Check Digits: UPC-A Starting with '2'	12-255
Random Weight Check Digits: EAN-13 Starting with '20'	12-258
Random Weight Check Digits: EAN-13 Starting with '21'	12-262
Random Weight Check Digits: EAN-13 Starting with '22'	12-266
Random Weight Check Digits: EAN-13 Starting with '23'	12-270
Random Weight Check Digits: EAN-13 Starting with '24'	12-274
Random Weight Check Digits: EAN-13 Starting with '25'	12-278
Random Weight Check Digits: EAN-13 Starting with '26'	12-282
Random Weight Check Digits: EAN-13 Starting with '27'	12-286
Random Weight Check Digits: EAN-13 Starting with '28'	12-290
Random Weight Check Digits: EAN-13 Starting with '29'	12-294
2D Symbologies	12-298
PDF417	12-298
MicroPDF417	12-300
Code 128 Emulation	12-302
Data Matrix	12-304
GS1 Data Matrix	12-306
Data Matrix Inverse	12-308
QR Code	12-311
Weblink QR	12-313
GS1 QR	12-315
MicroQR	12-317
Linked QR	12-319

Aztec	12-322
Aztec Inverse	12-324
DotCode	12-327
DotCode Prioritize	12-329
DotCode Inverse	12-331
DotCode Mirrored	12-334
Macro PDF Features	12-337
Macro PDF User Indications	12-337
Flush Macro Buffer	12-338
Abort Macro PDF Entry	12-339

Chapter 13: Driver's License Set Up

Introduction	13-1
Driver's License Parsing	13-2
Embedded Driver's License Parsing	13-3
Parsing Driver's License Data Fields (Embedded Driver's License Parsing)	13-4
Embedded Driver's License Parsing Criteria - Code Type	13-4
Driver's License Parse Field Bar Codes	13-5
AAMVA Parse Field Bar Codes	13-18
Parser Version ID Bar Codes	13-87
User Preferences	13-88
Set Default Parameter	13-88
Output Gender as M or F	13-89
Date Format	13-90
Send Keystroke (Control Characters and Keyboard Characters)	13-103
Parsing Rule Example	13-231
Embedded Driver's License Parsing ADF Example	13-252

Chapter 14: Data Formatting

Introduction	14-1
Advanced Data Formatting (ADF)	14-1
Multicode Data Formatting (MDF)	14-1
MDF in Hands-Free Mode	14-2
MDF Best Practices	14-3
Preferred Symbol	14-4
Scan a GS1 Retail POS Label using GS1 Digital Link Parsing	14-4

Appendix A: Standard Parameter Defaults

Appendix B: Numeric Bar Codes

Numeric Bar Codes	B-1
Cancel	B-11

Appendix C: Alphanumeric Bar Codes

Alphanumeric Bar Codes	C-1
------------------------------	-----

Cancel	C-97
--------------	------

Appendix D: ASCII Character Sets

Appendix E: Programming Reference

Symbol Code Identifiers	E-1
AIM Code Identifiers	E-2

Appendix F: Country Codes

Introduction	F-1
USB Country Keyboard Types (Country Codes)	F-2

Appendix G: Country Code Pages

Introduction	G-1
Country Code Page Defaults	G-1
Country Code Page Bar Codes	G-5

Appendix H: CJK Decode Control

Introduction	H-1
CJK Control Parameters	H-2
Unicode Output Control	H-2
CJK Output Method to Windows Host	H-4
Non-CJK UTF Bar Code Output	H-13
Unicode/CJK Decode Setup with Windows Host	H-15
Setting Up the Windows Registry Table for Unicode Universal Output	H-15
Adding CJK IME on Windows	H-15
Selecting the Simplified Chinese Input Method on the Host	H-16
Selecting the Traditional Chinese Input Method on the Host	H-16

Appendix I: Sample Bar Codes

UPC/EAN	I-1
UPC-A, 100%	I-1
UPC-A with 2-digit Add-on	I-2
UPC-A with 5-digit Add-on	I-3
UPC-E	I-4
UPC-E with 2-digit Add-on	I-5
UPC-E with 5-digit Add-on	I-6
EAN-8	I-7
EAN-8 with 2-digit Add-on	I-8
EAN-8 with 5-digit Add-on	I-9
EAN-13, 100%	I-10
EAN-13 with 2-digit Add-on	I-11
EAN-13 with 5-digit Add-on	I-12
Code 128	I-13

GS1-128	I-14
Code 39	I-15
Code 93	I-16
Interleaved 2 of 5	I-17
MSI with 2 Check Digits	I-18
Chinese 2 of 5	I-19
GS1 DataBar	I-20
GS1 DataBar Omnidirectional (formerly GS1 DataBar-14)	I-20
GS1 DataBar Truncated	I-21
GS1 DataBar Stacked	I-22
GS1 DataBar Stacked Omnidirectional	I-23
GS1 DataBar Limited	I-24
GS1 DataBar Expanded	I-25
GS1 DataBar Expanded Stacked	I-26
2D Symbolologies	I-27
PDF417	I-27
Data Matrix	I-28
GS1 Data Matrix	I-29
QR Code	I-30
GS1 QR	I-31
MicroQR	I-32
Aztec	I-33

Index

ABOUT THIS GUIDE

Introduction

This guide includes the programming barcodes to configure the MP7000 Scanner Scale.

Chapter Descriptions

Topics covered in this guide are as follows:

- [Chapter 1, 123Scan and Software Tools](#) describes the 123Scan utility.
- [Chapter 2, USB Interface](#) provides barcodes to set up the scanner with a USB host.
- [Chapter 3, RS-232 Interface](#) provides barcodes to set up the scanner with an RS-232 host, such as point-of-sale devices, host computers, or other devices with an available RS-232 port.
- [Chapter 4, IBM RS-485 Interface Bar Codes](#) provides barcodes to set up the scanner with IBM RS-485 Point of Sale (POS) systems.
- [Chapter 5, Scale Configuration](#) provides barcodes to configure and calibrate the scale.
- [Chapter 6, User Preferences & Miscellaneous Options](#) describes features frequently used to customize how data transmits to the host device and programming barcodes for selecting user preference features for the MP7X00.
- [Chapter 7, Image Capture Preferences](#) describes imaging preference features and provides programming barcodes for selecting these features.
- [Chapter 8, EAS Parameters](#) describes the EAS features, and provides programming barcodes for selecting these features.
- [Chapter 9, Auxiliary Scanner Bar Codes](#) includes the parameter barcodes in this chapter configure the MP7X00 for connection to an auxiliary scanner.
- [Chapter 10, SSI Interface](#) Customers using RS-232 OPOS require the Simple Serial Interface (SSI), which provides a communications link between Zebra scanners, and a serial host.
- [Chapter 11, SNAPi Interface](#) includes information about the USB-SNAPI Interface.
- [Chapter 12, Symbolologies](#) describes all symbology features and provides programming barcodes for selecting these features for the MP7X00.

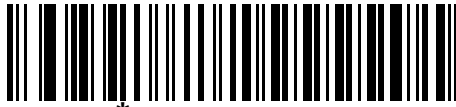
- [Chapter 13, Driver's License Set Up](#) describes how to program the MP7X00 to read and use the data contained in the 2D barcodes on US driver's licenses, and AAMVA compliant ID cards.
- [Chapter 14, Data Formatting](#) briefly describes the Zebra features available for customizing scanner operation.
- [Appendix A, Standard Parameter Defaults](#) provides a table of all host devices and miscellaneous scanner defaults.
- [Appendix B, Numeric Bar Codes](#) includes the numeric barcodes to scan for parameters requiring specific numeric values.
- [Appendix C, Alphanumeric Bar Codes](#) includes the alphanumeric barcodes to scan for parameters requiring specific alphanumeric values.
- [Appendix D, ASCII Character Sets](#) provides tables for ASCII character values and other character sets.
- [Appendix E, Programming Reference](#) provides tables for Symbol code identifiers, AIM code identifiers, and modifier characters.
- [Appendix F, Country Codes](#) provides barcodes for programming the country keyboard type for the USB keyboard (HID) device and the keyboard wedge host.
- [Appendix G, Country Code Pages](#) provides barcodes for selecting code pages for the country keyboard type.
- [Appendix H, CJK Decode Control](#) describes control parameters for Unicode/CJK (Chinese, Japanese, Korean) barcode decode through USB HID Keyboard Emulation mode.
- [Appendix I, Sample Bar Codes](#) includes sample barcodes of various code types.

Notational Conventions

The following conventions are used in this document:

- *Italics* are used to highlight the following:
 - Chapters and sections in this and related documents
 - Dialog box, window and screen names
 - Drop-down list and list box names
 - Check box and radio button names.
- **Bold** text is used to highlight the following:
 - Key names on a keypad
 - Button names on a screen.
- bullets (•) indicate:
 - Action items
 - Lists of alternatives
 - Lists of required steps that are not necessarily sequential
- Sequential lists (e.g., those that describe step-by-step procedures) appear as numbered lists.

- Throughout the programming barcode menus, asterisks (*) are used to denote default parameter settings.



* Indicates Default — * Baud Rate 9600 — Feature/Option

- Symbols:



NOTE This symbol indicates something of special interest or importance to the reader. Failure to read the note will not result in physical harm to the reader, equipment or data.



CAUTION This symbol indicates that if this information is ignored, the possibility of data or material damage may occur.



IMPORTANT This symbol points out meaningful advice.



WARNING! This symbol indicates that if this information is ignored the possibility that serious personal injury may occur.

Related Documents and Software

The following documents provide more information about the MP7X00 and other reference information.

- MP7000 Scanner Scale Integrator Guide*, p/n MN-002914-xx, provides installation information, interface setups, scale calibration procedure, beeper and LED indicators, warning and error messages, and information about using the MP7X000.
- MP7000 Scanner Scale Regulatory Guide*, p/n MN-002939-xx, provides Regulatory information, Health and Safety Recommendations, Weights & Measures Scale Certifications, CMM Disclosure, and Waste Electrical and Electronic Equipment instructions.
- MX101 Customer Side Scanner Product Reference Guide*, p/n MN-003031-xx, provides barcodes for MX101 device configuration.
- Taiwan RoHS*, p/n MN-003071-xxZHTW.
- Advanced Data Formatting Programmer Guide*, p/n 72E-69680-xx, provides information on ADF, a means of customizing data before transmission to a host.

For the latest version of this guide and all guides, go to: zebra.com/support.

Provide Documentation Feedback

If you have comments, questions, or suggestions about this guide, send an email to EVM-Techdocs@zebra.com.

CHAPTER 1 123SCAN AND SOFTWARE TOOLS

Introduction

This chapter briefly describes the Zebra software tools available for customizing scanner operation.

123Scan

123Scan is a software tool that simplifies scanner setup and more.

Intuitive enough for first time users, the 123Scan wizard guides users through a streamlined setup process. Settings are saved in a configuration file that can be printed as a single programming barcode for scanning, emailed to a smart phone for scanning from its screen, or downloaded to the scanner using a USB cable.

Through 123Scan a user can:

- Configure a scanner using a wizard
 - Program the following scanner settings:
 - Beeper tone / volume settings
 - Enable / disable symbologies
 - Communication settings
 - Modify data before transmission to a host using:
 - Advanced Data Formatting (ADF) - Scan one barcode per trigger pull
- Load parameter settings to a scanner via:
 - Barcode scanning:
 - Scan a paper barcode
 - Scan a barcode from a PC screen
 - Scan a barcode from a smart phone screen
 - Download over a USB cable:
 - Load settings to one scanner
 - Stage up to 10 scanners simultaneously

- Validate scanner setup:
 - View scanned data within the utility's Data View screen
 - Capture an image and save to a PC within the utility's Data View screen
 - Review settings using the Parameter Report
 - Clone settings from an already deployed scanner
- Upgrade scanner firmware:
 - Load settings to one scanner
 - Stage up to 10 scanners simultaneously with a power USB hub
- View statistics such as:
 - Asset tracking information
 - Time and usage information
 - Barcodes scanned by symbology
 - Communication diagnostics
- Generate the following reports:
 - Barcode Report - Programming barcode, included parameter settings, and supported scanner models
 - Parameter Report - Lists parameters programmed within a configuration file
 - Activity Report - Lists activities performed on a scanner(s)
 - Inventory Report - Lists scanner asset tracking information
 - Validation Report - Printout of scanned data
 - Statistics Report - Lists all statistics retrieved from the scanner

For more information go to: zebra.com/123Scan.

Communication with 123Scan

Use a USB cable to connect the scanner to a Windows host computer running 123Scan.

123Scan Requirements

- Host computer running Windows
- Scanner
- USB cable

123Scan Information

For more information on 123Scan, go to: zebra.com/123Scan.

For a 1 minute tour of 123Scan, go to: zebra.com/ScannerHowToVideos.

To download any of the following free tools, go to: zebra.com/scannersoftware.

- 123Scan configuration utility (described in this chapter)
- How-to-videos

Scanner SDK, Other Software Tools, and Videos

Tackle all your scanner programming needs with our diversified set of software tools. Whether you need to simply stage a device, or develop a fully featured application with image and data capture as well as asset management, these tools help you every step of the way.

To download any of the following free tools, go to: zebra.com/scannersoftware.

- 123Scan configuration utility
- SDKs
 - Scanner SDK for Windows
 - Scanner SDK for Linux
 - Scanner SDK for Android
- Drivers
 - OPOS driver
 - JPOS driver
 - TWAIN driver
 - USB CDC driver
 - Virtual COM port driver
- Scanner Management Service (SMS) for Remote Management
 - Windows
 - Linux
 - IBM 4690
- Mobile Apps
 - Scanner Control App
 - Android
- How-To-Videos
- User documentation.

CHAPTER 2 USB INTERFACE

Introduction

This chapter includes the programming barcodes for the USB host interface. The MP70XX connects directly to a USB host. An additional power supply may be required (PWR-BGA12v50W0WW - power supply; CBL-DC-388A1-01 - DC cable). Only a USB Power Plus host can power the MP70XX using a Zebra Power Plus cable, without an external power supply.

The scanner ships with the settings shown in [Table 2-1 on page 2-2](#) (also see [Appendix A, Standard Parameter Defaults](#) for all defaults). If the default values suit requirements, programming is not necessary.

For detailed technical information about the MP7X000 including installation, setting up interfaces, calibrating the scale, and operation refer to the *MP7000 Scanner Scale Integrator Guide* (p/n MN-002914-xx).

Setting Parameters

To set feature values, scan a single barcode or a short barcode sequence. The settings are stored in non-volatile memory and are preserved even when the scanner powers down.

To return all features to default values, see [Default Parameters on page 6-5](#). Throughout the programming barcode menus, asterisks (*) indicate default values.



* Indicates default *Enable Parameter Feature/option

Scanning Sequence Examples

In most cases scanning one barcode sets the parameter value. For example, to set the USB keystroke delay to medium, scan the **Medium Delay (20 msec)** barcode under [USB Keystroke Delay on page 2-11](#). The scanner issues a fast warble beep and the LED turns bright green momentarily, then returns to a darker green, signifying a successful parameter entry.

Other parameters require scanning several barcodes. See the parameter descriptions for this procedure.

Errors While Scanning

Unless otherwise specified, to correct an error during a scanning sequence, just re-scan the correct parameter.

USB Parameter Defaults

[Table 2-1](#) lists defaults for USB host parameters. Change these values in one of two ways:

- Scan the appropriate barcodes in this chapter. The new value replaces the standard default value in memory. To recall default parameter values, see [Default Parameters on page 6-5](#).
- Configure the scanner using the 123Scan configuration program. See [Chapter 1, 123Scan and Software Tools](#).

✓ **NOTE** See [Appendix A, Standard Parameter Defaults](#) for all user preference, host, symbology, and miscellaneous default parameters.

Table 2-1 *USB Interface Parameter Defaults*

Parameter	Default	Page Number
USB Host Parameters		
USB Device Type	IBM Table-top	2-3
USB Country Keyboard Types - Country Codes	US English (North American)	F-2
USB Keystroke Delay	No Delay	2-11
USB Caps Lock Override	Disable	2-14
Scan Disable Mode	Full Disable	2-16
Bar Codes with Unknown Characters	Send Bar Codes with Unknown Characters	2-19
USB Convert Unknown to Code 39	Disable	2-21
USB Fast HID	Disable	2-23
USB Polling Interval	8 msec	2-25
Keypad Emulation	Disable	2-34
Quick Keypad Emulation	Disable	2-36
Keypad Emulation with Leading Zero	Disable	2-38
USB FN1 Substitution	Disable	2-40
Function Key Mapping	Disable	2-42
Simulated Caps Lock	Disable	2-44
Convert Case	No Case Conversion	2-46
USB Static CDC	Enable	2-49
TGCS (IBM) USB Direct I/O Beep	Honor	2-51
TGCS (IBM) USB Beep Directive	Ignore	2-53
TGCS (IBM) USB Bar Code Configuration Directive	Ignore	2-55
TGCS (IBM) USB Specification Version	Version 2.2	2-57

Table 2-1 *USB Interface Parameter Defaults (Continued)*

Parameter	Default	Page Number
IBM USB Scale Default Response Status	Disabled	2-59
IBM Flash Update	Enable	2-62
IBM Scanner Generic Management Information	Enable	2-64
IBM Scanner Vendor Specific Management Information	Enable	2-66
IBM Scale Generic Management Information	Enable	2-68

USB Host Parameters

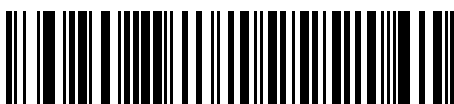
USB Device Type

Scan one of the following barcodes to select the USB device type.

- IBM Table-top USB - default ([page 2-4](#))
- IBM Hand-held USB ([page 2-5](#))
- IBM OPOS - IBM Hand-held USB with Full Scan Disable ([page 2-6](#))
- HID Keyboard Emulation ([page 2-7](#))
- USB CDC Host ([page 2-8](#))
- Symbol Native API (SNAPI) with Imaging Interface ([page 2-9](#)).
- Symbol Native API (SNAPI) without Imaging Interface ([page 2-10](#)).

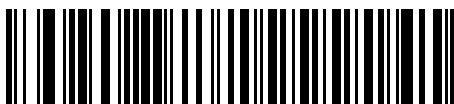
- ✓ **NOTES**
1. When changing USB device types, the scanner resets and issues the standard startup beep sequences.
 2. When connecting two scanners to a host, IBM does not allow selecting two of the same device type. If you require two connections, select **IBM Table-top USB** for the MP7XXX and **IBM Hand-held USB** for the second scanner.
 3. Select **IBM Hand-held USB** to disable data transmission when an IBM register issues a Scan Disable command. Aim, illumination, and decoding is still permitted. Select **OPOS (IBM Hand-held with Full Disable)** to completely shut off the scanner when an IBM register issues a Scan Disable command, including aim, illumination, decoding, and data transmission.
 4. Before scanning [USB CDC Host on page 2-8](#), install the appropriate USB CDC Driver on the host to ensure the scanner does not stall during power up (due to a failure to enumerate USB). Go to www.zebra.com/support, Support & Downloads > Barcode Scanners > USB CDC Driver, select the appropriate Windows platform, and download either Zebra_CDC_ACM_Driver_(x64)v2.15.0004.exe (64bit) or Zebra_CDC_ACM_Driver(x86)_v2.15.0004.exe (32bit).
To recover a stalled scanner:
Install the USB CDC Driver
or
Unplug the USB cable and add power. Scan [*Set Factory Defaults on page 6-5](#), [Restore Defaults on page 6-6](#), [*IBM Table-top USB on page 2-4](#), or another USB host.

USB Device Type (continued)



*IBM Table-top USB

USB Device Type (continued)



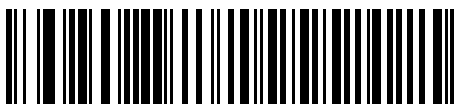
IBM Hand-held USB

USB Device Type (continued)



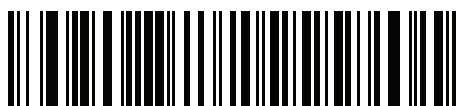
IBM OPOS
(IBM Hand-held with Full Disable)

USB Device Type (continued)



HID Keyboard Emulation

USB Device Type (continued)



USB CDC Host

USB Device Type (continued)



Symbol Native API (SNAPI) with Imaging Interface

USB Device Type (continued)



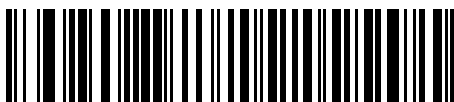
Symbol Native API (SNAPI) without Imaging Interface

USB Country Keyboard Types - Country Codes

See [Appendix F, Country Codes](#) for barcodes and other detailed information for country keyboard types.

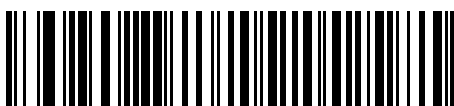
USB Keystroke Delay

Scan one of the following barcodes to set the delay, in milliseconds, between emulated keystrokes. Select a longer delay for hosts that require slower data transmission.



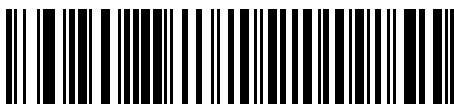
***No Delay**

USB Keystroke Delay (continued)



Medium Delay (20 msec)

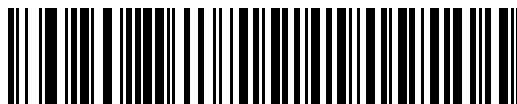
USB Keystroke Delay (continued)



Long Delay (40 msec)

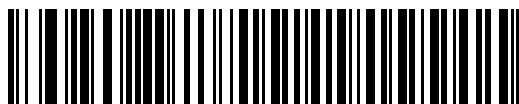
USB Caps Lock Override

This option applies only to the USB Keyboard HID device. Scan **Override Caps Lock Key** to preserve the case of the data regardless of the state of the **Caps Lock** key. This setting is always enabled for the Japanese Windows (ASCII) keyboard type and can not be disabled.



**Override Caps Lock Key
(Enable)**

USB Caps Lock Override (continued)



***Do Not Override Caps Lock Key
(Disable)**

Scan Disable Mode

Parameter # 1214

This parameter determines the behavior of the MP7X00 when it receives a *Scan Disable* directive from the connected host.

- *Full Disable - Scanning barcodes is disabled.
- Transmit Disable - The MP7X00 may scan barcodes, but transmission of barcode data is disabled.
- Auto Disable - MP7X00 disables scanning after transmission of a barcode, and remains disabled until the host sends a *Scan Enable*.



NOTE This feature is currently supported by IBM Table Top USB, IBM Hand-held USB, and all IBM 46XX interfaces.



* Full Disable
(0)

Scan Disable Mode (continued)



Transmit Disable
(1)

Scan Disable Mode (continued)



**Auto Disable
(2)**

Bar Codes with Unknown Characters

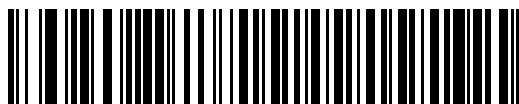
This option applies only to the USB Keyboard HID and IBM devices. Unknown characters are characters the host does not recognize. Scan **Send Bar Codes With Unknown Characters** to send all barcode data except for unknown characters. The scanner issues no error beeps.

Scan **Do Not Send Bar Codes With Unknown Characters** for IBM devices to prevent sending barcodes containing at least one unknown character to the host, or for USB Keyboard HID devices to send the barcode characters up to the unknown character. The scanner issues an error beep.



***Send Bar Codes with Unknown Characters**

Bar Codes with Unknown Characters (continued)



Do Not Send Bar Codes with Unknown Characters

USB Convert Unknown to Code 39

This option applies only to the IBM hand-held, IBM table-top, and OPOS devices. Scan one of the following barcodes to enable or disable converting unknown barcode type data to Code 39.



Enable Convert Unknown to Code 39

USB Convert Unknown to Code 39 (continued)



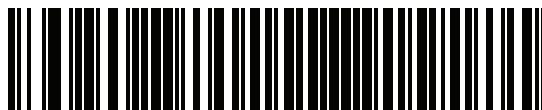
***Disable Convert Unknown to Code 39**

USB Fast HID

Scan **Enable USB Fast HID** to transmit USB HID data at a faster rate.



NOTE Disable this if there are problems with transmission.



Enable USB Fast HID

USB Fast HID (continued)



***Disable USB Fast HID**

USB Polling Interval

Scan one of the following barcodes to set the polling interval, which is the rate at which data transmits between the scanner and host computer. A lower number indicates a faster data rate.



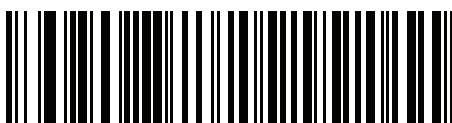
NOTE When changing the USB polling interval, the scanner restarts and issues a power-up beep sequence.



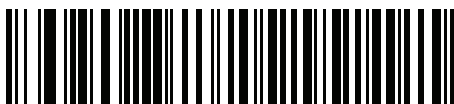
IMPORTANT Ensure the host supports the selected data rate.



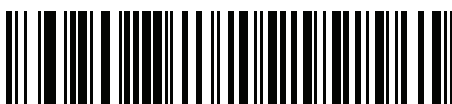
1 msec

USB Polling Interval (continued)**2 msec**

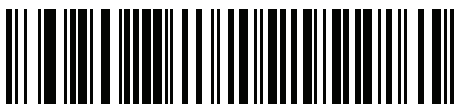
USB Polling Interval (continued)



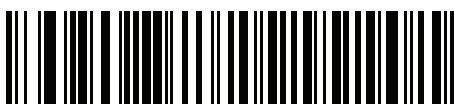
3 msec

USB Polling Interval (continued)**4 msec**

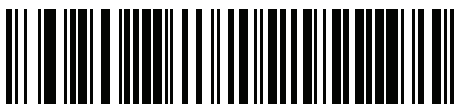
USB Polling Interval (continued)



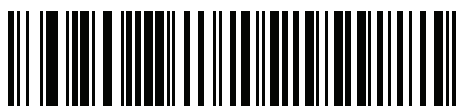
5 msec

USB Polling Interval (continued)**6 msec**

USB Polling Interval (continued)

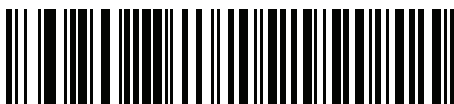


7 msec

USB Polling Interval (continued)

*8 msec

USB Polling Interval (continued)



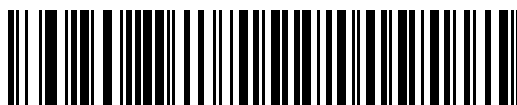
9 msec

Keypad Emulation

Scan **Enable Keypad Emulation** to send all characters as ASCII sequences over the numeric keypad. For example, ASCII A transmits as “ALT make” 0 6 5 “ALT Break”.



NOTE If your keyboard type is not listed in the country code list (see [Country Codes on page F-1](#)), disable [Quick Keypad Emulation](#) and enable **Keypad Emulation**.



Enable Keypad Emulation

Keypad Emulation (continued)



***Disable Keypad Emulation**

Quick Keypad Emulation

This option applies only to the USB Keyboard HID device when *Keypad Emulation* is enabled. Scan **Enable Quick Keypad Emulation** for a quicker method of emulation using the numeric keypad where ASCII sequences are only sent for ASCII characters not found on the keyboard.



Enable Quick Keypad Emulation

Quick Keypad Emulation (continued)



***Disable Quick Keypad Emulation**

Keypad Emulation with Leading Zero

Scan **Enable Keypad Emulation with Leading Zero** to send character sequences sent over the numeric keypad as ISO characters which have a leading zero. For example, ASCII A transmits as "ALT MAKE" 0 0 6 5 "ALT BREAK".



Enable Keypad Emulation with Leading Zero

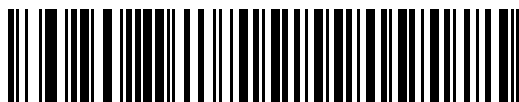
Keypad Emulation with Leading Zero (continued)



***Disable Keypad Emulation with Leading Zero**

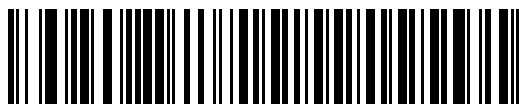
USB Keyboard FN1 Substitution

This option applies only to the USB Keyboard HID device. Scan **Enable USB Keyboard FN1 Substitution** to replace any FN1 character in a GS1 128 barcode with a user-selected Key Category and value. See [FN1 Substitution Values on page 6-103](#) to set the Key Category and Key Value.



Enable USB Keyboard FN1 Substitution

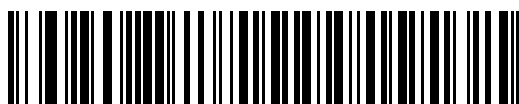
USB Keyboard FN1 Substitution (continued)



***Disable USB Keyboard FN1 Substitution**

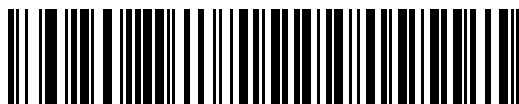
Function Key Mapping

ASCII values under 32 are normally sent as a control-key sequence (see [Table D-1 on page D-1](#)). Scan **Enable Function Key Mapping** to send the keys in bold in place of the standard key mapping. Table entries that do not have a bold equivalent remain the same regardless of whether you enable this parameter.



Enable Function Key Mapping

Function Key Mapping (continued)



***Disable Function Key Mapping**

Simulated Caps Lock

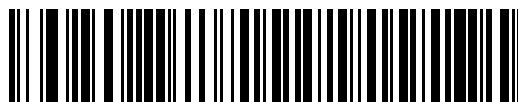
Scan **Enable Simulated Caps Lock** to invert upper and lower case characters on the barcode as if the Caps Lock state is enabled on the keyboard. This inversion occurs regardless of the keyboard's **Caps Lock** state.



NOTE Simulated Caps Lock applies to ASCII characters only.

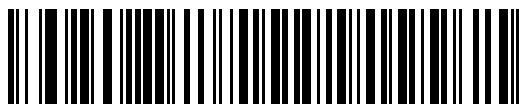


NOTE Do not enable this if [USB Caps Lock Override on page 2-14](#) is enabled.



Enable Simulated Caps Lock

Simulated Caps Lock (continued)



***Disable Simulated Caps Lock**

Convert Case

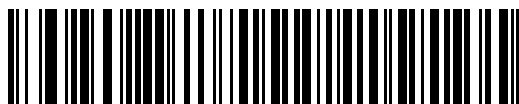
Scan one of the following barcodes to convert all barcode data to the selected case.

✓ **NOTE** Convert Case applies to ASCII characters only.



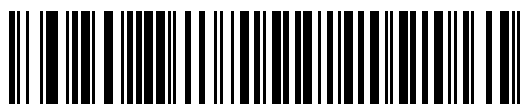
***No Case Conversion**

Convert Case (continued)



Convert All to Upper Case

Convert Case (continued)



Convert All to Lower Case

USB Static CDC

When disabled, each device connected consumes another COM port (first device = COM1, second device = COM2, third device = COM3, etc.)

When enabled, each device connects to the same COM port.



***Enable USB Static CDC**

USB Static CDC (continued)



Disable USB Static CDC

TGCS (IBM) USB Direct I/O Beep

The host can send a direct I/O beep request to the scanner. If you select **Ignore Direct I/O Beep**, the scanner does not sound beeps on this command. All directives are still acknowledged to the USB host as if they were processed.



Honor Direct IO Beep

TGCS (IBM) USB Direct I/O Beep (continued)



***Ignore Direct IO Beep**

TGCS (IBM) USB Beep Directive

The host can send a beeper configuration request to the scanner. Scan **Ignore Beep Directive** to prevent the scanner from processing the host request. All directives are still acknowledged to the USB host as if they were processed.



Honor Beep Directive

TGCS (IBM) USB Beep Directive (continued)



* Ignore Beep Directive

TGCS (IBM) USB Bar Code Configuration Directive

The host can enable and disable code types. Scan **Ignore Bar Code Configuration Directive** to prevent the scanner from processing the host request. All directives are still acknowledged to the USB host as if they were processed.



Honor Bar Code Configuration Directive

TGCS (IBM) USB Bar Code Configuration Directive (continued)



***Ignore Bar Code Configuration Directive**

TGCS (IBM) USB Specification Version

Select **IBM Specification Level Version 0 (Original)** to send the following code types as unknown:

- Data Matrix
- GS1 Data Matrix
- QR Code
- GS1 QR
- MicroQR Code
- Aztec

Select **IBM Specification Level Version 2.2** to send the code types with the appropriate IBM identifiers.



IBM Specification Level Version 0 (Original)

TGCS (IBM) USB Specification Version (continued)



*IBM Specification Level Version 2.2

IBM USB Scale Default Response Status

Parameter #1286

An MP7001 (MP7X00 configured with a scale) sends a 2-byte scale status to the IBM USB Point of Sale (POS) system as the default setting. This parameter allows a user to program the MP7001 scanner/scale to send either 2-byte scale status, or a 3-byte scale extended status.

- *2-byte Scale Status - Extended Scale Status Disabled: The 2-byte scale status sent to the IBM POS consists of the information shown in [Table 2-2](#) and [Table 2-3](#).

Table 2-2 Scale Status Byte 0

Bit Position	Description
0	Flash update in progress (if flash update is implemented).
1	Configuration data response frame.
2	Extended status response frame.
3	Not defined (always 0).
4	Not defined (always 0).
5	Not defined (always 0).
6	Unacceptable command.
7	Device not ready to receive weigh commands.

Table 2-3 Scale Status Byte 1

Bit Position	Description
0	0: US weigh mode. 1: Metric weigh mode.
1	0: Four digit weight. 1: Five digit weight.
2	Weight data not include/scale in motion.
3	Data value error (weight digits not in range 0-9).
4	Read error (timeout occurred trying to obtain valid weight/status).
5	Remote display required but not detected.
6	Scale hardware error.
7	Undefined command received (command reject).

- 3-byte Scale Status - Extended Scale Status Enabled: When enabled, the MP7001 scanner/scale sends an additional scale status byte to the IBM POS with the information shown in [Table 2-4](#).

Table 2-4 *Scale Status Byte 2*

Bit Position	Description
0	Configuration successful.
1	Scale under zero.
2	Scale over capacity.
3	Scale center-of-zero.
4	Scale requires zeroing.
5	Scale warm up in progress.
6	Duplicate weight (United Kingdom mode only).
7	Not defined (always 0).



NOTE Some IBM POS applications require a 3-byte extended scale status for better price/weight transaction performance.



***2-byte IBM USB Scale Status - Extended Scale Status Disabled
(0)**

IBM USB Scale Default Response Status (continued)



3-byte IBM USB Scale Status - Extended Scale Status Enabled
(1)

IBM Flash Update

Parameter #1727

Enables/ disables IBM Flash update. Enabled by default.



Disable IBM Flash Update

IBM Flash Update (Continued)

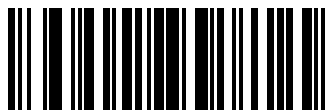


*Enable IBM Flash Update

IBM Scanner Generic Management Information

Parameter #1940

Enables/disables the return of generic scanner management information. Enabled by default.



Disable IBM Scanner Generic Management Information

IBM Scanner Generic Management Information (Continued)



***Enable IBM Scanner Generic Management Information**

IBM Scanner Vendor Specific Management Information

Parameter #1941

Enables / disables the return of information whose contents and format are determined by the scanner/ scales manufacturer. Enabled by default.



Disable IBM Scanner Vendor Specific Management Information

IBM Scanner Vendor Specific Management Information (Continued)



***Enable IBM Scanner Vendor Specific Management Information**

IBM Scale Generic Management Information

Parameter #1942

Enabled / disables the return statistics and health information about the scale device. Enabled by default.



Disable IBM Scale Generic Management Information

IBM Scale Generic Management Information (Continued)



***Enable IBM Scale Generic Management Information**

ASCII Character Sets

See [Appendix D, ASCII Character Sets](#) for the following information:

- [Table D-1, ASCII Character Set on page D-1](#)
- [Table D-2, ALT Key Character Set on page D-6](#)
- [Table D-3, GUI Key Character Set on page D-7](#)
- [Table D-4, PF Key Character Set on page D-9](#)
- [Table D-5, F Key Character Set on page D-10](#)
- [Table D-6, Numeric Key Character Set on page D-11](#)
- [Table D-7, Extended Key Character Set on page D-12](#)

CHAPTER 3 RS-232 INTERFACE

Introduction

This chapter describes how to set up the scanner with an RS-232 host. The scanner uses the RS-232 interface to connect to point-of-sale devices, host computers, or other devices with an available RS-232 port (e.g., com port).

The scanner ships with the settings shown in [Table 3-1 on page 3-2](#) (also see [Appendix A, Standard Parameter Defaults](#) for all defaults). If the default values suit requirements, programming is not necessary.

If your host does not appear in [Table 3-2](#), refer to the documentation for the host device to set communication parameters to match the host.

For detailed technical information about the scanner including installation, setting up interfaces, calibrating the scale, and operation refer to the *MP7000 Scanner Scale Integrator Guide* (p/n MN-002914-xx). Also see [Appendix D, ASCII Character Sets](#) for the character sets

✓ **NOTE** The scanner uses TTL RS-232 signal levels, which interface with most system architectures. For system architectures requiring RS-232C signal levels, Zebra offers different cables providing TTL-to-RS-232C conversion. Contact the Zebra Customer Support Center online at: zebra.com/support for more information.

Setting Parameters

To set feature values, scan a single barcode or a short barcode sequence. The settings are stored in non-volatile memory and are preserved even when the scanner powers down.

To return all features to default values, see [Default Parameters on page 6-5](#). Throughout the programming barcode menus, asterisks (*) indicate default values.



* Indicates default *Enable Parameter Feature/option

Scanning Sequence Examples

In most cases scanning one barcode sets the parameter value. For example, to set the baud rate to 19,200, scan the **Baud Rate 19,200** barcode under [Baud Rate on page 3-19](#). The scanner issues a fast warble beep and the LED turns bright green momentarily, then returns to a darker green, signifying a successful parameter entry.

Other parameters require scanning several barcodes. See the parameter descriptions for this procedure.

Errors While Scanning

Unless otherwise specified, to correct an error during a scanning sequence, just re-scan the correct parameter.

RS-232 Parameter Defaults

[Table 3-1](#) lists defaults for RS-232 host parameters. Change these values in one of two ways:

- Scan the appropriate barcodes in this chapter. The new value replaces the standard default value in memory. To recall default parameter values, see [Default Parameters on page 6-5](#).
- Configure the scanner using the 123Scan configuration program. See [Chapter 1, 123Scan and Software Tools](#).

✓ **NOTE** See [Appendix A, Standard Parameter Defaults](#) for all user preference, host, symbology, and miscellaneous default parameters.

Table 3-1 RS-232 Interface Parameter Defaults

Parameter	Default	Page Number
RS-232 Host Parameters		
RS-232 Host Types	Standard	3-7
Baud Rate	9600	3-19
Parity	None	3-24
Stop Bits	1 Stop Bit	3-27
Data Bits	8-bit	3-29
Check Receive Errors	Enable	3-31
Hardware Handshaking	None	3-33
Software Handshaking	None	3-39
Host Serial Response Timeout	2 Sec	3-44
RTS Line State	Low RTS	3-49
Beep on <BEL>	Disable	3-51
Intercharacter Delay	0 msec	3-53
RS-232 Power On Mode	Disable	3-58

Table 3-1 RS-232 Interface Parameter Defaults (Continued)

Parameter	Default	Page Number
Nixdorf Beep/LED Options	Normal Operation	3-62
Bar Codes with Unknown Characters	Send Bar Code With Unknown Characters	3-65
NCR Use Prefix	Enabled	3-67
NCR Prefix	1002 (STX)	3-69
NCR Suffix	1003 (ETX)	3-70
NCR Use Block Check Character	Enabled	3-71
NCR Interface	Follow System	3-73
NCR Scale Beep After Weight Request	Disable	3-76
NCR 2D Label-ID Mode	NCR Mode	3-78
Reject Same Weight	Enabled	3-81
RS232 Code ID Suppression	Do Not Suppress Code ID	3-83
RS232 Code ID Suppression Code Type	None	3-85
RS232 Code ID Suppression Host	NULL HOST	3-86

RS-232 Host Parameters

Various RS-232 hosts use their own parameter default settings. Selecting standard, ICL, Fujitsu, Wincor-Nixdorf Mode A, Wincor-Nixdorf Mode B, OPOS/JPOS, Olivetti, Omron, Common Use Terminal Equipment (CUTE-LP/LG barcode readers), NCR, or Datalogic sets the defaults listed in [Table 3-2](#) and [Table 3-3](#).

Table 3-2 Terminal Specific RS-232

Parameter	ICL	Fujitsu	Wincor-Nixdorf Mode A	Wincor-Nixdorf Mode B/OPOS/JPOS
Baud Rate	9600	9600	9600	9600
Parity	Even	None	Odd	Odd
Stop Bit Select	One	One	One	One
ASCII Format	8-Bit	8-Bit	8-Bit	8-Bit
Hardware Handshaking	RTS/CTS Option 3	None	RTS/CTS Option 3	RTS/CTS Option 3
Software Handshaking	None	None	None	None

In the Wincor-Nixdorf Mode B, if CTS is low, scanning is disabled. When CTS is high, scanning is enabled.

If you scan Wincor-Nixdorf Mode B without connecting the digital scanner to the proper host, it may appear unable to scan. If this happens, scan a different RS-232 host type within 5 seconds of cycling power to the digital scanner.

Table 3-2 *Terminal Specific RS-232 (Continued)*

Parameter	ICL	Fujitsu	Wincor-Nixdorf Mode A	Wincor-Nixdorf Mode B/OPOS/JPOS
Serial Response Timeout	9.9 Sec.	2 Sec.	None	None
RTS Line State	High	Low	Low	Low = No data to send
Beep On <BEL>	Disable	Disable	Disable	Disable
Transmit Code ID	Yes	Yes	Yes	Yes
Data Transmission Format	Data/Suffix	Data/Suffix	Data/Suffix	Data/Suffix
Prefix	None	None	None	None
Suffix	CR (1013)	CR (1013)	CR (1013)	CR (1013)

In the Wincor-Nixdorf Mode B, if CTS is low, scanning is disabled. When CTS is high, scanning is enabled.
 If you scan Wincor-Nixdorf Mode B without connecting the digital scanner to the proper host, it may appear unable to scan. If this happens, scan a different RS-232 host type within 5 seconds of cycling power to the digital scanner.

Table 3-3 *Terminal Specific RS-232*

Parameter	Olivetti	Omron	CUTE	NCR	Datalogic
Baud Rate	9600	9600	9600	9600	9600
Parity	Even	None	Even	Odd	Odd
Stop Bit Select	One	One	One	One	One
ASCII Format	7-Bit	8-Bit	7-Bit	7-Bit	7-Bit
Hardware Handshaking	None	None	None	None	None
Software Handshaking	ACK/NAK	None	None	None	None
Serial Response Timeout	9.9 Sec.	9.9 Sec.	9.9 Sec.	9.9 Sec.	9.9 Sec.
RTS Line State	Low	High	High	High	High
Beep On <BEL>	Disable	Disable	Disable	Disable	Enable
Transmit Code ID	Yes	Yes	Yes	Yes	Yes
Data Transmission Format	Prefix/Data/Suffix	Data/Suffix	Prefix/Data/Suffix	Prefix/Suffix *	Data/Suffix
Prefix	STX (1002)	None	STX (1002)	STX *	None
Suffix	ETX (1003)	CR (1013)	CR (1013) ETX (1003)	ETX *	CR (1013)

The CUTE host disables all parameter scanning, including Set Defaults. If you inadvertently select CUTE, scan **Enable Parameter Bar Code Scanning (1) on page 6-7* then change the host selection.

3 - 5 MP7000 Scanner Scale Bar Code Programming Guide

Selecting ICL, Fujitsu, Wincor-Nixdorf Mode A, Wincor-Nixdorf Mode B, OPOS/JPOS, Olivetti, Omron, Common Use Terminal Equipment (CUTE-LP/LG barcode readers), NCR, or Datalogic enables the transmission of code ID characters listed in [Table 3-4](#) and [Table 3-5](#). These code ID characters are not programmable and are separate from the Transmit Code ID feature. Do not enable the Transmit Code ID feature for these terminals.

Table 3-4 *Terminal Specific Code ID Characters*

Code Type	ICL	Fujitsu	Wincor-Nixdorf Mode A	Wincor-Nixdorf Mode B/ OPOS/JPOS
UPC-A	A	A	A	A
UPC-E	E	E	C	C
EAN-8/JAN-8	FF	FF	B	B
EAN-13/JAN-13	F	F	A	A
Bookland EAN	F	F	A	A
Code 39	C <len>	None	M	M
Code 39 Full ASCII	None	None	M	M
Trioptic	None	None	None	None
Code 32	None	None	None	None
Codabar	N <len>	None	N	N
Code 128	L <len>	None	K	K
GS1-128	L <len>	None	P	P
Code 93	None	None	L	L
I 2 of 5	I <len>	None	I	I
D 2 of 5	H <len>	None	H	H
MSI	None	None	O	O
IATA	H<len>	None	H	H
GS1 DataBar Variants	None	None	E	E
PDF417	None	None	Q	Q
MicroPDF417	None	None	S	S
Data Matrix	None	None	R	R
QR Codes	None	None	U	U
Aztec/Aztec Rune	None	None	V	V

Table 3-5 *Terminal Specific Code ID Characters*

Code Type	Olivetti	Omron	CUTE	NCR	Datalogic
UPC-A	A	A	A	A	A
UPC-E	C	E	None	E	E
EAN-8/JAN-8	B	FF	None	FF	FF
EAN-13/JAN-13	A	F	A	F	F
Bookland EAN	A	F	None	None	None
Code 39	M <len>	C <len>	3	B1	*
Code 39 Full ASCII	None	None	3	None	None
Trioptic	None	None	None	None	\$T
Code 32	None	None	None	None	AE
Codabar	N <len>	N <len>	None	None	%
Code 128	K <len>	L <len>	5	B3	#
GS1-128	P <len>	L <len>	5	None	None
Code 93	L <len>	None	None	None	&
I 2 of 5	I <len>	I <len>	1	B2	i
D 2 of 5	H <len>	H <len>	2	None	None
MSI	O <len>	None	None	None	@
IATA	H<len>	H<len>	2	None	IA
GS1 DataBar Variants	None	None	None	Je0	GS1 DataBar - R4 GS1 DataBar Limited - RL GS1 DataBar Expanded - RX
PDF417	None	None	6	JL2*	P
MicroPDF417	None	None	6	JL2*	mP
Data Matrix	None	None	4	Jd0*	Dm
QR Codes	None	None	7	JQ0	QR
Aztec/Aztec Rune	None	None	8	Jz0	Az

* In NCR-LEGACY mode the Code-ID transmits a P.

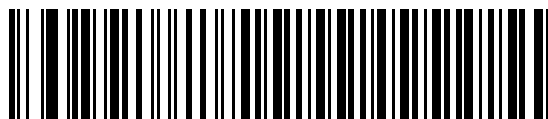
RS-232 Host Types

Scan one of the following barcodes to select the RS-232 host interface.

- Standard RS-232 - default ([page 3-7](#))
- ICL RS-232 ([page 3-8](#))
- Wincor-Nixdorf RS-232 Mode A ([page 3-9](#))
- Wincor-Nixdorf RS-232 Mode B ([page 3-10](#))
- Olivetti ORS4500 ([page 3-11](#))
- Omron ([page 3-12](#))
- OPOS/JPOS ([page 3-13](#))
- Fujitsu RS-232 ([page 3-14](#))
- CUTE ² ([page 3-15](#))
- NCR Variant - both Scanner-Only and Scanner/Scale variants ([page 3-16](#))
- Datalogic Variant ([page 3-17](#)).



- NOTES**
1. Scanning **Standard RS-232** activates the RS-232 driver, but does not change port settings (e.g., parity, data bits, handshaking). Selecting another RS-232 host type barcode changes these settings.
 2. The CUTE host (on [page 3-15](#)) disables all parameter scanning, including Set Defaults. If you inadvertently select CUTE, scan Enable Parameter Bar Code Scanning ([page 6-7](#)) then change the host selection.



*Standard RS-232

RS-232 Host Types (continued)



ICL RS-232

RS-232 Host Types (continued)



Wincor-Nixdorf RS-232 Mode A

RS-232 Host Types (continued)



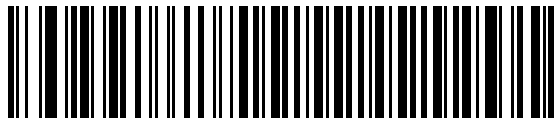
Wincor-Nixdorf RS-232 Mode B

RS-232 Host Types (continued)



Olivetti ORS4500

RS-232 Host Types (continued)



RS-232 Host Types (continued)



OPOS/JPOS

RS-232 Host Types (continued)



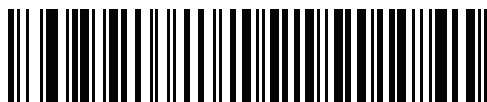
RS-232 Host Types (continued)



CUTE ²

RS-232 Host Types (continued)

Scan the barcode below to enable the NCR variant of the RS-232 host.



NCR Variant

RS-232 Host Types (continued)

RS-232 Host -Datalogic Variant

Scan the barcode below to enable the Datalogic variant of the RS-232 host.



Datalogic Variant

Datalogic Supported Commands

The following table describes various Datalogic serial commands that are supported by the MP7000 scanner.

Table 3-6 *Supported Serial Commands*

Serial Command	Description
'E'	Enable scanning
'D'	Disable scanning
'R'	Reset the scanner
'F'	Indicate to the scanner that data is not on file
'B'	Issue a good read beep
1 (not an ASCII character, this is decimal number 1)	Force a good read beep
7 (not an ASCII character, this is decimal number 1)	Force a good read beep

Baud Rate

Baud rate is the number of bits of data transmitted per second. Scan one of the following barcodes to set the scanner's baud rate to match the baud rate setting of the host device. Otherwise, data may not reach the host device or may reach it in distorted form.



NOTE The scanner does not support baud rates below 9600.



***Baud Rate 9600**

Baud Rate (continued)



Baud Rate 19,200

Baud Rate (continued)



Baud Rate 38,400

Baud Rate (continued)



Baud Rate 57,600

Baud Rate (continued)

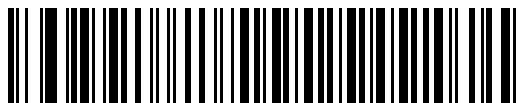


Baud Rate 115,200

Parity

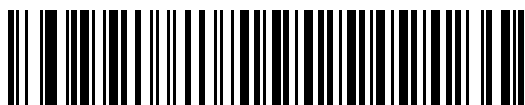
A parity check bit is the most significant bit of each ASCII coded character. Scan one of the following barcodes to select the parity type according to host device requirements:

- **Odd** - This sets the parity bit value to 0 or 1, based on data, to ensure that the coded character contains an odd number of 1 bits.
- **Even** - This sets the parity bit value to 0 or 1, based on data, to ensure that the coded character contains an even number of 1 bits.
- **None** - No parity bit is required.



Odd

Parity (continued)



Even

Parity (continued)



***None**

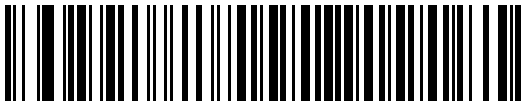
Stop Bits

The stop bit(s) at the end of each transmitted character marks the end of transmission of one character and prepares the receiving device for the next character in the serial data stream. Scan one of the following barcodes to set the number of stop bits (one or two) based on the number the receiving host can accommodate.



***1 Stop Bit**

Stop Bits (continued)



2 Stop Bits

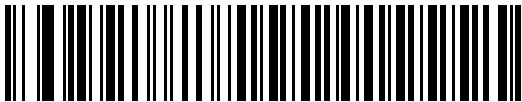
Data Bits

This parameter allows the scanner to interface with devices requiring a 7-bit or 8-bit ASCII protocol.



7-bit

Data Bits (continued)



*8-bit

Check Receive Errors

Scan one of the following barcodes to set whether to check the parity, framing, and overrun of received characters. The parity value of received characters is verified against the value set for [Parity on page 3-24](#).



***Check For Received Errors**

Check Receive Errors (continued)



Do Not Check For Received Errors

Hardware Handshaking

The data interface consists of an RS-232 port designed to operate either with or without the hardware handshaking lines Request to Send (RTS) and Clear to Send (CTS).

If hardware handshaking and software handshaking are both enabled, hardware handshaking takes precedence.

✓ **NOTE** The DTR signal is jumpered to the active state.

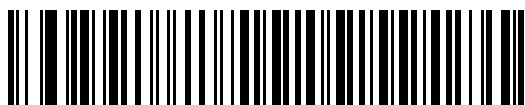
- **None** - This disables hardware handshaking and transmits scan data as it becomes available.
- **Standard RTS/CTS** - This sets standard RTS/CTS hardware handshaking and transmits scanned data according to the following sequence:
 - a. The scanner reads the CTS line for activity:
 - If the CTS line is de-asserted, the scanner asserts the RTS line and waits up to *Host Serial Response Timeout on page 3-44* for the host to assert CTS, and then transmits data when asserted. If, after the timeout, the CTS line is not asserted, the scanner sounds a transmit error and discards the data.
 - If CTS is asserted, the scanner waits up to *Host Serial Response Timeout* for the host to de-assert CTS. If after this timeout the CTS line is still asserted, the scanner sounds a transmit error and discards the scanned data.
 - b. The scanner de-asserts RTS after sending the last character of data.
 - c. The host negates CTS. The scanner checks for a de-asserted CTS upon the next data transmission.
During data transmission, if CTS is deasserted for more than 50 ms between characters, the scanner sounds a transmit error and discards the data. The data must be re-scanned.
- **RTS/CTS Option 1** - The scanner asserts RTS before transmitting and ignores the state of CTS. The scanner de-asserts RTS when transmission completes.
- **RTS/CTS Option 2** - RTS is always high or low (user-programmed logic level). However, the scanner waits for the host to assert CTS before transmitting data. If CTS is not asserted within the *Host Serial Response Timeout*, the scanner sounds a transmit error and discards the data. During data transmission, if CTS is deasserted for more than 50 ms between characters, the scanner sounds a transmit error and discards the data.
- **RTS/CTS Option 3** - This transmits scanned data according to the following sequence:
 - a. The scanner asserts RTS before data transmission, regardless of the state of CTS.
 - b. The scanner waits up to the *Host Serial Response Timeout* for the host to assert CTS, and then transmits data when asserted. If, after the timeout, the CTS line is not asserted, the scanner sounds a transmit error and discards the data.
 - c. The scanner de-asserts RTS after sending the last character of data.
 - d. The host negates CTS. The scanner checks for a de-asserted CTS upon the next data transmission.
During data transmission, if CTS is deasserted for more than 50 ms between characters, the scanner sounds a transmit error and discards the data. The data must be re-scanned.

Hardware Handshaking (continued)



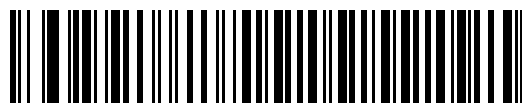
*None

Hardware Handshaking (continued)



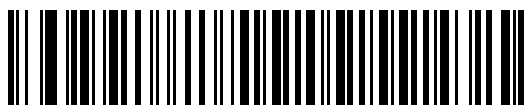
Standard RTS/CTS

Hardware Handshaking (continued)



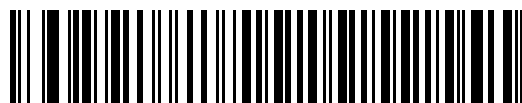
RTS/CTS Option 1

Hardware Handshaking (continued)



RTS/CTS Option 2

Hardware Handshaking (continued)



RTS/CTS Option 3

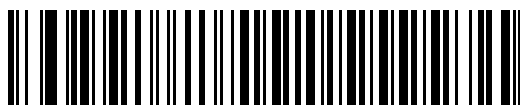
Software Handshaking

This parameter offers control of data transmission in addition to, or instead of, that offered by hardware handshaking. If software handshaking and hardware handshaking are both enabled, hardware handshaking takes precedence.

- **None** - This transmits data immediately. The scanner expects no response from the host.
- **ACK/NAK** - After transmitting data, the scanner waits for an ACK or NAK response from the host. If it receives a NAK, the scanner transmits the data again and waits for an ACK or NAK. After three unsuccessful attempts to send data after receiving NAKs, the scanner sounds a transmit error and discards the data.

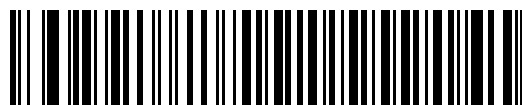
The scanner waits up to the programmable *Host Serial Response Timeout* to receive an ACK or NAK. If the scanner does not get a response in this time, it sounds a transmit error and discards the data. There are no reattempts.

- **ENQ** - The scanner waits for an ENQ character from the host before transmitting data. If it does not receive an ENQ within the *Host Serial Response Timeout*, the scanner sounds a transmit error and discards the data. The host must transmit an ENQ character at least every *Host Serial Response Timeout* to prevent transmission errors.
- **ACK/NAK with ENQ** - This combines the two previous options. An additional ENQ is not required to re-transmit data due to a NAK from the host.
- **XON/XOFF** - An XOFF character stops data transmission until the scanner receives an XON character. There are two situations for XON/XOFF:
 - The scanner receives an XOFF before it has data to send. When the scanner has data, it waits up to the *Host Serial Response Timeout* for an XON character before transmitting. If it does not receive the XON within this time, the scanner sounds a transmit error and discards the data.
 - The scanner receives an XOFF during data transmission and stops transmission after sending the current byte. When the scanner receives an XON character, it sends the rest of the data. The scanner waits indefinitely for the XON.



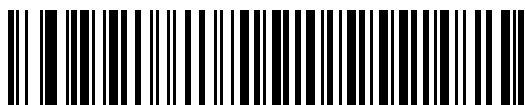
*None

Software Handshaking (continued)



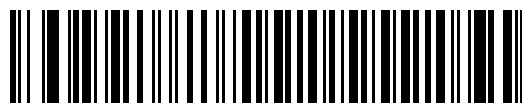
ACK/NAK

Software Handshaking (continued)



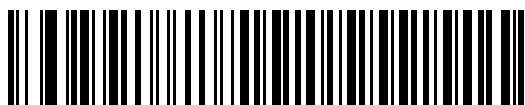
ENQ

Software Handshaking (continued)



ACK/NAK with ENQ

Software Handshaking (continued)



XON/XOFF

Host Serial Response Timeout

Scan one of the following barcodes to specify how long the scanner waits for an ACK, NAK, or CTS before determining that a transmission error occurred. This only applies when in one of the ACK/NAK software handshaking modes, or RTS/CTS hardware handshaking mode.



***Minimum: 2 Seconds**

Host Serial Response Timeout (continued)



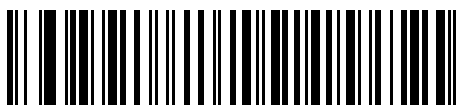
Low: 2.5 Seconds

Host Serial Response Timeout (continued)



Medium: 5 Seconds

Host Serial Response Timeout (continued)



High: 7.5 Seconds

Host Serial Response Timeout (continued)



Maximum: 9.9 Seconds

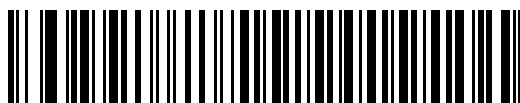
RTS Line State

Scan one of the following barcodes to set the idle state of the serial host RTS line to **Low RTS** or **High RTS**.



*Host: Low RTS

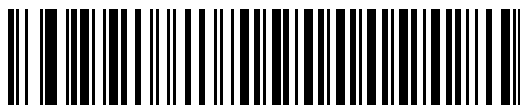
RTS Line State (continued)



Host: High RTS

Beep on <BEL>

Scan one of the following barcodes to set whether the scanner issues a beep when it detects a <BEL> character on the RS-232 serial line. <BEL> indicates an illegal entry or other important event.



Beep On <BEL> Character
(Enable)

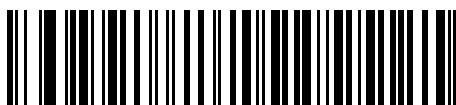
Beep on <BEL> (continued)



***Do Not Beep On <BEL> Character
(Disable)**

Intercharacter Delay

Scan one of the following barcodes to specify the intercharacter delay inserted between character transmissions.



***Minimum: 0 msec**

Intercharacter Delay (continued)



Low: 25 msec

Intercharacter Delay (continued)



Medium: 50 msec

Intercharacter Delay (continued)



High: 75 msec

Intercharacter Delay (continued)



Maximum: 99 msec

RS-232 Power On Mode

Parameter #1939

Scan the 1-byte, 3-byte, or 13-byte bar code if the first bar code is lost after bootup. The 1-byte bar code consists of one NULL character, 3-byte bar code consists of three NULL characters, and the 13-byte bar code consists of 13 NULL characters. Depending on the bar code type (1-byte, 3-byte, or 13-byte), the scanner sends the bar code data during the bootup process.



***Disable
(0)**

RS-232 Power On Mode (continued)



1-byte Pseudo Bar Code

RS232 Power On Mode (continued)



3-byte Byte Pseudo Bar Code

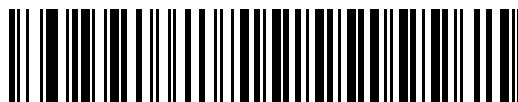
RS-232 Power On Mode (continued)



13-byte Pseudo Bar Code

Nixdorf Beep/LED Options

If you selected Nixdorf Mode B, scan one of the following barcodes to indicate when the scanner beeps and turns on its LED after a decode.



***Normal Operation**
(Beep/LED Immediately After Decode)

Nixdorf Beep/LED Options (continued)



Beep/LED After Transmission

Nixdorf Beep/LED Options (continued)

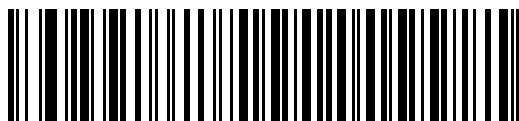


Beep/LED After CTS Pulse

Bar Codes with Unknown Characters

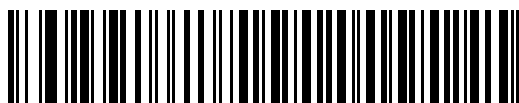
Unknown characters are characters the host does not recognize. Scan **Send Bar Codes With Unknown Characters** to send all barcode data except for unknown characters. The scanner issues no error beeps.

Scan **Do Not Send Bar Codes With Unknown Characters** to send barcode data up to the first unknown character. The scanner issues an error beep.



***Send Bar Codes With Unknown Characters**

Bar Codes with Unknown Characters (continued)



Do Not Send Bar Codes With Unknown Characters

NCR Variant Preferences

NCR Use Prefix

Parameter #1238

When **NCR Variant** is selected, this parameter determines whether or not the prefix is used for all communications.



Disabled
(00h)

NCR Use Prefix (continued)



***Enabled**
(01h)

NCR Prefix

Parameter # 1282

When NCR variant is selected, and **NCR Use Prefix** is enabled, this parameter determines the Prefix Character used for all communications. The default is 1002 (STX).

To set a prefix value, scan the barcode below, then scan four numeric barcodes from [Appendix B, Numeric Bar Codes](#) that correspond to the desired character in [Table D-1 \(ASCII Character Set on page D-1\)](#).



NCR Prefix

NCR Suffix

Parameter # 1283

When NCR variant is selected, this parameter determines the suffix (terminator) character used for all communications. The default is 1003 (ETX).

To set a prefix value, scan the barcode below, then scan four numeric barcodes from [Appendix B, Numeric Bar Codes](#) that correspond to the desired character in [Table D-1 \(ASCII Character Set on page D-1\)](#).



NCR Suffix

NCR Use Block Check Character (BCC)

Parameter #1239

When NCR variant is selected, this parameter determines whether or not to enable the use of the *Block Check Character* (after the *Terminator* byte) for all communications.



Disabled
(00h)

NCR Use Block Check Character (BCC) (continued)



***Enabled
(01h)**

NCR Interface

Parameter #1240

When NCR variant is selected, this parameter determines the NCR specific interface to be used for all communications. NCR supports two interfaces: scanner only, and scanner/scale.

- ***Follow System:** Scan this barcode for auto system detection. If the system has a scale installed, the scanner/scale interface is used; if the system has no scale installed, scanner only is used.
- **Scanner Only:** Scan this barcode to force the system to use the scanner only interface whether or not a scale is installed.
- **Scanner/Scale:** Scan this barcode to force the system to use the scanner/scale interface whether or not a scale is installed.



***Follow System**
(00h)

NCR Interface (continued)



Scanner Only
(01h)

NCR Interface (continued)



Scanner/Scale
(02h)

NCR Scale Beep After Weight Request

Parameter #1353

Scan **Enable NCR Scale Beep After Weight** below to sound a beep tone after a successful weight request.

- Enable NCR Scale Beep After Weight: The scale beeps a single beep tone after each successful weight request by the POS system.
- *Disable NCR Scale Beep After Weight: The scale does not beep after a weight request is made by the POS system.



***Disable NCR Beep After Weight Request
(0x00h)**

NCR Scale Beep After Weight Request



**Enable NCR Beep After Weight Request
(0x01h)**

NCR 2D Label-ID Mode**Parameter #1948**

Scan one of the following bar codes for the defined bar code prefix type:

- NCR Mode - Adds an NCR prefix to a bar code. This is the default.
- Legacy Mode - Adds an non-NCR prefix to a bar code.
- Suppress Mode - No prefix is added to a bar code.



***NCR Mode
(0)**

NCR 2D Label-ID Mode (continued)



Legacy Mode
(1)

NCR 2D Label-ID Mode (continued)



Suppress Mode
(2)

Reject Same Weight

Parameter #1968

Scan the bar code below to enable some variants (NCR or ICL OMRON) from rejecting a request to retransmit an item with the same weight previously transmitted. For example, if this parameter is enabled, an item is placed on the scale, its weight is only transmitted to host one time. The default is enable.



* Enable
(01)

Reject Same Weight (continued)



Disable
(00)

RS232 Code ID Suppression

Parameter #2108

Scan one of the following barcodes for the barcode prefix type.

- **Do Not Suppress Code ID (0)** - Keep RS232 variants prefix to a barcode. This is the default.
- **Suppress Code ID (1)** - Suppress the RS232 Code ID for the barcode type specified by the [RS232 Code ID Suppression Code Type on page 3-85](#) and the [RS232 Code ID Suppression Host on page 3-86](#).



***Do Not Suppress Code ID
(0)**

RS232 Code ID Suppression (continued)

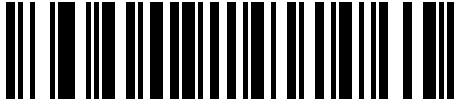


Suppress Code ID
(1)

RS232 Code ID Suppression Code Type

Parameter #2110

To set a Code ID Suppression Code Type, scan the barcode below, then scan the three numeric barcodes from [Appendix B, Numeric Bar Codes](#) that correspond to the desired Code Type in [Table 3-7](#). Enter a leading zero for where necessary. For example, to set Code 128, scan the barcode below, then scan the **0**, **0**, and **3**. To correct an error or change the selection, scan [Cancel on page B-11](#). The default value is **000** (NONE).



RS232 Code ID Suppression Code Type

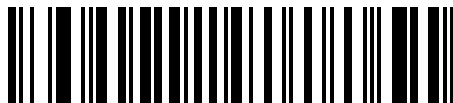
Table 3-7 RS232 Code ID Suppression Code Type

Code Type	Code Type #	Code Type	Code Type #	Code Type	Code Type #
None	000	Code 39	001	Codabar	002
Code 128	003	Discrete 2 of 5	004	IATA	005
Interleaved 2 of 5	006	Code 93	007	UPC-A	008
UPC-E	009	EAN-8	010	EAN-13	011
Code 11	012	MSI	014	EAN-128	015
UPC-E1	016	PDF417	017	Code 39 Full ASCII	019
Bookland EAN	022	UCC Coupon Extended Code	023	Micro PDF	026
QR Code	028	Code 32	032	Macro PDF	040
Micro QR Code	044	GS1 Databar Limited	049	GS1 Databar Expanded	050
ISSN EAN	054	UPC-A with 2-Digit Supplemental	072	UPC-E with 2-Digit Supplemental	073
EAN-8 with 2-Digit Supplemental	074	EAN-13 with 2-Digit Supplemental	075	UPC-A with 5-Digit Supplemental	136
UPC-E with 5-Digit Supplemental	137	EAN-8 with 5-Digit Supplemental	138	EAN-13 with 5-Digit Supplemental	139
DL Parsed Data	177	GS1 Databar Coupon Code	180	GS1 QR	194

RS232 Code ID Suppression Host

Parameter #2111

Scan one of the following barcodes to select a RS232 code ID suppression host. The default value is NULL HOST (255).



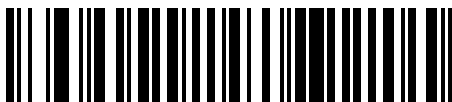
***NULL HOST
(255)**

RS232 Code ID Suppression Host (continued)



STANDARD RS232
(0)

RS232 Code ID Suppression Host (continued)



ICL HOST
(1)

RS232 Code ID Suppression Host (continued)



FUJITSU HOST
(2)

RS232 Code ID Suppression Host (continued)



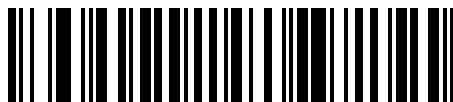
NIXDORF MODE_A
(3)

RS232 Code ID Suppression Host (continued)



NIXDORF MODE_B
(4)

RS232 Code ID Suppression Host (continued)



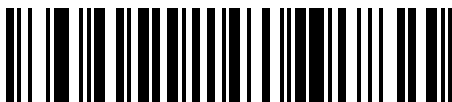
OLIVETTI HOST
(5)

RS232 Code ID Suppression Host (continued)



OMRON HOST
(6)

RS232 Code ID Suppression Host (continued)



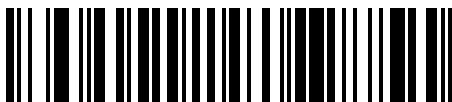
CUTE HOST
(7)

RS232 Code ID Suppression Host (continued)



OPOS PLUS
(8)

RS232 Code ID Suppression Host (continued)



NCR HOST
(9)

RS232 Code ID Suppression Host (continued)



DATALOGIC HOST
(10)

ASCII Character Sets

See [Table D-1, ASCII Character Set on page D-1](#) for prefix/suffix values.

CHAPTER 4 IBM RS-485 INTERFACE BAR CODES

Introduction

This chapter includes the programming barcodes for the IBM RS-485 host interface.

For detailed technical information about the MP7X000 including installation, setting up interfaces, calibrating the scale, and operation refer to the *MP7000 Scanner Scale Integrator Guide, p/n 72E-172632-xx*.

Setting Parameters

To set feature values, scan a single barcode or a short barcode sequence. The settings are stored in non-volatile memory and are preserved even when the scanner powers down.

✓ **NOTE** Most computer monitors allow scanning barcodes directly on the screen. When scanning from the screen, be sure to set the document magnification to a level where you can see the barcode clearly, and bars and/or spaces do not merge.

To return all features to default values, see [Default Parameters on page 6-5](#). Throughout the programming barcode menus, asterisks (*) indicate default values.



* Indicates default *Enable Parameter Feature/option

Scanning Sequence Examples

In most cases scanning one barcode sets the parameter value. For example, to select the Port 9B address, scan the **Hand-held Scanner Emulation (Port 9B)** barcode under [Port Address on page 4-3](#). The scanner issues a fast warble beep and the LED turns bright green momentarily, then returns to a darker green, signifying a successful parameter entry.

Other parameters require scanning several barcodes. See the parameter descriptions for this procedure.

Errors While Scanning

Unless otherwise specified, to correct an error during a scanning sequence, just re-scan the correct parameter.

IBM Parameter Defaults

[Table 4-1](#) lists defaults for IBM host parameters. Change these values in one of two ways:

- Scan the appropriate barcodes in this chapter. The new value replaces the standard default value in memory. To recall default parameter values, see [Default Parameters on page 6-5](#).
- Configure the scanner using the 123Scan configuration program. See [Chapter 1, 123Scan and Software Tools](#).

✓ **NOTE** See [Appendix A, Standard Parameter Defaults](#) for all user preference, host, symbology, and miscellaneous default parameters.

Table 4-1 IBM 468X/469X Interface Parameter Defaults

Parameter	Default	Page Number
IBM RS-485 Host Parameters		
Port Address	None	4-3
Scale Port Address	None	4-7
Convert Unknown to Code 39	Disable	4-11
RS-485 Beep Directive	Ignore	4-13
RS-485 Bar Code Configuration Directive	Ignore	4-15
Scan Disable Mode	Full Disable	4-17
IBM-485 Specification Version	Original Specification	4-20
IBM Commands	Ignore Unknown Commands Reboot on Reset Commands Honor Clear Scale Pole Display Commands	4-22

IBM Host Parameters

Port Address

Scan one of the following barcodes to select the IBM RS-485 port.



NOTE Scanning a Port Address barcode enables the RS-485 interface on the device.



*None

Port Address (continued)



Hand-held Scanner Emulation (Port 9B)

Port Address (continued)



Non-IBM Scanner Emulation (Port 5B)

Port Address (continued)



Table-top Scanner Emulation (Port 17)

Scale Port Address

The scale port address must be configured for the scale to operate on the IBM RS-485 bus.



***None Selected**

Scale Port Address (continued)



Port 6A

Scale Port Address (continued)



Port 6B

Scale Port Address (continued)



Port 6E

Convert Unknown to Code 39

Scan one of the following barcodes to enable or disable converting unknown barcode type data to Code 39.



Enable Convert Unknown to Code 39

Convert Unknown to Code 39 (continued)



***Disable Convert Unknown to Code 39**

RS-485 Beep Directive

The IBM RS-485 host can send a beeper configuration request to the scanner. Scan **Ignore Beep Directive** to prevent the scanner from processing the host request. All directives are still acknowledged to the host as if they were processed.



Honor Beep Directive

RS-485 Beep Directive (continued)



***Ignore Beep Directive**

RS-485 Bar Code Configuration Directive

The IBM RS-485 host can enable and disable code types. Scan **Ignore Bar Code Configuration Directive** to prevent the scanner from processing the host request. All directives are still acknowledged to the IBM RS-485 host as if they were processed.



Honor Bar Code Configuration Directive

RS-485 Bar Code Configuration Directive (continued)



***Ignore Bar Code Configuration Directive**

Scan Disable Mode

Parameter # 1214

This parameter determines the behavior of the MP7X000 when it receives a *Scan Disable* directive from the connected host.

- *Full Disable: Scanning barcodes is disabled.
- Transmit Disable: The MP7X000 may scan barcodes, but transmission of barcode data is disabled.
- Auto Disable: MP7X000 disables scanning after transmission of a barcode, and remains disabled until the host sends a *Scan Enable*.



NOTE This feature is currently supported by IBM Table Top USB, IBM Hand-held USB, and all IBM 46XX interfaces.



* Full Disable
(0)

Scan Disable Mode (continued)



**Transmit Disable
(1)**

Scan Disable Mode (continued)



**Auto Disable
(2)**

IBM-485 Specification Version

Parameter # 1729

The IBM interface specification version selected defines how code types are reported over the IBM interface.

When you scan **Original Specification**, only Symbologies that were historically supported on each individual port are reported as known. When you scan Version 2.0, all Symbologies covered in the newer IBM specification are reported as known with their respective code types.



***Original Specification**
(0)

IBM-485 Specification Version (continued)



IBM Commands

Parameter # 1345

SSI # F8h 04h 41h

The IBM/TGCS protocol defines a set of commands that can be sent to the scanner/MP7000. Among the command set are the following two commands:

- Reset
- Clear Scale Pole Display.

This parameter allows each of these commands to be handled uniquely.

Additionally the IBM/TGCS host may send an unknown or unsupported command. This parameter allows you to specify how these commands are to be processed.

Scan one of the barcodes that follow to match your system requirements.



Honor Unknown Commands
Reboot on Reset Commands
Honor Clear Scale Pole Display Commands
(0)

IBM Commands (continued)



***Ignore Unknown Commands**
Reboot on Reset Commands
Honor Clear Scale Pole Display Commands
(1)

IBM Commands (continued)



**Honor Unknown Commands
Do Not Reboot on Reset Commands
Honor Clear Scale Pole Display Commands
(2)**

IBM Commands (continued)



Ignore Unknown Commands
Do Not Reboot on Reset Commands
Honor Clear Scale Pole Display Commands
(3)

IBM Commands (continued)



**Honor Unknown Commands
Reboot on Reset Commands
Ignore Clear Scale Pole Display Commands
(4)**

IBM Commands (continued)



Ignore Unknown Commands
Reboot on Reset Commands
Ignore Clear Scale Pole Display Commands
(5)

IBM Commands (continued)



**Honor Unknown Commands
Do Not Reboot on Reset Commands
Ignore Clear Scale Pole Display Commands
(6)**

IBM Commands (continued)



**Ignore Unknown Commands
Do Not Reboot on Reset Commands
Ignore Clear Scale Pole Display Commands
(7)**

CHAPTER 5 SCALE CONFIGURATION

Introduction

You can program the MP7X000 to perform various functions, or activate different features. This chapter describes each scale calibration feature, and provides programming barcodes for selecting these features.

The MP7X000 ships with the settings shown in [Table 5-1 on page 5-2](#) (also see [Appendix A, Standard Parameter Defaults](#) for all host device and miscellaneous defaults). If the default values suit requirements, programming is not necessary.

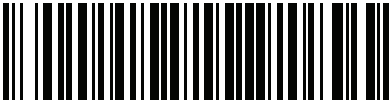
To set feature values, scan a single barcode or a short barcode sequence. The settings are stored in non-volatile memory and are preserved even when the MP7X000 is powered down.

Setting Parameters

To set feature values, scan a single barcode or a short barcode sequence. The settings are stored in non-volatile memory and are preserved even when the scanner powers down.

✓ **NOTE** Most computer monitors allow scanning barcodes directly on the screen. When scanning from the screen, be sure to set the document magnification to a level where you can see the barcode clearly, and bars and/or spaces do not merge.

To return all features to default values, see [Default Parameters on page 6-5](#). Throughout the programming barcode menus, asterisks (*) indicate default values.



* Indicates default *Enable Parameter Feature/option

Scanning Sequence Examples

In most cases scanning one barcode sets the parameter value. For example, to enable the Scale Display, scan the **Enable Scale Display Configuration** barcode listed under [Scale Display Configuration on page 5-13](#).

Other parameters require scanning several barcodes. See the parameter descriptions for this procedure.

Errors While Scanning

Unless otherwise specified, to correct an error during a scanning sequence, just re-scan the correct parameter.

Scale Parameter Defaults

[Table 5-1](#) lists defaults for user preferences parameters. To change the default values, scan the appropriate barcodes in this guide. These new values replace the standard default values in memory. To recall the default parameter values, scan the [*Set Factory Defaults on page 6-5](#).



NOTE See [Appendix A, Standard Parameter Defaults](#) for all user preferences, hosts, symbologies, and miscellaneous default parameters.

Table 5-1 User Preferences Parameter Defaults

Parameter	Parameter Number	Default	Page Number
Scale Parameters			
Legal Scale Units	995	N/A	5-4
Legal Scale Dampening Filter Setting	996	Low Vibration Sensitivity	5-6
Scale Enable	1197	Enable	5-10
Scale Reset	6019	N/A	5-12
Scale Display Configuration	986	Disable	5-13
Scale Enforce Zero Return	987	Disable	5-15
Scale Beep After Weight Request	988	Disable	5-17
Scale Port Address	N/A	Not Selected	See Scale Port Address on page 4-7 for this parameter.
Ignore Scale Pole Directives	1242	Ignore	5-19
Maximum Initial Zero Setting Range	1285	15% maximum weight capacity	5-21

Table 5-1 *User Preferences Parameter Defaults (Continued)*

Parameter	Parameter Number	Default	Page Number
Maximum Scale Zeroing Weight Limit	1366	60	5-23
Weighing Behind Zero Mode	1326	Allowed	5-24
Scale 5 Digit Directive	1842	Honor	5-26

Legal Scale Units

Parameter # 995

Scan a weight unit below to set the legal weight units for the MP7X000. Scan **Kilograms** for international units; scan **Pounds** for the United States.



NOTE This legal scale unit can only be programmed when the scale is placed into a legal scale calibration mode. Refer to the *MP7000 Scanner Scale Integrator Guide*, p/n 72E-172632-xx, for detailed information about scale calibration.



Kilograms
(0)

Legal Scale Units (continued)



**Pounds
(1)**

Legal Scale Dampening Filter Setting

Parameter # 996

Scan a barcode below to set the vibration sensitivity of the scale. The higher the number value, the less sensitive the scale is to vibration. The scale must be in a calibration mode to program this parameter. Refer to the *MP7000 Scanner Scale Integrator Guide*, p/n 72E-172632-xx, for detailed information about calibrating the scale.



**Normal Vibration Sensitivity
(0)**

Legal Scale Dampening Filter Setting (continued)



* Low Vibration Sensitivity
(1)

Legal Scale Dampening Filter Setting (continued)



Very Low Vibration Sensitivity
(2)

Legal Scale Dampening Filter Setting (continued)

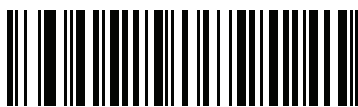


Ultra Low Vibration Sensitivity
(3)

Scale Enable

Parameter # 1197

This parameter enables and disables the functionality of an already existing scale. If the scale was not properly installed, this parameter does nothing.



***Scale Enable**
(01h)

Scale Enable (continued)



**Scale Disable
(00h)**

Scale Reset

Parameter # 6009

Scan **STISCLRST** to reset the scale. This parameter can be scanned in any mode of operation. If a pole display is enabled, and installed, it repeats the 7-segment test. Refer to the *MP7000 Scanner Scale Integrator Guide*, p/n 72E-172632-xx, for details.



STISCLRST

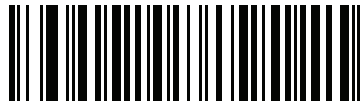
Scale Display Configuration

Parameter # 986

Scan **Enable Scale Display Configuration** below to enable the pole display port. Scale Display Configuration is disabled by default.

- Enable Scale Display Configuration: When a pole display is installed and connected to the MP7X000/scale, the pole display shows weight, and/or additional alphanumeric information associated with the state of the scale. If a pole display is not connected, and **Enable Scale Display Configuration** is scanned, the 7-segment display scrolls the code U23 indicating that there is a remote Scale Display communication error.
- *Disable Scale Display Configuration: Scan this parameter when no Scale Display is installed. When a Scale Display is installed and connected to the MP7X000/scale, the Scale Display remains blank. The Scale Display can be installed and programmed in any mode of operation.

Refer to the *MP7000 Scanner Scale Integrator Guide*, p/n 72E-172632-xx, for detailed information about the audit trail, scale calibration, and error/warning conditions.



Enable Scale Display Configuration
(1)

Scale Display Configuration (continued)



***Disable Scale Display Configuration
(0)**

Scale Enforce Zero Return

Parameter # 987

Scan a barcode to below to enable or disable enforce zero return.

- *Disable Scale Enforce Zero Return: Provides live gross weight in real time upon request from a Point-of-sale (POS) system. This is the factory default.
- Enable Scale Enforce Zero Return: The scale must return to zero weight between POS weight requests. If the scale fails to return to zero weight between POS weight requests then all subsequent weight requests are returned to the POS as an invalid weight.



Enable Scale Enforce Zero Return
(1)

Scale Enforce Zero Return (continued)



***Disable Scale Enforce Zero Return
(0)**

Scale Beep After Weight Request

Parameter # 988

Scan **Enable Scale Beep After Weight** below to sound a beep tone after a successful weight request.

- **Enable Scale Beep After Weight:** The scale beeps a single beep tone after each successful weight request by the POS system. The beep tone sounds when the weight is above zero, stable, and the previous weight does not equal the present weight.
- ***Disable Scale Beep After Weight:** The scale does not beep after a weight request is made by the POS system. Disable is the factory default.



Enable Scale Beep After Weight
(1)

Scale Beep After Weight Request (continued)



***Disable Scale Beep After Weight
(0)**

Ignore Scale Pole Directives

Parameter #1242

The pole display is required to be consumer facing if the POS system is not certified for displaying live gross weight.

When *Ignore Scale Pole Directives* is set to honor scale pole directives (**Honor Scale Pole Directives**), a *Remote display required but not detected* status is returned to the POS system (see bit position 5 in [Table 2-2 on page 2-59](#)) if the pole display configuration was set to **Enable Scale Display Configuration** (see [Scale Display Configuration on page 5-13](#)), and a pole display was either uninstalled, or failed at the scale display port on the MP7X000 (refer to the *MP7000 Scanner Scale Integrator Guide, p/n 72E-172632-xx*, for the pole display port). The 7-segment display scrolls a U23 fault code under this condition. This prevents the POS display from showing live gross weight, and does not allow the POS to complete a price/weight transaction unless a pole display is connected, and shows live gross weight.

- ***Ignore Scale Pole Directives**: Always returns the status *Remote display required but not detected* to the POS system. POS weight display and/or price/weight transactions are enabled whether a pole display is installed or not.
- **Honor Scale Pole Directives**: Returns the status *Remote display required but not detected* to the POS system when the **Scale Display Configuration** is enabled (<Blue><Italic>page 13), and the pole display is either uninstalled, or the connection to the port is faulty. This prevents live gross weight from displaying on the POS system, and inhibits price/weight scale transactions at the POS until a pole display is installed and shows live gross weight.



***Ignore Scale Pole Directives**
(1)

Ignore Scale Pole Directives (continued)



Honor Scale Pole Directives
(0)

Maximum Initial Zero Setting Range

Parameter #1285

Initial Zero Setting - The scale indication is set to zero automatically when the scanner is powered on, and before it is ready for use.

The default *Initial Zero Setting* range is set to -5% to +15% of the maximum capacity of the scale (i.e.: -1.5 lb to 4.5 lb, -0.75 kg to 2.25 kg).

When an object is left on the scale, and within this weight range at scale power up, it automatically zeroes the weight.

When the object is removed, the scale is in a negative weight condition, and an indication is present on the display (i.e.; dashes -----, or a blank display).

There are two ways to clear this condition, depending on the weight of the object that was initially on the scale.

- After removal of a light weight object, the scale can be zeroed by touching the **Zero** button on the MP7X000 front panel which zeros from -2% to 2% of the maximum capacity (i.e.: -0.6 lb to 0.6 lb, -0.3 kg to 0.3 kg). The allowable zeroing weight limit of 0.6 lb and 0.3 kg is configurable (see [Maximum Scale Zeroing Weight Limit on page 5-23](#)).
- After removal of a heavy weighted object, the scale can only be zeroed by power cycling the MP7X000 to reset the scale. (Ensure no objects remain on the scale. If so, remove and reapply power.)

This parameter allows a user to reduce the overall range of *Initial Zero Setting* by scanning a parameter which adjusts the positive limit from 2% to 15% in 1% increments. In addition, this parameter is intended to compensate for scale life time drift.

- Higher values may require cause the MP7X000 scale to fail more frequently at power on, making removal of the item from the platter and rebooting necessary.
- Lower values may require more frequent scale calibrations.

If you frequently leave items on the platter during periods of non-use (like a cash drawer) you should set this value to 2 (0.9lb or 0.45kg). This prevents the need to reboot the MP7X000 due to exceeding this maximum power on weight limit (see [Table 5-2 on page 5-22](#)).

For example, if the maximum initial zero setting range is programmed for +2% then if a weight greater 2% (i.e.: 0.6 lb, 0.3 kg) is left on the weighing surface at power up and then removed, the scale automatically finds zero with no intervention required by the user. In most all scenarios, a user would only want to program this setting for +2%, or leave the default setting of +15%.

Scan **Set Scale Maximum Initial Zero Setting Range**, followed by two numeric barcodes from [Appendix B, Numeric Bar Codes](#), that correspond to the desired percent (e.g., 2% = 02, 3% = 03, 4% = 04, 10% = 10, 15% = 15). The range is 2% to 15% (i.e.: 02 to 15). The default setting is 15% maximum weight capacity (i.e., 4.5 lb, 2.25 kg).



NOTES1. A lower setting may result in more frequent legal scale calibrations.

2. Regardless of this parameter value, items above 4.5 lb or 2.25 kg also cause a **u13** 7-segment display message, but in this case the user can simply remove the items to clear the fault. A power cycle is not required.

Maximum Initial Zero Setting Range (continued)**Table 5-2** *Parameter Value Settings.*

Parameter Value	Lbs	Kgs
2 (minimum)	0.6	0.30
3	0.9	0.45
4	1.2	0.60
5	1.5	0.75
6	1.8	0.90
7	2.1	1.05
8	2.4	1.20
9	2.7	1.35
10	3.0	1.50
11	3.3	1.65
12	3.6	1.80
13	3.9	1.95
14	4.2	2.10
15 (maximum/default)	4.5	2.25

**Set Scale Maximum Initial Zero Setting Range**

Maximum Scale Zeroing Weight Limit

Parameter #1366

This parameter defines how much weight is permitted to be *zeroed out* when the **Zero** button is pressed.

- The range of values is 0-60 (default is 60).
- In *Lbs Mode*: 0=0.00lb - 60=0.60 lb (increments of 0.01 lbs).
- In *Kgs Mode*: 0=0.00kg - 60=0.300 kg (increments of 0.005 kg).



CAUTION In *Lbs Mode* the value is equivalent to the desired weight (60=.60 lbs). In *Kgs mode* the value is twice the desired weight (60=0.300 kgs).

To set a *Weight Limit* value, scan **Set Max Scale Zeroing Weight Limit** below, then scan two numeric barcodes from [Appendix B, Numeric Bar Codes](#) that correspond to the desired value. Enter a leading zero for single digit numbers. For example, to set a *Weight Limit* of 0.05 lbs, scan the barcode below, then scan the **0** and **5** barcodes. To correct an error or change the selection, scan [Cancel on page B-11](#).



Set Max Scale Zeroing Weight Limit

Weighing Behind Zero Mode

Parameter #1326

The scale is below zero when the platter is empty and the pole display shows dashes (----). When the scale is below zero and **Weighing Behind Zero Mode** is not allowed adding items to the scale (e.g., bananas) prevents the POS from performing weight transactions. The cashier/operator must press the **Scale Zero** button to clear the under weight condition before weight transactions can be performed.



***Weighing Behind Zero Mode Allowed**
(1)

Weighing Behind Zero Mode (continued)



**Weighing Behind Zero Mode Not Allowed
(0)**

Scale 5 Digit Directive

Parameter #1842

Some POS systems send a command to set the scale to 5 digit mode even though the POS is expected to function in 4 digit mode. If your POS system sends this command, scan **Ignore 5 Digit Directive** to keep the MP7000 in 4 digit mode.



IMPORTANT Verify with Legal Metrology Authorities that your POS system is within specification.



***Honor 5 Digit Directive
(0)**

Scale 5 Digit Directive (continued)



**Ignore 5 Digit Directive
(1)**

CHAPTER 6 USER PREFERENCES & MISCELLANEOUS OPTIONS

Introduction

You can program the scanner to perform various functions, or activate different features. This chapter describes user preference features and provides programming barcodes for selecting these features.

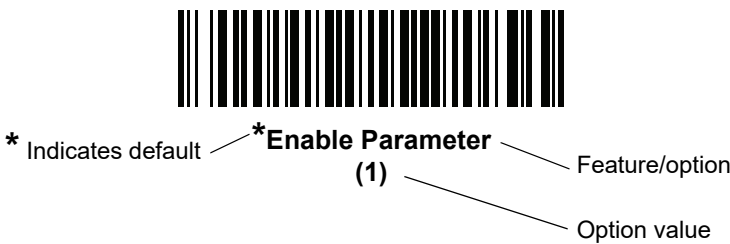
The scanner ships with the settings shown in [Table 6-1 on page 6-2](#) (also see [Appendix A, Standard Parameter Defaults](#) for all defaults). If the default values suit requirements, programming is not necessary.

Setting Parameters

To set feature values, scan a single barcode or a short barcode sequence. The settings are stored in non-volatile memory and are preserved even when the scanner powers down.

If not using the default host, select the host type (see each host chapter for specific host information) after the power-up beeps sound. This is only necessary upon the first power-up when connected to a new host.

To return all features to default values, see [Default Parameters on page 6-5](#). Throughout the programming barcode menus, asterisks indicate (*) default values.



Scanning Sequence Examples

In most cases, scanning one barcode sets the parameter value. For example, to set the beeper tone to high, scan the **High Frequency** (beeper tone) barcode listed under [Beeper Tone on page 6-16](#). The scanner issues a fast warble beep and the LED turns bright green momentarily, then returns to a darker green, signifying a successful parameter entry.

Other parameters, such as **Serial Response Time-Out** or **Data Transmission Formats**, require scanning several barcodes. See the parameter descriptions for this procedure.

Errors While Scanning

Unless otherwise specified, to correct an error during a scanning sequence, just re-scan the correct parameter.

User Preferences/Miscellaneous Options Parameter Defaults

[Table 6-1](#) lists defaults for user preferences parameters. Change these values in one of two ways:

- Scan the appropriate barcodes in this chapter. The new value replaces the standard default value in memory. To recall default parameter values, see [Default Parameters on page 6-5](#).
- Configure the scanner using the 123Scan configuration program. See [Chapter 1, 123Scan and Software Tools](#).

✓ **NOTE** See [Appendix A, Standard Parameter Defaults](#) for all user preference, host, symbology, and miscellaneous default parameters.

Table 6-1 User Preferences Parameter Defaults

Parameter	Parameter Number ¹	SSI Number ²	Default	Page Number
User Preferences				
Set Default Parameter	N/A	N/A	Set Factory Defaults	6-5
Parameter Bar Code Scanning	236	ECh	Enable	6-7
Beep After Good Decode	56	38h	Enable	6-9
Beeper Volume	140	8Ch	Highest	6-11
Beeper Tone	145	91h	Medium	6-16
Beeper Duration	628	F1h 74h	Medium	6-22
Tone/Volume Button	1287	F8h 05h 07h	Enable Tone, Enable Volume	6-25
Suppress Power Up Beeps	721	F1h D1h	Do Not Suppress	6-29
Decode Session Timeout	136	88h	9.9 Seconds	6-31
Timeout Between Decodes, Same Symbol	137	89h	0.5 Seconds	6-32
Same Symbol Timeout Mode	724	F8h 02h D4h	Unconditional	6-33
Enhanced Same Symbol Timeout Mode	1844	F8h 07h 34h	Disable	6-35
Same Symbol Report Timeout	1284	F8h 05h 04h	Disable	6-37

¹ Parameter number decimal values are used for programming via RSM commands.

² SSI number hex values are used for programming via SSI commands.

Table 6-1 User Preferences Parameter Defaults (Continued)

Parameter	Parameter Number ¹	SSI Number ²	Default	Page Number
Swipe Frame Timeout	1226	F8 04h CAh	30 ms	6-39
Presentation Frame Timeout	1227	F8h 04h CBh	35 ms	6-40
Fuzzy 1D Processing	514	F1h 02h	Enable	6-41
Cell Phone Frame Timeout	1228	F8h 04h CCh	35 ms	6-43
Mobile Phone Display Mode	716	F1h CCh	Enabled	6-44
PDF Prioritization	719	F1h CFh	Disable	6-46
PDF Prioritization Timeout	720	F1h D0h	300 ms	6-46
USB Serial Number Format	1832	F8h 07h 28h	Serial Number	6-49
RS-232 Device Port Configuration	1246	F8h 04h DEh	Aux 1 Sensormatic and Aux 2 Scanner	6-53
RS-232 Auxiliary Port Scale Protocol	1247	F8h 04h DFh	SASI	6-65
Third Party Scale Parameters				6-70
Third Party Scale	1294	F8 05 0E	Disable Third Party Scale	
Third Party Scale LED Pin	1295	F8 05 0F	Active High	
Third Party Scale Zero Pin	1296	F8 05 10	Active High	
Illumination Configurations	1250	F8h 04h E2h	Full Brightness on Both Vertical and Horizontal	6-76
Product ID (PID) Type	1281	F8h 05h 01h	IBM Unique	6-83
Product ID (PID) Value	1725	F8h 06h BDh	0	6-86
ECLevel	1710	F8h 06h AEh	0	6-87
Miscellaneous Options				
Transmit Code ID Character	45	2Dh	None	6-88
Prefix Value	99, 105	63h, 69h	7013 <CR><LF>	6-91
Suffix 1 Value	98, 104	62h, 68h	7013 <CR><LF>	6-91
Suffix 2 Value	100, 106	64h, 6Ah		
Scan Data Transmission Format	235	EBh	Data As Is	6-95
FN1 Substitution Values	103, 109	67h, 6Dh	7013 <CR><LF>	6-103
Copy Statistics to a Staging Flash Drive	1137	F8h 04h 71h	Enable	6-104
IR Interference Filter	1831	F8h 07h 27h	Enable	6-106
Left IR/Wakeup Sensitivity	1218	F8h 04h C2h	Short	6-108

¹ Parameter number decimal values are used for programming via RSM commands.² SSI number hex values are used for programming via SSI commands.

Table 6-1 *User Preferences Parameter Defaults (Continued)*

Parameter	Parameter Number ¹	SSI Number ²	Default	Page Number
Right IR/Wakeup Sensitivity	1220	F8h 04h C4h	Short	6-110
Trigger on Scan Disable / Enable Sequence	2398	N/A	Disable	6-112
Extended Same Symbol Timeout – GS1 Databar	2399	N/A	N/A	6-114
CDC Host Type	1713	N/A	Standard USB CDC Host Variant	6-115
Alternate Beep Volume for Not on File Event	2384	N/A	Disable	6-117
Not On File Beep Volume	2383	N/A	Low Volume (02)	6-119
Sync Bootup Beep Volume	2412	N/A	Disable	6-124
Not on File Number of Beeps	2411	N/A	5 Beeps	6-126
User Data	1825	F8h 07h 21h	Null String	6-131

¹ Parameter number decimal values are used for programming via RSM commands.

² SSI number hex values are used for programming via SSI commands.

User Preferences

Default Parameters

Scan one of the following barcodes to reset the scanner to its default settings as follows:

- **Set Factory Defaults** restores all factory default values listed in [Appendix A, Standard Parameter Defaults](#).
- **Restore Defaults** restores the majority of factory default values listed in [Appendix A, Standard Parameter Defaults](#) with the exception of the following:
 - [User Data on page 6-131](#)



***Set Factory Defaults**

Default Parameters (continued)



Restore Defaults

Parameter Bar Code Scanning

Parameter # 236

SSI # ECh

Scan one of the following barcodes to select whether to enable or disable the decoding of parameter barcodes, including the **Set Defaults** barcodes.



***Enable Parameter Bar Code Scanning**
(1)

Parameter Bar Code Scanning (continued)



Disable Parameter Bar Code Scanning
(0)

Beep After Good Decode

Parameter # 56

SSI # 38h

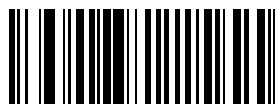
Scan one of the following barcodes to select whether or not the scanner beeps after a good decode.

If you select **Do Not Beep After Good Decode**, the beeper still operates during parameter menu scanning and to indicate error conditions.



***Enable Beep After Good Decode**
(1)

Parameter Bar Code Scanning (continued)



Disable Beep After Good Decode
(0)

Beeper Volume

Parameter # 140

SSI # 8Ch

Scan one of the following barcodes to select a beeper volume.



**Low Volume
(02h)**

Beeper Volume (continued)



Medium Volume
(01h)

Beeper Volume (continued)



High Volume
(00h)

Beeper Volume (continued)



Higher Volume
(03h)

Beeper Volume (continued)



*Highest Volume
(04h)

Beeper Tone

Parameter # 145

SSI # 91h

Scan one of the following barcodes to select a beeper tone for the good decode beep.



**Disable Tone
(3)**

Beeper Tone (continued)



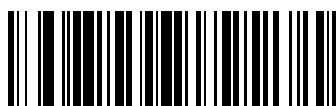
Low Tone
(2)

Beeper Tone (continued)



***Medium Tone
(1)**

Beeper Tone (continued)



High Tone
(0)

Beeper Tone (continued)



Medium to High Tone (2-tone)
(4)

Beeper Tone (continued)



**Chirp
(5)**

Beeper Duration

Parameter # 628

SSI # F1h 74h

Scan one of the following barcodes to select the duration for the good decode beep.



**Short Duration
(0)**

Beeper Duration (continued)



***Medium Duration
(1)**

Beeper Duration (continued)



**Long Duration
(2)**

Tone/Volume Button

Parameter # 1287

SSI # F8h 05h 07h

When this parameter is enabled the physical **Volume** button on the front panel of the MP7X00 can be used to change the speaker volume and tone.

When this parameter is disabled the speaker volume and tone cannot be changed using the physical **Volume** button on the front panel of the MP7X00.



***Enable Tone, Enable Volume**
(1)

Volume Button Enable (continued)



Disable Tone, Disable Volume
(0)

Volume Button Enable (continued)



Disable Tone, Enable Volume
(2)

Volume Button Enable (continued)



Enable Tone, Disable Volume
(3)

Suppress Power Up Beeps

Parameter # 721

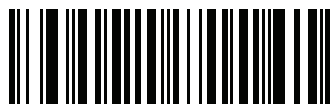
SSI # F1h D1h

Scan one of the following barcodes to select whether or not to suppress the scanner's power-up beeps.



***Do Not Suppress Power Up Beeps
(0)**

Suppress Power Up Beeps (continued)



Suppress Power Up Beeps
(1)

Decode Session Timeout

Parameter # 136

SSI # 88h

This parameter sets the maximum time decode processing continues during a scan attempt. It is programmable in 0.1 second increments from 0.5 to 9.9 seconds. The default timeout is 9.9 seconds.

To set a Decode Session Timeout, scan the following barcode, and then scan two barcodes from [Appendix B, Numeric Bar Codes](#) that correspond to the desired on time. Enter a leading zero for single digit numbers. For example, to set a Decode Session Timeout of 0.5 seconds, scan this barcode, and then scan the **0** and **5** barcodes. To correct an error or change the selection, scan [Cancel on page B-11](#).



Decode Session Timeout

Timeout Between Decodes, Same Symbol

Parameter # 137

SSI # 89h

Use this option in presentation mode to prevent the scanner from continuously decoding the same barcode when it is left in the scanner's field of view. The barcode must be out of the field of view for the timeout period before the scanner reads the same consecutive symbol. It is programmable in 0.1 second increments from 0.0 to 9.9 seconds. The default interval is 0.5 seconds.

To select the timeout between decodes for the same symbol, scan the following barcode, and then scan two barcodes from [Appendix B, Numeric Bar Codes](#) that correspond to the desired interval, in 0.1 second increments.



Timeout Between Decodes, Same Symbol

Same Symbol Timeout Mode

Parameter # 724

SSI # F8h 02h D4h

Scan a barcode below to determine how *Timeout Between Decodes, Same Symbol* on page 6-32 is applied.

- **Unconditional** - the time specified by Timeout Between Decodes, Same Symbol must fully expire before the next item with the same symbol decodes.
- **Fast On Exit** - a second same item can decode as soon as the first item exits the FOV (possibly in less time than Timeout Between Decodes, Same Symbol). This mode may provide faster decode performance.



Fast On Exit
(0)

Same Symbol Timeout Mode (continued)



***Unconditional
(1)**

Enhanced Same Symbol Timeout Mode

Parameter # 1844

SSI # F8h 07h 34h

When **Enhanced Same Symbol Timeout Mode** is enabled and two barcodes with the same content but different symbologies are presented at the same time only one barcode decodes. Barcodes with the same content but different symbologies are common on some mobile phone applications such as WECHAT.

When **Enhanced Same Symbol Timeout Mode** is disabled and two barcodes with the same content but different symbologies are presented at the same time, both barcodes decode.



***Disable Enhanced Same Symbol Timeout Mode
(0)**

Enhanced Same Symbol Timeout Mode (continued)



Enable Enhanced Same Symbol Timeout Mode
(1)

Same Symbol Report Timeout

Parameter # 1284

SSI # F8h 05h 04h

Affects how the *Timeout Between Decodes, Same Symbol* parameter is applied (see [page 6-32](#)).

When this parameter is disabled a barcode in the decode region decodes only once, even if the barcode remains indefinitely in the region. The user must remove the barcode, and reintroduce the barcode into the region before it decodes a second time.

When this parameter is enabled a barcode in the decode region decodes each time the same symbol timeout expires. Use **Enable** mode when using fast two-handed scanning of two of the same items. This usage scenario has a tendency to not decode the second of the two items. By enabling this mode the second item unconditionally decodes after the same symbol timeout expires. After enabling this setting the user may need to adjust the **Timeout Between Decodes, Same Symbol** parameter ([page 6-32](#)) so that the second item does not decode too quickly.



***Disable**
(0)

Same Symbol Report Timeout (continued)



Enable
(1)

Swipe Frame Timeout

Parameter # 1226

SSI # F8 04h CAh

Specifies how much time to spend on processing the frame that is optimized to decode images where the barcode is swiped in front of the scanner. The range is 11-500 milliseconds. The default is 30 milliseconds.

Scan the barcode below, then scan three digits from [Appendix B, Numeric Bar Codes](#). If a two digit timeout is desired, scan the zero barcode before scanning the two digits.



Swipe Frame Timeout
(milliseconds)

Presentation Frame Timeout

Parameter # 1227

SSI # F8h 04h CBh

Specifies how much time to spend on processing the frame that is optimized to decode images where the barcode is presented to the scanner. The range is 11-500 milliseconds. The default is 35 milliseconds.

Scan the barcode below, then scan three digits from [Appendix B, Numeric Bar Codes](#). If a two digit timeout is desired, scan the zero barcode before scanning the two digits.



**Presentation Frame Timeout
(milliseconds)**

Fuzzy 1D Processing

Parameter # 514

SSI # F1h 02h

This option is enabled by default to optimize decode performance on 1D barcodes, including damaged and poor quality symbols. Disable this only if you experience time delays when decoding 2D barcodes, or in detecting a no decode.



***Enable Fuzzy 1D Processing
(01h)**

Fuzzy 1D Processing (continued)



Disable Fuzzy 1D Processing
(00h)

Cell Phone Frame Timeout

Parameter # 1228

SSI # F8h 04h CCh

Specifies how much time to spend on processing the frame that is optimized to decode barcodes from cell phone displays. The range is 11-500 milliseconds. The default is 35 milliseconds.

Scan the barcode below, then scan three digits from [Appendix B, Numeric Bar Codes](#). If a two digit timeout is desired, scan the zero barcode before scanning the two digits.



Cell Phone Frame Timeout
(milliseconds)

Mobile Phone Display Mode

Parameter # 716

SSI # F1h CCh

This mode improves barcode reading performance off mobile phones and electronic displays. Scan one of the following barcodes to enable or disable this mode.



*** Enable Mobile Phone Display Mode
(03h)**

Mobile Phone Display Mode (continued)



Disable Mobile Phone Display Mode
(00h)

PDF Prioritization

Parameter # 719

SSI # F1h CFh

Scan **Enable PDF Prioritization** to delay decoding certain 1D barcodes (see *Note* below) by the value specified in *PDF Prioritization Timeout*. During that time the scanner attempts to decode a PDF417 symbol (e.g., on a US driver's license), and if successful, reports this only. If it does not decode (can not find) a PDF417 symbol, it reports the 1D symbol after the timeout. The 1D symbol must be in the scanner's field of view for the scanner to report it. This parameter does not affect decoding other symbologies.



NOTE

The 1D Code 128 barcode lengths include the following:

- 7 to 10 characters
- 14 to 22 characters
- 27 to 28 characters

In addition, a Code 39 barcode with the following lengths are considered to potentially be part of a US driver's license:

- 8 characters
- 12 characters



Enable PDF Prioritization
(1)

PDF Prioritization (continued)



***Disable PDF Prioritization
(0)**

PDF Prioritization Timeout

Parameter # 720

SSI # F1h D0h

If you enabled [PDF Prioritization](#), set this timeout to indicate how long the scanner attempts to decode a PDF417 symbol before reporting the 1D barcode in the field of view.

Scan the following barcode, and then scan four barcodes from [Appendix B, Numeric Bar Codes](#) that specify the timeout in milliseconds. For example, to enter 400 ms, scan the following barcode, and then scan 0400. The range is 0-5000 ms, and the default is 300 ms.



PDF Prioritization Timeout

USB Serial Number Format

Parameter # 1832

SSI # F8h 07h 28h

This parameter determines the format of the iSerial Number USB Descriptor during USB enumeration.

Examples:

- Value = 0 (Serial Number)
iSerialNumber = "17204010505799"
- Value = 1 (GUID, Firmware, Interface)
iSerialNumber = "S/N:E658CFB6A2654A0EB5E1D1E31EBD00CD Rev:PAADGS00-001-R082"
- Value = 2 (GUID, Interface)
iSerialNumber = "S/N:E658CFB6A2654A0EB5E1D1E31EBD00CD:2"
- Value = 3 (Serial Number, Interface)
iSerialNumber = "17204010505799:2"



***Serial Number
(0)**

USB Serial Number Format (continued)



GUID, Firmware, Interface
(1)

USB Serial Number Format (continued)



GUID, Interface
(2)

USB Serial Number Format (continued)



Serial Number, Interface
(3)

RS-232 Device Port Configuration

Parameter # 1246

SSI # F8h 04h DEh

This option allows the user to select which devices to attach to the MP7X00, and to which port they are attached. Scan the appropriate barcodes that follow to select the proper configuration.

The available configurations/options are:

- *0 = Aux 1 Sensormatic, and Aux 2 Scanner
- 1 = Aux 1 Dual Cable Scale, and Aux 2 Scanner
- 2 = Aux 1 Sensormatic, and Aux 2 Dual Cable Scale
- 4 = Aux 1 Third Party Scale, Aux 2 Sensormatic
- 5 = Aux 1 Sensormatic, and Aux 2 Disabled
- 6 = Aux 1 Dual Cable Scale, and Aux 2 Disabled
- 7 = Aux 1 Third Party Scale, and Aux 2 Disabled
- 8 = Aux 1 Disabled, and Aux 2 Scanner
- 9 = Aux 1 Disabled, and Aux 2 Dual Cable Scale
- 10 = Aux 1 Disabled, and Aux 2 Sensormatic
- 11 = Aux 1 Disabled, and Aux 2 Disabled

Changes to this parameter do not take effect until the next power cycle (power cycling does not apply to 123Scan). For that reason always remember to perform one of the functions below after scanning a device port parameter.

- Cycle power to the scanner (disconnect, and re-connect scanner cable).
- or
- Use the MP7X00 **Reset** button (a button combination to reboot the MP7X00).

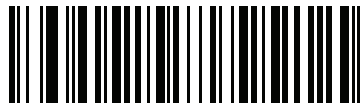
When selecting any of the device port configuration options, ensure the devices connected to the MP7X00 correctly match the devices defined for the option. For example, if option 1 is scanned, only a dual cable scale should be connected to the Aux 1 port, and an RS-232 scanner should be connected to the Aux 2 port. Turning on the MP7X00 with connected devices that do not match the option can result in communication failures. To ensure successful operation the proper sequence for setting this option is as follows.

1. Power off the MP7X00 (disconnect the power cable).
2. Disconnect all RS-232 devices (RS-232 scanner, Sensormatic, and/or dual cable scale).
3. Power on the MP7X00 (reconnect the power cable).
4. Scan the appropriate barcode option that matches the intended configuration.
5. Power off the MP7X00.
6. Connect the appropriate devices.
7. Power on the MP7X00.

Table 6-2 *Device Specific Default Values (Inherited Defaults)*

Device	Baud	Data Bits	Stop Bits	Parity
Scanner	9600	8	1	None
Sensormatic	9600	8	1	None
Dual Cable Scale: SASI Protocol ¹	9600	7	1	Even
Dual Cable Scale: DIGI Protocol ¹	9600	7	2	Even
Dual Cable Scale: ICL Protocol ¹	9600	7	1	Even
Third Party Scale	NA	NA	NA	NA

¹See [RS-232 Auxiliary Port Scale Protocol on page 6-65](#) for details on selecting a scale protocol.



*Aux 1 Sensormatic and Aux 2 Scanner
(00h)

RS-232 Device Port Configuration (continued)



**Aux 1 Dual Cable Scale and Aux 2 Scanner
(01h)**

RS-232 Device Port Configuration (continued)



Aux 1 Sensormatic and Aux 2 Dual Cable Scale
(02h)

RS-232 Device Port Configuration (continued)



Aux 1 Third Party Scale, Aux 2 Sensormatic
(04h)

RS-232 Device Port Configuration (continued)



**Aux 1 Sensormatic, and Aux 2 Disabled
(05h)**

RS-232 Device Port Configuration (continued)



**Aux 1 Dual Cable Scale, and Aux 2 Disabled
(06h)**

RS-232 Device Port Configuration (continued)



**Aux 1 Third Party Scale, and Aux 2 Disabled
(07h)**

RS-232 Device Port Configuration (continued)



**Aux 1 Disabled, and Aux 2 Scanner
(08h)**

RS-232 Device Port Configuration (continued)



**Aux 1 Disabled, and Aux 2 Dual Cable Scale
(09h)**

RS-232 Device Port Configuration (continued)



**Aux 1 Disabled, and Aux 2 Sensormatic
(010h)**

RS-232 Device Port Configuration (continued)



**Aux 1 Disabled, and Aux 2 Disabled
(011h)**

RS-232 Auxiliary Port Scale Protocol

Parameter # 1247

SSI # F8h 04h DFh

Scan one of the barcodes to select the desired scale protocol.

The *Dual Cable Scale* option must be used to assign a scale device to either the Aux 1 or Aux 2 port via the *RS232 Device Port Configuration* setting (see [page 6-53](#)).

See Aux 1 and Aux 2 Baud Rates, Data Bits, Stop Bits and Parity settings in [Chapter 9, Auxiliary Scanner Bar Codes](#) for details about configuring the RS-232 ports.

- *0/0x00 = SASI
- 1/0x01 = DIGI
- 2/0x02 = ICL OMRON (Requesting zero weight is permitted)
- 3/0x03 = ICL Old OMRON (Requesting zero weight is not permitted)
- 4/0x04 = ICL Portugal (Identical to ICL / Old OMRON)



***SASI
(0)**

RS-232 Auxiliary Port Scale Protocol (continued)



DIGI
(1)

RS-232 Auxiliary Port Scale Protocol (continued)



RS-232 Auxiliary Port Scale Protocol (continued)



ICL Old OMRON
(3)

RS-232 Auxiliary Port Scale Protocol (continued)



Third Party Scale Parameters

Third Party Scale

Parameter # 1294

SSI # F8 05 0E

Enable or disable **Third Party Scale** functionality. When disabled **Third Party Scale LED Pin** (parameter # 1295) and **Third Party Scale Zero Pin** (parameter # 1296) are ignored/overridden.



Enable Third Party Scale
(1)

Third Party Scale (continued)



***Disable Third Party Scale
(0)**

Third Party Scale LED Pin**Parameter # 1295****SSI # F8 05 0F**

This parameter defines the polarity of the LED/Tare input pin that illuminates the scale LED. This parameter has no effect if **Third Party Scale** (parameter # 1294) is disabled.



Active Low
(0)

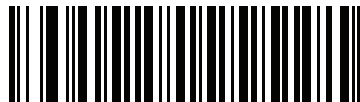
Third Party Scale LED Pin (continued)



***Active High
(1)**

Third Party Scale Zero Pin**Parameter # 1296****SSI # F8 05 10**

This parameter defines the polarity of the zero output pin when the **Scale Zero** button is pressed. This parameter has no effect if **Third Party Scale** (parameter # 1294) is disabled.



Active Low
(0)

Third Party Scale Zero Pin (continued)



***Active High
(1)**

Illumination Configurations

Parameter # 1250

SSI # F8h 04h E2h

Allows the illumination brightness of each field of view to be controlled.



***Full Brightness on both Vertical and Horizontal
(0)**

Illumination Configurations (continued)



**Dim Vertical Brightness Only
(1)**

Illumination Configurations (continued)



Extra Dim Vertical Brightness Only
(2)

Illumination Configurations (continued)



Dim Horizontal Brightness Only
(3)

Illumination Configurations (continued)



Extra Dim Horizontal Brightness Only
(4)

Illumination Configurations (continued)



Dim Both Horizontal and Vertical
(5)

Illumination Configurations (continued)



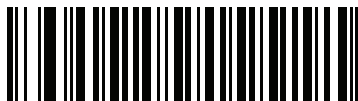
Extra Dim Both Horizontal and Vertical
(6)

Product ID (PID) Type

Parameter # 1281

SSI # F8h 05h 01h

Defines the PID value reported in USB enumeration.



**Host Type Unique
(0)**

PID Type (continued)



**Product Unique
(1)**

PID Type (continued)



***IBM Unique
(2)**

Product ID (PID) Value

Parameter # 1725

SSI # F8h 06h BDh

Scan **Set PID Value** below to set a Product ID value. Next, scan four numeric barcodes in [Appendix B, Numeric Bar Codes](#) that correspond to the value. Enter a leading zero for single digit numbers. To correct an error, or change a selection, scan [Cancel on page B-11](#). The range is (0,1600-1649).



NOTE This parameter is applicable to customers using a Firmware Flash Update per the Toshiba Global Commerce Solutions (TGCS) Universal Serial Bus OEM Point-of-Sale Device Interface.



Set PID Value

ECLevel

Parameter # 1710

SSI # F8h 06h AEh

Scan **Set ECLevel** below to set an ECLevel value. Next, scan five numeric barcodes in [Appendix B, Numeric Bar Codes](#) that correspond to the desired level. Enter a leading zero for single digit numbers. To correct an error, or change a selection, scan [Cancel on page B-11](#).



NOTE This parameter is applicable to customers using a Firmware Flash Update per the Toshiba Global Commerce Solutions (TGCS) Universal Serial Bus OEM Point-of-Sale Device Interface. It allows a customer to define an ECLevel value in order to manage and control Flash Update operations on the 4690 operating system.

Contact the Zebra Customer Support Center online at: zebra.com/support for more information.



Set ECLevel

Miscellaneous Scanner Parameters

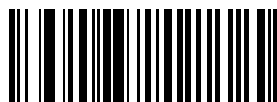
Transmit Code ID Character

Parameter # 45

SSI # 2Dh

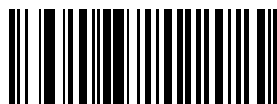
A Code ID character identifies the code type of a scanned barcode. This is useful when decoding more than one code type. In addition to any single character prefix selected, the Code ID character is inserted between the prefix and the decoded symbol.

Select no Code ID character, a Symbol Code ID character, or an AIM Code ID character. For Code ID characters, see [Symbol Code Identifiers on page E-1](#) and [AIM Code Identifiers on page E-2](#).



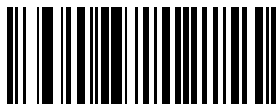
Symbol Code ID Character
(2)

Transmit Code ID Character (continued)



**AIM Code ID Character
(1)**

Transmit Code ID Character (continued)



***None
(0)**

Prefix/Suffix Values

Key Category Parameter # P = 99, S1 = 98, S2 = 100

SSI # P = 63h, S1 = 62h, S2 = 64h

Decimal Value Parameter # P = 105, S1 = 104, S2 = 106

SSI # P = 69h, S1 = 68h, S2 = 6Ah

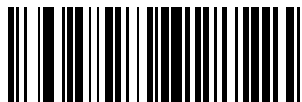
You can append a prefix and/or one or two suffixes to scan data for use in data editing. To set a value for a prefix or suffix, scan one of the following barcodes, and then scan four barcodes from [Appendix B, Numeric Bar Codes](#) that correspond to that value. See [Appendix D, ASCII Character Sets](#) for the four-digit codes.

When using host commands to set the prefix or suffix, set the key category parameter to 1, and then set the 3-digit decimal value. See [Appendix D, ASCII Character Sets](#) for the four-digit codes.

The default prefix and suffix value is 7013 <CR><LF> (Enter key). To correct an error or change a selection, scan [Cancel on page B-11](#).



NOTE To use Prefix/Suffix values, first set the [Scan Data Transmission Format on page 6-95](#).



Scan Prefix
(7)

Prefix/Suffix Values (continued)



Scan Suffix 1
(6)

Prefix/Suffix Values (continued)



Scan Suffix 2
(8)

Prefix/Suffix Values (continued)



Data Format Cancel

Scan Data Transmission Format

Parameter # 235

SSI # EBh

To change the scan data format, scan one of the following barcodes corresponding to the desired format.



NOTE If using this parameter do not use ADF rules to set the prefix/suffix.

To set values for the prefix and/or suffix, see [Prefix/Suffix Values on page 6-91](#).



***Data As Is
(0)**

Scan Data Transmission Format (continued)



<DATA> <SUFFIX 1>
(1)

Scan Data Transmission Format (continued)



<DATA> <SUFFIX 2>
(2)

Scan Data Transmission Format (continued)



<DATA> <SUFFIX 1> <SUFFIX 2>
(3)

Scan Data Transmission Format (continued)



<PREFIX> <DATA >
(4)

Scan Data Transmission Format (continued)



<PREFIX> <DATA> <SUFFIX 1>
(5)

Scan Data Transmission Format (continued)



<PREFIX> <DATA> <SUFFIX 2>
(6)

Scan Data Transmission Format (continued)



<PREFIX> <DATA> <SUFFIX 1> <SUFFIX 2>
(7)

FN1 Substitution Values

Key Category Parameter # 103

Key Category SSI # 67h

Decimal Value Parameter # 109

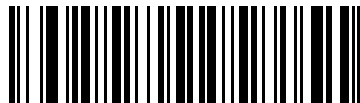
Decimal Value SSI # 6Dh

Keyboard wedge and USB HID keyboard hosts support a FN1 substitution feature. Enabling this substitutes any FN1 character (0x1b) in an EAN128 barcode with a value. This value defaults to 7013 <CR><LF> (Enter key).

When using host commands to set the FN1 substitution value, set the key category parameter to 1, and then set the 3-digit keystroke value. See the ASCII Character Set table for the current host interface for the desired value.

To select a FN1 substitution value via barcode menus:

1. Scan the following barcode.



Set FN1 Substitution Value

2. Locate the keystroke desired for FN1 Substitution in the ASCII Character Set table for the current host interface, and enter the 4-digit ASCII value by scanning four barcodes from [Appendix B, Numeric Bar Codes](#).

To correct an error or change the selection, scan **Cancel**.

To enable FN1 substitution for USB HID keyboard, scan the **Enable FN1 Substitution** barcode on page [6-103](#).

Copy Statistics to a Staging Flash Drive

Parameter # 1137

SSI # F8h 04h 71h

If disabled, scan **Enable Copy Statistics to a Staging Flash Drive** to copy all data/configurations from the MP7X00 to a staging USB flash drive.

Refer to the *MP7000 Scanner Scale Integrator Guide*, p/n 72E-172632-xx, for detailed information about the staging flash drive cloning.



**Disable Copy Statistics to a Staging Flash Drive
(00h)**

Copy Statistics to a Staging Flash Drive (continued)



***Enable Copy Statistics to a Staging Flash Drive
(01h)**

IR Interference Filter

Parameter # 1831

SSI # F8h 07h 27h

When disabled, external IR (from other equipment in the environment within the vicinity of the MP7000 scanner) can interfere with the MP7000 internal IR system. This interference can result in false triggering of the MP7000 item detection/wakeup system.



***Enable IR Interference Filter
(1)**

IR Interference Filter (continued)



Disable IR Interference Filter
(0)

Left and Right IR Wakeup Sensitivity

Left and Right IR Wakeup Sensitivity parameters control the distance at which items are detected and decoded on each side of the MP7000 platter.

The left and right IRs refer to the location of the IR emitter/sensor within the MP7000 cavity. The left IR is physically located on the left side of the cavity and points diagonally across the platter to the right side of the platter. The right IR is physically located on the right side of the cavity and points diagonally across the platter to the left side of the platter.

Left IR/Wakeup Sensitivity

Parameter # 1218

SSI # F8h 04h C2h

Scan a parameter below to control the distance at which items are detected and decoded on the right side of the platter.



***Short
(116)**

Left IR/Wakeup Sensitivity (continued)



Medium
(17)

Right IR/Wakeup Sensitivity

Parameter # 1220

SSI # F8h 04h C4h

Scan a parameter below to control the distance at which items are detected and decoded on the left side of the platter.



***Short
(116)**

Right IR/Wakeup Sensitivity (continued)



Medium
(17)

Trigger on Scan Disable / Enable Sequence

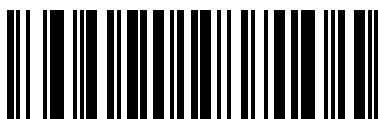
Parameter #2398

Automatic trigger scanning session after a scan disable / scan enable sequence to prevent same item left on platter or in field of view from being decoded a second time. Feature is disabled by default. To enable automatic trigger after a scan disable / enable sequence, set parameter #2398 to True.



***Disable - Trigger on Scan Disable / Enable Sequence**

Trigger on Scan Disable / Enable Sequence (Continued)



***Enable - Trigger on Scan Disable / Enable Sequence**

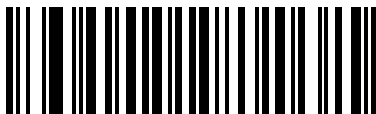
Extended Same Symbol Timeout – GS1 Databar

Parameter #2399

This parameter allows for an increased time for same symbol decoding of GS1 Databar barcodes. This parameter is only in effect when its value is greater than the standard [Timeout Between Decodes, Same Symbol on page 6-32](#) setting. If it is less, the [Timeout Between Decodes, Same Symbol on page 6-32](#) setting takes precedence.

To select the Extended Same Symbol timeout between GS1 Databar decodes for the same symbol, scan the following barcode, and then scan two barcodes from [Numeric Bar Codes on page B-1](#) that correspond to the desired interval, in 0.1 second increments.

- Default value: 20 (2 seconds)
- Programmable in 100ms increments from 0 to 9.9 seconds.

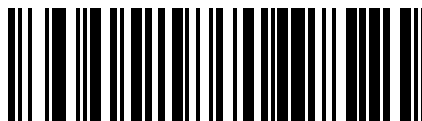


Extended Same Symbol Timeout

CDC Host Type

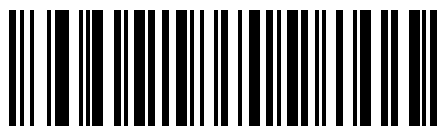
Parameter #1713

When USB Device Type is set to USB CDC Host, the CDC Host Variant selects which type of CDC variant is used. The default is Standard USB CDC Host Variant.



NCR Host Over CDC

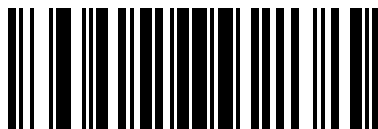
CDC Host Type (Continued)



Alternate Beep Volume for Not on File Event

Parameter #2384

Allows for an alternate beep volume to be set and used for protocol based NOF beep events. Disabled by default.



***Disable Alternate Beep Volume for Not on File Event**

Alternate Beep Volume for Not on File Event (Continued)



Enable Alternate Beep Volume for Not on File Event

Not On File Beep Volume

Parameter #2383

Sets the alternate volume used by [Alternate Beep Volume for Not on File Event on page 6-117](#). Default Volume is Low Volume (02).



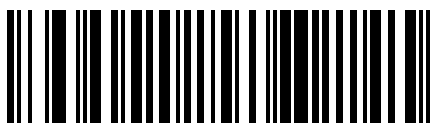
*Low Volume (02)

Not on File Beep Volume (Continued)



Medium Volume (01)

Not on File Beep Volume (Continued)



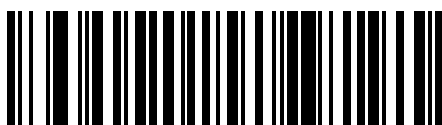
High Volume (00)

Not on File Beep Volume (Continued)



Higher Volume (03)

Not on File Beep Volume (Continued)



Highest Volume (04)

Sync Bootup Beep Volume

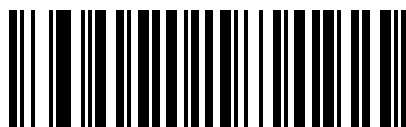
Parameter #2412

This parameter synchronizes the Bootup Beep sequence volume with the system volume. It defaults to disabled and in this state the Bootup Beep sequence is played at the maximum volume.



***Disable Sync Bootup Beep Volume**

Sync Bootup Beep Volume (Continued)

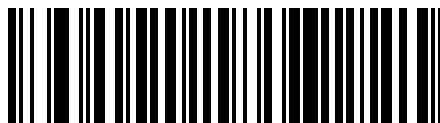


Enable Sync Bootup Beep Volume

Not on File Number of Beeps

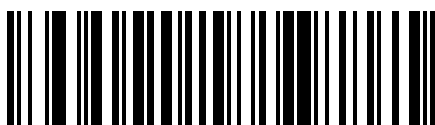
Parameter #2411

This parameter is used to select the number of beeps played when a Not on File (NoF) is received. Select the number of beeps to play when receiving a protocol based NoF. Default is 5 Beeps.



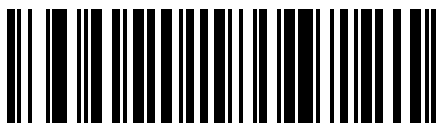
1 Beep

Not on File Number of Beeps (Continued)



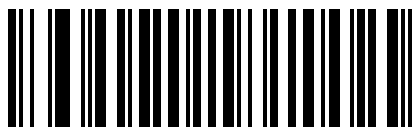
2 Beeps

Not on File Number of Beeps (Continued)



3 Beeps

Not on File Number of Beeps (Continued)



4 Beeps

Not on File Number of Beeps (Continued)



***5 Beeps**

User Data

Parameter # 1825

SSI # F8h 07h 11h

User Data is a 50 character string programmable by the customer that can include any information the customer chooses.

For example, this field could be used to program a store number and/or lane number for each MP7000 across the customer enterprise.

This parameter persists upon scanning **Restore Defaults** but reverts to the default value (Null String) upon scanning **Set Factory Defaults** (see [Default Parameters on page 6-5](#)).

Report Software Version

When contacting support, a support representative may ask you to scan the bar code below to determine the version of software installed in the digital scanner.



Report Software Version

CHAPTER 7 IMAGE CAPTURE PREFERENCES

Introduction

You can program the imager to perform various functions, or activate different features. This chapter describes image capture preference features and provides programming barcodes for selecting these features.

✓ **NOTE** Only the Symbol Native API (SNAPI) with Imaging interface supports image capture. See [USB Device Type on page 2-3](#) to enable this host.

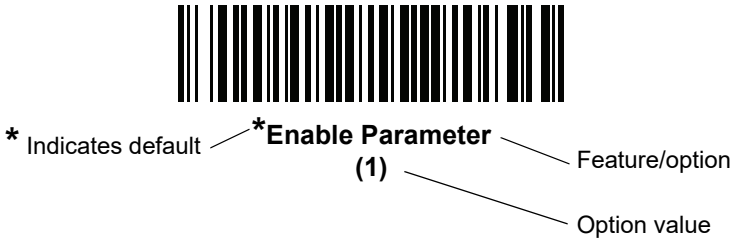
The imager ships with the settings shown in [Table 7-1 on page 7-2](#) (also see [Appendix A, Standard Parameter Defaults](#) for all defaults). If the default values suit requirements, programming is not necessary.

Setting Parameters

To set feature values, scan a single barcode or a short barcode sequence. The settings are stored in non-volatile memory and are preserved even when the imager powers down.

✓ **NOTE** Most computer monitors allow scanning barcodes directly on the screen. When scanning from the screen, be sure to set the document magnification to a level where you can see the barcode clearly, and bars and/or spaces do not merge.

To return all features to default values, see [Default Parameters on page 6-5](#). Throughout the programming barcode menus, asterisks (*) indicate default values.



Errors While Scanning

Unless otherwise specified, to correct an error during a scanning sequence, just re-scan the correct parameter.

Image Capture Preferences Parameter Defaults

[Table 7-1](#) lists defaults for image capture preference parameters. Change these values in one of two ways:

- Scan the appropriate barcodes in this chapter. The new value replaces the standard default value in memory. To recall default parameter values, see [Default Parameters on page 6-5](#).
- Configure the scanner using the 123Scan² configuration program. See [Chapter 1, 123Scan and Software Tools](#).

✓ **NOTE** See [Appendix A, Standard Parameter Defaults](#) for all user preference, host, symbology, and miscellaneous default parameters.

Table 7-1 Image Capture Preferences Parameter Defaults

Parameter	Parameter Number ¹	SSI Number ²	Default	Page Number
Imaging Preferences				
Image Cropping	301	F0h 2Dh	Disable	7-3
Crop to Pixel Addresses	315 316 317 318	F4h F0h 3Bh F4h F0h 3Ch F4h F0h 3Dh F4h F0h 3Eh	0 top 0 left 959 bottom 1279 right	7-5
Image Size (Number of Pixels)	302	F0h 2Eh	Full	7-9
JPEG Image Options	299	F0h 2Bh	Quality	7-12
JPEG Size Value	561	F1h 31h	160 kB	7-14
JPEG Quality Value	305	F0h 31h	065	7-15
Image Enhancement	564	F1h 34h	Off (0)	7-16
Image File Format Selection	304	F0h 30h	JPEG	7-20
Image Rotation	665	F1h 99h	Rotate 0°	7-23
Image Capture Camera Selection	1715	F8h 05h B3h	Tower	7-27
Camera Button	1716	F8h 06h B4h	Disable	7-29
Camera Button Delay	1717	F8h 06h B5h	20 (2 seconds)	7-31

¹ Parameter number decimal values are used for programming via RSM commands.

² SSI number hex values are used for programming via SSI commands.

Image Capture Preferences

The parameters in this chapter control image capture characteristics.

Image Cropping

Parameter # 301

SSI # F0h 2Dh

Scan the **Enable Image Cropping** barcode to crop a captured image to the pixel addresses set in [Crop to Pixel Addresses on page 7-5](#). Scan **Disable Image Cropping** to present the full 1280 x 960 pixels.



Enable Image Cropping

(1)

Image Cropping (continued)



***Disable Image Cropping**
(0)

Crop to Pixel Addresses

Parameter # 315

SSI # F4h F0h 3Bh (Top)

Parameter # 316

SSI # F4h F0h 3Ch (Left)

Parameter # 317

SSI # F4h F0h 3Dh (Bottom)

Parameter # 318

SSI # F4h F0h 3Eh (Right)

If you enabled [Image Cropping](#), set the pixel addresses from (0,0) to (1279 x 959) to crop to.

Columns are numbered from 0 to 1279, rows from 0 to 956. Specify values for Top, Left, Bottom, and Right, where Top and Bottom correspond to row pixel addresses, and Left and Right correspond to column pixel addresses. For example, for a 4 row x 8 column image in the extreme bottom-right section of the image, set the following values:

Top = 959, Bottom = 959, Left = 1272, Right = 1279

To set the pixel addresses, scan each of the following barcodes, and then scan four numeric barcodes from [Appendix B, Numeric Bar Codes](#) representing the value. Leading zeros are required. For example, to crop the top pixel address to 3, scan 0, 0, 0, 3. The defaults are:

Top = 0, Bottom = 959, Left = 0, Right = 1279

✓ **NOTE** The scanner has a cropping resolution of 4 pixels. Setting the cropping area to less than 4 pixels (after resolution adjustment, see [Image Size \(Number of Pixels\) on page 7-9](#)) transfers the entire image.



Top Pixel Address
(0 - 959 Decimal)

Crop to Pixel Addresses (continued)



Left Pixel Address
(0 - 1279 Decimal)

Crop to Pixel Addresses (continued)



Bottom Pixel Address
(0 - 959 Decimal)

Crop to Pixel Addresses (continued)



Right Pixel Address
(0 - 1279 Decimal)

Image Size (Number of Pixels)

Parameter # 302

SSI # F0h 2Eh

This option alters image resolution before compression. Multiple pixels are combined to one pixel, resulting in a smaller image containing the original content with reduced resolution.

Scan one of the following barcodes to select an image size.

Table 7-2 *Image Size*

Resolution Value	Uncropped Image Size
Full	1280 x 960
1/2	640 x 480
1/4	320 x 240



***Full Resolution
(0)**

Image Size (Number of Pixels - continued)



1/2 Resolution
(1)

Image Size (Number of Pixels - continued)



**1/4 Resolution
(3)**

JPEG Image Options

Parameter # 299

SSI # F0h 2Bh

Scan one of the following barcodes to optimize JPEG images for either size or quality:

- **JPEG Quality Selector** - Enter a quality value via the *JPEG Quality Value* parameter; the imager then selects the corresponding image size.
- **JPEG Size Selector** - Enter a size value via the *JPEG Size Value* parameter; the imager then selects the best image quality.



*JPEG Quality Selector
(1)

JPEG Image Options (continued)



JPEG Size Selector
(0)

JPEG Size Value

Parameter # 561

SSI # F1h 31h

Type: Word

Range: 5-350

If you selected **JPEG Size Selector**, scan the **JPEG Size Value** barcode, and then scan three numeric barcodes from [Appendix B, Numeric Bar Codes](#) representing the target JPEG file size in kilobytes (KB). Leading zeros are required. For example, to set an image file size value of 99, scan 0, 9, 9.



CAUTION JPEG compression may take 10 to 15 seconds based on the amount of information in the target image. Scanning **JPEG Quality Selector** (default setting) on [page 7-12](#) produces a compressed image that is consistent in quality and compression time.



JPEG Target File Size
(3 digits)

JPEG Quality Value

Parameter # 305

SSI # F0h 31h

If you selected **JPEG Quality Selector**, scan the **JPEG Quality Value** barcode, and then scan three barcodes from [Appendix B, Numeric Bar Codes](#) corresponding to a value from 5 to 100, where 100 represents the highest quality image. Leading zeros are required. For example, to set an image quality value of 55, scan 0, 5, 5. The default value is 065.



JPEG Quality Value
(5 - 100 Decimal)

Image Enhancement

Parameter # 564

SSI # F1h 34h

This parameter uses a combination of edge sharpening and contrast enhancement to produce an image that is visually pleasing.

Scan one of the following barcodes to select the level of image enhancement:

- *Off (0)
- Low (1)
- Medium (2)
- High (3)



*Off
(0)

Image Enhancement (continued)



**Low
(1)**

Image Enhancement (continued)



Medium
(2)

Image Enhancement (continued)



High
(3)

Image File Format Selector

Parameter # 304

SSI # F0h 30h

Scan one of the following barcodes to select an image format appropriate for the system (BMP, TIFF, or JPEG).
The imager stores captured images in the selected format.



BMP File Format
(3)

Image File Format Selector (continued)



*JPEG File Format
(1)

Image File Format Selector (continued)



TIFF File Format
(4)

Image Rotation

Parameter # 665

SSI # F1h 99h

Scan one of the following barcodes to rotate the image 0, 90, 180, or 270 degrees.



***Rotate 0°
(0)**

Image Rotation (continued)



Rotate 90°
(1)

Image Rotation (continued)



Rotate 180°
(2)

Image Rotation (continued)



Rotate 270°
(3)

Image Capture Camera Selection

Parameter # 1715

SSI # F8h 05h B3h

Scan one of the following barcodes to select the camera with which to capture images.



***Tower
(0)**

Image Capture Camera Selection (continued)



Platter
(1)

Camera Button

Parameter # 1716

SSI # F8h 06h B4h

Scan **Enable Camera Button** to use the camera button on the front of the tower to capture images.

The parameter is only valid if the scanner is in USB SNAPi with Imaging mode (see [Symbol Native API \(SNAPi\) with Imaging Interface on page 2-9](#)).



Enable Camera Button

(1)

Camera Button (continued)



***Disable Camera Button**
(0)

Camera Button Delay

Parameter # 1717

SSI # F8h 06h B5h

This parameter controls the camera shutter delay, or the time delay between pressing the camera button and actually capturing the image. This delay allows the user time to place the item into the proper position for capturing the image. Units of time are in increments of 100 ms. Range: 0-255 ms; default = 20 (2 seconds).

Scan **Camera Shutter Delay** below to set a time delay value. Next, scan three numeric barcodes in [Appendix B, Numeric Bar Codes](#). Enter a leading zero for single digit numbers. To correct an error, or change a selection, scan [Cancel on page B-11](#).



Camera Shutter Delay

CHAPTER 8 EAS PARAMETERS

Introduction

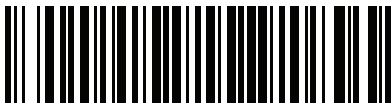
You can program the MP7X00 to perform various functions, or activate different features. This chapter describes the EAS features, and provides programming barcodes for selecting these features.

The scanner ships with the settings shown in [Table 8-1 on page 8-2](#) (also see [Appendix A, Standard Parameter Defaults](#) for all defaults). If the default values suit requirements, programming is not necessary.

Setting Parameters

To set feature values, scan a single barcode or a short barcode sequence. The settings are stored in non-volatile memory and are preserved even when the scanner powers down.

To return all features to default values, see [Default Parameters on page 6-5](#). Throughout the programming barcode menus, asterisks (*) indicate default values.



* Indicates default *Enable Parameter Feature/option

Errors While Scanning

Unless otherwise specified, to correct an error during a scanning sequence, just re-scan the correct parameter.

User Preferences/Miscellaneous Options Parameter Defaults

[Table 8-1](#) lists defaults for user preferences parameters. Change these values in one of two ways:

- Scan the appropriate barcodes in this chapter. The new value replaces the standard default value in memory. To recall default parameter values, see [Default Parameters on page 6-5](#).
- Configure the scanner using the 123Scan configuration program. See [Chapter 1, 123Scan and Software Tools](#).

- ✓ **NOTE** 1. The EAS LED, located on the front of the MP7X00, works in conjunction with the type of EAS device used. With a Sensormatic EAS system, the EAS LED is on always, and blinks when a tag is deactivated. With a Checkpoint EAS system, the EAS LED can be turned on by scanning [EAS LED On Mode on page 8-12](#). The LED does not blink.
2. See [Appendix A, Standard Parameter Defaults](#) for all user preferences, hosts, symbologies, and miscellaneous default parameters.

Table 8-1 *EAS Parameter Defaults*

Parameter	Parameter Number	Default	Page Number
Operating Modes	977	Disable	8-4 to 8-13
Miscellaneous Parameters			
Sensormatic Deactivation Timeout	982	10 sec	8-14
Sensormatic EAS Deactivation	979	Enable	8-15
Sensormatic Soft Tag Beeps	984	Soft Tag Beep 1	8-18
Sensormatic Hard Tag Beeps	985	Hard Tag Beep 1	8-21
Sensormatic Detected Any Time Beep	980	Enable	8-24
Sensormatic Deactivation Fail Beep	1213	Disable	8-26
Sensormatic Request Communication Message	978	Enable	8-28
Sensormatic Request Voltage Message	1130	Enable	8-30
Sensormatic Request Scan Time Message	1136	Enable	8-32
Checkpoint Interlock Polarity	983	Active Low	8-34
EAS Deactivation Override Button	981	Enable	8-36
EAS Checkpoint Pulse	2102	0	8-38

EAS Operating Modes

In addition to EAS preferences (also in this chapter) there are 10 EAS operating modes for the MP7X00, listed below. EAS operating modes control whether or not EAS functionality is enabled, and is independent of whether or not EAS equipment is connected. It is the installer's responsibility to match these modes with the installed equipment. Enabling one of these modes without EAS equipment, or with the wrong equipment installed results in EAS error messages.

- Sensormatic Auto (page [8-4](#))
- Sensormatic Always Enable Deactivation (page [8-5](#))
- Sensormatic Bar Code Interlock (page [8-6](#))
- Sensormatic Bar Code Auto Interlock (page [8-7](#))
- Sensormatic Hold Off (page [8-8](#))
- Sensormatic Scan Enable Interlock (page [8-9](#))
- Checkpoint Bar Code Interlock (page [8-10](#))
- Checkpoint Scan Enable Interlock (page [8-11](#))
- EAS LED On (page [8-12](#)).
- EAS Disable (page [8-13](#))

Scan the appropriate barcodes on the following pages to configure the MP7X00 with these modes.

Operating Modes

Parameter # 977

Sensormatic Auto Mode

Sensormatic Auto Mode is dependent on the *Scan Enable Time* that the MP7X00 reads from the Sensormatic ScanMax Pro control box (this value is set by Sensormatic in the control box during installation).

If the *Scan Enable Time* equals 0 seconds, or 30 seconds, the MP7X00 works in **Sensormatic Scan Enable Interlock Mode** (see [page 8-9](#)).

Otherwise *Scan Enable Time* is from 1 second to 29 seconds. In this mode tag deactivation is active following a barcode decode, and remains active until this timer expires.

✓ **NOTE** More than one tag can be deactivated during this time.



Sensormatic Auto Mode
(00h)

Sensormatic Always Enable Deactivation Mode

When **Sensormatic Always Enable Deactivation Mode** is scanned, tag deactivation is always enabled when the MP7X00 is powered on.



NOTE When the MP7X00 is in *Sensormatic Always Enable Deactivation* mode, the tags are always deactivated by the MP7X00 if the tags are in the deactivation field.



Sensormatic Always Enable Deactivation Mode
(01h)

Sensormatic Bar Code Interlock Mode

Scan **Sensormatic Bar Code Interlock Mode** to enable tag deactivation only after a barcode is decoded. The tag deactivation time uses the time value set with [Sensormatic Deactivation Timeout on page 8-14](#).



NOTE Additional tags can be deactivated during the deactivation time if the tags are in the deactivation field.



Sensormatic Bar Code Interlock Mode
(02h)

Bar Code Auto Interlock Mode

The MP7X00 enables deactivation only when a barcode decodes. The deactivation state only lasts 1.2 seconds to avoid subsequent tag deactivation.



**Sensormatic Bar Code Auto Interlock Mode
(03h)**

Bar Code Hold Off Mode

Scan the barcode below to enable **Hold Off** mode. In this mode, if a tag is detected, barcodes are not decoded (no beep, no transmission to host) until the tag is deactivated.



NOTE A barcode decode does not occur if a hard tag is detected, until the hard tag is removed from the detection field.



**Hold Off Mode
(04h)**

Sensormatic Scan Enable Interlock Mode

When **Sensormatic Scan Enable Interlock Mode** is scanned, if the POS application sends a Scan Enable message to the MP7X00, then the tag deactivated is enabled. If the POS application sends a Scan Disable message to the MP7X00, then the tag deactivated is disabled.



Sensormatic Scan Enable Interlock Mode
(05h)

Checkpoint Bar Code Interlock Mode

Scan **Checkpoint Bar Code Interlock Mode** to enable Checkpoint tag deactivation for 3 seconds after a barcode is decoded. The Checkpoint device controls all audible and visual feedback (the device does not produce any audio and visual feedback for tag detection nor tag deactivation).

This is also programmable inside the Checkpoint device by the Checkpoint installer.



Bar Code Interlock Mode
(6)

Checkpoint Scan Enable Interlock Mode

When **Checkpoint Scan Enable Interlock Mode** is scanned the following occurs:

- Tag deactivation is active after the MP7X00 receives a *Scan Enable* command from a host (POS application).
- Tag deactivation is inactive after the MP7X00 receives a *Scan Disable* command from a host (POS application).
- Tag deactivation is enabled on power on.



Checkpoint Scan Enable Interlock Mode
(07h)

EAS LED On Mode

Scan **EAS LED On Mode** to turn on the EAS LED. If there is EAS equipment, it controls the EAS tag detection and deactivation by itself.



EAS LED On Mode
(09h)

EAS Disable Mode

Parameter # 977

In this mode EAS tags are not detected, or deactivated.



*Disable EAS
(08h)

Sensormatic Deactivation Timeout

Parameter # 982

This option determines the period of time in which EAS tag deactivation is allowed following a good barcode decode. This option only applies to [Sensormatic Bar Code Interlock Mode on page 8-6](#).

Scan **Sensormatic Deactivation Timeout** followed by two numeric barcodes from [Appendix B, Numeric Bar Codes](#) to set the EAS deactivation window to a time from 1 to 29 seconds. Single numerals must be preceded by a zero. For example, to set the deactivation time period to 8 seconds, scan **Sensormatic Deactivation Timeout**; scan 0 (zero); then scan 8.

When a tag is successfully deactivated, the deactivation time period is still active, and additional deactivations can occur.



Sensormatic Deactivation Timeout

Sensormatic EAS Deactivation

Parameter # 979

- Sensormatic Disable EAS Deactivation - scan to prevent any soft tags from being deactivated.
- *Sensormatic Enable EAS Deactivation - scan to allow soft tags to be deactivated.



Sensormatic Disable EAS Deactivation
(00h)

Sensormatic EAS Deactivation (continued)



***Sensormatic Enable EAS Deactivation
(01h)**

Sensormatic EAS Beeps

Scan a barcode in this section to set the audible alerts upon Sensormatic EAS tag detection, and/or deactivation. These modes have no affect if using Checkpoint equipment.

In all cases (except when disabled) there are several types of beeps per barcode with a tag.

Options:

- Sensormatic EAS Soft Tag Beeps
 - Disable Soft Tag Beep
 - *Sensormatic EAS Soft Tag Beep 1
 - Sensormatic EAS Soft Tag Beep 2
- Sensormatic EAS Hard Tag Beeps
 - Disable Hard Tag Beep
 - * Beep Indication Type 1
 - Beep Indication Type 2
- *Enable Detected Any Time Beep
- Disable Detected Any Time Beep
- *Disable Deactivation Fail Beep
- Enable Deactivation Fail Beep.

Table 8-2 *Sensormatic Beep Types*

Beep Type	Description	Page
EAS Soft Tag Beeps	The MP7X00 sounds a soft tag beep when a soft tag is deactivated.	8-18
EAS Hard Tag Beeps	The MP7X00 sounds a hard tag beep when the MP7X00 conclusively detects a hard tag.	8-21
Detected Any Time Beep	The MP7X00 sounds a beep when a soft/hard tag is in the detected field.	8-24
EAS Deactivation Fail Beeps	The MP7X00 generates a deactivation fail beep if a tag is not deactivated, and is considered live, and the type of tag (soft or hard) cannot be determined.	8-26

Sensormatic EAS Beeps (continued)

Sensormatic EAS Soft Tag Beeps

Parameter # 984



**Disable Soft Tag Beep
(00h)**



NOTE When **Disable Soft Tag Beep** is scanned, no audible beep sounds when an EAS soft tag is deactivated.

Sensormatic EAS Beeps (continued)

Sensormatic EAS Soft Tag Beep 1

When **Sensormatic EAS Soft Tag Beep 1** is scanned, a low tone short beep sounds when an EAS soft tag is deactivated.



***Sensormatic EAS Soft Tag Beep 1**
(01h)

Sensormatic EAS Beeps (continued)

Sensormatic EAS Soft Tag Beep 2

When **Sensormatic EAS Soft Tag Beep 2** is scanned, a low tone medium duration beep sounds when an EAS soft tag is deactivated.



Sensormatic Soft Tag Beep 2
(02h)

Sensormatic EAS Beeps (continued)

Sensormatic EAS Hard Tag Beeps

Parameter # 985



**Disable Hard Tag Beep
(00h)**

Sensormatic EAS Beeps (continued)

Scan **Beep Indication Type 1** for a high tone short beep.



***Beep Indication Type 1
(01h)**

Sensormatic EAS Beeps (continued)

Scan **Beep Indication Type 2** for a high tone medium duration beep.



Beep Indication Type 2
(02h)

Sensormatic EAS Beeps (continued)

Sensormatic EAS Tag Detected Any Time Beep

Parameter # 980



***Enable Detected Any Time Beep
(01h)**

Sensormatic EAS Beeps (continued)



**Disable Detected Any Time Beep
(00h)**

Sensormatic EAS Beeps (continued)

Sensormatic EAS Deactivation Fail Beep

Parameter # 1213



***Disable Deactivation Fail Beep
(00h)**

Sensormatic EAS Beeps (continued)



Enable Deactivation Fail Beep
(01h)

Sensormatic Request Messages

There are three EAS message types (communication, high voltage, and enable scan time) that can be selected by scanning the EAS message parameters that follow.

- Request Communication/Connection Message:
Enabling this feature allows communication with the control box.
- Request Voltage Message:
Enabling this feature sends messages about dangerous voltage levels.
- Request Scan Time Message:
This message is only available in Auto Interlock Mode. The messages sent check to validate scan time is synchronized between the MP7X00 and the control box.

When any of these message types are enabled, messages are sent between the MP7X00 and the control box periodically (approximately every 2 seconds). Error messages display on the 7-segment display. Refer to the *MP7000 Scanner Scale Integrator Guide*, p/n 72E-172632-xx, for error messages.

Sensormatic Request Communication/Connection Message

Parameter # 978



***Enable Communication/Connection Message
(01h)**

Sensormatic Request Communication/Connection Message (continued)



**Disable Communication/Connection Message
(00h)**

Sensormatic Request Voltage Message

Parameter # 1130



***Enable Voltage Message
(01h)**

Sensormatic Request Voltage Message (continued)



**Disable Voltage Message
(00h)**

Sensormatic Request Scan Time Message

Parameter # 1136



***Enable Scan Time Message
(01h)**

Sensormatic Request Scan Time Message (continued)



**Disable Scan Time Message
(00h)**

Checkpoint Interlock Polarity

Parameter # 983

EAS Checkpoint Interlock Polarity determines the interlock pulse polarity required to deactivate a tag (the polarity must match the setting in the EAS control box).

- *Active Low - Tag deactivation is initiated by an active low pulse.
- Active High - Tag deactivation is initiated by an active high pulse.



Active High
(00h)

Checkpoint Interlock Polarity (continued)



*Active Low
(01h)

Deactivation Override Button

Parameter # 981

The **EAS** button on the MP7X00 can be pressed to deactivate soft tags on items without decoding the barcode on the item.

Options:

- Disable EAS Deactivation Override Button - scan to disable the feature; pressing the **EAS** button has no effect.
- *Enable EAS Deactivation Override Button - scan to activate the **EAS** button.

When **Enable EAS Deactivation Override Button** is scanned, the operator can press the **EAS** button on the MP7X00 to override the EAS settings. After pressing the **EAS** button, the operator has the next 3 seconds to present a soft tag for deactivation. During this override period barcodes are not decoded. The MP7X00 exits the override mode, and returns to normal operation after either a tag deactivation, or the 3 second timeout.

Enabling this override can be useful in the following situations:

- When using Interlock mode, and a barcode cannot be scanned, the operator must physically enter the barcode data. In this case, after the operator enters the barcode data and presses the **EAS** button, s/he has the next 3 seconds to present a soft tag to deactivate.
- When a barcode is scanned but the tag was not deactivated. In this case, the operator cannot pass the item through the deactivation area a second time to deactivate the tag because the barcode would decode a second time (charging the item twice). Instead, the operator presses the **EAS** button, and for the next 3 seconds s/he can present a soft tag which will be deactivated without re-reading the barcode.



***Enable Deactivation Override Button**
(01h)

Deactivation Override Button (continued)



**Disable Deactivation Override Button
(00h)**

EAS Checkpoint Pulse

Parameter # 2102

This option sets the EAS Checkpoint Pulse. The range is from 0 to 255. The default is 0.

To set a value, scan the following barcode, and then scan three barcodes from [Appendix B, Numeric Bar Codes](#). Enter a leading zero for single digit numbers. To correct an error or change a selection, scan [Cancel on page B-11](#).



EAS Checkpoint Pulse

CHAPTER 9 AUXILIARY SCANNER BAR CODES

Introduction

The parameter barcodes in this chapter, and the barcode defaults in [Table 9-1](#), are solely for the MP7X00. These barcodes configure the MP7X00 for connection to an auxiliary scanner. The auxiliary scanner requires its own configuration, and should be programmed with matching settings found in the auxiliary scanner's Product Reference Guide.

In addition to these settings the auxiliary scanner must be independently configured as a stand alone scanner, as though it were connected directly to a host. An auxiliary scanner connected to an MP7X00 does not assume the MP7X00 configuration.

- ✓ **NOTE** For additional information about auxiliary port configuration, see [Chapter 6, User Preferences & Miscellaneous Options: RS-232 Device Port Configuration](#) and the settings for Aux 1/Aux 2 Bauds, Stop Bits, Data Bits, and Parity.

For detailed technical information about the MP7X00 including installation, setting up interfaces, calibrating the scale, and operation refer to the *MP7000 Scanner Scale Integrator Guide*, p/n 72E-172632-xx.

- ✓ **NOTE** Auxiliary RS-232 scanners should only be attached/detached when the MP7X00 is powered off.

Table 9-1 MP7X00 Auxiliary Scanner Connection Parameter Defaults

Parameter	Parameter Number ¹	SSI Number ²	Default	Page Number
Auxiliary Scanner Decode with Unknown Type	1124	F8h 04h 64h	Send Unknown as Code 39	9-3
Host Type	N/A	N/A	Zebra Scanner Auto Switch	9-7
Baud Rate ³	N/A	N/A	9600	9-10
Data Bits ³	N/A	N/A	8 Data Bits	9-17
Stop Bits ³	N/A	N/A	One Stop	9-19
Parity ³	N/A	N/A	No Parity	9-21
Host RTS State	N/A	N/A	Low RTS	9-24
USB Auxiliary Ports	1822	F8h 07h 1Eh	Enable	9-26
Aux 1 Baud ⁴	1328	F8h 05h 30h	15/Inherit ⁶	9-28
Aux 1 Data Bits ⁴	1331	F8h 05h 33h	3/Inherit ⁶	9-35
Aux 1 Stop Bits ⁴	1329	F8h 05h 31h	2/Inherit ⁶	9-38
Aux 1 Parity ⁴	1330	F8h 05h 32h	6/Inherit ⁶	9-41
Aux 2 Baud Rate ⁵	1332	F8h 05h 34h	15/Inherit ⁶	9-47
Aux 2 Data Bits ⁵	1335	F8h 05h 37h	3/Inherit ⁶	9-54
Aux 2 Stop Bits ⁵	1333	F8h 05h 35h	2/Inherit ⁶	9-57
Aux 2 Parity ⁵	1334	F8h 05h 36h	6/Inherit ⁶	9-60
Beep On Aux Decode	1695	F8h 06h 9Fh	Disable	9-66

¹ Parameter number decimal values are used for programming via RSM commands.

² SSI number hex values are used for programming via SSI commands.

³ Applies to an attached scanner regardless of whether or not it is connected to the auxiliary 1 port or the auxiliary 2 port.

RS-232 Device Port Configuration Parameter Notes (see [RS-232 Device Port Configuration on page 6-53](#)):

⁴ Setting applies specifically to the Aux 1 port.

⁵ Setting applies specifically to the Aux 2 port.

⁶ Inherit means the default is based on the device assigned to the auxiliary port (see [Table 6-2 on page 6-54](#)).

Auxiliary Scanner Parameters

Auxiliary Scanner Decode with Unknown Type

Parameter #1124

SSI # F8h 04h 64h

If an auxiliary scanner is connected via SSI over RS-232 for Zebra scanners, HID Keyboard for non-Zebra scanners, or standard RS-232, and the Send Raw Decode Data option is enabled, the MP7X00 transmits decode data with the code type set by this parameter. The default is value 1 (**Send Unknown as Code 39**).



NOTE If the device is set to any IBM host type, **Auxiliary Scanner Decode with Unknown Type** is not applicable.



*Send Unknown as Code 39
(01h)

Auxiliary Scanner Decode with Unknown Type (continued)



**Send Unknown as Code 128
(03h)**

Auxiliary Scanner Decode with Unknown Type (continued)



**Send Unknown as PDF417
(11h)**

Auxiliary Scanner Decode with Unknown Type (continued)



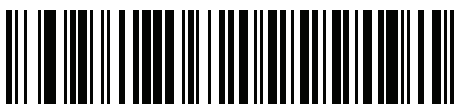
**Send Unknown as Data Matrix
(1Bh)**

Host Type

The MP7X00 only supports standard RS-232, Wincor-Nixdorf B for non-Zebra scanners, and additionally SSI over RS-232 for Zebra scanners. Scan one of the barcodes that follow to select RS-232 as the host interface for the Zebra auxiliary scanner.

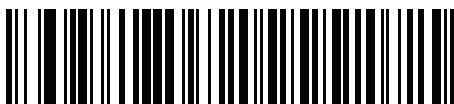


NOTE Disconnect the auxiliary scanner from the MP7000 prior to changing the auxiliary scanner host type. If the auxiliary scanner is not disconnected from the MP7000, reboot the MP7000 after changing the host type.



Standard RS-232

Host Type (continued)

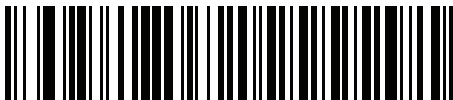


Wincor-Nixdorf RS-232 Mode B

Host Type (continued)

Zebra Scanner Auto Switch Mode

This mode only applies to Zebra RS-232 scanners. In this mode the MP7X00 decides which protocol a scanner uses based on the primary host. For example, if the MP7X00 is using SSI over CDC it automatically switches the auxiliary serial scanner to SSI over RS-232. If the user selects Wincor-Nixdorf B, the auxiliary RS-232 port only uses the Wincor-Nixdorf B protocol, and that does not change unless another auxiliary RS-232 protocol setting is scanned.



***Zebra Scanner Auto Switch**

Baud Rate

Baud rate is the number of bits of data transmitted per second. Set the MP7X00 baud rate to match the baud rate setting of the auxiliary scanner. Otherwise, data may not reach the host device or may reach it in distorted form.

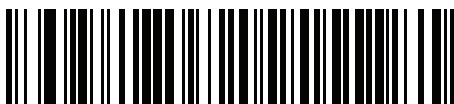


NOTE The MP7X00 does not support baud rates below 9600.



*Baud Rate 9600

Baud Rate (continued)



Baud Rate 19200

Baud Rate (continued)



Baud Rate 38400

Baud Rate (continued)



Baud Rate 115200

Baud Rate (continued)



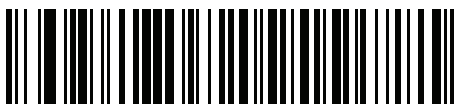
Baud Rate 230400

Baud Rate (continued)



Baud Rate 460800

Baud Rate (continued)



Baud Rate 921600

Data Bits

This parameter allows the MP7X00 to interface with auxiliary scanners requiring a 7-bit or 8-bit ASCII protocol.



7 Data Bits

Data Bits (continued)



*8 Data Bits

Stop Bits

The stop bit(s) at the end of each transmitted character marks the end of transmission of one character and prepares the receiving device for the next character in the serial data stream. Select the number of stop bits (one or two) based on the number the receiving terminal is programmed to accommodate. Set the number of stop bits to match auxiliary scanner requirements.



Two Stops

Stop Bits (continued)



*One Stop

Parity

A parity check bit is the most significant bit of each ASCII coded character. Select the parity type according to host device requirements.

- Select **Odd Parity** and the parity bit has a value 0 or 1, based on data, to ensure that an odd number of 1 bits is contained in the coded character.
- Select **Even Parity** and the parity bit has a value 0 or 1, based on data, to ensure that an even number of 1 bits is contained in the coded character.
- If no parity is required, select **No Parity**.



Even Parity

Parity (continued)



Odd Parity

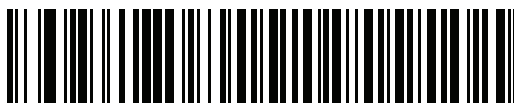
Parity (continued)



***No Parity**

Host RTS State

This parameter sets the idle state of the auxiliary serial host RTS line. Scan a barcode below to select a **Low RTS**, or **High RTS** line state.



High RTS

Host RTS State (continued)



*Low RTS

USB Auxiliary Ports

Parameter # 1822

SSI # F8h 07h 1Eh

Scan a barcode below to enable or disable all three USB auxiliary ports.



Disable All USB Auxiliary Ports
(0)

USB Auxiliary Ports (continued)



***Enable All USB Auxiliary Ports**
(1)

Aux 1 Baud Rate

Parameter # 1328

SSI # F8h 05h 30h

Set this to match the device connected to the auxiliary 1 port. The default value is based on the information in [Table 6-2 on page 6-54](#), and in many cases matches the connected device.

- *15/0x0Fh = Inherit
- 4/0x04 = Baud Rate 2400
- 5/0x05 = Baud Rate 4800
- 6/0x06 = Baud Rate 9600
- 7/x07 = Baud Rate 19200
- 8/0x08 = Baud Rate 38400
- 11/0x0B = Baud Rate 115200.



***Aux 1 Baud Rate Inherit
(0x0Fh)**

Aux 1 Baud Rate (continued)



**Aux 1 Baud Rate 2400
(0x04h)**

Aux 1 Baud Rate (continued)



**Aux 1 Baud Rate 4800
(0x05h)**

Aux 1 Baud Rate (continued)



**Aux 1 Baud Rate 9600
(0x06h)**

Aux 1 Baud Rate (continued)



**Aux 1 Baud Rate 19200
(0x07h)**

Aux 1 Baud Rate (continued)



**Aux 1 Baud Rate 38400
(0x08h)**

Aux 1 Baud Rate (continued)



**Aux 1 Baud Rate 115200
(0x0Bh)**

Aux 1 Data Bits

Parameter # 1331

SSI # F8h 05h 33h

Set this to match the device connected to the auxiliary 1 port. The default value is based on the information in [Table 6-2 on page 6-54](#), and in many cases matches the connected device.

- *3/0x03 = Inherit
- 0/0x00 = 7 Data Bits
- 1/0x01 = 8 Data Bits



***Aux 1 Data Bits Inherit
(0x03h)**

Aux 1 Data Bits (continued)



**Aux 1 Data Bits 7
(0x00h)**

Aux 1 Data Bits (continued)



**Aux 1 Data Bits 8
(0x01h)**

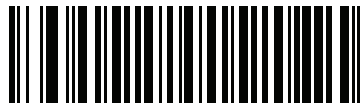
Aux 1 Stop Bits

Parameter # 1329

SSI # F8h 05h 31h

Set this to match the device connected to the auxiliary 1 port. The default value is based on the information in [Table 6-2 on page 6-54](#), and in many cases matches the connected device.

- *2/0x02 = Inherit
- 0/0x00 = 1 Stop Bit
- 1/0x01 = 2 Stop Bits



***Aux 1 Stop Bits Inherit
(0x02h)**

Aux 1 Stop Bits (continued)



**Aux 1 Stop Bits 1
(0x00h)**

Aux 1 Stop Bits (continued)



Aux 1 Stop Bits 2
(0x01h)

Aux 1 Parity

Parameter # 1330

SSI # F8h 05h 32h

Set this to match the device connected to the auxiliary 1 port. The default value is based on the information in [Table 6-2 on page 6-54](#), and in many cases matches the connected device.

- *6/0x06h = Inherit
- 0/0x00 = Odd
- 1/0x01 = Even
- 2/0x02 = Mark
- 3/0x03 = Space
- 4/0x04 = None



***Aux 1 Parity Inherit
(0x06h)**

Aux 1 Parity (continued)



**Aux 1 Parity Odd
(0x00h)**

Aux 1 Parity (continued)



**Aux 1 Parity Even
(0x01h)**

Aux 1 Parity (continued)



**Aux 1 Parity Mark
(0x02h)**

Aux 1 Parity (continued)



**Aux 1 Parity Space
(0x03h)**

Aux 1 Parity (continued)



**Aux 1 Parity None
(0x04h)**

Aux 2 Baud Rate

Parameter # 1332

SSI # F8h 05h 34h

Set this to match the device connected to the auxiliary 2 port. The default value is based on the information in [Table 6-2 on page 6-54](#), and in many cases matches the connected device.

- *15/0x0Fh = Inherit
- 4/0x04 = Baud Rate 2400
- 5/0x05 = Baud Rate 4800
- 6/0x06 = Baud Rate 9600
- 7/x07 = Baud Rate 19200
- 8/0x08 = Baud Rate 38400
- 11/0x0B = Baud Rate 115200



*Aux 2 Baud Rate Inherit
(0x0Fh)

Aux 2 Baud Rate (continued)



**Aux 2 Baud Rate 2400
(0x04h)**

Aux 2 Baud Rate (continued)



**Aux 2 Baud Rate 4800
(0x05h)**

Aux 2 Baud Rate (continued)



**Aux 2 Baud Rate 9600
(0x06h)**

Aux 2 Baud Rate (continued)



**Aux 2 Baud Rate 19200
(0x07h)**

Aux 2 Baud Rate (continued)



**Aux 2 Baud Rate 38400
(0x08h)**

Aux 2 Baud Rate (continued)



**Aux 2 Baud Rate 115200
(0x0Bh)**

Aux 2 Data Bits

Parameter # 1335

SSI # F8h 05h 37h

Set this to match the device connected to the auxiliary 2 port. The default value is based on the information in [Table 6-2 on page 6-54](#), and in many cases matches the connected device.

- *3/0x03 = Inherit
- 0/0x00 = 7 Data Bits
- 1/0x01 = 8 Data Bits



***Aux 2 Data Bits Inherit
(0x03h)**

Aux 2 Data Bits (continued)



**Aux 2 Data Bits 7
(0x00h)**

Aux 2 Data Bits (continued)



Aux 2 Data Bits 8
(0x01h)

Aux 2 Stop Bits

Parameter # 1333

SSI # F8h 05h 35h

Set this to match the device connected to the auxiliary 2 port. The default value is based on the information in [Table 6-2 on page 6-54](#), and in many cases matches the connected device.

- *2/0x02 = Inherit
- 0/0x00 = 1 Stop Bit
- 1/0x01 = 2 Stop Bits



***Aux 2 Stop Bits Inherit
(0x02h)**

Aux 2 Stop Bits (continued)



Aux 2 Stop Bits 1
(0x00h)

Aux 2 Stop Bits (continued)



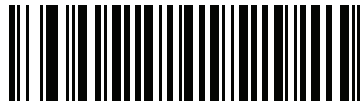
Aux 2 Stop Bits 2
(0x01h)

Aux 2 Parity

Parameter # 1334

SSI # F8h 05h 36h

Set this to match the device connected to the auxiliary 2 port. The default value is based on the information in [Table 6-2 on page 6-54](#), and in many cases matches the connected device.



***Aux 2 Parity Inherit
(0x06h)**

Aux 2 Parity (continued)



**Aux 2 Parity Odd
(0x00h)**

Aux 2 Parity (continued)



Aux 2 Parity Even
(0x01h)

Aux 2 Parity (continued)



**Aux 2 Parity Mark
(0x02h)**

Aux 2 Parity (continued)



**Aux 2 Parity Space
(0x03h)**

Aux 2 Parity (continued)



**Aux 2 Parity None
(0x04h)**

Beep on Aux Decode

Parameter # 1695

SSI # F8h 06h 9Fh

Scan one of the following barcodes to set whether the scanner issues a beep when it receives a decode from an attached auxiliary scanner.



**Beep On Aux Decode
(1)**

Beep on Aux Decode (continued)



***Do Not Beep On Aux Decode
(0)**

CHAPTER 10 SSI INTERFACE

Introduction

Customers using RS-232 OPOS require the Simple Serial Interface (SSI), which provides a communications link between Zebra scanners, and a serial host. MP7X000 includes a limited SSI implementation for special purposes. Contact the Zebra Customer Support Center online at: zebra.com/support.

All communication between the decoder and host occurs over the hardware interface lines using the SSI protocol. Refer to the *Simple Serial Interface Programmer's Guide*, p/n 72E-40451-xx, for more information on SSI.

CHAPTER 11 SNAP! INTERFACE

Introduction

Customers using USB OPOS often require the USB-SNAPI Interface, which provides a communications link between Zebra scanners and a USB host. MP7X000 includes a limited SNAPI implementation for special purposes. Contact the Zebra Customer Support Center online at: zebra.com/support for more information.

All communication between the decoder and host occurs over the hardware interface lines using the SNAPI protocol.

CHAPTER 12 SYMBOLOGIES

Introduction

You can program the scanner to perform various functions, or activate different features. This chapter describes symbology features and provides programming barcodes for selecting these features.

The scanner ships with the settings shown in [Table 12-1 on page 12-2](#) (also see [Appendix A, Standard Parameter Defaults](#) for all defaults). If the default values suit requirements, programming is not necessary.

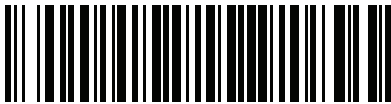
Setting Parameters

To set feature values, scan a single barcode or a short barcode sequence. The settings are stored in non-volatile memory and are preserved even when the scanner powers down.

✓ **NOTE** Most computer monitors allow scanning barcodes directly on the screen. When scanning from the screen, be sure to set the document magnification to a level where you can see the barcode clearly, and bars and/or spaces do not merge.

If not using a USB cable, select a host type (see each host chapter for specific host information) after the power-up beeps sound. This is only necessary upon the first power-up when connected to a new host.

To return all features to default values, see [Default Parameters on page 6-5](#). Throughout the programming barcode menus, asterisks (*) indicate default values.



* Indicates default *Enable Parameter Feature/option

Scanning Sequence Examples

In most cases, scanning one barcode sets the parameter value. For example, to transmit barcode data without the UPC-A check digit, scan the **Do Not Transmit UPC-A Check Digit** barcode under [Transmit UPC-A Check Digit on page 12-48](#). The scanner issues a fast warble beep and the LED turns bright green momentarily, then returns to a darker green, signifying a successful parameter entry.

Other parameters, such as **Set Length(s) for Discrete 2 of 5**, require scanning several barcodes. See the parameter descriptions for this procedure.

Errors While Scanning

Unless otherwise specified, to correct an error during a scanning sequence, just re-scan the correct parameter.

Symbology Parameter Defaults

[Table 12-1](#) lists defaults for all symbology parameters. Change these values in one of two ways:

- Scan the appropriate barcodes in this chapter. The new value replaces the standard default value in memory. To recall the default parameter values, see [Setting Parameters on page 6-1](#).
- Configure the scanner using the 123Scan configuration program. See [Chapter 1, 123Scan and Software Tools](#).

✓ **NOTE** See [Appendix A, Standard Parameter Defaults](#) for all user preference, host, symbology, and miscellaneous default parameters.

Table 12-1 Symbology Parameter Defaults

Parameter	Parameter Number ¹	SSI Number ²	Default	Page Number
Enable/Disable All Code Types				12-9
1D Symbologies				
UPC/EAN/JAN				
UPC-A	1	01h	Enable	12-11
UPC-E	2	02h	Enable	12-13
UPC-E1	12	0Ch	Disable	12-15
EAN-8/JAN 8	4	04h	Enable	12-17
EAN-13/JAN-13	3	03h	Enable	12-19
Bookland EAN	83	53h	Disable	12-21
Bookland ISBN Format	576	F1h 40h	ISBN-10	12-23
ISSN EAN	617	F1h 69h	Disable	12-25

¹ Parameter number decimal values are used for programming via RSM commands.

² SSI number hex values are used for programming via SSI commands.

Table 12-1 *Symbology Parameter Defaults (Continued)*

Parameter	Parameter Number ¹	SSI Number ²	Default	Page Number
Decode UPC/EAN/JAN Supplementals (2 and 5 digits)	16	10h	Ignore	12-27
User Programmable Supplementals			0	12-41
Supplemental 1:	579	F1h 43h		
Supplemental 2:	580	F1h 44h		
UPC/EAN Redundancy	1225	N/A	1	12-43
UPC/EAN/JAN Supplemental Redundancy	80	50h	10	12-44
UPC/EAN/JAN Supplemental AIM ID Format	672	F1h A0h	Combined	12-45
Transmit UPC-A Check Digit	40	28h	Enable	12-48
Transmit UPC-E Check Digit	41	29h	Enable	12-50
Transmit UPC-E1 Check Digit	42	2Ah	Enable	12-52
Transmit EAN-8 Check Digit	1881	F8 07 59h	Enable	12-54
Transmit EAN-13 Check Digit	1882	F8 07 5Ah	Enable	12-56
UPC-A Preamble	34	22h	System Character	12-58
UPC-E Preamble	35	23h	System Character	12-61
UPC-E1 Preamble	36	24h	System Character	12-64
Convert UPC-E to A	37	25h	Disable	12-67
Convert UPC-E1 to A	38	26h	Disable	12-69
EAN/JAN Zero Extend	39	27h	Disable	12-71
UPC Reduced Quiet Zone	1289	F8h 05h 09h	Disable	12-73
Digimarc Digital Watermarks	1687	F8h 06h 97h	Disable	12-75
UPC/EAN Block Life Span	1291	F8h 05h 08h	10	12-77
Decode UPC-A/EAN-13 with Voids	1901	F8h 07h 6Dh	Disable	12-78
Decode UPC-A/EAN-13 with Voids Redundancy	1902	F8h 07h 6Eh	Redundancy Off	12-80

Code 128

Code 128	8	08h	Enable	12-86
Set Length(s) for Code 128	209, 210	D1h, D2h	Any Length	12-88
GS1-128 (formerly UCC/EAN-128)	14	0Eh	Disable	12-93
Code 128 <FNC4>	1254	F8h 04h E6h	Ignore	12-95

¹ Parameter number decimal values are used for programming via RSM commands.² SSI number hex values are used for programming via SSI commands.

Table 12-1 Symbology Parameter Defaults (Continued)

Parameter	Parameter Number ¹	SSI Number ²	Default	Page Number
Code 128 Stitching	72	48h	Disable	12-97
Code 128 Stitching Security Level	1205	F8h 04h B5h	Level 0	12-99
Code 128 Security Level	751	F1h EFh	Security Level 1	12-103
Code 128 Reduced Quiet Zone	1208	F8h 04h B8h	Disable	12-107
Code 39				
Code 39	0	00h	Disable	12-109
Trioptic Code 39	13	0Dh	Disable	12-111
Convert Code 39 to Code 32 (Italian Pharmacy Code)	86	56h	Disable	12-113
Code 32 Prefix	231	E7h	Disable	12-115
Set Length(s) for Code 39	18, 19	12h, 13h	Length Within Range (2-55)	12-117
Code 39 Check Digit Verification	48	30h	Disable	12-121
Transmit Code 39 Check Digit	43	2Bh	Disable	12-123
Code 39 Full ASCII Conversion	17	11h	Disable	12-125
Code 39 Security Level	750	F1h EEh	Security Level 1	12-127
Code 39 Stitching	70	46h	Disable	12-131
Code 39 Stitching Security Level	1206	F8h 04h B6h	Level 2	12-133
Code 39 Reduced Quiet Zone	1209	F8h 04h B9h	Disable	12-137
Transmit Code 39 Start/Stop Characters	1900	F8 07 6Ch	Disable	12-139
Code 93				
Code 93	9	09h	Disable	12-141
Set Length(s) for Code 93	26, 27	1Ah, 1Bh	Length Within Range (4-55)	12-143
Code 93 Stitching	1224	F8h 04h C8h	Disable	12-148
Code 93 Reduce Quiet Zone	1223	F8h 04h C7h	Disable	12-150
Interleaved 2 of 5 (ITF)				
Interleaved 2 of 5 (ITF)	6	06h	Disable	12-152
Set Lengths for Interleaved 2 of 5	22, 23	16h, 17h	1 Discrete Length Length (14)	12-154

¹ Parameter number decimal values are used for programming via RSM commands.² SSI number hex values are used for programming via SSI commands.

Table 12-1 Symbology Parameter Defaults (Continued)

Parameter	Parameter Number ¹	SSI Number ²	Default	Page Number
Interleaved 2 of 5 Check Digit Verification	49	31h	Disable	12-159
Transmit Interleaved 2 of 5 Check Digit	44	2Ch	Disable	12-162
Convert Interleaved 2 of 5 to EAN-13	82	52h	Disable	12-164
Interleaved 2 of 5 Security Level	1121	F8h 04h 61h	Security Level 1	12-166
Interleaved 2 of 5 Stitching	1204	F8h 04h B4h	Disable	12-170
Interleaved 2 of 5 Reduced Quiet Zone	1210	F8h 04h BAh	Disable	12-172
Discrete 2 of 5 (DTF)				
Discrete 2 of 5	5	05h	Disable	12-174
Set Length(s) for Discrete 2 of 5	20, 21	14h 15h	One Discrete Length (12)	12-176
Codabar (NW - 7)				
Codabar	7	07h	Disable	12-181
Set Lengths for Codabar	24, 25	18h, 19h	Length Within Range (5-55)	12-183
CLSI Editing	54	36h	Disable	12-187
NOTIS Editing	55	37h	Disable	12-189
Codabar Upper or Lower Case Start/ Stop Characters Detection	855	F2h 57h	Lower Case	12-191
Codabar Mod 16 Check Digit Verification	1784	F8h 06h F8h	Disable	12-193
Transmit Codabar Check Digit	704	F1h C0h	Disable	12-195
MSI				
MSI	11	0Bh	Disable	12-197
Set Length(s) for MSI	30, 31	1Eh, 1Fh	Length Within Range (4-55)	12-199
MSI Check Digits	50	32h	One	12-203
Transmit MSI Check Digit	46	2Eh	Disable	12-205
MSI Check Digit Algorithm	51	33h	Mod 10/Mod 10	12-207
MSI Reduced Quiet Zone	1392	F8h 05h 70h	Disable	12-209
Chinese 2 of 5				
Chinese 2 of 5	408	F0h 98h	Disable	12-211

¹ Parameter number decimal values are used for programming via RSM commands.² SSI number hex values are used for programming via SSI commands.

Table 12-1 Symbology Parameter Defaults (Continued)

Parameter	Parameter Number ¹	SSI Number ²	Default	Page Number
Inverse 1D	586	F1h 4Ah	Regular	12-213
GS1 DataBar				
GS1 DataBar Omnidirectional (formerly GS1 DataBar-14), GS1 DataBar Truncated, GS1 DataBar Stacked, GS1 DataBar Stacked Omnidirectional	338	F0h 52h	Enable	12-216
GS1 DataBar Limited	339	F0h 53h	Enable	12-218
GS1 DataBar Expanded, GS1 DataBar Expanded Stacked	340	F0h 54h	Enable	12-220
Convert GS1 DataBar to UPC/EAN	397	F0h 8Dh	Disable	12-222
GS1 DataBar Limited Margin Check	728	F1h D8h	Level 3	12-228
GS1 DataBar Security Level	1706	F8h 06h AAh	Level 1	12-224
GS1 Digital Link				
GS1 Digital Link	2373	F8h 09h 45h	Disable	12-236
GS1 Digital Link Mode	2374	F8h 09h 46h	Mode 1 (GTIN Only)	12-236
GS1 Digital Link Prioritization Timeout	2491	F8h 09h BBh	N/A	12-239
Symbology-Specific Security Features				
Redundancy Level	78	4Eh	1	12-240
Security Level	77	4Dh	Security Level 1	12-245
1D Quiet Zone Level	1288	F8h 05h 08h	Level 1	12-249
Intercharacter Gap Size	381	F0h 7Dh	Normal	12-253
Random Weight Check Digits				
Random Weight Check Digits: UPC-A Starting with '2'	1867	F8 07 4Bh	Disable	12-255
Random Weight Check Digits: EAN-13 Starting with '20'	1868	F8 07 4Ch	Disable	12-258
Random Weight Check Digits: EAN-13 Starting with '21'	1869	F8 07 4Dh	Disable	12-262
Random Weight Check Digits: EAN-13 Starting with '22'	1870	F8 07 4Eh	Disable	12-266
Random Weight Check Digits: EAN-13 Starting with '23'	1871	F8 07 4Fh	Disable	12-270

¹ Parameter number decimal values are used for programming via RSM commands.² SSI number hex values are used for programming via SSI commands.

Table 12-1 *Symbology Parameter Defaults (Continued)*

Parameter	Parameter Number ¹	SSI Number ²	Default	Page Number
Random Weight Check Digits: EAN-13 Starting with '24'	1872	F8 07 50h	Disable	12-274
Random Weight Check Digits: EAN-13 Starting with '25'	1873	F8 07 51h	Disable	12-278
Random Weight Check Digits: EAN-13 Starting with '26'	1874	F8 07 52h	Disable	12-282
Random Weight Check Digits: EAN-13 Starting with '27'	1875	F8 07 53h	Not Random Weight Barcode	12-286
Random Weight Check Digits: EAN-13 Starting with '28'	1876	F8 07 54h	Disable	12-290
Random Weight Check Digits: EAN-13 Starting with '29'	1877	F8 07 55h	Disable	12-294
2D Symbologies				
PDF417	15	0Fh	Disable	12-298
MicroPDF417	227	E3h	Disable	12-300
Code 128 Emulation	123	7Bh	Disable	12-302
Data Matrix	292	F0h 24h	Disable	12-304
GS1 Data Matrix	1336	F8h 05h 38h	Disable	12-306
Data Matrix Inverse	588	F1h 4Ch	Regular Only	12-308
QR Code	293	F0h 25h	Disable	12-311
Weblink QR	1947	F8 07 9Bh	Do Not Decode	12-313
GS1 QR	1343	F8h 05h 3Fh	Disable	12-315
MicroQR	573	F1h 3Dh	Disable	12-317
Linked QR	1847	737h	Linked QR Only	12-319
Aztec	574	F1h 3Eh	Disable	12-322
Aztec Inverse	589	F1h 4Dh	Regular Only	12-324
DotCode	1906	F8 07 72h	Disable	12-327
DotCode Prioritize	1937	F8 07 91h	Enable	12-329
DotCode Inverse	1907	F8 07 73h	Autodetect	12-331
DotCode Mirrored	1908	F8 07 74h	Autodetect	12-334

¹ Parameter number decimal values are used for programming via RSM commands.² SSI number hex values are used for programming via SSI commands.

Table 12-1 *Symbology Parameter Defaults (Continued)*

Parameter	Parameter Number ¹	SSI Number ²	Default	Page Number
Macro PDF				
Flush Macro PDF Buffer	N/A	N/A	N/A	12-338
Abort Macro PDF Entry	N/A	N/A	N/A	12-339
¹ Parameter number decimal values are used for programming via RSM commands. ² SSI number hex values are used for programming via SSI commands.				

Enable/Disable All Code Types

Scan the **Disable All Code Types** barcode to disable all symbologies. This is useful when enabling only a few code types.

Scan **Enable All Code Types** to enable all symbologies. This is useful if you need to disable only a few code types.



Disable All Code Types

Enable/Disable All Code Types (continued)



Enable All Code Types

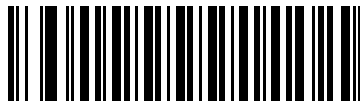
UPC/EAN/JAN

UPC-A

Parameter # 1

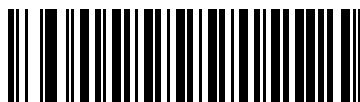
SSI # 01h

Scan one of the following barcodes to enable or disable UPC-A.



***Enable UPC-A
(1)**

UPC-A (continued)



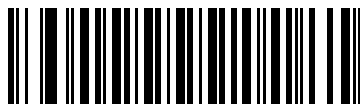
Disable UPC-A
(0)

UPC-E

Parameter # 2

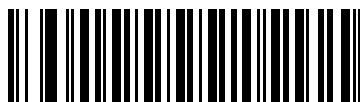
SSI # 02h

Scan one of the following barcodes to enable or disable UPC-E.



***Enable UPC-E**
(1)

UPC-E (continued)



Disable UPC-E
(0)

UPC-E1

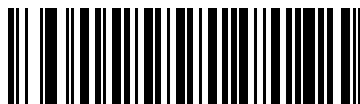
Parameter # 12

SSI # 0Ch

Scan one of the following barcodes to enable or disable UPC-E1.

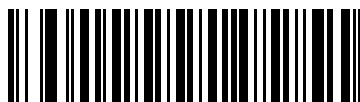


NOTE UPC-E1 is not a UCC (Uniform Code Council) approved symbology.



Enable UPC-E1
(1)

UPC-E1 (continued)



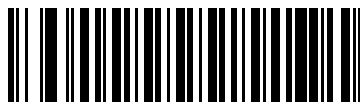
*Disable UPC-E1
(0)

EAN-8/JAN-8

Parameter # 4

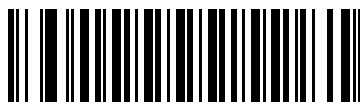
SSI # 04h

Scan one of the following barcodes to enable or disable EAN-8/JAN-8.



***Enable EAN-8/JAN-8
(1)**

EAN-8/JAN-8 (continued)



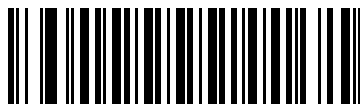
Disable EAN-8/JAN-8
(0)

EAN-13/JAN-13

Parameter # 3

SSI # 03h

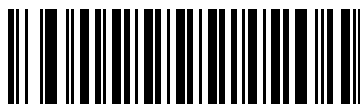
Scan one of the following barcodes to enable or disable EAN-13/JAN-13.



***Enable EAN-13/JAN-13**

(1)

EAN-13/JAN-13 (continued)



**Disable EAN-13/JAN-13
(0)**

Bookland EAN

Parameter # 83

SSI # 53h

Scan one of the following barcodes to enable or disable Bookland EAN.



Enable Bookland EAN
(1)

Bookland EAN (continued)

***Disable Bookland EAN
(0)**



NOTE If you enable Bookland EAN, select a [Bookland ISBN Format](#). Also set [Decode UPC/EAN/JAN Supplementals on page 12-27](#) to either Decode UPC/EAN/JAN with Supplementals Only, Autodiscriminate UPC/EAN/JAN With Supplementals, or Enable 978/979 Supplemental Mode.

Bookland ISBN Format

Parameter # 576

SSI # F1h 40h

If you enabled Bookland EAN using [Bookland EAN on page 12-21](#), select one of the following formats for Bookland data:

- **Bookland ISBN-10** - The scanner reports Bookland data starting with 978 in traditional 10-digit format with the special Bookland check digit for backward-compatibility. Data starting with 979 is not considered Bookland in this mode.
- **Bookland ISBN-13** - The scanner reports Bookland data (starting with either 978 or 979) as EAN-13 in 13-digit format to meet the 2007 ISBN-13 protocol.



*Bookland ISBN-10
(0)

Bookland ISBN Format (continued)



Bookland ISBN-13
(1)



NOTE For Bookland EAN to function properly, first enable Bookland EAN using [Bookland EAN on page 12-21](#), and then set [Decode UPC/EAN/JAN Supplementals on page 12-27](#) to either Decode UPC/EAN/JAN with Supplementals Only, Autodiscriminate UPC/EAN/JAN With Supplementals, or Enable 978/979 Supplemental Mode.

ISSN EAN

Parameter # 617

SSI # F1h 69h

Scan one of the following barcodes to enable or disable ISSN EAN.



Enable ISSN EAN
(1)

ISSN EAN (continued)



*Disable ISSN EAN
(0)

Decode UPC/EAN/JAN Supplementals

Parameter # 16

SSI # 10h

Supplementals are barcodes appended according to specific format conventions (e.g., UPC-A+2, UPC-E+2, EAN-13+2). The following options are available:

- **Decode UPC/EAN/JAN with Supplementals Only** - The scanner only decodes UPC/EAN/JAN symbols with supplemental characters, and ignores symbols without supplementals.
- **Ignore UPC/EAN/JAN Supplementals** - When presented with a UPC/EAN/JAN plus supplemental symbol, the scanner decodes UPC/EAN/JAN and ignores the supplemental characters.
- **Autodiscriminate UPC/EAN/JAN with Supplementals** - The scanner decodes UPC/EAN/JAN symbols with supplemental characters immediately. If the symbol does not have a supplemental, the scanner must decode the barcode the number of times set via [UPC/EAN/JAN Supplemental Redundancy on page 12-44](#) before transmitting its data to confirm that there is no supplemental.

Select one of the following **Supplemental Mode** options to immediately transmit EAN-13 barcodes starting with that prefix that have supplemental characters. If the symbol does not have a supplemental, the scanner must decode the barcode the number of times set via [UPC/EAN/JAN Supplemental Redundancy on page 12-44](#) before transmitting the data to confirm that there is no supplemental. The scanner transmits UPC/EAN/JAN barcodes that do not have that prefix immediately.

- **Enable 378/379 Supplemental Mode**
- **Enable 978/979 Supplemental Mode**

✓ **NOTE** If you select 978/979 Supplemental Mode and are scanning Bookland EAN barcodes, see [Bookland EAN on page 12-21](#) to enable Bookland EAN, and select a format using [Bookland ISBN Format on page 12-23](#).

- **Enable 977 Supplemental Mode**
- **Enable 414/419/434/439 Supplemental Mode**
- **Enable 491 Supplemental Mode**
- **Enable Smart Supplemental Mode** - This applies to EAN-13 barcodes starting with any prefix listed previously.
- **Supplemental User Programmable Type 1** - This applies to EAN-13 barcodes starting with a 3-digit user-defined prefix. Set this using [User Programmable Supplementals on page 12-41](#).
- **Supplemental User Programmable Type 1 and 2** - This applies to EAN-13 barcodes starting with either of two 3-digit user-defined prefixes. Set the prefixes using [User Programmable Supplementals on page 12-41](#).
- **Smart Supplemental Plus User Programmable 1** - This applies to EAN-13 barcodes starting with any prefix listed previously or the prefix set using [User Programmable Supplementals on page 12-41](#).
- **Smart Supplemental Plus User Programmable 1 and 2** - This applies to EAN-13 barcodes starting with any prefix listed previously or one of the two user-defined prefixes set using [User Programmable Supplementals on page 12-41](#).

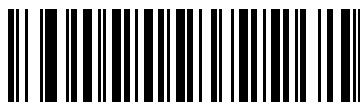
✓ **NOTE** To minimize the risk of invalid data transmission, select either to decode or ignore supplemental characters.

Decode UPC/EAN/JAN Supplementals (continued)



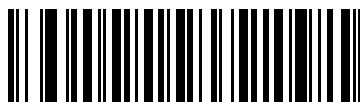
Decode UPC/EAN/JAN With Supplementals Only
(1)

Decode UPC/EAN/JAN Supplementals (continued)



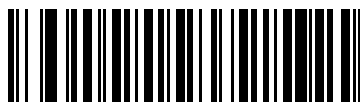
***Ignore UPC/EAN/JAN Supplementals
(0)**

Decode UPC/EAN/JAN Supplementals (continued)



Autodiscriminate UPC/EAN/JAN with Supplementals
(2)

Decode UPC/EAN/JAN Supplementals (continued)



Enable 378/379 Supplemental Mode
(4)

Decode UPC/EAN/JAN Supplementals (continued)



Enable 978/979 Supplemental Mode
(5)

Decode UPC/EAN/JAN Supplementals (continued)



Enable 977 Supplemental Mode
(7)

Decode UPC/EAN/JAN Supplementals (continued)



Enable 414/419/434/439 Supplemental Mode
(6)

Decode UPC/EAN/JAN Supplementals (continued)



Enable 491 Supplemental Mode
(8)

Decode UPC/EAN/JAN Supplementals (continued)



Enable Smart Supplemental Mode
(3)

Decode UPC/EAN/JAN Supplementals (continued)



Supplemental User Programmable Type 1
(9)

Decode UPC/EAN/JAN Supplementals (continued)



Supplemental User Programmable Type 1 and 2
(10)

Decode UPC/EAN/JAN Supplementals (continued)



Smart Supplemental Plus User Programmable 1
(11)

Decode UPC/EAN/JAN Supplementals (continued)



Smart Supplemental Plus User Programmable 1 and 2
(12)

User Programmable Supplementals

Supplemental 1: Parameter # 579

SSI # F1h 43h

Supplemental 2: Parameter # 580

SSI # F1h 44h

If you selected a Supplemental User Programmable option from [Decode UPC/EAN/JAN Supplementals on page 12-27](#), scan **User Programmable Supplemental 1**, and then scan three barcodes from [Appendix B, Numeric Bar Codes](#) to set the 3-digit prefix. To set a second 3-digit prefix, scan **User Programmable Supplemental 2**, and then scan three barcodes from [Appendix B, Numeric Bar Codes](#). The default is 0 (zero).



User Programmable Supplemental 1

User Programmable Supplementals (continued)



User Programmable Supplemental 2

UPC/EAN Redundancy

Parameter # 1225

This option adjusts the number of additional times to decode a UPC/EAN symbol before decode data is transmitted. The range is from zero to five times. The default is 1.

Scan **UPC/EAN Redundancy** below to set a decode redundancy value. Next, scan one numeric barcode in [Appendix B, Numeric Bar Codes](#). Enter a leading zero for single digit numbers. To correct an error, or change a selection, scan [Cancel on page B-11](#).



UPC/EAN Redundancy
(Range 0-5)

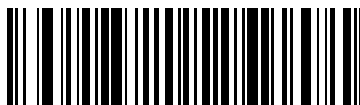
UPC/EAN/JAN Supplemental Redundancy

Parameter # 80

SSI # 50h

If you selected **Autodiscriminate UPC/EAN/JAN with Supplementals**, this option sets the number of times to decode a symbol without supplementals before transmission. The range is from 2-25. Five or above is recommended when decoding a mix of UPC/EAN/JAN symbols with and without supplementals. The default is 10.

To set a redundancy value, scan the following barcode, and then scan two barcodes from [Appendix B, Numeric Bar Codes](#). Enter a leading zero for single digit numbers. To correct an error or change a selection, scan [Cancel on page B-11](#).



UPC/EAN/JAN Supplemental Redundancy

UPC/EAN/JAN Supplemental AIM ID Format

Parameter # 672

SSI # F1h A0h

If [Transmit Code ID Character on page 6-88](#) is set to **AIM Code ID Character**, scan one of the following barcodes to select an output format when reporting UPC/EAN/JAN barcodes with supplementals:

- **Separate** - Transmit UPC/EAN/JAN with supplementals with separate AIM IDs but one transmission, i.e.
]E<0 or 4><data>]E<1 or 2>[supplemental data]
- **Combined** – Transmit UPC/EAN/JAN with supplementals with one AIM ID and one transmission, i.e.:
]E3<data+supplemental data>
- **Separate Transmissions** - Transmit UPC/EAN/JAN with supplementals with separate AIM IDs and separate transmissions, i.e.:
]E<0 or 4><data>
]E<1 or 2>[supplemental data]



Separate
(0)

UPC/EAN/JAN Supplemental AIM ID Format (continued)



*Combined
(1)

UPC/EAN/JAN Supplemental AIM ID Format (continued)



Separate Transmissions
(2)

Transmit UPC-A Check Digit

Parameter # 40

SSI # 28h

The check digit is the last character of the symbol used to verify the integrity of the data. Scan one of the following barcodes to transmit the barcode data with or without the UPC-A check digit. It is always verified to guarantee the integrity of the data.



***Transmit UPC-A Check Digit**
(1)

Transmit UPC-A Check Digit (continued)



**Do Not Transmit UPC-A Check Digit
(0)**

Transmit UPC-E Check Digit

Parameter # 41

SSI # 29h

The check digit is the last character of the symbol used to verify the integrity of the data. Scan one of the following barcodes to transmit the barcode data with or without the UPC-E check digit. It is always verified to guarantee the integrity of the data.



***Transmit UPC-E Check Digit**

(1)

Transmit UPC-E Check Digit (continued)



**Do Not Transmit UPC-E Check Digit
(0)**

Transmit UPC-E1 Check Digit

Parameter # 42

SSI # 2Ah

The check digit is the last character of the symbol used to verify the integrity of the data. Scan one of the following barcodes to transmit the barcode data with or without the UPC-E1 check digit. It is always verified to guarantee the integrity of the data.



***Transmit UPC-E1 Check Digit**
(1)

Transmit UPC-E1 Check Digit (continued)



Do Not Transmit UPC-E1 Check Digit
(0)

Transmit EAN-8 Check Digit

Parameter # 1881

SSI # F8 07 59h

The check digit is the last character of the symbol used to verify the integrity of the data. Scan one of the following barcodes to transmit the barcode data with or without the EAN-8 check digit. It is always verified to guarantee the integrity of the data.



***Transmit EAN-8 Check Digit**
(1)

Transmit EAN-8 Check Digit (continued)



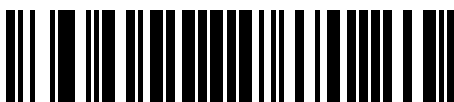
**Do Not Transmit EAN-8 Check Digit
(0)**

Transmit EAN-13 Check Digit

Parameter # 1882

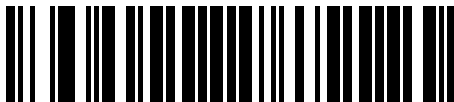
SSI # F8 07 5Ah

The check digit is the last character of the symbol used to verify the integrity of the data. Scan one of the following barcodes to transmit the barcode data with or without the EAN-13 check digit. It is always verified to guarantee the integrity of the data.



***Transmit EAN-13 Check Digit**
(1)

Transmit EAN-13 Check Digit (continued)



**Do Not Transmit EAN-13 Check Digit
(0)**

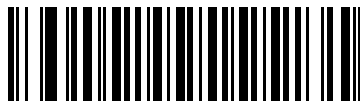
UPC-A Preamble

Parameter # 34

SSI # 22h

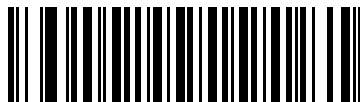
Preamble characters are part of the UPC symbol, and include Country Code and System Character. Select the appropriate option for transmitting a UPC-A preamble to match the host system:

- Transmit System Character only
- Transmit System Character and Country Code ("0" for USA)
- Transmit no preamble.



No Preamble (<DATA>)
(0)

UPC-A Preamble (continued)



***System Character**
(<SYSTEM CHARACTER> <DATA>)
(1)

UPC-A Preamble (continued)



System Character & Country Code
 (< COUNTRY CODE> <SYSTEM CHARACTER> <DATA>)
 (2)

UPC-E Preamble

Parameter # 35

SSI # 23h

Preamble characters are part of the UPC symbol, and include Country Code and System Character. Select the appropriate option for transmitting a UPC-E preamble to match the host system:

- Transmit System Character only
- Transmit System Character and Country Code ("0" for USA)
- Transmit no preamble.



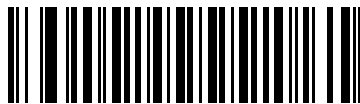
No Preamble (<DATA>)
(0)

UPC-E Preamble (continued)



***System Character**
(<SYSTEM CHARACTER> <DATA>)
(1)

UPC-E Preamble (continued)



System Character & Country Code
(< COUNTRY CODE> <SYSTEM CHARACTER> <DATA>)
(2)

UPC-E1 Preamble

Parameter # 36

SSI # 24h

Preamble characters are part of the UPC symbol, and include Country Code and System Character. Select the appropriate option for transmitting a UPC-E1 preamble to match the host system:

- Transmit System Character only
- Transmit System Character and Country Code ("0" for USA)
- Transmit no preamble.



No Preamble (<DATA>)
(0)

UPC-E1 Preamble (continued)



***System Character**
(<SYSTEM CHARACTER> <DATA>)
(1)

UPC-E1 Preamble (continued)

System Character & Country Code
(< COUNTRY CODE> <SYSTEM CHARACTER> <DATA>)
(2)

Convert UPC-E to UPC-A

Parameter # 37

SSI # 25h

Enable this to convert UPC-E (zero suppressed) decoded data to UPC-A format before transmission. After conversion, the data follows UPC-A format and is affected by UPC-A programming selections (e.g., Preamble, Check Digit).

Disable this to transmit UPC-E decoded data as UPC-E data, without conversion.



Convert UPC-E to UPC-A (Enable)

(1)

Convert UPC-E to UPC-A (continued)

***Do Not Convert UPC-E to UPC-A (Disable)**
(0)

Convert UPC-E1 to UPC-A

Parameter # 38

SSI # 26h

Scan **Convert UPC-E1 to UPC-A (Enable)** to convert UPC-E1 decoded data to UPC-A format before transmission. After conversion, the data follows UPC-A format and is affected by UPC-A programming selections (e.g., Preamble, Check Digit).

Scan **Do Not Convert UPC-E1 to UPC-A (Disable)** to transmit UPC-E1 decoded data as UPC-E1 data, without conversion.



Convert UPC-E1 to UPC-A (Enable)

(1)

Convert UPC-E1 to UPC-A (continued)



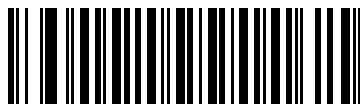
***Do Not Convert UPC-E1 to UPC-A (Disable)
(0)**

EAN/JAN Zero Extend

Parameter # 39

SSI # 27h

Scan **Enable EAN/JAN Zero Extend** to add five leading zeros to decoded EAN-8 symbols to make them compatible in length to EAN-13 symbols. Scan **Disable EAN/JAN Zero Extend** to transmit EAN-8 symbols as is.



Enable EAN/JAN Zero Extend

(1)

EAN/JAN Zero Extend (continued)



*Disable EAN/JAN Zero Extend
(0)

UPC Reduced Quiet Zone

Parameter # 1289

SSI # F8h 05h 09h

Scan one of the following barcodes to enable or disable decoding UPC barcodes with reduced quiet zones (the margins on either side of the barcode). If you select **Enable**, select a [1D Quiet Zone Level on page 12-249](#).



Enable UPC Reduced Quiet Zone

(1)

UPC Reduced Quiet Zone (continued)



***Disable UPC Reduced Quiet Zone
(0)**

Digimarc Digital Watermarks

Parameter # 1687

SSI # F8h 06h 97h

To enable or disable the Digimarc Digital Watermarks code scan the appropriate barcode below.



Enable Digimarc Digital Watermarks/DW
(1)

Digimarc Digital Watermarks (continued)



***Disable Digimarc Digital Watermarks/DW
(0)**

UPC/EAN Block Life Span

Parameter # 1291

SSI # F8h 05h 08h

Each UPC/EAN block is tagged with time at which it was decoded. This parameter determines the maximum time difference (in msec) of two UPC/EAN blocks that form a barcode. If the time difference is larger than this threshold, the two blocks are not used to construct a barcode. This threshold is the value of this parameter multiplied by 10 ms. Range: 0-50; Byte parameter. The default is 10.

To set a UPC/EAN Block Life Span value, scan the following barcode, and then scan two barcodes from [Appendix B, Numeric Bar Codes](#). Enter a leading zero for single digit numbers. To correct an error or change a selection, scan [Cancel on page B-11](#).



Set UPC/EAN Block Life Span

Decode UPC-A/EAN-13 with Voids

Parameter # 1901

SSI # F8h 07h 6Dh

Allows the decoding of UPC-A and EAN-13 bar codes that are incorrectly printed where entire columns of dark color can be missing. Subject to enabling/disabling and redundancy settings (see [Decode UPC-A/EAN-13 with Voids Redundancy on page 12-80](#)).



*Disable

Decode UPC-A/EAN-13 with Voids (continued)



Enable

Decode UPC-A/EAN-13 with Voids Redundancy

Parameter # 1902

SSI # F8h 07h 6Eh

Used in conjunction with [Decode UPC-A/EAN-13 with Voids on page 12-78](#). Increase the redundancy setting when mis-decodes are detected.



*Redundancy Off

Decode UPC-A/EAN-13 with Voids Redundancy (continued)



Redundancy 2 (Minimum)

Decode UPC-A/EAN-13 with Voids Redundancy (continued)



Redundancy 3

Decode UPC-A/EAN-13 with Voids Redundancy (continued)



Redundancy 4

Decode UPC-A/EAN-13 with Voids Redundancy (continued)



Redundancy 5

Decode UPC-A/EAN-13 with Voids Redundancy (continued)



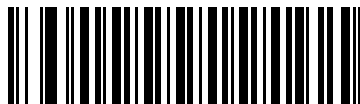
Redundancy 6 (Maximum)

Code 128

Parameter # 8

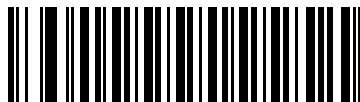
SSI # 08h

Scan one of the following barcodes to enable or disable Code 128.



*** Enable Code 128**
(1)

Code 128 (continued)



Disable Code 128
(0)

Set Lengths for Code 128

L1 = Parameter # 209

SSI # D1h

L2 = Parameter # 210

SSI # D2h

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Set lengths for Code 128 to any length, one or two discrete lengths, or lengths within a specific range. Length ranges: L1 is 0-55; L2 is 0-55. The default is **Any Length**.



NOTE When setting lengths, enter a leading zero for single digit numbers.

Scan one of the following barcodes to select a length option:

- **One Discrete Length** - Decode only Code 128 symbols containing a selected length. Select the length using the barcodes in [Appendix B, Numeric Bar Codes](#). For example, to decode only Code 128 symbols with 14 characters, scan **Code 128 - One Discrete Length**, and then scan **1, 4**. To correct an error or change the selection, scan [Cancel on page B-11](#).
- **Two Discrete Lengths** - Decode only Code 128 symbols containing either of two lengths. Select lengths using the barcodes in [Appendix B, Numeric Bar Codes](#). For example, to decode only Code 128 symbols containing either 2 or 14 characters, scan **Code 128 - Two Discrete Lengths**, and then scan **0, 2, 1, 4**. To correct an error or change the selection, scan [Cancel on page B-11](#).
- **Length Within Range** - Decode Code 128 symbols with a specific length range. Select lengths using the barcodes in [Appendix B, Numeric Bar Codes](#). For example, to decode Code 128 symbols containing between 4 and 12 characters, scan **Code 128 - Length Within Range**, and then scan **0, 4, 1, 2**. To correct an error or change the selection, scan [Cancel on page B-11](#).
- **Any Length** - Decode Code 128 symbols containing any number of characters within the scanner's capability.

Set Lengths for Code 128 (continued)



Code 128 - One Discrete Length

Set Lengths for Code 128 (continued)



Code 128 - Two Discrete Lengths

Set Lengths for Code 128 (continued)



Code 128 - Length Within Range

Set Lengths for Code 128 (continued)

***Code 128 - Any Length**

GS1-128 (formerly UCC/EAN-128)

Parameter # 14

SSI # 0Eh

Scan one of the following barcodes to enable or disable GS1-128.



**Enable GS1-128
(1)**

GS1-128 - formerly UCC/EAN-128 (continued)



***Disable GS1-128
(0)**

Code 128 <FNC4>

Parameter # 1254

SSI # F8h 04h E6h

This feature applies to Code 128 barcodes with an embedded <FNC4> character. Select **Ignore Code 128 <FNC4>** to strip the <FNC4> character from the decode data. The remaining characters are sent to the host unchanged. When disabled, the <FNC4> character is processed normally as per Code 128 standard.



Honor Code 128 <FNC4>

(1)

Code 128 <FNC4> (continued)



*Ignore Code 128 <FNC4>
(0)

Code 128 Stitching

Parameter # 72

SSI # 72 48h

This parameter enables/disables Code 128 stitching. Enabling this parameter is helpful for decoding longer barcodes.



Enable Code 128 Stitching

Code 128 Stitching (continued)



***Disable Code 128 Stitching**

Code 128 Stitching Security Level

Parameter # 1205

SSI # F8h 04h B5h

This parameter sets the security level for Code 128 barcodes. Select increasing levels of security for decreasing levels of barcode quality. There is an inverse relationship between security, and digital scanner aggressiveness, so choose only that level of security necessary for any given application.

- *Security Level 0 - This default setting allows the digital scanner to operate in its most aggressive state, while providing sufficient security in decoding most "in-spec" barcodes.
- Security Level 1 - This setting eliminates most mis-decodes.
- Security Level 2 - Select this option if Security Level 1 fails to eliminate mis-decodes.
- Security Level 3 - If you selected Security Level 2 and mis-decodes still occur, select this security level.



IMPORTANT Selecting this option is an extreme measure against mis-decoding severely out of spec barcodes. Selecting this level of security significantly impairs the decoding ability of the digital scanner. If you need this level of security, try to improve the quality of the barcodes.



*Level 0

Code 128 Stitching Security Level (continued)



Level 1

Code 128 Stitching Security Level (continued)



Level 2

Code 128 Stitching Security Level (continued)



Level 3

Code 128 Security Level

Parameter # 751

SSI # F1h EFh

Code 128 barcodes are vulnerable to misdecodes, particularly when Code 128 Lengths is set to **Any Length**. The scanner offers four levels of decode security for Code 128 barcodes. There is an inverse relationship between security and scanner aggressiveness. Increasing the level of security can reduce scanning aggressiveness, so select only the level of security necessary.

- **Code 128 Security Level 0** - The scanner operates in its most aggressive state, while providing sufficient security in decoding most in-spec barcodes.
- **Code 128 Security Level 1** - This option eliminates most misdecodes while maintaining reasonable aggressiveness.
- **Code 128 Security Level 2** - This option applies greater barcode security requirements if **Security Level 1** fails to eliminate misdecodes.
- **Code 128 Security Level 3** - If you selected **Security Level 2**, and misdecodes still occur, select this security level to apply the highest safety requirements.



NOTE Selecting this option is an extreme measure against mis-decoding severely out-of-spec barcodes, and significantly impairs the decoding ability of the scanner. If this level of security is required, try to improve the quality of the barcodes.



Code 128Security Level 0
(0)

Code 128 Security Level (continued)



*Code 128 Security Level 1
(1)

Code 128 Security Level (continued)



Code 128 Security Level 2
(2)

Code 128 Security Level (continued)



Code 128 Security Level 3
(3)

Code 128 Reduced Quiet Zone

Parameter # 1208

SSI # F8h 04h B8h

Scan one of the following barcodes to enable or disable decoding Code 128 barcodes with reduced quiet zones (the margins on either side of the barcode). If you select **Enable**, select a [1D Quiet Zone Level on page 12-249](#).



Enable Code 128 Reduced Quiet Zone

(1)

Code 128 Reduced Quiet Zone (continued)



*Disable Code 128 Reduced Quiet Zone
(0)

Code 39

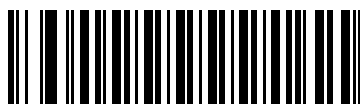
Parameter # 0

SSI # 00h



NOTE Because Code 39 is a variable length barcode without a checking character, stitching might yield a misdecode, especially when encoded content has repeat patterns or characters. It is recommended to limit the decode length range as much as possible when stitching is enabled. This is accomplished by setting lengths for Code 39 one or two discrete lengths.

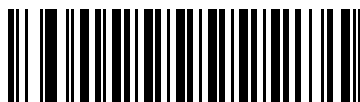
Scan one of the following barcodes to enable or disable Code 39.



Enable Code 39

(1)

Code 39 (continued)



***Disable Code 39
(0)**

Trioptic Code 39

Parameter # 13

SSI# 0Dh

Trioptic Code 39 is a variant of Code 39 used in the marking of computer tape cartridges. Trioptic Code 39 symbols always contain six characters. Scan one of the following barcodes to enable or disable Trioptic Code 39.



**Enable Trioptic Code 39
(01h)**

Trioptic Code 39 (continued)



***Disable Trioptic Code 39
(00h)**

Convert Code 39 to Code 32

Parameter # 86

SSI # 56h

Code 32 is a variant of Code 39 used by the Italian pharmaceutical industry. Scan one of the following barcodes to enable or disable converting Code 39 to Code 32.



NOTE Code 39 must be enabled for this parameter to function.



Enable Convert Code 39 to Code 32

(1)

Convert Code 39 to Code 32 (continued)



***Disable Convert Code 39 to Code 32
(0)**

Code 32 Prefix

Parameter # 231

SSI # E7h

Scan one of the following barcodes to enable or disable adding the prefix character "A" to all Code 32 barcodes.



NOTE Convert Code 39 to Code 32 must be enabled for this parameter to function.



Enable Code 32 Prefix
(1)

Code 32 Prefix (continued)



***Disable Code 32 Prefix
(0)**

Set Lengths for Code 39

L1 = Parameter # 18

SSI # 12h

L2 = Parameter # 19

SSI # 13h

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Set lengths for Code 39 to any length, one or two discrete lengths, or lengths within a specific range. Length ranges: L1 is 0-80; L2 is 0-80. The default is **Length Within Range** (2-55).

✓ **NOTE** When setting lengths, enter a leading zero for single digit numbers.

Scan one of the following barcodes to select a length option:

- **One Discrete Length** - Decode only Code 39 symbols containing a selected length. Select the length using the barcodes in [Appendix B, Numeric Bar Codes](#). For example, to decode only Code 39 symbols with 14 characters, scan **Code 39 - One Discrete Length**, and then scan **1, 4**. To correct an error or change the selection, scan [Cancel on page B-11](#).
- **Two Discrete Lengths** - Decode only Code 39 symbols containing either of two lengths. Select lengths using the barcodes in [Appendix B, Numeric Bar Codes](#). For example, to decode only Code 39 symbols containing either 2 or 14 characters, scan **Code 39 - Two Discrete Lengths**, and then scan **0, 2, 1, 4**. To correct an error or change the selection, scan [Cancel on page B-11](#).
- **Length Within Range** - Decode Code 39 symbols with a specific length range. Select lengths using the barcodes in [Appendix B, Numeric Bar Codes](#). For example, to decode Code 39 symbols containing between 4 and 12 characters, scan **Code 39 - Length Within Range**, and then scan **0, 4, 1, 2**. To correct an error or change the selection, scan [Cancel on page B-11](#).
- **Any Length** - Decode Code 39 symbols containing any number of characters within the scanner's capability.



Code 39 - One Discrete Length

Set Lengths for Code 39 (continued)



Code 39 - Two Discrete Lengths

Set Lengths for Code 39 (continued)



*Code 39 - Length Within Range

Set Lengths for Code 39 (continued)



Code 39 - Any Length

Code 39 Check Digit Verification

Parameter # 48

SSI # 30h

Scan **Enable Code 39 Check Digit** to check the integrity of all Code 39 symbols to verify that the data complies with specified check digit algorithm. Only Code 39 symbols which include a modulo 43 check digit are decoded. Enable this feature if the Code 39 symbols contain a Modulo 43 check digit.



Enable Code 39 Check Digit

(1)

Code 39 Check Digit Verification (continued)



***Disable Code 39 Check Digit
(0)**

Transmit Code 39 Check Digit

Parameter # 43

SSI # 2Bh

Scan one of the following barcodes to transmit Code 39 data with or without the check digit.



Transmit Code 39 Check Digit (Enable)
(1)

Transmit Code 39 Check Digit (continued)

***Do Not Transmit Code 39 Check Digit (Disable)**
(0)



NOTE *Code 39 Check Digit Verification* must be enabled for this parameter to function.

Code 39 Full ASCII Conversion

Parameter # 17

SSI # 11h

Code 39 Full ASCII is a variant of Code 39 which pairs characters to encode the full ASCII character set. Scan one of the following barcodes to enable or disable Code 39 Full ASCII.



Enable Code 39 Full ASCII

(1)

Code 39 Full ASCII Conversion (continued)



***Disable Code 39 Full ASCII
(0)**



NOTE You cannot enable Trioptic Code 39 and Code 39 Full ASCII simultaneously.

Code 39 Full ASCII to Full ASCII Correlation is host-dependent, and is therefore described in the ASCII character set table for the appropriate interface. See [Table D-1 on page D-1](#).

Code 39 Security Level

Parameter # 750

SSI # F1h EEh

The scanner offers four levels of decode security for Code 39 barcodes. There is an inverse relationship between security and scanner aggressiveness. Increasing the level of security can reduce scanning aggressiveness, so select only the level of security necessary.

- **Code 39 Security Level 0:** The scanner operates in its most aggressive state, while providing sufficient security in decoding most in-spec barcodes.
- **Code 39 Security Level 1:** This default setting eliminates most misdecodes.
- **Code 39 Security Level 2:** This option applies greater barcode security requirements if **Security Level 1** fails to eliminate misdecodes.
- **Code 39 Level 3:** If you selected **Security Level 2**, and misdecodes still occur, select this security level to apply the highest safety requirements.



NOTE Selecting this option is an extreme measure against mis-decoding severely out-of-spec barcodes, and significantly impairs the decoding ability of the scanner. If this level of security is required, try to improve the quality of the barcodes.



Code 39 Security Level 0
(0)

Code 39 Security Level (continued)



*Code 39 Security Level 1
(1)

Code 39 Security Level (continued)



Code 39 Security Level 2
(2)

Code 39 Security Level (continued)



Code 39 Security Level 3
(3)

Code 39 Stitching

Parameter # 70

SSI # 46h

This parameter enables/disables Code 39 stitching. Enabling this parameter is helpful for decoding longer barcodes.



NOTE Because Code 39 is a variable length barcode without a checking character, stitching might yield a misdecode, especially when encoded content has repeat patterns or characters. It is suggested to limit the decode length range as much as possible when enabling stitching. This is accomplished by setting 1 or 2 discrete lengths (see [Set Lengths for Code 39 on page 12-117](#)).



Enable Code 39 Stitching

Code 39 Stitching (continued)



***Disable Code 39 Stitching**

Code 39 Stitching Security Level

Parameter # 1206

SSI # F8h 04h B6h

This parameter sets the security level for Code 39 barcodes. Select increasing levels of security for decreasing levels of barcode quality. There is an inverse relationship between security, and digital scanner aggressiveness, so choose only that level of security necessary for any given application.

For fastest and most secure decoding, it is recommended to limit bar code lengths to one or two discrete values; especially valid for symbols with no checksum.

- Security Level 0 - Allows the digital scanner to operate in its most aggressive state
- Security Level 1 - Less aggressive but more secure decoding than Level 0 This setting eliminates some misdecodes.
- Security Level 2 - More secure than Level 1, but slightly less aggressive. This default setting eliminates most misdecodes.
- Security Level 3 - This setting allows secure decoding for bar codes with a physical length less than 4" at any orientation. For bar codes without check sum, limiting the length is highly recommended to minimize the possibility of a short read. If Security Level 2 does not eliminate misdecodes select this security level



IMPORTANT Selecting this option is an extreme measure against mis-decoding severely out of spec barcodes. Selecting this level of security significantly impairs the decoding ability of the digital scanner. If you need this level of security, try to improve the quality of the barcodes.



Level 0

Code 39 Stitching Security Level (continued)



Level 1

Code 39 Stitching Security Level (continued)



*Level 2

Code 39 Stitching Security Level (continued)



Level 3

Code 39 Reduced Quiet Zone

Parameter # 1209

SSI # F8h 04h B9h

Scan one of the following barcodes to enable or disable decoding Code 39 barcodes with reduced quiet zones (the margins on either side of the barcode). If you select **Enable**, select a [1D Quiet Zone Level on page 12-249](#).



Enable Code 39 Reduced Quiet Zone

(1)

Code 39 Reduced Quiet Zone (continued)



***Disable Code 39 Reduced Quiet Zone
(0)**

Transmit Code 39 Start/Stop Characters

Parameter # 1900

SSI # F8 07 6Ch

Scan one of the following barcodes to select whether to transmit Code 39 start/stop characters.



***Disable Transmit Code 39 Start/Stop Characters
(0)**

Transmit Code 39 Start/Stop Characters (continued)



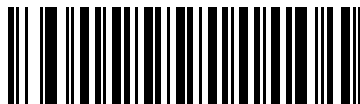
Enable Transmit Code 39 Start/Stop Characters
(1)

Code 93

Parameter # 9

SSI # 09h

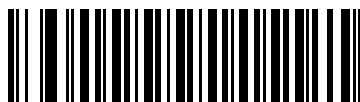
Scan one of the following barcodes to enable or disable Code 93.



Enable Code 93

(1)

Code 93 (continued)



***Disable Code 93
(0)**

Set Lengths for Code 93

L1 = Parameter # 26

SSI # 1Ah

L2 = Parameter # 27

SSI # 1Bh

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Set lengths for Code 93 to any length, one or two discrete lengths, or lengths within a specific range. Length ranges: L1 is 0-80; L2 is 0-80. The default is **Length Within Range** (4-55).



NOTE When setting lengths, enter a leading zero for single digit numbers.

Scan one of the following barcodes to select a length option:

- **One Discrete Length** - Decode only Code 93 symbols containing a selected length. Select the length using the barcodes in [Appendix B, Numeric Bar Codes](#). For example, to decode only Code 93 symbols with 14 characters, scan **Code 93 - One Discrete Length**, and then scan **1, 4**. To correct an error or change the selection, scan [Cancel on page B-11](#).
- **Two Discrete Lengths** - Decode only Code 93 symbols containing either of two lengths. Select lengths using the barcodes in [Appendix B, Numeric Bar Codes](#). For example, to decode only Code 93 symbols containing either 2 or 14 characters, scan **Code 93 - Two Discrete Lengths**, and then scan **0, 2, 1, 4**. To correct an error or change the selection, scan [Cancel on page B-11](#).
- **Length Within Range** - Decode Code 93 symbols with a specific length range. Select lengths using the barcodes in [Appendix B, Numeric Bar Codes](#). For example, to decode Code 93 symbols containing between 4 and 12 characters, scan **Code 93 - Length Within Range**, and then scan **0, 4, 1, 2**. To correct an error or change the selection, scan [Cancel on page B-11](#).
- **Any Length** - Decode Code 93 symbols containing any number of characters within the scanner's capability.

Set Lengths for Code 93 (continued)



Code 93 - One Discrete Length

Set Lengths for Code 93 (continued)



Code 93 - Two Discrete Lengths

Set Lengths for Code 93 (continued)



***Code 93 - Length Within Range**

Set Lengths for Code 93 (continued)



Code 93 - Any Length

Code 93 Stitching

Parameter # 1224

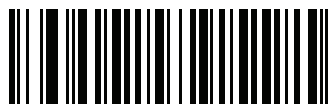
SSI # F8h 04h C8h

This parameter enables Code 93 stitching. This is helpful for decoding longer barcodes.



Enable Code 93 Stitching

Code 93 Stitching (continued)



***Disable Code 93 Stitching**

Code 93 Reduced Quiet Zone

Parameter # 1223

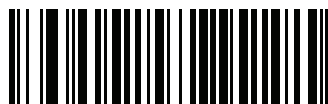
SSI # F8h 04h C7h

Scan one of the following barcodes to enable or disable decoding Code 93 barcodes with reduced quiet zones (the margins on either side of the barcode). If you select **Enable**, select a [1D Quiet Zone Level on page 12-249](#).



Enable Code 93 Reduced Quiet Zone

Code 93 Reduced Quiet Zone (continued)



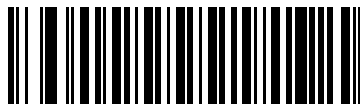
***Disable Code 93 Reduced Quiet Zone**

Interleaved 2 of 5 (ITF)

Parameter # 6

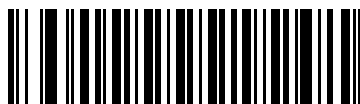
SSI # 06h

Scan one of the following barcodes to enable or disable Interleaved 2 of 5.



Enable Interleaved 2 of 5
(1)

Interleaved 2 of 5 (ITF) (continued)



***Disable Interleaved 2 of 5
(0)**

Set Lengths for Interleaved 2 of 5

L1 = Parameter # 22

SSI # 16h

L2 = Parameter # 23

SSI # 17h

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Set lengths for Interleaved 2 of 5 to any length, one or two discrete lengths, or lengths within a specific range. Length ranges: L1 is 0-55; L2 is 0-55. The default is **One Discrete Length** (14).

✓ **NOTE** When setting lengths, enter a leading zero for single digit numbers.

Scan one of the following barcodes to select a length option:

- **One Discrete Length** - Decode only Interleaved 2 of 5 symbols containing a selected length. Select the length using the barcodes in [Appendix B, Numeric Bar Codes](#). For example, to decode only Interleaved 2 of 5 symbols with 14 characters, scan **Interleaved 2 of 5 - One Discrete Length**, and then scan **1, 4**. To correct an error or change the selection, scan [Cancel on page B-11](#).
- **Two Discrete Lengths** - Decode only Interleaved 2 of 5 symbols containing either of two lengths. Select lengths using the barcodes in [Appendix B, Numeric Bar Codes](#). For example, to decode only Interleaved 2 of 5 symbols containing either 2 or 14 characters, scan **Interleaved 2 of 5 - Two Discrete Lengths**, and then scan **0, 2, 1, 4**. To correct an error or change the selection, scan [Cancel on page B-11](#).
- **Length Within Range** - Decode Interleaved 2 of 5 symbols with a specific length range. Select lengths using the barcodes in [Appendix B, Numeric Bar Codes](#). For example, to decode Interleaved 2 of 5 symbols containing between 4 and 12 characters, scan **Interleaved 2 of 5 - Length Within Range**, and then scan **0, 4, 1, 2**. To correct an error or change the selection, scan [Cancel on page B-11](#).
- **Any Length** - Decode Interleaved 2 of 5 symbols containing any number of characters within the scanner's capability.

✓ **NOTE** Due to the construction of the Interleaved 2 of 5 symbology, it is possible for a scan line covering only a portion of the code to transmit as a complete scan, yielding less data than is encoded in the barcode. To prevent this, select specific lengths (Interleaved 2 of 5 - One Discrete Length, Two Discrete Lengths) for Interleaved 2 of 5 applications, or increase the [Interleaved 2 of 5 Security Level on page 12-166](#).

Set Lengths for Interleaved 2 of 5 (continued)



*Interleaved 2 of 5 - One Discrete Length

Set Lengths for Interleaved 2 of 5 (continued)



Interleaved 2 of 5 - Two Discrete Lengths

Set Lengths for Interleaved 2 of 5 (continued)



Interleaved 2 of 5 - Length Within Range

Set Lengths for Interleaved 2 of 5 (continued)



Interleaved 2 of 5 - Any Length

Interleaved 2 of 5 Check Digit Verification

Parameter # 49

SSI # 31h

Scan one of the following barcodes to check the integrity of all Interleaved 2 of 5 symbols to verify the data complies with either the specified Uniform Symbology Specification (USS), or the Optical Product Code Council (OPCC) check digit algorithm.



***Disable
(0)**

Interleaved 2 of 5 Check Digit Verification (continued)



USS Check Digit
(1)

Interleaved 2 of 5 Check Digit Verification (continued)



OPCC Check Digit
(2)

Transmit Interleaved 2 of 5 Check Digit

Parameter # 44

SSI # 2Ch

Scan one of the following barcodes to transmit Interleaved 2 of 5 data with or without the check digit.



Transmit Interleaved 2 of 5 Check Digit (Enable)
(1)

Transmit Interleaved 2 of 5 Check Digit (continued)



***Do Not Transmit Interleaved 2 of 5 Check Digit (Disable)
(0)**

Convert Interleaved 2 of 5 to EAN-13

Parameter # 82

SSI # 52h

Scan **Convert Interleaved 2 of 5 to EAN-13 (Enable)** to convert 14-character Interleaved 2 of 5 codes to EAN-13, and transmit to the host as EAN-13. To accomplish this, the Interleaved 2 of 5 code must be enabled, and the code must have a leading zero and a valid EAN-13 check digit.



Convert Interleaved 2 of 5 to EAN-13 (Enable)

(1)

Convert Interleaved 2 of 5 to EAN-13 (continued)



***Do Not Convert Interleaved 2 of 5 to EAN-13 (Disable)
(0)**

Interleaved 2 of 5 Security Level

Parameter # 1121

SSI # F8h 04h 61h

Interleaved 2 of 5 barcodes are vulnerable to misdecodes, particularly when Interleaved 2 of 5 Lengths is set to **Any Length**. The scanner offers four levels of decode security for Interleaved 2 of 5 barcodes. There is an inverse relationship between security and scanner aggressiveness. Increasing the level of security can reduce scanning aggressiveness, so select only the level of security necessary.

- **Interleaved 2 of 5 Security Level 0:** The scanner operates in its most aggressive state, while providing sufficient security in decoding most in-spec barcodes.
- **Interleaved 2 of 5 Security Level 1:** A barcode must be successfully read twice, and satisfy certain safety requirements before being decoded. This default setting eliminates most misdecodes.
- **Interleaved 2 of 5 Security Level 2:** This option applies greater barcode security requirements if **Security Level 1** fails to eliminate misdecodes.
- **Interleaved 2 of 5 Security Level 3:** If you selected **Security Level 2**, and misdecodes still occur, select this security level. The highest safety requirements are applied. A barcode must be successfully read three times before being decoded.



NOTE Selecting this option is an extreme measure against mis-decoding severely out-of-spec barcodes, and significantly impairs the decoding ability of the scanner. If this level of security is required, try to improve the quality of the barcodes.



Interleaved 2 of 5 Security Level 0
(0)

Interleaved 2 of 5 Security Level (continued)



***Interleaved 2 of 5 Security Level 1
(1)**

Interleaved 2 of 5 Security Level (continued)



Interleaved 2 of 5 Security Level 2
(2)

Interleaved 2 of 5 Security Level (continued)



Interleaved 2 of 5 Security Level 3
(3)

Interleaved 2 of 5 Stitching

Parameter # 1204

SSI # F8h 04h B4h

This parameter enables Interleaved 2 of 5 stitching. This helpful for decoding longer barcodes.



Enable Interleaved 2 of 5 Stitching

Interleaved 2 of 5 Stitching (continued)



***Disable Interleaved 2 of 5 Stitching**

Interleaved 2 of 5 Reduced Quiet Zone

Parameter # 1210

SSI # F8h 04h BAh

Scan one of the following barcodes to enable or disable decoding Interleaved 2 of 5 barcodes with reduced quiet zones (the margins on either side of the barcode). If you select **Enable**, select a [1D Quiet Zone Level on page 12-249](#).



Enable Interleaved 2 of 5 Reduced Quiet Zone

(1)

Interleaved 2 of 5 Reduced Quiet Zone (continued)



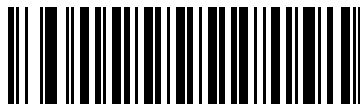
***Disable Interleaved 2 of 5 Reduced Quiet Zone
(0)**

Discrete 2 of 5 (DTF)

Parameter # 5

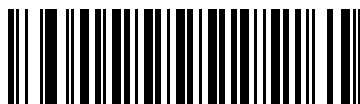
SSI # 05h

Scan one of the following barcodes to enable or disable Discrete 2 of 5.



Enable Discrete 2 of 5
(1)

Discrete 2 of 5 (DTF) (continued)



***Disable Discrete 2 of 5
(0)**

Set Lengths for Discrete 2 of 5

L1 = Parameter # 20

SSI # 14h

L2 = Parameter # 21

SSI # 15h

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Set lengths for Discrete 2 of 5 to any length, one or two discrete lengths, or lengths within a specific range. Length ranges: L1 is 0-55; L2 is 0-55. The default is **One Discrete Length** (12).

✓ **NOTE** When setting lengths, enter a leading zero for single digit numbers.

Scan one of the following barcodes to select a length option:

- **One Discrete Length** - Decode only Discrete 2 of 5 symbols containing a selected length. Select the length using the barcodes in [Appendix B, Numeric Bar Codes](#). For example, to decode only Discrete 2 of 5 symbols with 14 characters, scan **Discrete 2 of 5 - One Discrete Length**, and then scan **1, 4**. To correct an error or change the selection, scan [Cancel on page B-11](#).
- **Two Discrete Lengths** - Decode only Discrete 2 of 5 symbols containing either of two lengths. Select lengths using the barcodes in [Appendix B, Numeric Bar Codes](#). For example, to decode only Discrete 2 of 5 symbols containing either 2 or 14 characters, scan **Discrete 2 of 5 - Two Discrete Lengths**, and then scan **0, 2, 1, 4**. To correct an error or change the selection, scan [Cancel on page B-11](#).
- **Length Within Range** - Decode Discrete 2 of 5 symbols with a specific length range. Select lengths using the barcodes in [Appendix B, Numeric Bar Codes](#). For example, to decode Discrete 2 of 5 symbols containing between 4 and 12 characters, scan **Discrete 2 of 5 - Length Within Range**, and then scan **0, 4, 1, 2**. To correct an error or change the selection, scan [Cancel on page B-11](#).
- **Any Length** - Decode Discrete 2 of 5 symbols containing any number of characters within the scanner's capability.

✓ **NOTE** Due to the construction of the Discrete 2 of 5 symbology, it is possible for a scan line covering only a portion of the code to transmit as a complete scan, yielding less data than is encoded in the barcode. To prevent this, select specific lengths (Discrete 2 of 5 - One Discrete Length, Two Discrete Lengths) for Discrete 2 of 5 applications.

Set Lengths for Discrete 2 of 5 (continued)



* Discrete 2 of 5 - One Discrete Length

Set Lengths for Discrete 2 of 5 (continued)



Discrete 2 of 5 - Two Discrete Lengths

Set Lengths for Discrete 2 of 5 (continued)



Discrete 2 of 5 - Length Within Range

Set Lengths for Discrete 2 of 5 (continued)



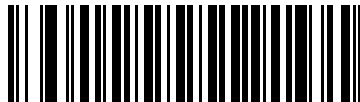
Discrete 2 of 5 - Any Length

Codabar (NW - 7)

Parameter # 7

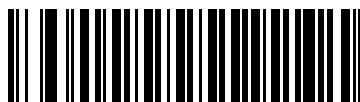
SSI # 07h

Scan one of the following barcodes to enable or disable Codabar.



**Enable Codabar
(1)**

Codabar (NW - 7) (continued)



***Disable Codabar
(0)**

Set Lengths for Codabar

L1 = Parameter # 24

SSI # 18h

L2 = Parameter # 25

SSI # 19h

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Set lengths for Codabar to any length, one or two discrete lengths, or lengths within a specific range. Length ranges: L1 is 0-80; L2 is 0-80. The default is **Length Within Range** (5-55).



NOTE When setting lengths, enter a leading zero for single digit numbers.

Scan one of the following barcodes to select a length option:

- **One Discrete Length** - Decode only Codabar symbols containing a selected length. Select the length using the barcodes in [Appendix B, Numeric Bar Codes](#). For example, to decode only Codabar symbols with 14 characters, scan **Codabar - One Discrete Length**, and then scan **1, 4**. To correct an error or change the selection, scan [Cancel on page B-11](#).
- **Two Discrete Lengths** - Decode only Codabar symbols containing either of two lengths. Select lengths using the barcodes in [Appendix B, Numeric Bar Codes](#). For example, to decode only Codabar symbols containing either 2 or 14 characters, scan **Codabar - Two Discrete Lengths**, and then scan **0, 2, 1, 4**. To correct an error or change the selection, scan [Cancel on page B-11](#).
- **Length Within Range** - Decode Codabar symbols with a specific length range. Select lengths using the barcodes in [Appendix B, Numeric Bar Codes](#). For example, to decode Codabar symbols containing between 4 and 12 characters, scan **Codabar - Length Within Range**, and then scan **0, 4, 1, 2**. To correct an error or change the selection, scan [Cancel on page B-11](#).
- **Any Length** - Decode Codabar symbols containing any number of characters within the scanner's capability.



Codabar - One Discrete Length

Set Lengths for Codabar (continued)



Codabar - Two Discrete Lengths

Set Lengths for Codabar (continued)



*Codabar - Length Within Range

Set Lengths for Codabar (continued)



Codabar - Any Length

CLSI Editing

Parameter # 54

SSI # 36h

Scan **Enable CLSI Editing** to strip the start and stop characters and insert a space after the first, fifth, and tenth characters of a 14-character Codabar symbol if the host system requires this data format.



NOTE Symbol length does not include start and stop characters.



Enable CLSI Editing
(1)

CLSI Editing (continued)



***Disable CLSI Editing
(0)**

NOTIS Editing

Parameter # 55

SSI # 37h

Scan **Enable NOTIS Editing** to strip the start and stop characters from a decoded Codabar symbol if the host system requires this data format.



Enable NOTIS Editing

(1)

NOTIS Editing (continued)



*Disable NOTIS Editing
(0)

Codabar Upper or Lower Case Start/Stop Characters

Parameter # 855

SSI # F2h 57h

Scan one of the following barcodes to select whether to transmit upper case or lower case Codabar start/stop characters.



***Lower Case
(1)**

Codabar Upper or Lower Case Start/Stop Characters (continued)



**Upper Case
(0)**

Codabar Mod 16 Check Digit Verification

Parameter # 1784

SSI # F8h 06h F8h

Enable this feature to check the Codabar Mod 16 Check Digit to verify that the data complies with the specified check digit algorithm.



**Enable Codabar Mod 16 Checkdigit
(1)**

Codabar Mod 16 Check Digit Verification (continued)



***Disable Codabar Mod 16 Checkdigit
(0)**

Transmit Codabar Check Digit

Parameter # 704

SSI # F1h C0h

Scan one of the following barcodes to select whether or not to transmit the Codabar check digit(s).



Enable Codabar Check Digit Transmission
(1)

Transmit Codabar Check Digit (continued)



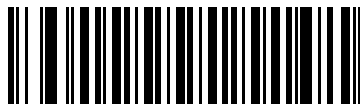
***Disable Codabar Check Digit Transmission
(0)**

MSI

Parameter # 11

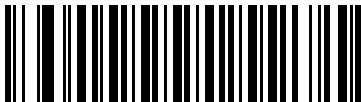
SSI # 0Bh

Scan one of the following barcodes to enable or disable MSI.



Enable MSI
(1)

MSI (continued)



***Disable MSI
(0)**

Set Lengths for MSI

L1 = Parameter # 30

SSI # 1Eh

L2 = Parameter # 31

SSI # 1Fh

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Set lengths for MSI to any length, one or two discrete lengths, or lengths within a specific range. Length ranges: L1 is 0-80; L2 is 0-80. The default is **Length Within Range** (4-55).

✓ **NOTE** When setting lengths, enter a leading zero for single digit numbers.

Scan one of the following barcodes to select a length option:

- **One Discrete Length** - Decode only MSI symbols containing a selected length. Select the length using the barcodes in [Appendix B, Numeric Bar Codes](#). For example, to decode only MSI symbols with 14 characters, scan **MSI - One Discrete Length**, and then scan **1, 4**. To correct an error or change the selection, scan [Cancel on page B-11](#).
- **Two Discrete Lengths** - Decode only MSI symbols containing either of two lengths. Select lengths using the barcodes in [Appendix B, Numeric Bar Codes](#). For example, to decode only MSI symbols containing either 2 or 14 characters, scan **MSI - Two Discrete Lengths**, and then scan **0, 2, 1, 4**. To correct an error or change the selection, scan [Cancel on page B-11](#).
- **Length Within Range** - Decode MSI symbols with a specific length range. Select lengths using the barcodes in [Appendix B, Numeric Bar Codes](#). For example, to decode MSI symbols containing between 4 and 12 characters, scan **MSI - Length Within Range**, and then scan **0, 4, 1, 2**. To correct an error or change the selection, scan [Cancel on page B-11](#).
- **Any Length** - Decode MSI symbols containing any number of characters within the scanner's capability.

✓ **NOTE** Due to the construction of the MSI symbology, it is possible for a scan line covering only a portion of the code to transmit as a complete scan, yielding less data than is encoded in the barcode. To prevent this, select specific lengths (**MSI - One Discrete Length, Two Discrete Lengths**) for MSI applications.



MSI - One Discrete Length

Set Lengths for MSI (continued)



MSI - Two Discrete Lengths

Set Lengths for MSI (continued)



*MSI - Length Within Range

Set Lengths for MSI (continued)



MSI - Any Length

MSI Check Digits

Parameter # 50

SSI # 32h

With MSI symbols, one check digit is mandatory and always verified by the reader. The second check digit is optional. If the MSI codes include two check digits, scan the **Two MSI Check Digits** barcode to enable verification of the second check digit.

See [MSI Check Digit Algorithm on page 12-207](#) to select second digit algorithms.



*One MSI Check Digit
(0)

MSI Check Digits (continued)



Two MSI Check Digits
(1)

Transmit MSI Check Digit(s)

Parameter # 46

SSI # 2Eh

Scan one of the following barcodes to transmit MSI data with or without the check digit.



Transmit MSI Check Digit(s) (Enable)
(1)

Transmit MSI Check Digit(s) (continued)



***Do Not Transmit MSI Check Digit(s) (Disable)
(0)**

MSI Check Digit Algorithm

Parameter # 51

SSI # 33h

Two algorithms are available for verifying the second MSI check digit. Scan one of the following barcodes to select the algorithm used to encode the check digit.



MOD 11/MOD 10
(0)

MSI Check Digit Algorithm (continued)



*MOD 10/MOD 10
(1)

MSI Reduced Quiet Zone

Parameter # 1392

SSI # F8h 05h 70h

Scan one of the following barcodes to enable or disable decoding MSI barcodes with reduced quiet zones. If you select **Enable**, select a [1D Quiet Zone Level on page 12-249](#).



***Disable MSI Reduced Quiet Zone
(0)**

MSI Reduced Quiet Zone (continued)



Enable MSI Reduced Quiet Zone
(1)

Chinese 2 of 5

Parameter # 408

SSI # F0h 98h

Scan one of the following barcodes to enable or disable Chinese 2 of 5.



Enable Chinese 2 of 5

(1)

Chinese 2 of 5 (continued)



*Disable Chinese 2 of 5
(0)

Inverse 1D

Parameter # 586

SSI # F1h 4Ah

Scan one of the following barcodes to set the 1D inverse decoder setting:

- **Regular Only** - The scanner decodes regular 1D barcodes only.
- **Inverse Only** - The scanner decodes inverse 1D barcodes only.
- **Inverse Autodetect** - The scanner decodes both regular and inverse 1D barcodes.



***Regular
(0)**

Inverse 1D (continued)



Inverse Only
(1)

Inverse 1D (continued)



**Inverse Autodetect
(2)**

GS1 DataBar

The variants of GS1 DataBar are GS1 DataBar Omnidirectional, GS1 DataBar Truncated, GS1 DataBar Stacked, GS1 DataBar Stacked Omnidirectional, DataBar Expanded, GS1 DataBar Expanded Stacked and DataBar Limited. The limited and expanded versions have stacked variants. Scan the appropriate bar codes to enable or disable each variant of GS1 DataBar.

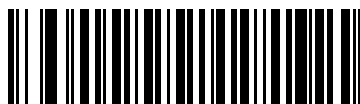
GS1 DataBar Omnidirectional (formerly GS1 DataBar-14), GS1 DataBar Truncated, GS1 DataBar Stacked, GS1 DataBar Stacked Omnidirectional



NOTE When GS1 DataBar Omnidirectional is enabled the variants are also enabled.

Parameter # 338

SSI # F0h 52h



Enable GS1 DataBar Omnidirectional

(1)

**GS1 DataBar Omnidirectional (formerly GS1 DataBar-14), GS1 DataBar Truncated,
GS1 DataBar Stacked, GS1 DataBar Stacked Omnidirectional (continued)**

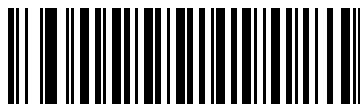


***Disable GS1 DataBar Omnidirectional
(0)**

GS1 DataBar Limited

Parameter # 339

SSI # F0h 53h



**Enable GS1 DataBar Limited
(1)**

GS1 DataBar Limited (continued)



***Disable GS1 DataBar Limited
(0)**

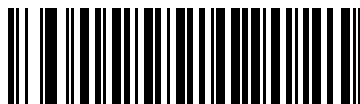
GS1 DataBar Expanded, GS1 DataBar Expanded Stacked



NOTE When GS1 DataBar Expanded is enabled GS1 DataBar Expanded Stacked is also enabled.

Parameter # 340

SSI # F0h 54h



Enable GS1 DataBar Expanded

(1)

GS1 DataBar Expanded, GS1 DataBar Expanded Stacked (continued)



***Disable GS1 DataBar Expanded
(0)**

Convert GS1 DataBar to UPC/EAN/JAN

Parameter # 397

SSI # F0h, 8Dh

This parameter only applies to GS1 DataBar Omnidirectional and GS1 DataBar Limited symbols not decoded as part of a Composite symbol. Enable this to strip the leading '010' from DataBar-14 and DataBar Limited symbols encoding a single zero as the first digit, and report the bar code as EAN-13.

For bar codes beginning with two or more zeros but not six zeros, this parameter strips the leading '0100' and reports the bar code as UPC-A. The UPC-A Preamble parameter that transmits the system character and country code applies to converted bar codes. Note that neither the system character nor the check digit can be stripped.



Enable Convert GS1 DataBar to UPC/EAN/JAN

(1)

Convert GS1 DataBar to UPC/EAN/JAN (continued)



***Disable Convert GS1 DataBar to UPC/EAN/JAN
(0)**

GS1 DataBar Security Level

Parameter # 1706

SSI # F8h 06h AAh

The scanner offers four levels of decode security for GS1 DataBar (GS1 DataBar Omnidirectional, GS1 DataBar Limited, GS1 DataBar Expanded) barcodes.

- **Security Level 0** - The scanner operates in its most aggressive state, while providing sufficient security decoding most in-spec barcodes.
- **Security Level 1** - This setting eliminates most misdecodes while maintaining reasonable aggressiveness.
- **Security Level 2** - Select this option with greater barcode security requirements if Security Level 1 fails to eliminate misdecodes.
- **Security Level 3** - If you selected Security Level 2 and misdecodes still occur, select this security level to apply the highest safety requirements.



GS1 DataBar Security Level 0
(0)

GS1 DataBar Security Level (continued)



*GS1 DataBar Security Level 1
(1)

GS1 DataBar Security Level (continued)



GS1 DataBar Security Level 2
(2)

GS1 DataBar Security Level (continued)



GS1 DataBar Security Level 3
(3)

GS1 DataBar Limited Margin Check

Parameter # 728

SSI # F1h D8h

The scanner offers four levels of decode security for GS1 DataBar Limited barcodes. There is an inverse relationship between the level of margin check and scanner aggressiveness. Increasing the level of margin check can reduce scanning aggressiveness, so select only the level of margin check necessary.

- **Margin Check Level 1** – No clear margin required. This complies with the original GS1 standard, yet can result in erroneous decoding of a DataBar Limited barcode when scanning some UPC symbols that start with digits **9** and **7**.
- **Margin Check Level 2** – Automatic risk detection. This level of margin check can result in erroneous decoding of DataBar Limited barcodes when scanning some UPC symbols. If a misdecode is detected, the scanner operates in Level 3 or Level 1.
- **Margin Check Level 3** – Margin check level reflects the newly proposed GS1 standard that requires a five times trailing clear margin.
- **Margin Check Level 4** – Security level extends beyond the standard required by GS1. This level of margin check requires a five times leading and trailing clear margin.



GS1 DataBar Limited Margin Check Level 1

(1)

GS1 DataBar Limited Margin Check (continued)



**GS1 DataBar Limited Margin Check Level 2
(2)**

GS1 DataBar Limited Margin Check (continued)



*GS1 DataBar Limited Margin Check Level 3
(3)

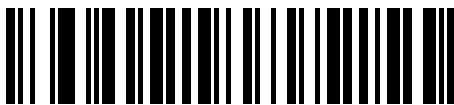
GS1 DataBar Limited Margin Check (continued)



GS1 DataBar Limited Margin Check Level 4
(4)

GS1 Databar Enhanced Demote**Parameter # 1774****SSI # F8 06 Eeh**

Scan one of the following barcodes to enable or disable GS1 Databar Enhanced Demote.



***Disable GS1 Databar Enhanced Demote
(0)**

GS1 Databar Enhanced Demote (continued)



**Enable GS1 Databar Enhanced Demote
(1)**

GS1 Digital Link Parameters

Parameter # 2373

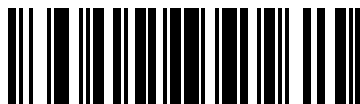
SSI #F8h 09h 45h

Scan a bar code below to enable or disable GS1 Digital Link



**Enable
(1)**

GS1 Digital Link Parameters (continued)



Disable
(0)

GS1 Digital Link Mode

Parameter # 2374

SSI #F8h 09h 46h

This parameter selects the GS1 Digital Link Mode when the GS1 Digital Link is enabled.

- **Mode 1 - GTIN only:** This mode sends either the 1D GTIN or 2D GTIN, whichever is decoded first.
- **Mode 2 - Prioritize 2D:** This mode prioritizes the 2D GS1 Digital Link over 1D barcodes. If it sees the 2D within the GS1 Digital Link Timeout, it reports the 2D barcode only. If it does not decode a 2D GS1 Digital Link barcode within the GS1 Digital Link Timeout or the item is released from the field of view is released, it will report the 1D barcode, assuming the 1D was in the field of view and decoded.
- **Mode 3 - Corroborate 1D and 2D GTINs Match:** The 1D barcode is reported if it is decoded before the 2D barcode. If a matching GTIN 2D barcode is seen within the GS1 Digital Link Timeout, the 2D is also reported. The matching 1D and 2D barcodes have the same unique 8-digit prefix to indicate they have the same data. If the 2D is decoded first before the 1D, only the 2D is reported.



Mode 1 - GTIN only (1)

GS1 Digital Link Mode



Mode 2 - Prioritize 2D

GS1 Digital Link Mode



Mode 3 - Corroborate 1D and 2D GTINs Match

GS1 Digital Link Prioritization Timeout

Parameter # 2374

SSI #F8h 09h 46h

This parameter defines the maximum amount of time the scanner attempts to decode a 2D GS1 Digital Link barcode. The default is 200 msec

To set the GS1 Digital Link Timeout, scan the barcode below. Then, scan four numeric barcodes from the [Numeric Bar Codes](#) corresponding to the desired prioritization time. Enter leading zeroes for times of less than 4 values. For example, to enter 250 msec, scan 0 2 5 0. To correct an error or change the selection, scan [Cancel](#).

- When the Digital Link Mode is set to **Mode 2**, this is the amount of time the scanner looks for the 2D GS1 Digital Link barcode. If the timer expires or the item is released from the field of view before finding the 2D GS1 barcode, the 1D barcode is sent.
- When the Digital Link Mode is set to **Mode 3**, if the 1D barcode is decoded first, this is the amount of time the scanner continues to look for the 2D barcode.
- This parameter is set in 1 msec increments.



GS1 Digital Link Prioritization Timeout

Symbology-Specific Security Features

Redundancy Level

Parameter # 78

SSI # 4Eh

The scanner offers four levels of decode redundancy. Select higher redundancy levels for decreasing levels of barcode quality. As redundancy levels increase, the scanner's aggressiveness decreases.

Scan one of the following barcodes to select the redundancy level appropriate for the barcode quality:

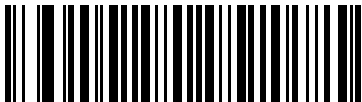
- **Redundancy Level 1** - The scanner must read the following code types twice before decoding:
 - Codabar (8 characters or less)
 - MSI (4 characters or less)
 - Discrete 2 of 5 (8 characters or less)
 - Interleaved 2 of 5 (8 characters or less)
- **Redundancy Level 2** - The scanner must read all code types twice before decoding.
- **Redundancy Level 3** - The scanner must read code types other than the following twice before decoding, but must read the following codes three times:
 - Codabar (8 characters or less)
 - MSI (4 characters or less)
 - Discrete 2 of 5 (8 characters or less)
 - Interleaved 2 of 5 (8 characters or less)
- **Redundancy Level 4** - The scanner must read all code types three times before decoding.

Redundancy Level (continued)



*Redundancy Level 1
(1)

Redundancy Level (continued)



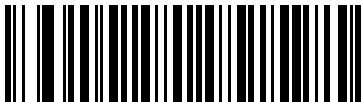
Redundancy Level 2
(2)

Redundancy Level (continued)



Redundancy Level 3
(3)

Redundancy Level (continued)



Redundancy Level 4
(4)

Security Level

Parameter # 77

SSI # 4Dh

The scanner offers four levels of decode security for delta barcodes, which include the Code 128 family, UPC/EAN/JAN, and Code 93. Select increasing levels of security for decreasing levels of barcode quality. There is an inverse relationship between security and scanner aggressiveness, so choose only that level of security necessary for the application.

- **Security Level 0** - The scanner operates in its most aggressive state, while providing sufficient security decoding most in-spec barcodes.
- **Security Level 1** - This default setting eliminates most misdecodes.
- **Security Level 2** - Select this option if Security Level 1 fails to eliminate misdecodes.
- **Security Level 3** - If you selected Security Level 2 and misdecodes still occur, select this security level.

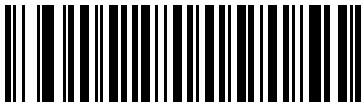


NOTE Selecting this option is an extreme measure against mis-decoding severely out-of-spec barcodes, and significantly impairs the decoding ability of the scanner. If this level of security is required, try to improve the quality of the barcodes.



Security Level 0
(0)

Security Level (continued)



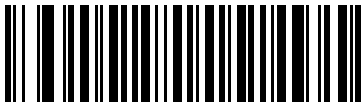
*Security Level 1
(1)

Security Level (continued)



Security Level 2
(2)

Security Level (continued)



Security Level 3
(3)

1D Quiet Zone Level

Parameter # 1288

SSI # F8h 05h 08h

This feature sets the level of aggressiveness when decoding barcodes with a reduced quiet zone (the margin on either side of a barcode), and applies to symbologies enabled by a Reduced Quiet Zone parameter. Because higher levels increase the decoding time and risk of misdecodes, Zebra strongly recommends enabling only the symbologies which require higher quiet zone levels, and leaving Reduced Quiet Zone disabled for all other symbologies. Options are:

- **1D Quiet Zone Level 0** - The scanner performs normally in terms of quiet zone.
- **1D Quiet Zone Level 1** - The scanner performs more aggressively in terms of quiet zone.
- **1D Quiet Zone Level 2** - The scanner only requires a quiet zone at the end of barcode for decoding.
- **1D Quiet Zone Level 3** - The scanner decodes anything in terms of quiet zone or end of barcode.



1D Quiet Zone Level 0
(0)

1D Quiet Zone Level (continued)



*1D Quiet Zone Level 1
(1)

1D Quiet Zone Level (continued)



1D Quiet Zone Level 2
(2)

1D Quiet Zone Level (continued)



1D Quiet Zone Level 3
(3)

Intercharacter Gap Size

Parameter # 381

SSI # F0h, 7Dh

The Code 39 and Codabar symbologies have an intercharacter gap that is typically quite small. Due to various barcode printing technologies, this gap can grow larger than the maximum size allowed, preventing the scanner from decoding the symbol. If this problem occurs, scan the **Large Intercharacter Gaps** parameter to tolerate these out-of-specification barcodes.



***Normal Intercharacter Gaps**

(6)

Intercharacter Gap Size (continued)



**Large Intercharacter Gaps
(10)**

Random Weight Check Digits

Random Weight Check Digits: UPC-A Starting with '2'

Parameter # 1867

SSI # F8 07 4Bh

Scan one of the following barcodes to select the appropriate random weight check option to the UPC-A format starting with '2'.



***No Check Digits
(0)**

Random Weight Check Digits: UPC-A Starting with '2' (continued)



**4 Price Check Digits
(1)**

Random Weight Check Digits: UPC-A Starting with '2' (continued)



**5 Price Check Digits
(2)**

Random Weight Check Digits: EAN-13 Starting with '20'**Parameter # 1868****SSI # F8 07 4Ch**

Scan one of the following barcodes to select the appropriate random weight check option on the EAN-13 format starting with '20'.



***No Check Digits
(0)**

Random Weight Check Digits: EAN-13 Starting with '20' (continued)



4 Price Check Digits
(1)

Random Weight Check Digits: EAN-13 Starting with '20' (continued)



**5 Price Check Digits
(2)**

Random Weight Check Digits: EAN-13 Starting with '20' (continued)



**Not Random Weight Barcode
(3)**

Random Weight Check Digits: EAN-13 Starting with '21'**Parameter # 1869****SSI # F8 07 4Dh**

Scan one of the following barcodes to select the appropriate random weight check option on the EAN-13 format starting with '21'.



***No Check Digits
(0)**

Random Weight Check Digits: EAN-13 Starting with '21' (continued)



4 Price Check Digits
(1)

Random Weight Check Digits: EAN-13 Starting with '21' (continued)



**5 Price Check Digits
(2)**

Random Weight Check Digits: EAN-13 Starting with '21' (continued)



Not Random Weight Barcode
(3)

Random Weight Check Digits: EAN-13 Starting with '22'**Parameter # 1870****SSI # F8 07 4Eh**

Scan one of the following barcodes to select the appropriate random weight check option on the EAN-13 format starting with '22'.



***No Check Digits
(0)**

Random Weight Check Digits: EAN-13 Starting with '22' (continued)



4 Price Check Digits
(1)

Random Weight Check Digits: EAN-13 Starting with '22' (continued)



**5 Price Check Digits
(2)**

Random Weight Check Digits: EAN-13 Starting with '22' (continued)



**Not Random Weight Barcode
(3)**

Random Weight Check Digits: EAN-13 Starting with '23'**Parameter # 1871****SSI # F8 07 4Fh**

Scan one of the following barcodes to select the appropriate random weight check option on the EAN-13 format starting with '23'.



***No Check Digits
(0)**

Random Weight Check Digits: EAN-13 Starting with '23' (continued)



**4 Price Check Digits
(1)**

Random Weight Check Digits: EAN-13 Starting with '23' (continued)



**5 Price Check Digits
(2)**

Random Weight Check Digits: EAN-13 Starting with '23' (continued)



**Not Random Weight Barcode
(3)**

Random Weight Check Digits: EAN-13 Starting with '24'**Parameter # 1872****SSI # F8 07 50h**

Scan one of the following barcodes to select the appropriate random weight check option on the EAN-13 format starting with '24'.



***No Check Digits
(0)**

Random Weight Check Digits: EAN-13 Starting with '24' (continued)



**4 Price Check Digits
(1)**

Random Weight Check Digits: EAN-13 Starting with '24' (continued)



**5 Price Check Digits
(2)**

Random Weight Check Digits: EAN-13 Starting with '24' (continued)



**Not Random Weight Barcode
(3)**

Random Weight Check Digits: EAN-13 Starting with '25'**Parameter # 1873****SSI # F8 07 51h**

Scan one of the following barcodes to select the appropriate random weight check option on the EAN-13 format starting with '25'.



***No Check Digits
(0)**

Random Weight Check Digits: EAN-13 Starting with '25' (continued)



**4 Price Check Digits
(1)**

Random Weight Check Digits: EAN-13 Starting with '25' (continued)



**5 Price Check Digits
(2)**

Random Weight Check Digits: EAN-13 Starting with '25' (continued)



**Not Random Weight Barcode
(3)**

Random Weight Check Digits: EAN-13 Starting with '26'**Parameter # 1874****SSI # F8 07 52h**

Scan one of the following barcodes to select the appropriate random weight check option on the EAN-13 format starting with '26'.



***No Check Digits
(0)**

Random Weight Check Digits: EAN-13 Starting with '26' (continued)



**4 Price Check Digits
(1)**

Random Weight Check Digits: EAN-13 Starting with '26' (continued)



**5 Price Check Digits
(2)**

Random Weight Check Digits: EAN-13 Starting with '26' (continued)



**Not Random Weight Barcode
(3)**

Random Weight Check Digits: EAN-13 Starting with '27'**Parameter # 1875****SSI # F8 07 53h**

Scan one of the following barcodes to select the appropriate random weight check option on the EAN-13 format starting with '27'.



**No Check Digits
(0)**

Random Weight Check Digits: EAN-13 Starting with '27' (continued)



4 Price Check Digits
(1)

Random Weight Check Digits: EAN-13 Starting with '27' (continued)



**5 Price Check Digits
(2)**

Random Weight Check Digits: EAN-13 Starting with '27' (continued)



***Not Random Weight Barcode
(3)**

Random Weight Check Digits: EAN-13 Starting with '28'**Parameter # 1876****SSI # F8 07 54h**

Scan one of the following barcodes to select the appropriate random weight check option on the EAN-13 format starting with '28'.



***No Check Digits
(0)**

Random Weight Check Digits: EAN-13 Starting with '28' (continued)



**4 Price Check Digits
(1)**

Random Weight Check Digits: EAN-13 Starting with '28' (continued)



**5 Price Check Digits
(2)**

Random Weight Check Digits: EAN-13 Starting with '28' (continued)



**Not Random Weight Barcode
(3)**

Random Weight Check Digits: EAN-13 Starting with '29'**Parameter # 1877****SSI # F8 07 55h**

Scan one of the following barcodes to select the appropriate random weight check option on the EAN-13 format starting with '29'.



***No Check Digits
(0)**

Random Weight Check Digits: EAN-13 Starting with '29' (continued)



4 Price Check Digits
(1)

Random Weight Check Digits: EAN-13 Starting with '29' (continued)



**5 Price Check Digits
(2)**

Random Weight Check Digits: EAN-13 Starting with '29' (continued)



**Not Random Weight Barcode
(3)**

2D Symbologies

PDF417

Parameter # 15

SSI # 0Fh

Scan one of the following barcodes to enable or disable PDF417.



Enable PDF417
(1)

PDF417 (continued)



***Disable PDF417
(0)**

MicroPDF417

Parameter # 227

SSI # E3h

Scan one of the following barcodes to enable or disable MicroPDF417.



**Enable MicroPDF417
(01h)**

Enable/Disable MicroPDF417 (continued)



***Disable MicroPDF417
(00h)**

Code 128 Emulation

Parameter # 123

SSI # 7Bh

Enable this parameter to transmit data from certain MicroPDF417 symbols as Code 128. You must enable [AIM Code Characters on page E-2](#) for this parameter to work.

Enable Code 128 Emulation to transmit these MicroPDF417 symbols with one of the following prefixes:

-]C1 if the first codeword is 903-905
-]C2 if the first codeword is 908 or 909
-]C0 if the first codeword is 910 or 911

Disable Code 128 Emulation to transmit these MicroPDF417 symbols with one of the following prefixes:

-]L3 if the first codeword is 903-905
-]L4 if the first codeword is 908 or 909
-]L5 if the first codeword is 910 or 911

Scan one of the following barcodes to enable or disable Code 128 Emulation.



Enable Code 128 Emulation
(1)

Code 128 Emulation (continued)



***Disable Code 128 Emulation
(0)**

Data Matrix**Parameter # 292****SSI # F0h, 24h**

Scan one of the following barcodes to enable or disable Data Matrix.



**Enable Data Matrix
(1)**

Data Matrix (continued)



***Disable Data Matrix
(0)**

GS1 Data Matrix**Parameter # 1336****SSI # F8h 05h 38h**

Scan one of the following barcodes to enable or disable GS1 Data Matrix.



Enable GS1 Data Matrix
(1)

GS1 Data Matrix (continued)



***Disable GS1 Data Matrix
(0)**

Data Matrix Inverse

Parameter # 588

SSI # F1h 4Ch

Scan one of the following barcodes to select the Data Matrix inverse decoder setting:

- **Regular Only** - The scanner decodes regular Data Matrix barcodes only.
- **Inverse Only** - The scanner decodes inverse Data Matrix barcodes only.
- **Inverse Autodetect** - The scanner decodes both regular and inverse Data Matrix barcodes.



***Regular Only**
(0)

Data Matrix Inverse (continued)



Inverse Only
(1)

Data Matrix Inverse (continued)



Inverse Autodetect
(2)

QR Code

Parameter # 293

SSI # F0h, 25h

Scan one of the following barcodes to enable or disable QR Code.



Enable QR Code
(1)

QR Code (continued)



***Disable QR Code
(0)**

Weblink QR

Parameter #1947

SSI # F8 07 9Bh

Scan **Decode Weblink QR Codes** to decode Weblink QR bar codes.



***Do Not Decode Weblink QR Codes**
(0)

Weblink QR (continued)



Decode Weblink QR Codes
(1)

GS1 QR

Parameter # 1343

SSI # F8h 05h 3Fh

Scan one of the following barcodes to enable or disable GS1 QR.



Enable GS1 QR

(1)

GS1 QR (continued)



*Disable GS1 QR
(0)

MicroQR

Parameter # 573

SSI # F1h 3Dh

Scan one of the following barcodes to enable or disable MicroQR.



**Enable MicroQR
(1)**

MicroQR (continued)



*Disable MicroQR
(0)

Linked QR

Parameter # 1847

SSI # 737h

Scan one of the following barcodes to select a linked QR mode:

- **Linked QR Only** - The scanner does not decode individual QR symbols from a set of Linked QR codes.
- **Individual QR With Headers** - The scanner decodes individual QR symbols from a set of Linked QR codes and retains the header information and data.
- **Individual QR No Headers** - The scanner decodes individual QR symbols from a set of Linked QR codes and transmits the data without header information.



***Linked QR Only
(0)**

Linked QR (continued)



Individual QR With Headers
(1)

Linked QR (continued)



**Individual QR No Headers
(2)**

Aztec**Parameter # 574****SSI # F1h 3Eh**

Scan one of the following barcodes to enable or disable Aztec.



Enable Aztec
(1)

Aztec (continued)



***Disable Aztec
(0)**

Aztec Inverse

Parameter # 589

SSI # F1h 4Dh

Scan one of the following barcodes to select the Aztec inverse decoder setting:

- **Regular Only** - The scanner decodes regular Aztec barcodes only.
- **Inverse Only** - The scanner decodes inverse Aztec barcodes only.
- **Inverse Autodetect** - The scanner decodes both regular and inverse Aztec barcodes.



***Regular Only**
(0)

Aztec Inverse (continued)



**Inverse Only
(1)**

Aztec Inverse (continued)



Inverse Autodetect
(2)

DotCode

Parameter # 1906

SSI # F8 07 72h

Scan one of the following barcodes to enable or disable DotCode.



***Disable DotCode
(0)**

DotCode (continued)



Enable DotCode
(1)

DotCode Prioritize

Parameter # 1937

SSI # F8 07 91h

Enable DotCode Prioritize to give priority to DotCode decoding as compared to other symbologies.



Disable
(0)

DotCode Prioritize (continued)



***Enable
(1)**

DotCode Inverse

Parameter # 1907

SSI # F8 07 73h

Scan one of the following barcodes to select a DotCode Inverse decoder setting. Setting options are:

- **Regular Only** - Decoder decodes DotCode barcodes with normal reflectance only.
- **Inverse Only** - Decoder decodes DotCode barcodes with inverse reflectance only.
- **Inverse Autodetect** - Decoder decodes both regular and inverse DotCode barcodes.



Regular
(0)

DotCode Inverse (continued)



Inverse Only
(1)

DotCode Inverse (continued)



***Autodetect
(2)**

DotCode Mirrored

Parameter # 1908

SSI # F8 07 74h

Scan one of the following barcodes to select a DotCode Mirror decoder setting:

- **Non-Mirrored Only** - The scanner decodes non-mirrored DotCode barcodes only.
- **Mirrored Only** - The scanner decodes mirrored DotCode barcodes only.
- **Autodetect** - The scanner decodes both mirrored and non-mirrored DotCode barcodes.



Non-Mirrored Only
(0)

DotCode Mirrored (continued)



Mirrored Only
(1)

DotCode Mirrored (continued)



*Mirrored Autodetect
(2)

Macro PDF Features

Macro PDF is a special feature for concatenating multiple PDF symbols into one file. The scanner can decode symbols encoded with this feature, and can store more than 64 Kb of decoded data from up to 50 MacroPDF symbols.



CAUTION When printing, keep each Macro PDF sequence separate, as each sequence has unique identifiers. Do not mix barcodes from several Macro PDF sequences, even if they encode the same data. When scanning a Macro PDF sequence, scan the entire sequence without interruption. When scanning a mixed sequence, two long low beeps (low / low) indicate an inconsistent file ID or inconsistent symbology error.

Macro PDF User Indications

In this mode the scanner provides the following feedback.

Table 12-2 Macro PDF User Indications

User Scans	Passthrough All Symbols		Transmit Any Symbol in Set		Buffer All Symbols	
	Beep	T	Beep	T	Beep	T
Last Macro PDF in set	Decode beep	Y	Decode beep	Y	Decode beep	Y
Any Macro PDF in set except last	Decode beep	Y	Decode beep	Y	2 short low	N
Macro PDF is not in current set	Decode beep	Y	2 long low	N	2 long low	N
Invalid Macro PDF formatting	Decode beep	Y	2 long low	N	2 long low	N
Macro PDF from set was already scanned	Decode beep	Y	4 long low	N	4 long low	N
Out of Macro PDF memory	N/A		3 long low	N	3 long low	N
A non-Macro PDF scanned during a set	N/A	-	4 long low	N	4 long low	N
Flush Macro PDF	Low high	N	5 long low	N	5 long low	Y
Abort Macro PDF	High low high low	N	High low high low	N	High low high low	N

Notes:

1. The beep only sounds if the *BEEPER_ON signal is connected.
2. The T columns indicate whether the symbol transmitted to the host (N = No transmission).

Flush Macro Buffer

Scan the following barcode to flush the buffer of all decoded Macro PDF data stored to that point, transmit it to the host device, and abort from Macro PDF mode.



Flush Macro PDF Buffer

Abort Macro PDF Entry

Scan the following barcode to clear all currently-stored Macro PDF data in the buffer without transmission and abort from Macro PDF mode.



CHAPTER 13 DRIVER'S LICENSE SET UP

Introduction

The scanner uses internally embedded algorithms to parse out barcode information from standard US driver's licenses and certain other American Association of Motor Vehicle Administrators (AAMVA) compliant ID cards. Scanning these barcodes produces formatted data for use in age verification, credit card application information, and more.

This chapter describes how to program the scanner to read and use the data contained in the 2D barcodes on US driver's licenses and AAMVA compliant ID cards.

Table 13-1 *DL Parsing Parameter Table*

Parameter	Default	Page Number
DL Parsing Parameters		
Driver's License Parsing	No Driver's License Parsing	13-2
Parsing Driver's License Data Fields	N/A	13-4
Driver's License Parse Field Bar Codes	N/A	13-5
AAMVA Parse Field Bar Codes	N/A	13-18
Set Default Parameter	N/A	13-88
Output Gender as M or F	N/A	13-89
Date Format	CCYYMMDD	13-90
No Separator	N/A	13-102
Send Keystroke	N/A	13-103
Control Characters		13-103
Keyboard Characters		13-134
Parsing Rule Example	N/A	13-231
Embedded Driver's License Parsing ADF Example	N/A	13-252

Driver's License Parsing

To enable driver's license parsing on the scanner, scan the **Embedded Driver's License Parsing** barcode. This does not require Zebra software (.DLL).

Scan the barcodes on the following pages in the order indicating the sequence of data fields that the scanner outputs. See [Parsing Driver's License Data Fields \(Embedded Driver's License Parsing\) on page 13-4](#) for more information.



*No Driver's License Parsing

Embedded Driver's License Parsing



Embedded Driver's License Parsing

Parsing Driver's License Data Fields (Embedded Driver's License Parsing)

To program a parsing rule:

1. Scan [Begin New Driver's License Parse Rule on page 13-5](#).
2. Scan any of the field barcodes on the following pages, or [Send Keystroke \(Control Characters and Keyboard Characters\) on page 13-103](#).
3. After entering the entire rule, scan [Save Driver's License Parse Rule on page 13-6](#) to save the rule.



NOTE The scanner stores only one driver's license parsing rule in memory at a time. Saving a new rule replaces the prior rule.

To abort the programming sequence at any time during programming, scan [Quit Entering Driver's License Rule on page 13-7](#). Any previously saved rule is retained.

To erase a saved rule, scan [Erase Driver's License Parse Rules on page 13-8](#).

Embedded Driver's License Parsing Criteria - Code Type

After specifying the fields and their order for the parsed driver's license, you can also apply standard ADF rules to the parsed data using the **Parsed Driver's License** criterion barcode in the *Advanced Data Formatting Programmer Guide*.



NOTE Only create standard ADF rules on parsed driver's license data when configured for Embedded Driver's License Parsing.

See [Embedded Driver's License Parsing ADF Example on page 13-252](#) for a sample ADF rule using this code type criterion.

Driver's License Parse Field Bar Codes



Begin New Driver's License Parse Rule

Driver's License Parse Field Bar Codes (continued)



Save Driver's License Parse Rule

Driver's License Parse Field Bar Codes (continued)



Quit Entering Driver's License Rule

Driver's License Parse Field Bar Codes (continued)



Erase Driver's License Parse Rules

Driver's License Parse Field Bar Codes (continued)

The parse fields currently supported begin below. Not all IDs present data in the same format. For example, some IDs may have separate fields for first name, last name, and middle initial, and others may have a single field with the entire name. In addition, some IDs may expire on the subject's birth date and the actual expiration date field may only indicate the year. In order to present data in a consistent format, the following nine barcodes return data that may be calculated from the actual data contained within the ID barcode.



First Name

Driver's License Parse Field Bar Codes (continued)



Middle Name/Initial

Driver's License Parse Field Bar Codes (continued)



Last Name

Driver's License Parse Field Bar Codes (continued)



Name Suffix

Driver's License Parse Field Bar Codes (continued)



Name Prefix

Driver's License Parse Field Bar Codes (continued)



Expiration Date

Driver's License Parse Field Bar Codes (continued)



Birth Date

Driver's License Parse Field Bar Codes (continued)



Issue Date

Driver's License Parse Field Bar Codes (continued)



ID Number (Formatted)

AAMVA Parse Field Bar Codes



AAMVA Issuer ID

AAMVA Parse Field Bar Codes (continued)



Full Name

AAMVA Parse Field Bar Codes (continued)



Last Name

AAMVA Parse Field Bar Codes (continued)



First Name

AAMVA Parse Field Bar Codes (continued)



Middle Name / Initial

AAMVA Parse Field Bar Codes (continued)



Name Suffix

AAMVA Parse Field Bar Codes (continued)



Name Prefix

AAMVA Parse Field Bar Codes (continued)



Mailing Address Line 1

AAMVA Parse Field Bar Codes (continued)



Mailing Address Line 2

AAMVA Parse Field Bar Codes (continued)



Mailing Address City

AAMVA Parse Field Bar Codes (continued)



Mailing Address State

AAMVA Parse Field Bar Codes (continued)



Mailing Address Postal Code

AAMVA Parse Field Bar Codes (continued)



Home Address Line 1

AAMVA Parse Field Bar Codes (continued)



Home Address Line 2

AAMVA Parse Field Bar Codes (continued)



Home Address City

AAMVA Parse Field Bar Codes (continued)



Home Address State

AAMVA Parse Field Bar Codes (continued)



Home Address Postal Code

AAMVA Parse Field Bar Codes (continued)



License ID Number

AAMVA Parse Field Bar Codes (continued)



License Class

AAMVA Parse Field Bar Codes (continued)



License Restrictions

AAMVA Parse Field Bar Codes (continued)



License Endorsements

AAMVA Parse Field Bar Codes (continued)



Height (Feet and/or Inches)

AAMVA Parse Field Bar Codes (continued)



Height (Centimeters)

AAMVA Parse Field Bar Codes (continued)



Weight (Pounds)

AAMVA Parse Field Bar Codes (continued)



Weight (Kilograms)

AAMVA Parse Field Bar Codes (continued)



Eye Color

AAMVA Parse Field Bar Codes (continued)



Hair Color

AAMVA Parse Field Bar Codes (continued)



License Expiration Date

AAMVA Parse Field Bar Codes (continued)



Birth Date

AAMVA Parse Field Bar Codes (continued)



Gender

AAMVA Parse Field Bar Codes (continued)



License Issue Date

AAMVA Parse Field Bar Codes (continued)



License Issue State

AAMVA Parse Field Bar Codes (continued)



Social Security Number

AAMVA Parse Field Bar Codes (continued)



Permit Class

AAMVA Parse Field Bar Codes (continued)



Permit Expiration Date

AAMVA Parse Field Bar Codes (continued)



Permit ID Number

AAMVA Parse Field Bar Codes (continued)



Permit Issue Date

AAMVA Parse Field Bar Codes (continued)



Permit Restrictions

AAMVA Parse Field Bar Codes (continued)



Permit Endorsements

AAMVA Parse Field Bar Codes (continued)



AKA Social Security Name

AAMVA Parse Field Bar Codes (continued)



AKA Full Name

AAMVA Parse Field Bar Codes (continued)



AKA Last Name

AAMVA Parse Field Bar Codes (continued)



AKA First Name

AAMVA Parse Field Bar Codes (continued)



AKA Middle Name / Initial

AAMVA Parse Field Bar Codes (continued)



AKA Name Suffix

AAMVA Parse Field Bar Codes (continued)



AKA Name Prefix

AAMVA Parse Field Bar Codes (continued)



AKA Birth Date

AAMVA Parse Field Bar Codes (continued)



Issue Timestamp

AAMVA Parse Field Bar Codes (continued)



Number of Duplicates

AAMVA Parse Field Bar Codes (continued)



Medical Codes

AAMVA Parse Field Bar Codes (continued)



Organ Donor

AAMVA Parse Field Bar Codes (continued)



Nonresident

AAMVA Parse Field Bar Codes (continued)



Customer ID

AAMVA Parse Field Bar Codes (continued)



Weight Range

AAMVA Parse Field Bar Codes (continued)



Document Discriminator

AAMVA Parse Field Bar Codes (continued)



Country

AAMVA Parse Field Bar Codes (continued)



Federal Commission Codes

AAMVA Parse Field Bar Codes (continued)



Place of Birth

AAMVA Parse Field Bar Codes (continued)



Audit Information

AAMVA Parse Field Bar Codes (continued)



Inventory Control

AAMVA Parse Field Bar Codes (continued)



Race / Ethnicity

AAMVA Parse Field Bar Codes (continued)



Std Vehicle Class

AAMVA Parse Field Bar Codes (continued)



Std Endorsements

AAMVA Parse Field Bar Codes (continued)



Std Restrictions

AAMVA Parse Field Bar Codes (continued)



Class Description

AAMVA Parse Field Bar Codes (continued)



Endorsement Description

AAMVA Parse Field Bar Codes (continued)



Restrictions Description

AAMVA Parse Field Bar Codes (continued)



Height in Inches

AAMVA Parse Field Bar Codes (continued)



Height in Centimeters

Parser Version ID Bar Codes

Include this field to emit embedded parser software version identification.



Parser Version ID

User Preferences

Set Default Parameter

Scan this barcode to return all parameters to the default values listed in [Table A-1 on page A-1](#).



*Set All Defaults

Output Gender as M or F

Scan this barcode to report the gender as **M** or **F** instead of a numeric value.



Output gender as M or F

Date Format

Use these barcodes to select the date format that is displayed. Date fields include the following:

- **CCYY** = 4-digit year (**CC**=2-digit century [00-99], **YY**=2-digit year in the century [00-99])
- **MM** = 2-digit month [01-12]
- **DD** = 2-digit day of the month [00-31]

The default is Date Format **CCYYMMDD**.

✓ **NOTE** To specify a date separator, i.e., a character separating each field of the date, scan the **Send <character>** barcode that corresponds to the alphanumeric character to use as the date separator immediately following the date format barcode. To select no date separator, scan the **No Separator** DL parsing rule immediately following the date format barcode.



*CCYYMMDD

Date Format (continued)



CCYYDDMM

Date Format (continued)



MMDDCCYY

Date Format (continued)



MMCCYYDD

Date Format (continued)



DDMMCCYY

Date Format (continued)



DDCCYYMM

Date Format (continued)



YYMMDD

Date Format (continued)



YYDDMM

Date Format (continued)



MMDDYY

Date Format (continued)



MMYYDD

Date Format (continued)



DDMMYY

Date Format (continued)



DDYYMM

Date Format (continued)

No Separator

Scan this barcode immediately following a date format barcode to use no separator character between the date fields.



No Separator

Send Keystroke (Control Characters and Keyboard Characters)

Control Characters

Scan a **Send** barcode for the keystroke to send.



Send Control A

Control Characters (continued)



Send Control B

Control Characters (continued)



Send Control C

Control Characters (continued)



Send Control D

Control Characters (continued)



Send Control E

Control Characters (continued)



Send Control F

Control Characters (continued)



Send Control G

Control Characters (continued)



Send Control H

Control Characters (continued)



Send Control I

Control Characters (continued)



Send Control J

Control Characters (continued)



Send Control K

Control Characters (continued)



Send Control L

Control Characters (continued)



Send Control M

Control Characters (continued)



Send Control N

Control Characters (continued)



Send Control O

Control Characters (continued)



Send Control P

Control Characters (continued)



Send Control Q

Control Characters (continued)



Send Control R

Control Characters (continued)



Send Control S

Control Characters (continued)



Send Control T

Control Characters (continued)



Send Control U

Control Characters (continued)



Send Control V

Control Characters (continued)



Send Control W

Control Characters (continued)



Send Control X

Control Characters (continued)



Send Control Y

Control Characters (continued)



Send Control Z

Control Characters (continued)



Send Control [

Control Characters (continued)



Send Control \

Control Characters (continued)



Send Control]

Control Characters (continued)



Send Control 6

Control Characters (continued)



Send Control -

Keyboard Characters

Scan a **Send** barcode for the keyboard characters to send.



Send Space

Keyboard Characters (continued)



Send !

Keyboard Characters (continued)



Send “

Keyboard Characters (continued)



Send #

Keyboard Characters (continued)



Send \$

Keyboard Characters (continued)



Send %

Keyboard Characters (continued)



Send &

Keyboard Characters (continued)



Send ‘

Keyboard Characters (continued)



Send (

Keyboard Characters (continued)



Send)

Keyboard Characters (continued)



Send *

Keyboard Characters (continued)



Send +

Keyboard Characters (continued)



Send ,

Keyboard Characters (continued)



Send -

Keyboard Characters (continued)



Send .

Keyboard Characters (continued)



Send /

Keyboard Characters (continued)



Send 0

Keyboard Characters (continued)



Send 1

Keyboard Characters (continued)



Send 2

Keyboard Characters (continued)



Send 3

Keyboard Characters (continued)



Send 4

Keyboard Characters (continued)



Send 5

Keyboard Characters (continued)



Send 6

Keyboard Characters (continued)



Send 7

Keyboard Characters (continued)



Send 8

Keyboard Characters (continued)



Send 9

Keyboard Characters (continued)



Send :

Keyboard Characters (continued)



Send ;

Keyboard Characters (continued)



Send <

Keyboard Characters (continued)



Send =

Keyboard Characters (continued)



Send >

Keyboard Characters (continued)



Send ?

Keyboard Characters (continued)



Send @

Keyboard Characters (continued)



Send A

Keyboard Characters (continued)



Send B

Keyboard Characters (continued)



Send C

Keyboard Characters (continued)



Send D

Keyboard Characters (continued)



Send E

Keyboard Characters (continued)



Send F

Keyboard Characters (continued)



Send G

Keyboard Characters (continued)



Send H

Keyboard Characters (continued)



Send I

Keyboard Characters (continued)



Send J

Keyboard Characters (continued)



Send K

Keyboard Characters (continued)



Send L

Keyboard Characters (continued)



Send M

Keyboard Characters (continued)



Send N

Keyboard Characters (continued)



Send O

Keyboard Characters (continued)



Send P

Keyboard Characters (continued)



Send Q

Keyboard Characters (continued)



Send R

Keyboard Characters (continued)



Send S

Keyboard Characters (continued)



Send T

Keyboard Characters (continued)



Send U

Keyboard Characters (continued)



Send V

Keyboard Characters (continued)



Send W

Keyboard Characters (continued)



Send X

Keyboard Characters (continued)



Send Y

Keyboard Characters (continued)



Send Z

Keyboard Characters (continued)



Send [

Keyboard Characters (continued)



**Send **

Keyboard Characters (continued)



Send]

Keyboard Characters (continued)



Send ^

Keyboard Characters (continued)



Send _

Keyboard Characters (continued)



Send `

Keyboard Characters (continued)



Send a

Keyboard Characters (continued)



Send b

Keyboard Characters (continued)



Send c

Keyboard Characters (continued)



Send d

Keyboard Characters (continued)



Send e

Keyboard Characters (continued)



Send f

Keyboard Characters (continued)



Send g

Keyboard Characters (continued)



Send h

Keyboard Characters (continued)



Send i

Keyboard Characters (continued)



Send j

Keyboard Characters (continued)



Send k

Keyboard Characters (continued)



Send I

Keyboard Characters (continued)



Send m

Keyboard Characters (continued)



Send n

Keyboard Characters (continued)



Send o

Keyboard Characters (continued)



Send p

Keyboard Characters (continued)



Send q

Keyboard Characters (continued)



Send r

Keyboard Characters (continued)



Send s

Keyboard Characters (continued)



Send t

Keyboard Characters (continued)



Send u

Keyboard Characters (continued)



Send v

Keyboard Characters (continued)



Send w

Keyboard Characters (continued)



Send x

Keyboard Characters (continued)



Send y

Keyboard Characters (continued)



Send z

Keyboard Characters (continued)



Send {

Keyboard Characters (continued)



Send |

Keyboard Characters (continued)



Send }

Keyboard Characters (continued)



Send ~

Keyboard Characters (continued)



Send Tab Key

Keyboard Characters (continued)



Send Enter Key

Parsing Rule Example

Scan the following barcodes in sequence to program the scanner to extract and transmit first, middle, and last names; mailing address line 1; mailing address line 2; mailing address city; mailing address state; mailing address postal code; and, date of birth. Then, scan a driver's license barcode.



NOTE This example applies to RS-232. To use this example with a USB interface, enable [Function Key Mapping on page 2-42](#) to send the **Enter** key properly.

1



Embedded Driver's License Parsing

Parsing Rule Example (continued)

2



Begin New Driver's License Parse Rule

Parsing Rule Example (continued)

3



First Name

Parsing Rule Example (continued)

4



Send Space

Parsing Rule Example (continued)

5



Middle Name / Initial

Parsing Rule Example (continued)

6



Send Space

Parsing Rule Example (continued)

7



Last Name

Parsing Rule Example (continued)

8



Send Enter Key

Parsing Rule Example (continued)

9



Mailing Address Line 1

Parsing Rule Example (continued)

10



Send Space

Parsing Rule Example (continued)

11



Mailing Address Line 2

Parsing Rule Example (continued)

12



Send Enter Key

Parsing Rule Example (continued)

13



Mailing Address City

Parsing Rule Example (continued)

14



Send Space

Parsing Rule Example (continued)

15



Mailing Address State

Parsing Rule Example (continued)

16



Send Space

Parsing Rule Example (continued)

17



Mailing Address Postal Code

Parsing Rule Example (continued)

18



Send Enter Key

Parsing Rule Example (continued)

19



Birth Date

Parsing Rule Example (continued)

20



Send Enter Key

Parsing Rule Example (continued)

21



Save Driver's License Parse Rule

Embedded Driver's License Parsing ADF Example

This example creates a parsing rule for parsed data configured to result in the format:

Last Name, First Name

1



Begin New Driver's License Parse Rule

Embedded Driver's License Parsing ADF Example (continued)

2



Last Name

Embedded Driver's License Parsing ADF Example (continued)

3



Send ,

Embedded Driver's License Parsing ADF Example (continued)

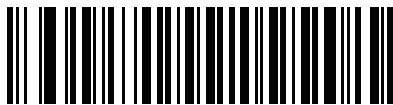
4



Send Space

Embedded Driver's License Parsing ADF Example (continued)

5



First Name

Embedded Driver's License Parsing ADF Example (continued)

6



Save Driver's License Parse Rule

Embedded Driver's License Parsing ADF Example (continued)

Then, in order to limit the full name to 15 characters, create the following ADF rule:

1



Begin New Rule

Embedded Driver's License Parsing ADF Example (continued)

2



Criterion: Parsed Driver's License

Embedded Driver's License Parsing ADF Example (continued)

3



Action: Send Next 15 Characters

Embedded Driver's License Parsing ADF Example (continued)

4



Save Rule

For a license belonging to Michael Williams, the parsed data is Williams, Michael and Williams, Micha after applying the previous ADF rule.

CHAPTER 14 DATA FORMATTING

Introduction

This chapter briefly describes the Zebra software tools available for customizing scanner operation.

Advanced Data Formatting (ADF)

Advanced Data Formatting (ADF) is a means of customizing data from before transmission to the host device. Use ADF to edit scan data to suit your host's requirements. With ADF you scan one barcode at a time. ADF is programmed using 123Scan.

For an ADF tutorial and a 123Scan programming example, go to the 123Scan section of our How To Videos: zebra.com/ScannerHowToVideos.

For additional information, refer to the *Advanced Data Formatting Programmer Guide*.

Multicode Data Formatting (MDF)

Multicode Data Formatting (MDF) enables a 2D imaging scanner to scan all barcodes on a label and then modify and transmit the data to meet host application requirements. MDF supports programming up to nine unique labels into one scanner. MDF also supports scanning multiple barcodes on opposite sides of a box by holding the trigger.

Programming options include:

- Output all or specific bar codes.
- Control the bar code output sequence.
- Apply unique multicode data formatting (MDF) to each output bar code.
- Discard scanned data if all required bar codes are not present.

For more information, refer to the *MDF and Preferred Symbol User Guide*.

To watch a video on Creating an Multicode Data Formatting (MDF) Rule using 123Scan, go to: zebra.com/ScannerHowToVideos.

MDF in Hands-Free Mode

MDF in a hands-free scanning mode may yield multiple unexpected and undesired outputs when a label (most likely on a complex label) passes through the scanner's field of view. This problem happens when the complex label's barcodes can be matched by more than one group (for example, Group 1 represents all barcodes present and Group 2 represent some barcodes present).

✓ **NOTE** A similar problem can also occur in the hand-held trigger mode. If multiple MDF rules/groups exist and all the label is not in the field of view when pressing the trigger, the output may vary depending on which MDF rules/groups match.

The problem is demonstrated in [Figure 14-1](#) and as follows:

1. As the label is moving through the field of view, it is first partially read (some of the barcodes in the field of view in Frame 2).
2. Then, the second decode occurs as it is fully read (all the barcodes in the field of view in Frame 3).
3. This yields two different outputs (instead of the expected single output) from the presentation of a label. This problem is driven by a complex label inadvertently matching two different MDF rules/groups, thereby yielding two outputs.

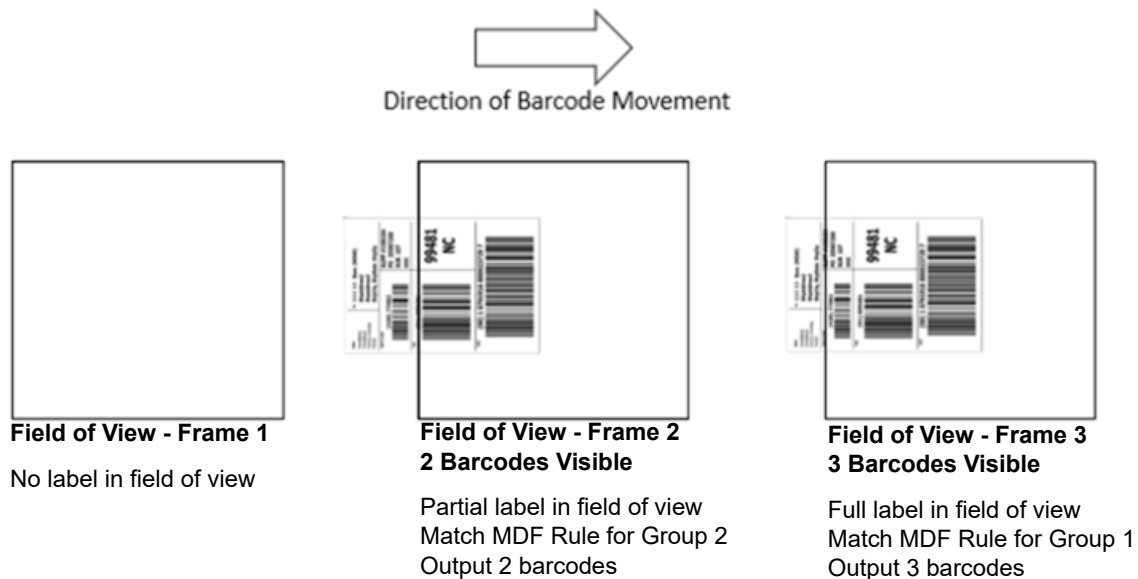


Figure 14-1 *Scanning Label in a Horizontal Orientation*

✓ **NOTE** To minimize issues associated with MDF hands-free mode, see [MDF Best Practices on page 14-3](#).

MDF Best Practices

Suggestions to minimize the undesired multiple outputs during the MDF scanning in hands-free mode are as follows:

- Scan barcodes in a vertical orientation (see [Figure 14-2](#)).

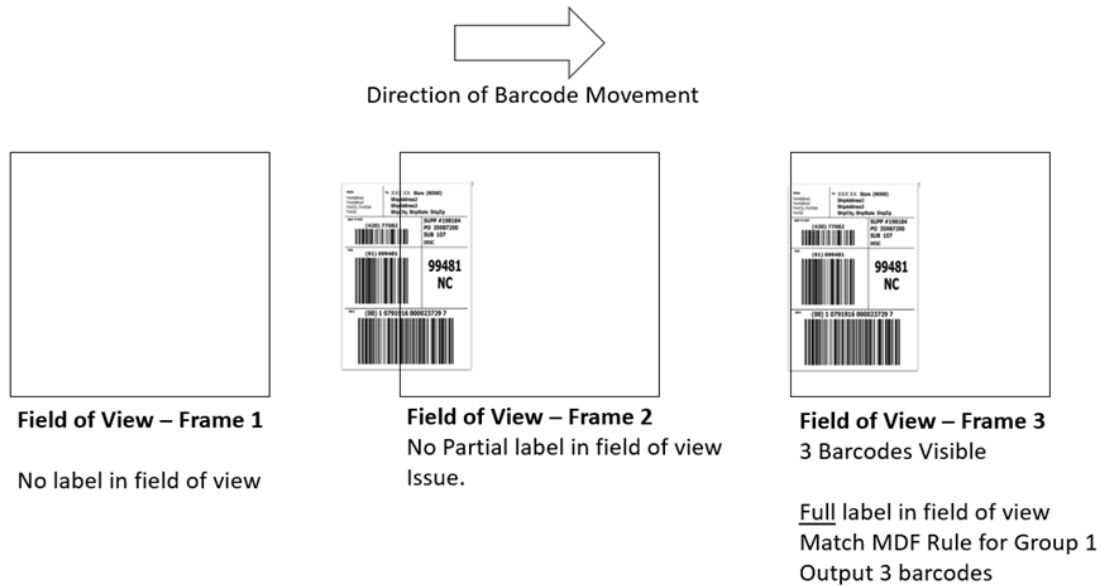


Figure 14-2 Scanning Label in a Vertical Orientation

- When creating the MDF programming with multiple groups, the Group 1's pattern match should be the most complicated (hardest to match), which equals to the most number of barcodes and criteria. Then Group 2, 3, and so on should be progressively matched more easily.
- When defining criteria, avoid enabling an output when the pattern is not matched. Set **Output if NO pattern match set as Discard bar code** (see [Figure 14-3](#)).

Pattern Match

A pattern match is the criteria used to determine if a set of scanned bar codes qualify for manipulation with Multicode Data Formatting.
 If the pattern match criteria are met, the MDF will be applied to the output of "Output if pattern match".
 If the pattern match criteria are not met, the MDF will be applied to the output of "Output if NO pattern match".

Is bar code required for pattern match [What is this?](#)

☒ Required for match
☐ Not part of match

Output if pattern match.

[What is this?](#)

Output if NO pattern match.

[What is this?](#)

Discard bar code

Figure 14-3 Figure Match Setting for Output

- Select **Discard barcode(s) NOT within the pattern match** in the 123Scan MDF setting. For more details, select **What is this?** located next to this selection.

 Discard scanned bar code(s) NOT within pattern match [What is this?](#)

- To prevent double decodes of the same symbol, increase the **Timeout Between Same Symbols** setting. See [Timeout Between Decodes, Same Symbol on page 6-32](#) for more details.
- Turn the scanner's aimer on to assist operators in scanning the barcode in a more consistent manner.
- Other reasons a label/barcode may not be decoded while in the field of view are as follows:
 - The label out of focus (too close or too far away).
 - Specular reflection (reflection off a shiny surface).
 - The label is presented at extreme angle to scanner.

Preferred Symbol

Preferred Symbol is a barcode prioritization technique that enables favored decoding of high priority barcode(s). The Preferred Symbol is the only barcode that is decoded and output within the preset Preferred Symbol Timeout. During this time, the scanner attempts to decode the prioritized barcode and reports only this barcode.

For more information, refer to the *MDF and Preferred Symbol User Guide*.

To program Preferred Symbol via 123Scan, select **123Scan > Configuration Wizard > Symbolologies** screen, and then select **Preferred Symbol** from the drop-down menu. Preferred Symbol programming is saved in the 123Scan configuration file.

Scan a GS1 Retail POS Label using GS1 Digital Link Parsing

The GS1 Organization, an international standards body, has released specifications used worldwide for utilizing 2D barcodes at retail point-of-sale (POS) encoded with either Digital Link URI syntax or GS1 element string syntax. 2D retail barcodes may be used together on products with UPC/EAN barcodes.

APPENDIX A STANDARD PARAMETER DEFAULTS

Table A-1 *Parameter Defaults*

Parameter	Parameter Number ¹	SSI Number ²	Default	Page Number
USB Host Parameters				
USB Device Type	N/A	N/A	IBM Table-top	2-3
USB Country Keyboard Types - Country Codes	N/A	N/A	US English (North American)	F-2
USB Keystroke Delay	N/A	N/A	No Delay	2-11
USB Caps Lock Override	N/A	N/A	Disable	2-14
Scan Disable Mode	N/A	N/A	Full Disable	2-16
Bar Codes with Unknown Characters	N/A	N/A	Send Bar Codes with Unknown Characters	2-19
USB Convert Unknown to Code 39	N/A	N/A	Disable	2-21
USB Fast HID	N/A	N/A	Disable	2-23
USB Polling Interval	N/A	N/A	8 msec	2-25
Keypad Emulation	N/A	N/A	Disable	2-34
Quick Keypad Emulation	N/A	N/A	Disable	2-36
Keypad Emulation with Leading Zero	N/A	N/A	Disable	2-38
USB FN1 Substitution	N/A	N/A	Disable	2-40
Function Key Mapping	N/A	N/A	Disable	2-42
Simulated Caps Lock	N/A	N/A	Disable	2-44

¹ Parameter number decimal values are used for programming via RSM commands.

² SSI number hex values are used for programming via SSI commands.

³ See [Table 9-1 on page 9-2](#) for detailed information about these parameters.

Table A-1 *Parameter Defaults (Continued)*

Parameter	Parameter Number ¹	SSI Number ²	Default	Page Number
Convert Case	N/A	N/A	No Case Conversion	2-46
USB Static CDC	N/A	N/A	Enable	2-49
TGCS (IBM) USB Direct I/O Beep	N/A	N/A	Honor	2-51
TGCS (IBM) USB Beep Directive	N/A	N/A	Ignore	2-53
TGCS (IBM) USB Bar Code Configuration Directive	N/A	N/A	Ignore	2-55
TGCS (IBM) USB Specification Version	N/A	N/A	Version 2.2	2-57
IBM USB Scale Default Response Status	N/A	N/A	Disabled	2-59
RS-232 Host Parameters				
RS-232 Host Types	N/A	N/A	Standard	3-7
Baud Rate	N/A	N/A	9600	3-19
Parity	N/A	N/A	None	3-24
Stop Bits	N/A	N/A	1 Stop Bit	3-27
Data Bits	N/A	N/A	8-bit	3-29
Check Receive Errors	N/A	N/A	Enable	3-31
Hardware Handshaking	N/A	N/A	None	3-33
Software Handshaking	N/A	N/A	None	3-39
Host Serial Response Timeout	N/A	N/A	2 Sec	3-44
RTS Line State	N/A	N/A	Low RTS	3-49
Beep on <BEL>	N/A	N/A	Disable	3-51
Intercharacter Delay	N/A	N/A	0 msec	3-53
RS-232 Power On Mode	1939	N/A	Disable	3-58
Nixdorf Beep/LED Options	N/A	N/A	Normal Operation	3-62
Bar Codes with Unknown Characters	N/A	N/A	Send Bar Code With Unknown Characters	3-65
NCR Use Prefix	N/A	N/A	Enabled	3-67
NCR Prefix	N/A	N/A	1002 (STX)	3-69

¹ Parameter number decimal values are used for programming via RSM commands.

² SSI number hex values are used for programming via SSI commands.

³ See [Table 9-1 on page 9-2](#) for detailed information about these parameters.

Table A-1 *Parameter Defaults (Continued)*

Parameter	Parameter Number ¹	SSI Number ²	Default	Page Number
NCR Suffix	N/A	N/A	1003 (ETX)	3-70
NCR Use Block Check Character	N/A	N/A	Enabled	3-71
NCR Interface	N/A	N/A	Follow System	3-73
NCR Scale Beep After Weight Request	N/A	N/A	Disable	3-76
NCR 2D Label-ID Mode	1948	N/A	NCR Mode	3-78
Reject Same Weight	1968	N/A	Disable	3-81
RS232 Code ID Suppression	2108	N/A	Do Not Suppress Code ID	3-83
RS232 Code ID Suppression Code Type	2110	N/A	None	3-85
RS232 Code ID Suppression Host	2111	N/A	NULL HOST	3-86
IBM RS-485 Host Parameters				
Port Address	N/A	N/A	None	4-3
Scale Port Address	N/A	N/A	None	4-7
Convert Unknown to Code 39	N/A	N/A	Disable	4-11
RS-485 Beep Directive	N/A	N/A	Ignore	4-13
RS-485 Bar Code Configuration Directive	N/A	N/A	Ignore	4-15
Scan Disable Mode	N/A	N/A	Full Disable	4-17
IBM-485 Specification Version	N/A	N/A	Original Specification	4-20
IBM Commands	N/A	N/A	Ignore Unknown Commands Reboot on Reset Commands Honor Clear Scale Pole Display Commands	4-22
Scale Parameters				
Legal Scale Units	995	N/A	N/A	5-4
Legal Scale Dampening Filter Setting	996	N/A	Low Vibration Sensitivity	5-6
Scale Enable	1197	N/A	Enable	5-10
Scale Reset	6019	N/A	N/A	5-12

¹ Parameter number decimal values are used for programming via RSM commands.² SSI number hex values are used for programming via SSI commands.³ See [Table 9-1 on page 9-2](#) for detailed information about these parameters.

Table A-1 *Parameter Defaults (Continued)*

Parameter	Parameter Number ¹	SSI Number ²	Default	Page Number
Scale Display Configuration	986	N/A	Disable	5-13
Scale Enforce Zero Return	987	N/A	Disable	5-15
Scale Beep After Weight Request	988	N/A	Disable	5-17
Scale Port Address	N/A	N/A	Not Selected	4-7
Ignore Scale Pole Directives	1242	N/A	Ignore	5-19
Maximum Initial Zero Setting Range	1285	N/A	15% maximum weight capacity	5-21
Maximum Scale Zeroing Weight Limit	1366	N/A	60	5-23
Weighing Behind Zero Mode	1326	F8h 05h 2Eh	Allowed	5-24
Scale 5 Digit Directive	1842	F8h 07h 32h	Honor	5-26
User Preferences				
Set Default Parameter	N/A	N/A	Set Factory Defaults	6-5
Parameter Bar Code Scanning	236	ECh	Enable	6-7
Beep After Good Decode	56	38h	Enable	6-9
Beeper Volume	140	8Ch	Highest	6-11
Beeper Tone	145	91h	Medium	6-16
Beeper Duration	628	F1h 74h	Medium	6-22
Tone/Volume Button	1287	F8h 05h 07h	Enable Tone, Enable Volume	6-25
Suppress Power Up Beeps	721	F1h D1h	Do Not Suppress	6-29
Decode Session Timeout	136	88h	9.9 Seconds	6-31
Timeout Between Decodes, Same Symbol	137	89h	0.5 Seconds	6-32
Same Symbol Timeout Mode	724	F8h 2h D4h	Unconditional	6-33
Enhanced Same Symbol Timeout Mode	1844	F8h 07h 34h	Disable	6-35
Same Symbol Report Timeout	1284	F8h 05h 04h	Disable	6-37
Swipe Frame Timeout	1226	F8 04h CAh	30 ms	6-39
Presentation Frame Timeout	1227	F8h 04h CBh	35 ms	6-40

¹ Parameter number decimal values are used for programming via RSM commands.

² SSI number hex values are used for programming via SSI commands.

³ See [Table 9-1 on page 9-2](#) for detailed information about these parameters.

Table A-1 *Parameter Defaults (Continued)*

Parameter	Parameter Number ¹	SSI Number ²	Default	Page Number
Fuzzy 1D Processing	514	F1h 02h	Enable	6-41
Cell Phone Frame Timeout	1228	F8h 04h CCh	35 ms	6-43
Mobile Phone Display Mode	716	F1h CCh	Disable	6-44
PDF Prioritization	719	F1h CFh	Disable	6-46
PDF Prioritization Timeout	720	F1h D0h	300 ms	6-48
USB Serial Number Format	1832	F8h 07h 28h	Serial Number	6-49
RS-232 Device Port Configuration	1246	F8h 04h DEh	Aux 1 Sensormatic and Aux 2 Scanner	6-53
RS-232 Auxiliary Port Scale Protocol	1247	F8h 04h DFh	SASI	6-65
Third Party Scale Parameters				6-70
Third Party Scale	1294	F8h 05h 0Eh	Disable Third Party Scale	
Third Party Scale LED Pin	1295	F8h 05h 0Fh	Active High	
Third Party Scale Zero Pin	1296	F8h 05h 10h	Active High	
Illumination Configurations	1250	F8h 04h E2h	Full Brightness on Both Vertical and Horizontal	6-76
Product ID (PID) Type	1281	F8h 05h 01h	IBM Unique	6-83
Product ID (PID) Value	1725	F8h 06h BDh	0	6-83
ECLevel	1710	F8h 06h AEh	0	6-87
Miscellaneous Options				
Transmit Code ID Character	45	2Dh	None	6-88
Prefix Value	99, 105	63h, 69h	7013 <CR><LF>	6-91
Suffix 1 Value	98, 104	62h, 68h	7013 <CR><LF>	6-92
Suffix 2 Value	100, 106	64h, 6Ah		
Scan Data Transmission Format	235	EBh	Data As Is	6-95
FN1 Substitution Values	103, 109	67h, 6Dh	7013 <CR><LF>	6-103
Copy Statistics to a Staging Flash Drive	1137	F8h 04h 71h	Enable	6-105
IR Interference Filter	1831	F8h 07h 27h	Enable	6-106
Left IR/Wakeup Sensitivity	1218	F8h 04h C2h	Short	6-108

¹ Parameter number decimal values are used for programming via RSM commands.² SSI number hex values are used for programming via SSI commands.³ See [Table 9-1 on page 9-2](#) for detailed information about these parameters.

Table A-1 *Parameter Defaults (Continued)*

Parameter	Parameter Number ¹	SSI Number ²	Default	Page Number
Right IR/Wakeup Sensitivity	1220	F8h 04h C4h	Short	6-110
User Data	1825	F8h 07h 21h	Null String	6-131
Imaging Preferences				
Image Cropping	301	F0h 2Dh	Disable	7-3
Crop to Pixel Addresses	315 316 317 318	F4h F0h 3Bh F4h F0h 3Ch F4h F0h 3Dh F4h F0h 3Eh	0 top 0 left 959 bottom 1279 right	7-5
Image Size (Number of Pixels)	302	F0h 2Eh	Full	7-9
JPEG Image Options	299	F0h 2Bh	Quality	7-12
JPEG Size Value	561	F1h 31h	160 kB	7-14
JPEG Quality Value	305	F0h 31h	065	7-15
Image Enhancement	564	F1h 34h	Off (0)	7-16
Image File Format Selection	304	F0h 30h	JPEG	7-20
Image Rotation	665	F1h 99h	Rotate 0°	7-23
Image Capture Camera Selection	1715	F8h 05h B3h	Tower	7-27
Camera Button	1716	F8h 06h B4h	Disable	7-29
Camera Button Delay	1717	F8h 06h B5h	20 (2 seconds)	7-31
EAS				
Operating Modes	977		Disable	8-4 to 8-13
Sensormatic Deactivation Timeout	982		10 sec	8-14
Sensormatic EAS Deactivation	979		Enable	8-15
Sensormatic Soft Tag Beeps	984		Soft Tag Beep 1	8-18
Sensormatic Hard Tag Beeps	985		Hard Tag Beep 1	8-21
Sensormatic Detected Any Time Beep	980		Enable	8-24
Sensormatic Deactivation Fail Beep	1213		Disable	8-26

¹ Parameter number decimal values are used for programming via RSM commands.² SSI number hex values are used for programming via SSI commands.³ See [Table 9-1 on page 9-2](#) for detailed information about these parameters.

Table A-1 *Parameter Defaults (Continued)*

Parameter	Parameter Number ¹	SSI Number ²	Default	Page Number
Sensormatic Request Communication Message	978		Enable	8-28
Sensormatic Request Voltage Message	1130		Enable	8-30
Sensormatic Request Scan Time Message	1136		Enable	8-32
Checkpoint Interlock Polarity	983		Active Low	8-34
EAS Deactivation Override Button	981		Enable	8-36
EAS Checkpoint Pulse	2102		0	8-38
Auxiliary Parameters				
Auxiliary Scanner Decode with Unknown Type	1124	F8h 04h 64h	Send Unknown as Code 39	9-3
Host Type	N/A	N/A	Zebra Scanner Auto Switch	9-7
Baud Rate ³	N/A	N/A	9600	9-10
Data Bits ³	N/A	N/A	8 Data Bits	9-17
Stop Bits ³	N/A	N/A	One Stop	9-19
Parity ³	N/A	N/A	No Parity	9-21
Host RTS State	N/A	N/A	Low RTS	9-24
USB Auxiliary Ports	1822	F8h 07h 1Eh	Enable	9-26
Aux 1 Baud ³	1328	F8h 05h 30h	15/Inherit ⁶	9-28
Aux 1 Data Bits ³	1331	F8h 05h 33h	3/Inherit ⁶	9-35
Aux 1 Stop Bits ³	1329	F8h 05h 31h	2/Inherit ⁶	9-38
Aux 1 Parity ³	1330	F8h 05h 32h	6/Inherit ⁶	9-41
Aux 2 Baud Rate ³	1332	F8h 05h 34h	15/Inherit ⁶	9-47
Aux 2 Data Bits ³	1335	F8h 05h 37h	3/Inherit ⁶	9-54
Aux 2 Stop Bits ³	1333	F8h 05h 35h	2/Inherit ⁶	9-57
Aux 2 Parity ³	1334	F8h 05h 36h	6/Inherit ⁶	9-60

¹ Parameter number decimal values are used for programming via RSM commands.

² SSI number hex values are used for programming via SSI commands.

³ See [Table 9-1 on page 9-2](#) for detailed information about these parameters.

Table A-1 *Parameter Defaults (Continued)*

Parameter	Parameter Number ¹	SSI Number ²	Default	Page Number
Beep On Aux Decode	1695	F8h 06h 9Fh	Disable	9-66
Symbologies				
Enable/Disable All Code Types				12-9
1D Symbologies				
UPC/EAN/JAN				
UPC-A	1	01h	Enable	12-11
UPC-E	2	02h	Enable	12-13
UPC-E1	12	0Ch	Disable	12-15
EAN-8/JAN 8	4	04h	Enable	12-17
EAN-13/JAN-13	3	03h	Enable	12-19
Bookland EAN	83	53h	Disable	12-21
Bookland ISBN Format	576	F1h 40h	ISBN-10	12-23
ISSN EAN	617	F1h 69h	Disable	12-25
Decode UPC/EAN/JAN Supplementals (2 and 5 digits)	16	10h	Ignore	12-27
User Programmable Supplementals			0	12-41
Supplemental 1:	579	F1h 43h		
Supplemental 2:	580	F1h 44h		
UPC/EAN Redundancy	1225	N/A	1	12-43
UPC/EAN/JAN Supplemental Redundancy	80	50h	10	12-44
UPC/EAN/JAN Supplemental AIM ID Format	672	F1h A0h	Combined	12-45
Transmit UPC-A Check Digit	40	28h	Enable	12-48
Transmit UPC-E Check Digit	41	29h	Enable	12-50
Transmit UPC-E1 Check Digit	42	2Ah	Enable	12-52
Transmit EAN-8 Check Digit	1881	F8 07 59h	Enable	12-54
Transmit EAN-13 Check Digit	1882	F8 07 5Ah	Enable	12-56

¹ Parameter number decimal values are used for programming via RSM commands.

² SSI number hex values are used for programming via SSI commands.

³ See [Table 9-1 on page 9-2](#) for detailed information about these parameters.

Table A-1 *Parameter Defaults (Continued)*

Parameter	Parameter Number ¹	SSI Number ²	Default	Page Number
UPC-A Preamble	34	22h	System Character	12-58
UPC-E Preamble	35	23h	System Character	12-61
UPC-E1 Preamble	36	24h	System Character	12-64
Convert UPC-E to A	37	25h	Disable	12-67
Convert UPC-E1 to A	38	26h	Disable	12-69
EAN/JAN Zero Extend	39	27h	Disable	12-71
UPC Reduced Quiet Zone	1289	F8h 05h 09h	Disable	12-73
Digimarc Digital Watermarks	1687	F8h 06h 97h	Disable	12-75
UPC/EAN Block Life Span	1291	F8h 05h 08h	10	12-77
Decode UPC-A/EAN-13 with Voids	1901	F8h 07h 6Dh	Disable	12-78
Decode UPC-A/EAN-13 with Voids Redundancy	1902	F8h 07h 6Eh	Redundancy Off	12-80

Code 128

Code 128	8	08h	Enabled	12-86
Set Length(s) for Code 128	209, 210	D1h, D2h	Any Length	12-88
GS1-128 (formerly UCC/EAN-128)	14	0Eh	Disable	12-93
Code 128 <FNC4>	1254	F8h 04h E6h	Ignore	12-95
Code 128 Stitching	72	48h	Disable	12-97
Code 128 Stitching Security Level	1205	F8h 04h B5h	Level 0	12-99
Code 128 Security Level	751	F1h EFh	Security Level 1	12-103
Code 128 Reduced Quiet Zone	1208	F8h 04h B8h	Disable	12-107

Code 39

Code 39	0	00h	Disable	12-109
Trioptic Code 39	13	0Dh	Disable	12-111
Convert Code 39 to Code 32 (Italian Pharmacy Code)	86	56h	Disable	12-113
Code 32 Prefix	231	E7h	Disable	12-115
Set Length(s) for Code 39	18, 19	12h, 13h	Length Within Range (2-55)	12-117

¹ Parameter number decimal values are used for programming via RSM commands.² SSI number hex values are used for programming via SSI commands.³ See [Table 9-1 on page 9-2](#) for detailed information about these parameters.

Table A-1 *Parameter Defaults (Continued)*

Parameter	Parameter Number ¹	SSI Number ²	Default	Page Number
Code 39 Check Digit Verification	48	30h	Disable	12-121
Transmit Code 39 Check Digit	43	2Bh	Disable	12-123
Code 39 Full ASCII Conversion	17	11h	Disable	12-125
Code 39 Security Level	750	F1h EEh	Security Level 1	12-127
Code 39 Stitching	70	46h	Disable	12-131
Code 39 Stitching Security Level	1206	F8h 04h B6h	Level 2	12-133
Code 39 Reduced Quiet Zone	1209	F8h 04h B9h	Disable	12-137
Transmit Code 39 Start/Stop Characters	1900	F8 07 6Ch	Disable	12-139
Code 93				
Code 93	9	09h	Disable	12-141
Set Length(s) for Code 93	26, 27	1Ah, 1Bh	Length Within Range (4-55)	12-143
Code 93 Stitching	1224	F8h 04h C8h	Disable	12-148
Code 93 Reduce Quiet Zone	1223	F8h 04h C7h	Disable	12-150
Interleaved 2 of 5 (ITF)				
Interleaved 2 of 5 (ITF)	6	06h	Disable	12-152
Set Lengths for Interleaved 2 of 5	22, 23	16h, 17h	1 Discrete Length Length (14)	12-154
Interleaved 2 of 5 Check Digit Verification	49	31h	Disable	12-159
Transmit Interleaved 2 of 5 Check Digit	44	2Ch	Disable	12-159
Convert Interleaved 2 of 5 to EAN-13	82	52h	Disable	12-164
Interleaved 2 of 5 Security Level	1121	F8h 04h 61h	Security Level 1	12-166
Interleaved 2 of 5 Stitching	1204	F8h 04h B4h	Disable	12-170
Interleaved 2 of 5 Reduced Quiet Zone	1210	F8h 04h BAh	Disable	12-172

¹ Parameter number decimal values are used for programming via RSM commands.

² SSI number hex values are used for programming via SSI commands.

³ See [Table 9-1 on page 9-2](#) for detailed information about these parameters.

Table A-1 *Parameter Defaults (Continued)*

Parameter	Parameter Number ¹	SSI Number ²	Default	Page Number
Discrete 2 of 5 (DTF)				
Discrete 2 of 5	5	05h	Disable	12-174
Set Length(s) for Discrete 2 of 5	20, 21	14h 15h	One Discrete Length (12)	12-176
Codabar (NW - 7)				
Codabar	7	07h	Disable	12-181
Set Lengths for Codabar	24, 25	18h, 19h	Length Within Range (5-55)	12-183
CLSI Editing	54	36h	Disable	12-187
NOTIS Editing	55	37h	Disable	12-189
Codabar Upper or Lower Case Start/ Stop Characters Detection	855	F2h 57h	Lower Case	12-191
Codabar Mod 16 Check Digit Verification	1784	F8h 06h F8h	Disable	12-193
Transmit Codabar Check Digit	704	F1h C0h	Disable	12-195
MSI				
MSI	11	0Bh	Disable	12-197
Set Length(s) for MSI	30, 31	1Eh, 1Fh	Length Within Range (4-55)	12-199
MSI Check Digits	50	32h	One	12-203
Transmit MSI Check Digit	46	2Eh	Disable	12-205
MSI Check Digit Algorithm	51	33h	Mod 10/Mod 10	12-207
MSI Reduced Quiet Zone	1392	F8h 05h 70h	Disable	12-209
Chinese 2 of 5				
Chinese 2 of 5	408	F0h 98h	Disable	12-211
Inverse 1D	586	F1h 4Ah	Regular	12-213
GS1 DataBar				
GS1 DataBar Omnidirectional (formerly GS1 DataBar-14), GS1 DataBar Truncated, GS1 DataBar Stacked, GS1 DataBar Stacked Omnidirectional	338	F0h 52h	Disable	12-216

¹ Parameter number decimal values are used for programming via RSM commands.² SSI number hex values are used for programming via SSI commands.³ See [Table 9-1 on page 9-2](#) for detailed information about these parameters.

Table A-1 *Parameter Defaults (Continued)*

Parameter	Parameter Number ¹	SSI Number ²	Default	Page Number
GS1 DataBar Limited	339	F0h 53h	Disable	12-218
GS1 DataBar Expanded, GS1 DataBar Expanded Stacked	340	F0h 54h	Disable	12-220
Convert GS1 DataBar to UPC/EAN/JAN	397	F0h 8Dh	Disable	12-222
GS1 DataBar Security Level	1706	F8h 06h AAh	Security Level 1	12-224
GS1 DataBar Limited Margin Check	728	F1h D8h	Level 3	12-228
GS1 Databar Enhanced Demote	1774	F8 06 Eeh	Disable	12-232
Symbology-Specific Security Features				
Redundancy Level	78	4Eh	1	12-240
Security Level	77	4Dh	Security Level 1	12-245
1D Quiet Zone Level	1288	F8h 05h 08h	Level 1	12-249
Intercharacter Gap Size	381	F0h 7Dh	Normal	12-253
Random Weight Check Digits				
Random Weight Check Digits: UPC-A Starting with '2'	1867	F8 07 4Bh	Disable	12-255
Random Weight Check Digits: EAN-13 Starting with '20'	1868	F8 07 4Ch	Disable	12-258
Random Weight Check Digits: EAN-13 Starting with '21'	1869	F8 07 4Dh	Disable	12-262
Random Weight Check Digits: EAN-13 Starting with '22'	1870	F8 07 4Eh	Disable	12-266
Random Weight Check Digits: EAN-13 Starting with '23'	1871	F8 07 4Fh	Disable	12-270
Random Weight Check Digits: EAN-13 Starting with '24'	1872	F8 07 50h	Disable	12-274
Random Weight Check Digits: EAN-13 Starting with '25'	1873	F8 07 51h	Disable	12-278
Random Weight Check Digits: EAN-13 Starting with '26'	1874	F8 07 52h	Disable	12-282

¹ Parameter number decimal values are used for programming via RSM commands.² SSI number hex values are used for programming via SSI commands.³ See [Table 9-1 on page 9-2](#) for detailed information about these parameters.

A - 13 MP7000 Scanner Scale Bar Code Programming Guide

Table A-1 *Parameter Defaults (Continued)*

Parameter	Parameter Number ¹	SSI Number ²	Default	Page Number
Random Weight Check Digits: EAN-13 Starting with '27'	1875	F8 07 53h	Not Random Weight Barcode	12-286
Random Weight Check Digits: EAN-13 Starting with '28'	1876	F8 07 54h	Disable	12-290
Random Weight Check Digits: EAN-13 Starting with '29'	1877	F8 07 55h	Disable	12-294
2D Symbolologies				
PDF417	15	0Fh	Disable	12-298
MicroPDF417	227	E3h	Disable	12-300
Code 128 Emulation	123	7Bh	Disable	12-302
Data Matrix	292	F0h 24h	Disable	12-304
GS1 Data Matrix	1336	F8h 05h 38h	Disable	12-306
Data Matrix Inverse	588	F1h 4Ch	Regular Only	12-308
Weblink QR	1947	F8 07 9B	Do Not Decode	12-313
QR Code	293	F0h 25h	Disable	12-311
GS1 QR	1343	F8h 05h 3Fh	Disable	12-315
MicroQR	573	F1h 3Dh	Disable	12-317
Linked QR	1847	737h	Linked QR Only	12-319
Aztec	574	F1h 3Eh	Disable	12-322
Aztec Inverse	589	F1h 4Dh	Regular Only	12-324
DotCode	1906	F8 07 72h	Disable	12-327
DotCode Prioritize	1937	F8 07 91h	Enable	12-329
DotCode Inverse	1907	F8 07 73h	Autodetect	12-331
DotCode Mirrored	1908	F8 07 74h	Autodetect	12-334
Macro PDF				
Flush Macro PDF Buffer	N/A	N/A	N/A	12-338
Abort Macro PDF Entry	N/A	N/A	N/A	12-339
DL Parsing Parameters				

¹ Parameter number decimal values are used for programming via RSM commands.

² SSI number hex values are used for programming via SSI commands.

³ See [Table 9-1 on page 9-2](#) for detailed information about these parameters.

Table A-1 *Parameter Defaults (Continued)*

Parameter	Parameter Number ¹	SSI Number ²	Default	Page Number
Driver's License Parsing	N/A	N/A	No Driver's License Parsing	13-2
Parsing Driver's License Data Fields	N/A	N/A	N/A	13-4
Driver's License Parse Field Bar Codes	N/A	N/A	N/A	13-5
AAMVA Parse Field Bar Codes	N/A	N/A	N/A	13-18
Set Default Parameter	N/A	N/A	N/A	13-88
Output Gender as M or F	N/A	N/A	N/A	13-89
Date Format	N/A	N/A	CCYYMMDD	13-90
No Separator	N/A	N/A	N/A	13-102
Send Keystroke Control Characters Keyboard Characters	N/A	N/A	N/A	13-103
Parsing Rule Example	N/A	N/A	N/A	13-231
Embedded Driver's License Parsing ADF Example	N/A	N/A	N/A	13-252
Country Codes				
USB Country Keyboard Types	960	F2h C0h	US English (North American)	F-2
Country Code Pages				
Country Code Page Bar Codes	961	N/A	Default value for a set country code is 0	G-5
CJK Decode Control				
Unicode Output Control	973	N/A	Universal Output	H-2
CJK Output Method to Windows Host	972	N/A	Universal CJK Output	H-4

¹ Parameter number decimal values are used for programming via RSM commands.

² SSI number hex values are used for programming via SSI commands.

³ See [Table 9-1 on page 9-2](#) for detailed information about these parameters.

APPENDIX B NUMERIC BAR CODES

Numeric Bar Codes

For parameters requiring specific numeric values, scan the appropriately numbered barcode(s).



Numeric Bar Codes (continued)



Numeric Bar Codes (continued)



Numeric Bar Codes (continued)



Numeric Bar Codes (continued)



Numeric Bar Codes (continued)



Numeric Bar Codes (continued)



Numeric Bar Codes (continued)



Numeric Bar Codes (continued)



Numeric Bar Codes (continued)



Cancel

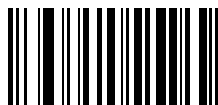
To correct an error or change a selection, scan the barcode below.



Cancel

APPENDIX C ALPHANUMERIC BAR CODES

Alphanumeric Bar Codes



Space

Alphanumeric Bar Codes (continued)



#

Alphanumeric Bar Codes (continued)



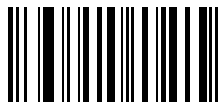
\$

Alphanumeric Bar Codes (continued)



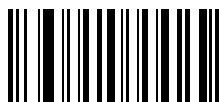
%

Alphanumeric Bar Codes (continued)



*

Alphanumeric Bar Codes (continued)



+

Alphanumeric Bar Codes (continued)



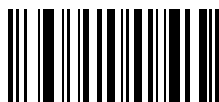
Alphanumeric Bar Codes (continued)



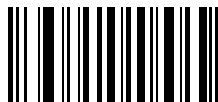
Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)



&

Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)



(

Alphanumeric Bar Codes (continued)



)

Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)



=

Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)



?

Alphanumeric Bar Codes (continued)



@

Alphanumeric Bar Codes (continued)

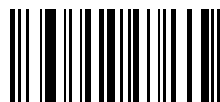


Alphanumeric Bar Codes (continued)



A

Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)



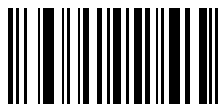
Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)



NOTE Do not confuse the following barcodes with those on the numeric keypad.



0

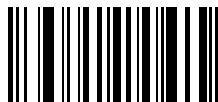
Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)



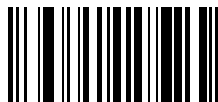
Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)



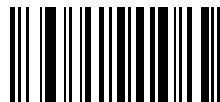
End of Message

Alphanumeric Bar Codes (continued)



Cancel

Alphanumeric Bar Codes (continued)



A

Alphanumeric Bar Codes (continued)



B

Alphanumeric Bar Codes (continued)



C

Alphanumeric Bar Codes (continued)



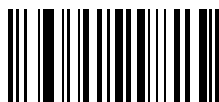
D

Alphanumeric Bar Codes (continued)



E

Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)



G

Alphanumeric Bar Codes (continued)



H

Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)



K

Alphanumeric Bar Codes (continued)



L

Alphanumeric Bar Codes (continued)



M

Alphanumeric Bar Codes (continued)



N

Alphanumeric Bar Codes (continued)



O

Alphanumeric Bar Codes (continued)



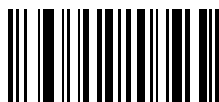
P

Alphanumeric Bar Codes (continued)



Q

Alphanumeric Bar Codes (continued)



R

Alphanumeric Bar Codes (continued)



S

Alphanumeric Bar Codes (continued)



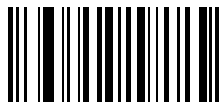
T

Alphanumeric Bar Codes (continued)



U

Alphanumeric Bar Codes (continued)



V

Alphanumeric Bar Codes (continued)



W

Alphanumeric Bar Codes (continued)



X

Alphanumeric Bar Codes (continued)



Y

Alphanumeric Bar Codes (continued)



Z

Alphanumeric Bar Codes (continued)



a

Alphanumeric Bar Codes (continued)



b

Alphanumeric Bar Codes (continued)

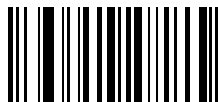


Alphanumeric Bar Codes (continued)



d

Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)



f

Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)



h

Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)

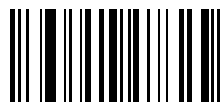


k

Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)



m

Alphanumeric Bar Codes (continued)



n

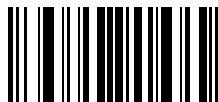
Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)

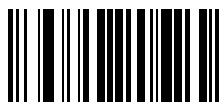


Alphanumeric Bar Codes (continued)



q

Alphanumeric Bar Codes (continued)



r

Alphanumeric Bar Codes (continued)



S

Alphanumeric Bar Codes (continued)



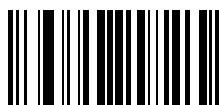
t

Alphanumeric Bar Codes (continued)



u

Alphanumeric Bar Codes (continued)



V

Alphanumeric Bar Codes (continued)



w

Alphanumeric Bar Codes (continued)



x

Alphanumeric Bar Codes (continued)



y

Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)

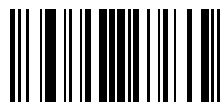


{

Alphanumeric Bar Codes (continued)



Alphanumeric Bar Codes (continued)



}

Alphanumeric Bar Codes (continued)



~

Cancel

To correct an error or change a selection, scan the following barcode.



Cancel

APPENDIX D ASCII CHARACTER SETS

✓ **NOTE** For the Keyboard Wedge Interface, Code 39 Full ASCII interprets the barcode special character (\$ + % /) preceding a Code 39 character and assigns an ASCII character value to the pair. For example, if you enable Code 39 Full ASCII and scan **+B**, it transmits as **b**, **%J** as **?**, and **%V** as **@**. Scanning **ABC%I** outputs the keystroke equivalent of **ABC >**.

Table D-1 ASCII Character Set

ASCII Value (Prefix/Suffix Value)	Full ASCII Code 39 Encode Char	Keystroke	ASCII Character (Applies to RS-232 Only)
1000	%U	CTRL 2	NUL
1001	\$A	CTRL A	SOH
1002	\$B	CTRL B	STX
1003	\$C	CTRL C	ETX
1004	\$D	CTRL D	EOT
1005	\$E	CTRL E	ENQ
1006	\$F	CTRL F	ACK
1007	\$G	CTRL G	BELL
1008	\$H	CTRL H/ BACKSPACE ¹	BCKSPC
1009	\$I	CTRL I/ HORIZONTAL TAB ¹	HORIZ TAB
1010	\$J	CTRL J	LF/NW LN
1011	\$K	CTRL K	VT
1012	\$L	CTRL L	FF
1013	\$M	CTRL M/ ENTER ¹	CR/ENTER
1014	\$N	CTRL N	SO

¹ The keystroke in bold transmits only if you enabled [Function Key Mapping on page 2-42](#). Otherwise, the unbold keystroke transmits.

Table D-1 ASCII Character Set (Continued)

ASCII Value (Prefix/Suffix Value)	Full ASCII Code 39 Encode Char	Keystroke	ASCII Character (Applies to RS-232 Only)
1015	\$O	CTRL O	SI
1016	\$P	CTRL P	DLE
1017	\$Q	CTRL Q	DC1/XON
1018	\$R	CTRL R	DC2
1019	\$S	CTRL S	DC3/XOFF
1020	\$T	CTRL T	DC4
1021	\$U	CTRL U	NAK
1022	\$V	CTRL V	SYN
1023	\$W	CTRL W	ETB
1024	\$X	CTRL X	CAN
1025	\$Y	CTRL Y	EM
1026	\$Z	CTRL Z	SUB
1027	%A	CTRL [	ESC
1028	%B	CTRL \	FS
1029	%C	CTRL]	GS
1030	%D	CTRL 6	RS
1031	%E	CTRL -	US
1032	Space	Space	Space
1033	/A	!	!
1034	/B	"	"
1035	/C	#	#
1036	/D	\$	\$
1037	/E	%	%
1038	/F	&	&
1039	/G	'	'
1040	/H	(	(
1041	/I	)	)
1042	/J	*	*

¹ The keystroke in bold transmits only if you enabled *Function Key Mapping on page 2-42*. Otherwise, the unbold keystroke transmits.

D - 3 MP7000 Scanner Scale Bar Code Programming Guide

Table D-1 ASCII Character Set (Continued)

ASCII Value (Prefix/Suffix Value)	Full ASCII Code 39 Encode Char	Keystroke	ASCII Character (Applies to RS-232 Only)
1043	/K	+	+
1044	/L	,	,
1045	-	-	-
1046	.	.	.
1047	/o	/	/
1048	0	0	0
1049	1	1	1
1050	2	2	2
1051	3	3	3
1052	4	4	4
1053	5	5	5
1054	6	6	6
1055	7	7	7
1056	8	8	8
1057	9	9	9
1058	/Z	:	:
1059	%F	;	;
1060	%G	<	<
1061	%H	=	=
1062	%I	>	>
1063	%J	?	?
1064	%V	@	@
1065	A	A	A
1066	B	B	B
1067	C	C	C
1068	D	D	D
1069	E	E	E
1070	F	F	F

¹ The keystroke in bold transmits only if you enabled *Function Key Mapping on page 2-42*. Otherwise, the unbold keystroke transmits.

Table D-1 ASCII Character Set (Continued)

ASCII Value (Prefix/Suffix Value)	Full ASCII Code 39 Encode Char	Keystroke	ASCII Character (Applies to RS-232 Only)
1071	G	G	G
1072	H	H	H
1073	I	I	I
1074	J	J	J
1075	K	K	K
1076	L	L	L
1077	M	M	M
1078	N	N	N
1079	O	O	O
1080	P	P	P
1081	Q	Q	Q
1082	R	R	R
1083	S	S	S
1084	T	T	T
1085	U	U	U
1086	V	V	V
1087	W	W	W
1088	X	X	X
1089	Y	Y	Y
1090	Z	Z	Z
1091	%K	[	[
1092	%L	\	\
1093	%M	]	]
1094	%N	^	^
1095	%O	_	_
1096	%W	`	`
1097	+A	a	a
1098	+B	b	b

¹ The keystroke in bold transmits only if you enabled *Function Key Mapping on page 2-42*. Otherwise, the unbold keystroke transmits.

Table D-1 ASCII Character Set (Continued)

ASCII Value (Prefix/Suffix Value)	Full ASCII Code 39 Encode Char	Keystroke	ASCII Character (Applies to RS-232 Only)
1099	+C	c	c
1100	+D	d	d
1101	+E	e	e
1102	+F	f	f
1103	+G	g	g
1104	+H	h	h
1105	+I	i	i
1106	+J	j	j
1107	+K	k	k
1108	+L	l	l
1109	+M	m	m
1110	+N	n	n
1111	+O	o	o
1112	+P	p	p
1113	+Q	q	q
1114	+R	r	r
1115	+S	s	s
1116	+T	t	t
1117	+U	u	u
1118	+V	v	v
1119	+W	w	w
1120	+X	x	x
1121	+Y	y	y
1122	+Z	z	z
1123	%P	{	{
1124	%Q		
1125	%R	}	}

¹ The keystroke in bold transmits only if you enabled *Function Key Mapping on page 2-42*. Otherwise, the unbold keystroke transmits.

Table D-1 ASCII Character Set (Continued)

ASCII Value (Prefix/Suffix Value)	Full ASCII Code 39 Encode Char	Keystroke	ASCII Character (Applies to RS-232 Only)
1126	%S	~	~
1127			Undefined
7013			ENTER

¹ The keystroke in bold transmits only if you enabled [Function Key Mapping on page 2-42](#). Otherwise, the unbold keystroke transmits.

Table D-2 ALT Key Character Set

ALT Keys	Keystroke
2064	ALT 2
2065	ALT A
2066	ALT B
2067	ALT C
2068	ALT D
2069	ALT E
2070	ALT F
2071	ALT G
2072	ALT H
2073	ALT I
2074	ALT J
2075	ALT K
2076	ALT L
2077	ALT M
2078	ALT N
2079	ALT O
2080	ALT P
2081	ALT Q
2082	ALT R
2083	ALT S
2084	ALT T

D - 7 MP7000 Scanner Scale Bar Code Programming Guide

Table D-2 *ALT Key Character Set (Continued)*

ALT Keys	Keystroke
2085	ALT U
2086	ALT V
2087	ALT W
2088	ALT X
2089	ALT Y
2090	ALT Z

Table D-3 *GUI Key Character Set*

GUI Key	Keystroke
3000	Right Control Key
3048	GUI 0
3049	GUI 1
3050	GUI 2
3051	GUI 3
3052	GUI 4
3053	GUI 5
3054	GUI 6
3055	GUI 7
3056	GUI 8
3057	GUI 9
3065	GUI A
3066	GUI B
3067	GUI C
3068	GUI D
3069	GUI E
3070	GUI F
3071	GUI G

Note: GUI Shift Keys - The Apple™ iMac keyboard has an apple key on either side of the space bar. Windows-based systems have a GUI key to the left of the left ALT key, and to the right of the right ALT key.

Table D-3 GUI Key Character Set (Continued)

GUI Key	Keystroke
3072	GUI H
3073	GUI I
3074	GUI J
3075	GUI K
3076	GUI L
3077	GUI M
3078	GUI N
3079	GUI O
3080	GUI P
3081	GUI Q
3082	GUI R
3083	GUI S
3084	GUI T
3085	GUI U
3086	GUI V
3087	GUI W
3088	GUI X
3089	GUI Y
3090	GUI Z

Note: GUI Shift Keys - The Apple™ iMac keyboard has an apple key on either side of the space bar. Windows-based systems have a GUI key to the left of the left ALT key, and to the right of the right ALT key.

Table D-4 *PF Key Character Set*

PF Keys	Keystroke
4001	PF 1
4002	PF 2
4003	PF 3
4004	PF 4
4005	PF 5
4006	PF 6
4007	PF 7
4008	PF 8
4009	PF 9
4010	PF 10
4011	PF 11
4012	PF 12
4013	PF 13
4014	PF 14
4015	PF 15
4016	PF 16

Table D-5 *F Key Character Set*

F Keys	Keystroke
5001	F 1
5002	F 2
5003	F 3
5004	F 4
5005	F 5
5006	F 6
5007	F 7
5008	F 8
5009	F 9
5010	F 10
5011	F 11
5012	F 12
5013	F 13
5014	F 14
5015	F 15
5016	F 16
5017	F 17
5018	F 18
5019	F 19
5020	F 20
5021	F 21
5022	F 22
5023	F 23
5024	F 24

D - 11 MP7000 Scanner Scale Bar Code Programming Guide

Table D-6 *Numeric Key Character Set*

Numeric Keypad	Keystroke
6042	*
6043	+
6044	Undefined
6045	-
6046	.
6047	/
6048	0
6049	1
6050	2
6051	3
6052	4
6053	5
6054	6
6055	7
6056	8
6057	9
6058	Enter
6059	Num Lock

Table D-7 *Extended Key Character Set*

Extended Keypad	Keystroke
7001	Break
7002	Delete
7003	Pg Up
7004	End
7005	Pg Dn
7006	Pause
7007	Scroll Lock
7008	Backspace
7009	Tab
7010	Print Screen
7011	Insert
7012	Home
7013	Enter
7014	Escape
7015	Up Arrow
7016	Dn Arrow
7017	Left Arrow
7018	Right Arrow

APPENDIX E PROGRAMMING REFERENCE

Symbol Code Identifiers



IMPORTANT Symbol Code Characters only apply if the scanner supports the symbology listed. See [Chapter 12, Symbologies](#) for supported symbologies.

Table E-1 Symbol Code Characters

Code Character	Code Type
A	UPC-A, UPC-E, UPC-E1, EAN-8, EAN-13
B	Code 39, Code 32
C	Codabar
D	Code 128
E	Code 93
F	Interleaved 2 of 5
G	Discrete 2 of 5, or Discrete 2 of 5 IATA
J	MSI
K	GS1-128
L	Bookland EAN
R	GS1 DataBar Family
T	UCC Composite
U	Chinese 2 of 5
X	ISSN EAN, PDF417, Macro PDF417
z	Aztec, Aztec Rune
P00	Data Matrix

Table E-1 *Symbol Code Characters (Continued)*

Code Character	Code Type
P01	QR Code, MicroQR
P0G	GS1 Data Matrix
P0Q	GS1 QR

AIM Code Identifiers

Each AIM Code Identifier contains the three-character string **]cm** where:

-] = Flag Character (ASCII 93)
- c = Code Character (see [Table E-2](#))
- m = Modifier Character (see [Table E-3](#))



IMPORTANT AIM Code Characters only apply if the scanner supports the symbology listed. See [Chapter 12, Symbologies](#) for supported symbologies.

Table E-2 *AIM Code Characters*

Code Character	Code Type
A	Code 39, Code 39 Full ASCII, Code 32
C	Code 128, GS1-128, Coupon (Code 128 portion)
d	Data Matrix, GS1 Data Matrix
E	UPC/EAN, Coupon (UPC portion)
e	GS1 DataBar Family
F	Codabar
G	Code 93
I	Interleaved 2 of 5
L	PDF417, Macro PDF417
L2	TLC 39
M	MSI
Q	QR Code, MicroQR, GS1 QR
S	Discrete 2 of 5, IATA 2 of 5
z	Aztec, Aztec Rune
X	Bookland EAN, ISSN EAN, Chinese 2 of 5

E - 3 MP7000 Scanner Scale Bar Code Programming Guide

The modifier character is the sum of the applicable option values based on [Table E-3](#).

Table E-3 *Modifier Characters*

Code Type	Option Value	Option
Code 39	0	No check character or Full ASCII processing.
	1	Reader has checked one check character.
	3	Reader has checked and stripped check character.
	4	Reader has performed Full ASCII character conversion.
	5	Reader has performed Full ASCII character conversion and checked one check character.
	7	Reader has performed Full ASCII character conversion and checked and stripped check character.
	Example: A Full ASCII barcode with check character W, A+I+MI+DW , is transmitted as J A7 AIMID where 7 = (3+4).	
Code 128	0	Standard data packet, no Function code 1 in first symbol position.
	1	Function code 1 in first symbol character position.
	2	Function code 1 in second symbol character position.
	Example: A Code (EAN) 128 barcode with Function 1 character ^{FNC1} in the first position, AIMID is transmitted as J C1 AIMID	
I 2 of 5	0	No check digit processing.
	1	Reader has validated check digit.
	3	Reader has validated and stripped check digit.
	Example: An I 2 of 5 barcode without check digit, 4123, is transmitted as J I04 123	
Codabar	0	No check digit processing.
	1	Reader has checked check digit.
	3	Reader has stripped check digit before transmission.
	Example: A Codabar barcode without check digit, 4123, is transmitted as J F04 123	
Code 93	0	No options specified at this time. Always transmit 0.
	Example: A Code 93 barcode 012345678905 is transmitted as J G00 12345678905	
MSI	0	Check digits are sent.
	1	No check digit is sent.
	Example: An MSI barcode 4123, with a single check digit checked, is transmitted as J M14 123	
D 2 of 5	0	No options specified at this time. Always transmit 0.
	Example: A D 2 of 5 barcode 4123, is transmitted as J S04 123	

Table E-3 *Modifier Characters (Continued)*

Code Type	Option Value	Option
UPC/EAN	0	Standard data packet in full EAN format, i.e. 13 digits for UPC-A, UPC-E, and EAN-13 (not including supplemental data).
	1	Two digit supplemental data only.
	2	Five digit supplemental data only.
	3	Combined data packet comprising 13 digits from EAN-13, UPC-A or UPC-E symbol and 2 or 5 digits from supplemental symbol.
	4	EAN-8 data packet.
	Example: A UPC-A barcode 012345678905 is transmitted as JE0012345678905	
Bookland EAN	0	No options specified at this time. Always transmit 0.
	Example: A Bookland EAN barcode 123456789X is transmitted as JX0123456789X	
ISSN EAN	0	No options specified at this time. Always transmit 0.
	Example: An ISSN EAN barcode 123456789X is transmitted as JX0123456789X	
GS1 DataBar Family		No option specified at this time. Always transmit 0. GS1 DataBar Omnidirectional and GS1 DataBar Limited transmit with an Application Identifier "01".
	Example: A GS1 DataBar Omnidirectional barcode 0110012345678902 is transmitted as Je00110012345678902 .	
EAN.UCC Composites (GS1 DataBar, GS1-128, 2D portion of UPC composite)		Native mode transmission. Note: UPC portion of composite is transmitted using UPC rules.
	0	Standard data packet.
	1	Data packet containing the data following an encoded symbol separator character.
	2	Data packet containing the data following an escape mechanism character. The data packet does not support the ECI protocol.
	3	Data packet containing the data following an escape mechanism character. The data packet supports the ECI protocol.
	1	Data packet is a GS1-128 symbol (i.e., data is preceded with]JC1).

Table E-3 *Modifier Characters (Continued)*

Code Type	Option Value	Option
PDF417	0	Reader set to conform to protocol defined in 1994 PDF417 symbology specifications. Note: When this option is transmitted, the receiver cannot reliably determine whether ECIs have been invoked or whether data byte 92 _{DEC} has been doubled in transmission.
	1	Reader set to follow the ECI protocol (Extended Channel Interpretation). All data characters 92 _{DEC} are doubled.
	2	Reader set for Basic Channel operation (no escape character transmission protocol). Data characters 92 _{DEC} are not doubled. Note: When decoders are set to this mode, unbuffered Macro symbols and symbols requiring the decoder to convey ECI escape sequences cannot be transmitted.
	3	The barcode contains a GS1-128 symbol, and the first codeword is 903-907, 912, 914, 915.
	4	The barcode contains a GS1-128 symbol, and the first codeword is in the range 908-909.
	5	The barcode contains a GS1-128 symbol, and the first codeword is in the range 910-911.
	Example: A PDF417 barcode ABCD, with no transmission protocol enabled, is transmitted as J L2ABCD.	
Data Matrix	0	ECC 000-140, not supported.
	1	ECC 200.
	2	ECC 200, FNC1 in first or fifth position.
	3	ECC 200, FNC1 in second or sixth position.
	4	ECC 200, ECI protocol implemented.
	5	ECC 200, FNC1 in first or fifth position, ECI protocol implemented.
	6	ECC 200, FNC1 in second or sixth position, ECI protocol implemented.
GS1 Data Matrix	2	ECC 200, FNC1 in first or fifth position.

Table E-3 *Modifier Characters (Continued)*

Code Type	Option Value	Option
QR Code	0	Model 1 symbol.
	1	Model 2 / MicroQR symbol, ECI protocol not implemented.
	2	Model 2 symbol, ECI protocol implemented.
	3	Model 2 symbol, ECI protocol not implemented, FNC1 implied in first position.
	4	Model 2 symbol, ECI protocol implemented, FNC1 implied in first position.
	5	Model 2 symbol, ECI protocol not implemented, FNC1 implied in second position.
	6	Model 2 symbol, ECI protocol implemented, FNC1 implied in second position.
GS1 QR	3	Model 2 symbol, ECI protocol not implemented, FNC1 implied in first position.
Aztec	0	Aztec symbol.
	C	Aztec Rune symbol.
Mailmark	0	No option specified at this time. Always transmit 0.

APPENDIX F COUNTRY CODES

Introduction

This chapter provides instructions for programming the keyboard to interface with a USB or keyboard wedge host. The host powers the scanner. For host setup information, see [Chapter 2, USB Interface](#).

To select a code page for the country keyboard type, see [Appendix G, Country Code Pages](#).

Throughout the programming barcode menus, default values are indicated with asterisks (*).



*Indicates Default — *US English (North American) — Feature/Option

USB Country Keyboard Types (Country Codes)

Parameter # 960

Scan the barcode corresponding to the keyboard type. For a USB host, this setting applies only to the USB Keyboard (HID) device. If the keyboard type is not listed, see [Keypad Emulation on page 2-34](#) for the USB HID host.



NOTE When changing USB country keyboard types the scanner automatically resets and issues the standard startup beep sequences.



NOTE For best results when using international keyboards, enable [Quick Keypad Emulation on page 2-36](#).



IMPORTANT 1. Some country keyboard barcode types are specific to certain Windows operating systems (i.e., XP and Windows 7 or higher). Barcodes requiring a specific Windows OS are noted in the barcode captions.

2. Use the **French International** barcode for Belgian French keyboards.



***US English (North American)**

Country Codes (continued)



US English (Mac)

Country Codes (continued)



Albanian

Country Codes (continued)



Arabic (101)

Country Codes (continued)



Arabic (102)

Country Codes (continued)



Arabic (102) AZERTY

Country Codes (continued)



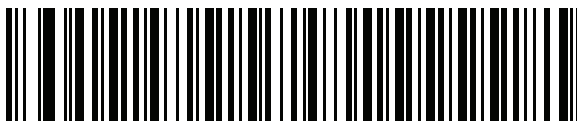
Azeri (Latin)

Country Codes (continued)



Azeri (Cyrillic)

Country Codes (continued)



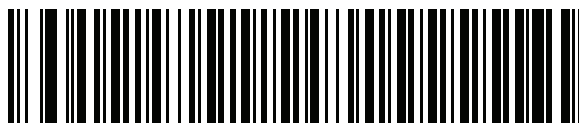
Belarusian

Country Codes (continued)



Bosnian (Latin)

Country Codes (continued)



Bosnian (Cyrillic)

Country Codes (continued)



Bulgarian (Latin)

Country Codes (continued)



**Bulgarian Cyrillic (Typewriter)
(Bulgarian -Windows XP
Typewriter - Windows 7 or higher)**

Country Codes (continued)



Canadian French Win7

Country Codes (continued)



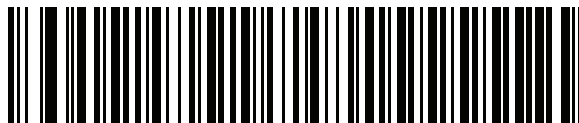
Canadian French (Legacy)

Country Codes (continued)



Canadian Multilingual Standard

Country Codes (continued)



Chinese (ASCII)

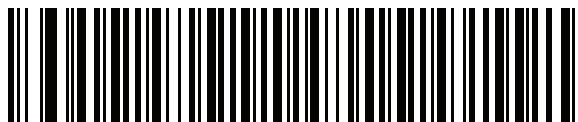
Country Codes (continued)



Chinese (Simplified)



NOTE For CJK keyboard types, see [Appendix H, CJK Decode Control](#).

Country Codes (continued)**Chinese (Traditional)****NOTE** For CJK keyboard types, see [Appendix H, CJK Decode Control](#).

Country Codes (continued)



Croatian

Country Codes (continued)



Czech

Country Codes (continued)



Czech (Programmer)

Country Codes (continued)



Czech (QWERTY)

Country Codes (continued)



Danish

Country Codes (continued)



Dutch (Netherlands)

Country Codes (continued)



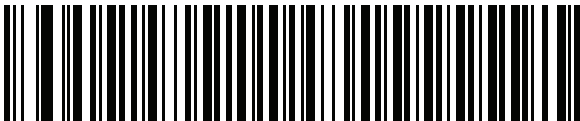
Estonian

Country Codes (continued)



Faeroese

Country Codes (continued)



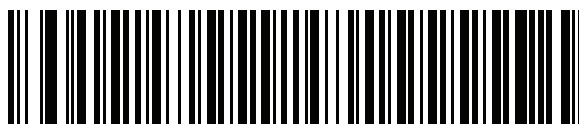
Finnish

Country Codes (continued)



French (France)

Country Codes (continued)



**French International
(Belgian French)**

Country Codes (continued)



French (Canada) 95/98

Country Codes (continued)



French (Canada) 2000/XP

There is also a country code barcode for [Canadian Multilingual Standard on page F-17](#). Be sure to select the appropriate barcode for your host system.

Country Codes (continued)



Galician

Country Codes (continued)



German

Country Codes (continued)



Greek Latin

Country Codes (continued)



Greek (220) Latin

Country Codes (continued)



Greek (319) Latin

Country Codes (continued)



Greek

Country Codes (continued)



Greek (220)

Country Codes (continued)



Greek (319)

Country Codes (continued)



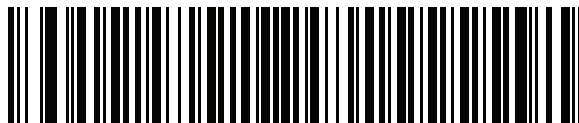
Greek Polytonic

Country Codes (continued)



Hebrew Israel

Country Codes (continued)



Hungarian

Country Codes (continued)



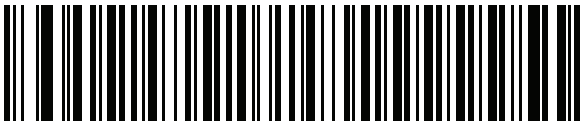
Hungarian_101KEY

Country Codes (continued)



Icelandic

Country Codes (continued)



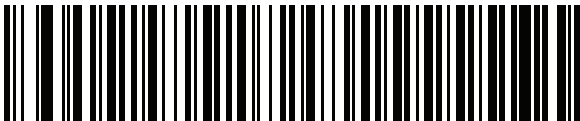
Irish

Country Codes (continued)



Italian

Country Codes (continued)



Italian (142)

Country Codes (continued)



Japanese (ASCII)

Country Codes (continued)



Japanese (SHIFT-JIS)



NOTE For CJK keyboard types, see [Appendix H, CJK Decode Control](#).

Country Codes (continued)



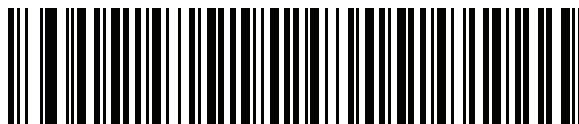
Kazakh

Country Codes (continued)



Korean (ASCII)

Country Codes (continued)



Korean (Hangul)



NOTE For CJK keyboard types, see [Appendix H, CJK Decode Control](#).

Country Codes (continued)



Kyrgyz

Country Codes (continued)



Latin American

Country Codes (continued)



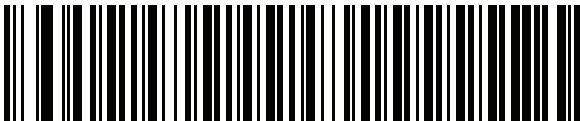
Latvian

Country Codes (continued)



Latvian (QWERTY)

Country Codes (continued)



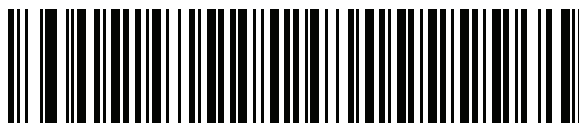
Lithuanian

Country Codes (continued)



Lithuanian (IBM)

Country Codes (continued)



Macedonian (FYROM)

Country Codes (continued)



Maltese_47KEY

Country Codes (continued)



Mongolian

Country Codes (continued)



Norwegian

Country Codes (continued)



Polish (214)

Country Codes (continued)



Polish (Programmer)

Country Codes (continued)



Portuguese (Brazil)
(Windows XP)

Country Codes (continued)



Portuguese (Brazilian ABNT)

Country Codes (continued)



Portuguese (Brazilian ABNT2)

Country Codes (continued)



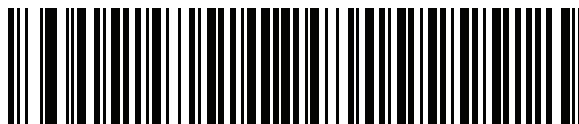
Portuguese (Portugal)

Country Codes (continued)



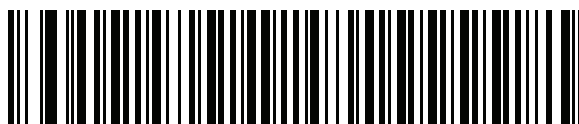
**Romanian
(Windows XP)**

Country Codes (continued)



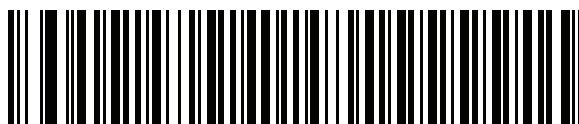
**Romanian (Legacy)
(Windows 7 or higher)**

Country Codes (continued)



**Romanian (Standard)
(Windows 7 or higher)**

Country Codes (continued)



**Romanian (Programmer)
(Windows 7 or higher)**

Country Codes (continued)



Russian

Country Codes (continued)



Russian (Typewriter)

Country Codes (continued)



Serbian (Latin)

Country Codes (continued)



Serbian (Cyrillic)

Country Codes (continued)



Slovak

Country Codes (continued)



Slovak (QWERTY)

Country Codes (continued)



Slovenian

Country Codes (continued)



Spanish

Country Codes (continued)



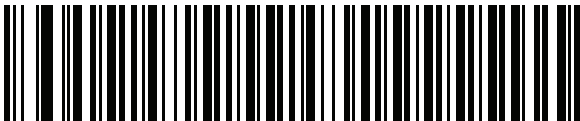
Spanish (Variation)

Country Codes (continued)



Swedish

Country Codes (continued)



Swiss French

Country Codes (continued)



Swiss German

Country Codes (continued)



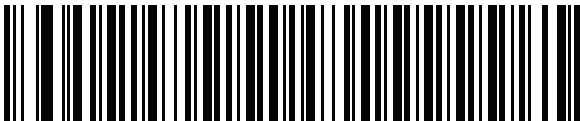
Tatar

Country Codes (continued)



Thai (Kedmanee)

Country Codes (continued)



Turkish F

Country Codes (continued)



Turkish Q

Country Codes (continued)



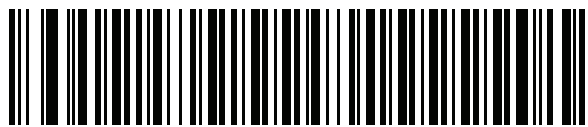
UK English

Country Codes (continued)



Ukrainian

Country Codes (continued)



US Dvorak

Country Codes (continued)



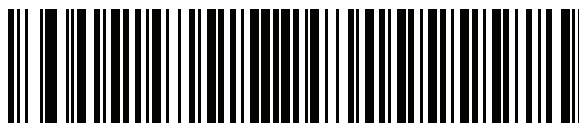
US Dvorak Left

Country Codes (continued)



US Dvorak Right

Country Codes (continued)



US International

Country Codes (continued)



Uzbek

Country Codes (continued)



Vietnamese

APPENDIX G COUNTRY CODE PAGES

Introduction

This chapter provides barcodes for selecting code pages for the country keyboard type selected in [Appendix F, Country Codes](#). If the default code page in [Table G-1](#) is appropriate for your selected country keyboard type, you do not need to scan a country code page barcode.



NOTE ADF rules can also specify a code page based on the symbology and other ADF criteria. Refer to the *Advanced Data Formatting Programmer Guide*.

Country Code Page Defaults

[Table G-1](#) lists the code page default for each country keyboard.

Table G-1 Country Code Page Defaults

Country Keyboard	Code Page Default
US English (North American)	Windows 1252
US English (Mac)	Mac CP10000
Albanian	Windows 1250
Arabic 101	Windows 1256
Arabic 102	Windows 1256
Arabic 102 AZERTY	Windows 1256
Azeri Latin	Windows 1254
Azeri Cyrillic	Windows 1251
Belarusian	Windows 1251
Bosnian Latin	Windows 1250

Table G-1 Country Code Page Defaults (Continued)

Country Keyboard	Code Page Default
Bosnian Cyrillic	Windows 1251
Bulgarian Latin	Windows 1250
Bulgarian Cyrillic	Windows 1251
Canadian French Win7	Windows 1252
Canadian French (Legacy)	Windows 1252
Canadian Multilingual	Windows 1252
Croatian	Windows 1250
Chinese ASCII	Windows 1252
Chinese (Simplified)	Windows 936, GBK
Chinese (Traditional)	Windows 950, Big5
Czech	Windows 1250
Czech Programmers	Windows 1250
Czech QWERTY	Windows 1250
Danish	Windows 1252
Dutch Netherland	Windows 1252
Estonian	Windows 1257
Faeroese	Windows 1252
Finnish	Windows 1252
French (France)	Windows 1252
French (Canada) 95/98	Windows 1252
French (Canada) 2000/XP	Windows 1252
French International (Belgian French)	Windows 1252
Galician	Windows 1252
German	Windows 1252
Greek Latin	Windows 1252
Greek220 Latin	Windows 1253
Greek319 Latin	Windows 1252
Greek	Windows 1253
Greek220	Windows 1253
Greek319	Windows 1253

G - 3 MP7000 Scanner Scale Bar Code Programming Guide

Table G-1 Country Code Page Defaults (Continued)

Country Keyboard	Code Page Default
Greek Polytonic	Windows 1253
Hebrew Israel	Windows 1255
Hungarian	Windows 1250
Hungarian_101KEY	Windows 1250
Icelandic	Windows 1252
Irish	Windows 1252
Italian	Windows 1252
Italian_142	Windows 1252
Japanese ASCII	Windows 1252
Japanese (Shift-JIS)	Windows 932, Shift-JIS
Kazakh	Windows 1251
Korean ASCII	Windows 1252
Korean (Hangul)	Windows 949, Hangul
Kyrgyz Cyrillic	Windows 1251
Latin America	Windows 1252
Latvian	Windows 1257
Latvian QWERTY	Windows 1257
Lithuanian	Windows 1257
Lithuanian_IBM	Windows 1257
Macedonian -FYROM	Windows 1251
Maltese_47KEY	Windows 1252
Mongolian-Cyrillic	Windows 1251
Norwegian	Windows 1252
Polish_214	Windows 1250
Polish Programmer	Windows 1250
Portuguese Brazil	Windows 1252
Portuguese Brazilian ABNT	Windows 1252
Portuguese Brazilian ABNT2	Windows 1252
Portuguese Portugal	Windows 1252
Romanian	Windows 1250

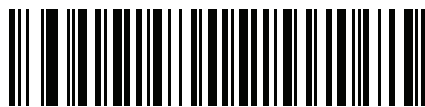
Table G-1 *Country Code Page Defaults (Continued)*

Country Keyboard	Code Page Default
Romanian Legacy	Windows 1250
Romanian Standard	Windows 1250
Romanian Programmer	Windows 1250
Russian	Windows 1251
Russian Typewriter	Windows 1251
Serbian Latin	Windows 1250
Serbian Cyrillic	Windows 1251
Slovak	Windows 1250
Slovak QWERTY	Windows 1250
Slovenian	Windows 1250
Spanish	Windows 1252
Spanish Variation	Windows 1252
Swedish	Windows 1252
Swiss French	Windows 1252
Swiss German	Windows 1252
Tatar	Windows 1251
Thai-Kedmanee	Windows 874
Turkish F	Windows 1254
Turkish Q	Windows 1254
Ukrainian	Windows 1251
United Kingdom	Windows 1252
United States	Windows 1252
US Dvorak	Windows 1252
US Dvorak Left Hand	Windows 1252
US Dvorak Right Hand	Windows 1252
US International	Windows 1252
Uzbek Cyrillic	Windows 1251
Vietnamese	Windows 1258

Country Code Page Bar Codes

Parameter # 961

Scan the barcode corresponding to the country keyboard code page.



**Windows 1250
Latin 2, Central European**

Country Code Page Bar Codes (continued)



**Windows 1251
Cyrillic, Slavic**

Country Code Page Bar Codes (continued)



Windows 1252
Latin 1, Western European

Country Code Page Bar Codes (continued)



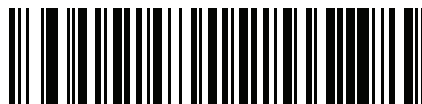
**Windows 1253
Greek**

Country Code Page Bar Codes (continued)



Windows 1254
Latin 5, Turkish

Country Code Page Bar Codes (continued)



**Windows 1255
Hebrew**

Country Code Page Bar Codes (continued)



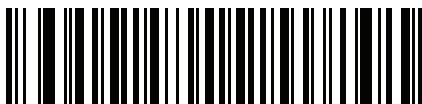
**Windows 1256
Arabic**

Country Code Page Bar Codes (continued)



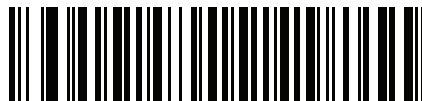
**Windows 1257
Baltic**

Country Code Page Bar Codes (continued)



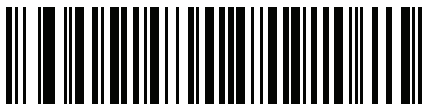
**Windows 1258
Vietnamese**

Country Code Page Bar Codes (continued)



**Windows 874
Thai**

Country Code Page Bar Codes (continued)



**Windows 20866
Cyrillic KOI8-R**

Country Code Page Bar Codes (continued)



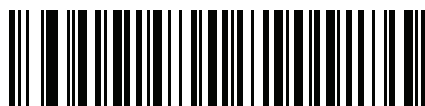
**Windows 932
Japanese Shift-JIS**

Country Code Page Bar Codes (continued)



**Windows 936
Simplified Chinese GBK**

Country Code Page Bar Codes (continued)



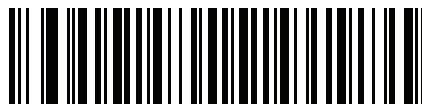
**Windows 54936
Simplified Chinese GB18030**

Country Code Page Bar Codes (continued)



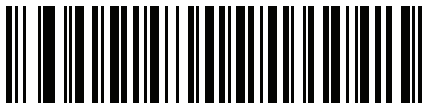
**Windows 949
Korean Hangul**

Country Code Page Bar Codes (continued)



**Windows 950
Traditional Chinese Big5**

Country Code Page Bar Codes (continued)



MS-DOS 437
Latin US

Country Code Page Bar Codes (continued)



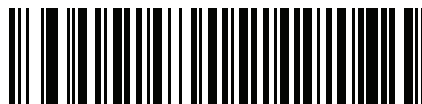
MS-DOS 737
Greek

Country Code Page Bar Codes (continued)



MS-DOS 775
Baltic

Country Code Page Bar Codes (continued)



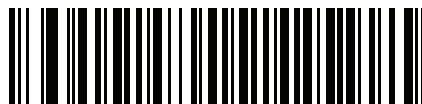
MS-DOS 850
Latin 1

Country Code Page Bar Codes (continued)



MS-DOS 852
Latin 2

Country Code Page Bar Codes (continued)



MS-DOS 855
Cyrillic

Country Code Page Bar Codes (continued)



MS-DOS 857
Turkish

Country Code Page Bar Codes (continued)



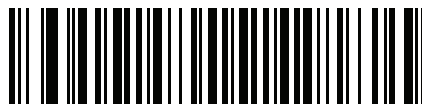
**MS-DOS 860
Portuguese**

Country Code Page Bar Codes (continued)



MS-DOS 861
Icelandic

Country Code Page Bar Codes (continued)



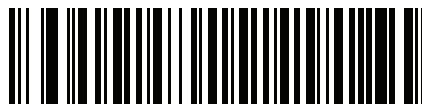
MS-DOS 862
Hebrew

Country Code Page Bar Codes (continued)



**MS-DOS 863
French Canada**

Country Code Page Bar Codes (continued)



MS-DOS 865
Nordic

Country Code Page Bar Codes (continued)



MS-DOS 866
Cyrillic

Country Code Page Bar Codes (continued)



MS-DOS 869
Greek 2

Country Code Page Bar Codes (continued)



ISO 8859-1
Latin 1, Western European

Country Code Page Bar Codes (continued)



ISO 8859-2
Latin 2, Central European

Country Code Page Bar Codes (continued)



ISO 8859-3
Latin 3, South European

Country Code Page Bar Codes (continued)



**ISO 8859-4
Latin 4, North European**

Country Code Page Bar Codes (continued)



ISO 8859-5
Cyrillic

Country Code Page Bar Codes (continued)



**ISO 8859-6
Arabic**

Country Code Page Bar Codes (continued)



ISO 8859-7
Greek

Country Code Page Bar Codes (continued)



ISO 8859-8
Hebrew

Country Code Page Bar Codes (continued)



ISO 8859-9
Latin 5, Turkish

Country Code Page Bar Codes (continued)



ISO 8859-10
Latin 6, Nordic

Country Code Page Bar Codes (continued)



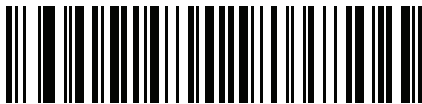
ISO 8859-11
Thai

Country Code Page Bar Codes (continued)



**ISO 8859-13
Latin 7, Baltic**

Country Code Page Bar Codes (continued)



ISO 8859-14
Latin 8, Celtic

Country Code Page Bar Codes (continued)



**ISO 8859-15
Latin 9**

Country Code Page Bar Codes (continued)



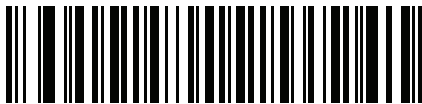
ISO 8859-16
Latin 10, South-Eastern European

Country Code Page Bar Codes (continued)



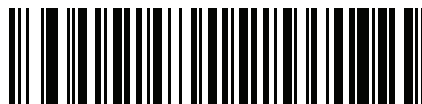
UTF-8

Country Code Page Bar Codes (continued)



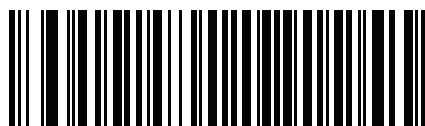
UTF-16LE
UTF-16 Little Endian

Country Code Page Bar Codes (continued)



UTF-16BE
UTF-16 Big Endian

Country Code Page Bar Codes (continued)



Mac CP10000
Roman

APPENDIX H CJK DECODE CONTROL

Introduction

This appendix describes control parameters for CJK (Chinese, Japanese, Korean) barcode decode through USB HID Keyboard Emulation mode.



NOTE Because ADF does not support CJK character processing, there is no format manipulation for CJK output.

CJK Control Parameters

Unicode Output Control

Parameter # 973

For a Unicode encoded CJK barcode, select one of the following options for unicode output:

- **Universal Output to Unicode and MBCS Application** - This default method applies to Unicode and MBCS expected applications, such as MS Word and Notepad on a Windows host.
- ✓ **NOTE** To support Unicode universal output, set up the registry table for the Windows host. See [Unicode/CJK Decode Setup with Windows Host on page H-15](#).
- **Output to Unicode Application Only** - This method applies only to Unicode expected applications, such as MS Word and WordPad, but not Notepad.



*Universal Output
(0)

Unicode Output Control (continued)



Unicode Application Only
(1)

CJK Output Method to Windows Host

Parameter # 972

For a national standard encoded CJK barcode, select one of the following options for CJK output to a Windows host:

- **Universal CJK Output** - This is the default universal CJK output method for US English IME or Chinese/Japanese/Korean ASCII IME on a Windows host. This method converts CJK characters to Unicode and emulates the characters when transmitting to the host. Use the [Unicode Output Control](#) parameter to control Unicode output.

✓ **NOTE** To support universal CJK output, set up the registry table for the Windows host. See [Unicode/CJK Decode Setup with Windows Host on page H-15](#).

- **Other options for CJK output** - With the following methods, the scanner sends the CJK character hexadecimal internal code (Nei Ma) value to the host, or converts the CJK character to Unicode and sends the hexadecimal Unicode value to the host. When using these methods, the Windows host must select the corresponding IME to accept the CJK character. See [Unicode/CJK Decode Setup with Windows Host on page H-15](#).

- **Japanese Unicode Output**
- **Simplified Chinese GBK Code Output**
- **Simplified Chinese Unicode Output**
- **Korean Unicode Code Output**
- **Traditional Chinese Big5 Code Output** (Windows XP)
- **Traditional Chinese Big5 Code Output** (Windows 7)
- **Traditional Chinese Unicode Code Output** (Windows XP)
- **Traditional Chinese Unicode Code Output** (Windows 7)

✓ **NOTE** The Unicode emulate output method depends on the host system (Windows XP or Windows 7).



*Universal CJK Output
(0)

CJK Output Method to Windows Host (continued)

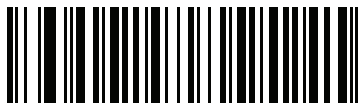


**Japanese Unicode Output
(34)**



NOTE For Japanese Unicode Output, select Simplified Chinese Unicode IME on the Windows host.

CJK Output Method to Windows Host (continued)



**Chinese (Simplified) GBK Output
(1)**

CJK Output Method to Windows Host (continued)



**Chinese (Simplified) Unicode Output
(2)**

CJK Output Method to Windows Host (continued)

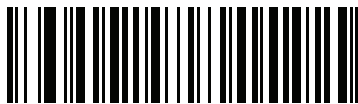


**Korean Unicode Output
(50)**



NOTE For Korean Unicode Output, select Simplified Chinese Unicode IME on the Windows host.

CJK Output Method to Windows Host (continued)

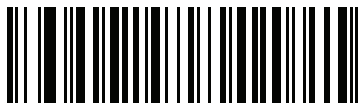


Chinese (Traditional) Big5 Output (Windows XP)
(17)

CJK Output Method to Windows Host (continued)



CJK Output Method to Windows Host (continued)



Chinese (Traditional) Unicode Output (Windows XP)
(18)

CJK Output Method to Windows Host (continued)



Chinese (Traditional) Unicode Output (Windows 7)
(20)

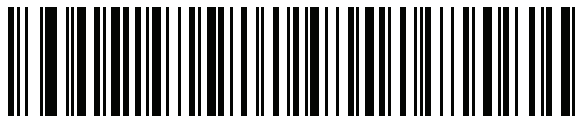
Non-CJK UTF Bar Code Output

Parameter # 960

Some country keyboard type layouts contain characters that do not exist in the default code page (see [Country Keyboard Type Missing Characters on page H-14](#)). Although the default code page can not encode these characters in a barcode, they can be encoded in the UTF-8 barcode. Scan the following barcode to output the Unicode values by emulation mode.

✓ **NOTE** Use this special country keyboard type to decode the non-CJK UTF-8 barcode. After decoding, re-configure the scanner to use the original country keyboard type.

Use US English IME on Windows. See [Unicode Output Control on page H-2](#).



Non-CJK UTF-8 Emulation Output

Country Keyboard Type Missing Characters

Country keyboard type: **Tatar, Uzbek, Mongolian, Kyrgyz, Kazakh and Azeri**

Default code page: CP1251

Missing characters:

ƒ	F
х	X
к	K
h	h
ө	Ө
ə	Ə
Y	Y
Һ	Ң
ж	Ж
Ғ	
Һ	Ң
Ү	Ү
К	К
Ҫ	Ҫ
К	К

Country keyboard type: **Romanian (Standard)**

Default code page: CP1250

Missing characters:

ș	Ș
ț	Ț

Country keyboard type: **Portuguese-Brazilian (ABNT), Portuguese-Brazilian (ABNT2)**

Default code page: CP1252

Missing character: **€**

Country keyboard type: **Azeri-Latin**

Default code page: CP1254

Missing characters: ə, Ə

Unicode/CJK Decode Setup with Windows Host

This section describes how to set up CJK decode with a Windows host.

Setting Up the Windows Registry Table for Unicode Universal Output

To support the Unicode universal output method, set up the Windows host registry table as follows:

1. Select **Start > Run > regedt32** to start the registry editor.
2. Under **HKEY_Current_User\Control Panel\Input Method**, set **EnableHexNumpad** to **1** as follows:
[HKEY_CURRENT_USER\Control Panel\Input Method]
"EnableHexNumpad"="1"
If this key does not exist, add it as type **REG_SZ** (string value).
3. Reboot the computer to implement the registry change.

Adding CJK IME on Windows

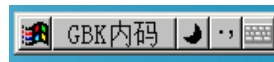
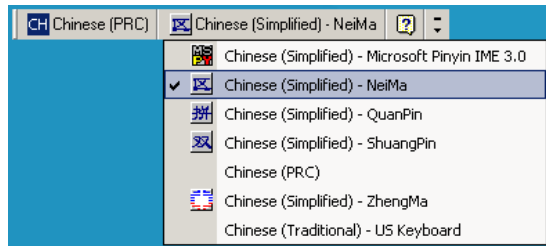
To add the desired CJK input language:

1. Click **Start > Control Panel**.
2. If the Control Panel opens in category view, select **Switch to Classic View** in the top left corner.
3. Select **Regional and Language Options**.
4. Click the **Language** tab.
5. Under **Supplemental Language Support**, select the **Install Files for East Asian Languages** check box if not already selected, and click **Apply**. This may require a Windows installation CD to install the required files. This step ensures that the East Asian Languages (CJK) are available.
6. Under **Text Services and Input Language**, click **Details**.
7. Under **Installed Services**, click **Add**.
8. In the **Add Input Language** dialog box, choose the CJK input language and keyboard layout or Input Method Editor (IME) to add.
9. Click **OK** twice. The language indicator appears in the system tray (at bottom right corner of the desktop by default). To switch between input languages (keyboard languages) select the language indicator in the system tray.
10. Select the language indicator in the system tray to select the desired country keyboard type.
11. Verify that the characters displayed on each country's keyboard appear.

Selecting the Simplified Chinese Input Method on the Host

To select the Simplified Chinese input method:

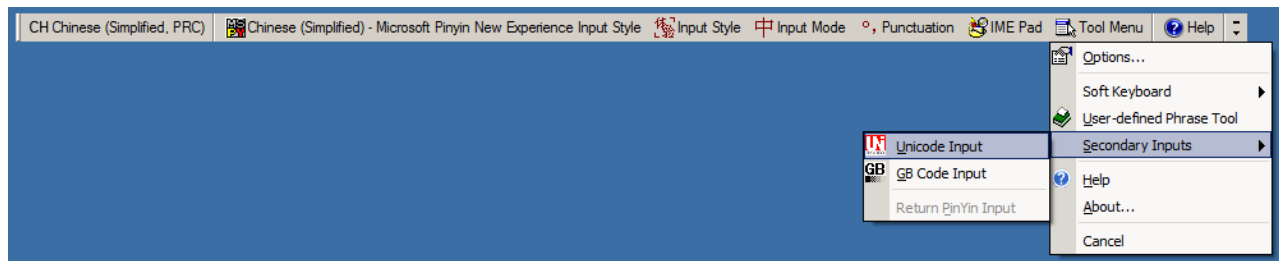
- Select Unicode/GBK input on Windows XP: **Chinese (Simplified) - NeiMa**, then click the input bar to select **Unicode** or **GBK NeiMa** input.



Or



- Select Unicode/GBK input on Windows 7: **Chinese (Simplified) - Microsoft Pinyin New Experience Input Style**, then select **Tool Menu > Secondary Inputs > Unicode Input** or **GB Code Input**.



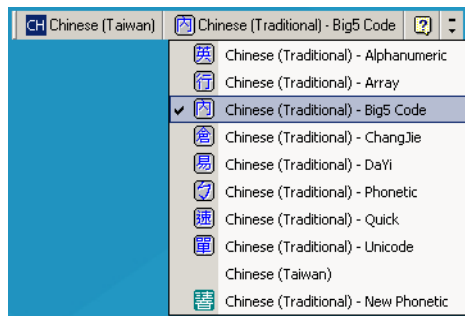
Selecting the Traditional Chinese Input Method on the Host

To select the Traditional Chinese input method:

- Select Unicode input on Windows XP: **Chinese (Traditional) - Unicode**



- Select Big5 input on Windows XP: **Chinese (Traditional) - Big5 Code**



- Select Unicode/Big5 input on Windows 7: **Chinese (Traditional) - New Quick**. This option support both Unicode and Big5 input.



APPENDIX I SAMPLE BAR CODES

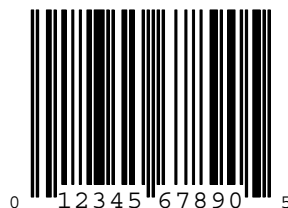


IMPORTANT

To read a sample barcode the parameter must be enabled. To enable a parameter scan the appropriate enable barcode in [Chapter 12, Symbologies](#).

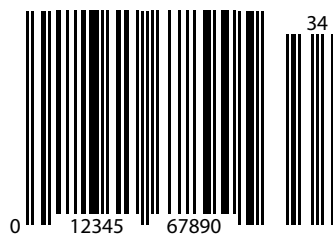
UPC/EAN

UPC-A, 100%



UPC/EAN (continued)

UPC-A with 2-digit Add-on



UPC/EAN (continued)

UPC-A with 5-digit Add-on



UPC/EAN (continued)

UPC-E



UPC/EAN (continued)

UPC-E with 2-digit Add-on



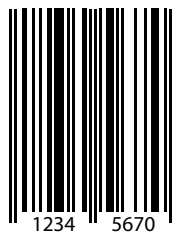
UPC/EAN (continued)

UPC-E with 5-digit Add-on



UPC/EAN (continued)

EAN-8



UPC/EAN (continued)

EAN-8 with 2-digit Add-on



UPC/EAN (continued)

EAN-8 with 5-digit Add-on



UPC/EAN (continued)

EAN-13, 100%



UPC/EAN (continued)

EAN-13 with 2-digit Add-on



UPC/EAN (continued)

EAN-13 with 5-digit Add-on

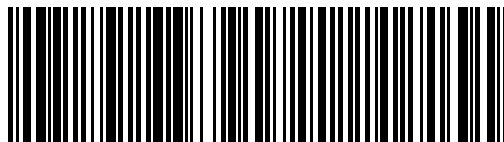


Code 128



Code 128 (continued)

GS1-128

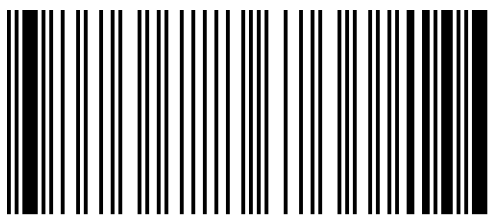


(01)94019097685457(13)170119(30)17

Code 39



Code 93

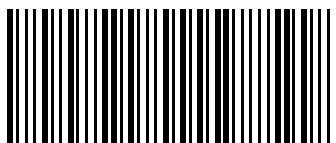


Interleaved 2 of 5



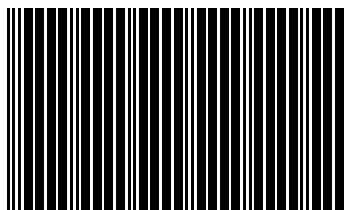
12345678901231

MSI with 2 Check Digits



123455834

Chinese 2 of 5



4545454545454545

GS1 DataBar

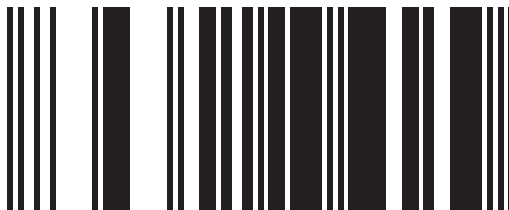
GS1 DataBar Omnidirectional (formerly GS1 DataBar-14)



7612341562341

GS1 DataBar (continued)

GS1 DataBar Truncated



(01)00614141999996

GS1 DataBar (continued)

GS1 DataBar Stacked



GS1 DataBar (continued)

GS1 DataBar Stacked Omnidirectional



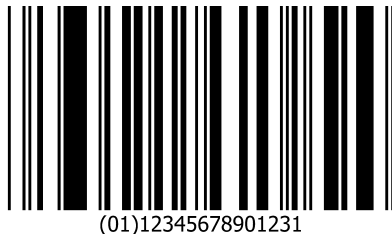
GS1 DataBar (continued)

GS1 DataBar Limited



GS1 DataBar (continued)

GS1 DataBar Expanded



GS1 DataBar (continued)

GS1 DataBar Expanded Stacked



2D Symbolologies

PDF417



2D Symbologies (continued)

Data Matrix



2D Symbolologies (continued)

GS1 Data Matrix



2D Symbolologies (continued)

QR Code



2D Symbolologies (continued)

GS1 QR



2D Symbologies (continued)

MicroQR



2D Symbolologies (continued)

Aztec



0123456789ABCDEFGHIJKLMNOPQRSTUVWXYZ0123456789ABCDEFGHIJKLMNOPQRSTUVWXYZ0123456789012345
6789ABCDEFGHIJKLMNOPQRSTUVWXYZ0123456789ABCDEFGHIJKLMNOPQRSTUVWXYZ0123456789

INDEX

Numerics

123Scan	1-1
2D bar codes	
aztec	12-322
aztec inverse	12-324
code 128 emulation	12-302
data matrix	12-304
data matrix inverse	12-308
dotcode	12-327
dotcode inverse	12-331
dotcode mirrored	12-334
dotcode prioritize	12-329
GS1 data matrix	12-306
GS1 QR	12-315
linked QR	12-319
MicroPDF417	12-300
microQR	12-317
PDF417	12-298
QR code	12-311
93	12-141

A

AAMVA	
field parsing bar codes	13-18
aiming options	
snapshot mode timeout	7-3, 7-4
auxiliary scanner	
dual cable scale option	6-53
parameters	
auto switch mode	9-9
baud rate	9-10
data bits	9-17
decode with unknown type	9-3
host RTS state	9-24
host type	9-7

parity	9-21
stop bits	9-19
RS-232 device port config	6-53
aztec bar codes	
sample	I-33

B

bar codes	
AAMVA field parsing	13-18
aux scanner host type	9-7
aux1 baud rate	9-28
aux1 data bits	9-35
aux1 parity	9-41
aux1 stop bits	9-38
aux2 baud rate	9-47
aux2 data bits	9-54
aux2 parity	9-60
aux2 stop bits	9-57
auxiliary scanner auto switch mode	9-9
auxiliary scanner baud rate	9-10
auxiliary scanner decode with unknown type	9-3
aztec	12-322
aztec inverse	12-324
beep after good decode	6-9
beep on aux decode	9-66
beeper duration	6-22
beeper tone	6-16
beeper volume	6-11
bookland EAN	12-21
bookland ISBN	12-23
camera button	7-29
camera button delay	7-31
cancel	B-11, C-97
cell phone frame timeout	6-43
Chinese 2 of 5	12-211
CJK	

Index - 2 MP7000 Scanner Scale Bar Code Programming Guide

non-CJK UTF bar code output	H-13	set defaults	13-88
output method	H-4	set up	13-5
unicode output control	H-2	EAN/JAN zero extend	12-71
codabar CLSI editing	12-187	EAN-13/JAN-13	12-19
codabar lengths	12-183	EAN-8/JAN-8	12-17
codabar mod 16 check digit verification	12-193	EAS deactivation	8-15
codabar NOTIS editing	12-189	EAS deactivation override	8-36
codabar start and stop characters	12-191	EAS disable	8-13
code 128 emulation	12-302	EAS operating mode	8-3
code 128 fnc4	12-95	EAS, Checkpoint	
code 128 lengths	12-88	bar code interlock mode	8-10
code 128 reduced quiet zone	12-107	interlock polarity	8-34
code 128 stitching security level	12-99	non bar code interlock mode	8-12
code 32 prefix	12-115	pulse	8-38
code 39	12-109	scan enable interlock mode	8-11
code 39 check digit verification	12-121	EAS, Sensormatic	
code 39 full ASCII conversion	12-125	always enable deactivation mode	8-5
code 39 lengths	12-117	auto mode	8-4
code 39 reduced quiet zone	12-137	bar code auto interlock mode	8-7
code 39 security level	12-127	bar code hold off mode	8-8
code 39 stitching	12-131	bar code interlock mode	8-6
code 39 stitching security level	12-133	beeper tones	8-17
code 39 transmit check digit	12-123	deactivation timeout	8-14
code 93	12-141	messages	8-28
code 93 lengths	12-143	scan enable interlock mode	8-9
code 93 reduced quiet zone	12-150	eclevel	6-87
code 93 stitching	12-148	enable all code types	12-9
convert code 39 to code 32	12-113	enhanced same symbol timeout mode	6-35
convert UPC-E to UPC-A	12-67	flush macro buffer/abort macro PDF entry	12-338
convert UPC-E1 to UPC-A	12-69	FN1 substitution values	6-103
copy statistics to a staging flash drive	6-104	GS1 data matrix	12-306
country code page defaults	G-1	GS1 databar bar codes	12-216
country code pages	G-5	GS1 databar convert to UPC/EAN/JAN	12-222, 12-223
country codes	F-2	GS1 databar enhanced demote	12-232
country keyboard types (country codes)	F-2	GS1 databar expanded	12-220
crop to address	7-5	GS1 databar expanded stacked	12-220
data bits	9-17	GS1 databar limited	12-218
data matrix	12-304	GS1 databar limited margin check	12-228
data matrix inverse	12-308	GS1 databar security level	12-224
decode session timeout	6-31	GS1 databar-14	12-216
digimarc digital watermarks/dw	12-75	GS1 QR	12-315
disable all code types	12-9	GS1-128	12-93, 12-94
discrete 2 of 5	12-174	host RTS state	9-24
discrete 2 of 5 lengths	12-176	I 2 of 5 check digit verification	12-159
dotcode	12-327	I 2 of 5 convert to EAN-13	12-164
inverse	12-331	I 2 of 5 reduced quiet zone	12-172
mirrored	12-334	I 2 of 5 security level	12-166
prioritize	12-329	I 2 of 5 stitching	12-170, 12-171
driver's license date format	13-90	I 2 of 5 transmit check digit	12-162
no separator	13-102	IBM	
driver's license gender format	13-89	bar code configuration directive	4-15
driver's license parsing	13-2	beep directive	4-13
send control characters	13-103	convert unknown to code 39	4-11
send keyboard characters	13-134		

- default table 4-2
- IBM specification version 4-20
- port address 4-3
- IBM commands
 - IBM commands 4-22
- IBM RS-485
 - scan disable mode 4-17
- IBM USB scale default response status 2-59
- ignore scale pole directives 5-19
- illumination configurations 6-76
- image capture
 - default table 7-2
- image capture camera selection 7-27
- image cropping 7-3, 7-4
- image enhancement 7-16
- image file format 7-20
- image resolution 7-9
- image rotation 7-23
- intercharacter gap size 12-253
- interleaved 2 of 5 12-152, 12-153
 - convert to EAN-13 12-131, 12-133, 12-148, 12-150, 12-164, 12-166, 12-170
- interleaved 2 of 5 lengths 12-154
- inverse 1D 12-213
- IR interference filter 6-106
- ISSN EAN 12-25
- JPEG image options 7-12
- JPEG quality 7-15
- JPEG size 7-14
- left IR wakeup sensitivity 6-108
- linked QR 12-319
- maximum initial zero setting range 5-21
- maximum scale zeroing weight limit 5-23
- MicroPDF417 12-300
- microQR 12-317
- mobile phone/display mode 6-44
- MSI 12-197
- MSI check digit algorithm 12-207
- MSI check digits 12-203
- MSI lengths 12-199
- MSI reduced quiet zone 12-209
- MSI transmit check digit 12-205
- numeric bar codes B-11, C-97
- parameter scanning 6-7
- parity 9-21
- parser version ID 13-87
- PDF prioritization 6-46
- PDF prioritization timeout 6-48
- PDF417 12-298
- pid type 6-83
- pid value 6-86
- prefix/suffix values 6-91
- presentation frame timeout 6-40
- QR code 12-311
- quiet zone level 12-249
- random weight check digits
 - EAN-13 Starting with 20 12-258
 - EAN-13 Starting with 21 12-262
 - EAN-13 Starting with 22 12-266
 - EAN-13 Starting with 23 12-270
 - EAN-13 Starting with 24 12-274
 - EAN-13 Starting with 25 12-278
 - EAN-13 Starting with 26 12-282
 - EAN-13 Starting with 27 12-286
 - EAN-13 Starting with 28 12-290
 - EAN-13 Starting with 29 12-294
 - UPC-A starting with 2 12-255
- redundancy level 12-240
- report software version 6-132
- right IR wakeup sensitivity 6-110
- RS-232
 - baud rate 3-18, 3-19
 - beep on bel 3-51, 9-66
 - check receive errors 3-31
 - code ID suppression 3-83
 - code ID suppression code type 3-85
 - code ID suppression host 3-86
 - data bits 3-29
 - default table 3-2
 - hardware handshaking 3-33
 - host serial response time-out 3-44
 - host types 3-7
 - intercharacter delay 3-53
 - NCR 2d label-id mode 3-78
 - NCR scale beep after weight request 3-76
 - nixdorf beep LED options 3-62
 - parity 3-24
 - power on mode 3-58
 - reject same weight 3-81
 - RTS line state 3-49
 - software handshaking 3-39
 - stop bits 3-27
 - unknown characters 3-65
- RS-232 aux port scale protocol 6-65
- RS-232 device port configuration 6-53
- same symbol report timeout 6-37, 6-38
- same symbol timeout mode 6-33
- samples I-1
- scale 5 digit directive 5-26
- scale beep after weight 5-17
- scale display configuration 5-13
- scale enforce zero return 5-15
- scale legal parameter 5-4
- scale port address
 - none selected 4-7
- scale reset 5-10, 5-12
- scan data options 6-95
- security level 12-245

Index - 4 MP7000 Scanner Scale Bar Code Programming Guide

set defaults	6-5
snapshot mode timeout	7-3, 7-4
stop bits	9-19
suppress power up beeps	6-29
swipe frame timeout	6-39
symbologies	
default table	12-2
third party scale parameters	6-70, 6-72, 6-74
timeout between decodes, same symbol	6-32
transmit codabar check digit	12-195
transmit code 39 start/stop characters	12-139
transmit code ID character	6-88
transmit EAN-13 check digit	12-56
transmit EAN-8 check digit	12-54
UPC reduced quiet zone	12-73, 12-74
UPC/EAN	
redundancy	12-43
UPC/EAN block life span	12-77
UPC/EAN/JAN supplemental AIM ID format	12-45
UPC/EAN/JAN supplemental redundancy	12-44
UPC/EAN/JAN supplementals	12-27
UPC-A	12-11
UPC-A check digit	12-48
UPC-A preamble	12-58
UPC-A/EAN-13 with voids	12-78
UPC-A/EAN-13 with voids redundancy value	12-80
UPC-E	12-13
UPC-E check digit	12-50
UPC-E preamble	12-61
UPC-E1	12-15
UPC-E1 check digit	12-52
UPC-E1 preamble	12-64
USB	
bar code configuration directive	2-55
beep directive	2-53
caps lock override	2-14
convert case	2-46
convert unknown to code 39	2-21
country keyboard types	2-11
default table	2-2
device type	2-3, 2-7, 2-8
direct I/O beep	2-51
fast HID	2-23
function key mapping	2-42
IBM specification version	2-57
keyboard FN1 substitution	2-40
keypad emulation	2-34
keypad emulation with leading zero	2-38
keystroke delay	2-11
polling interval	2-25
quick emulation	2-36
scan disable mode	2-16
simulated caps lock	2-44
static CDC	2-49

unknown characters	2-19
USB auxiliary ports	9-26
USB serial number format	6-49
user data	6-131
user preferences	
default table	6-2
user programmable supplementals	12-41
volume/tone button enable	6-25
weblink QR	12-313
weighing behind zero mode	5-24

C

Checkpoint bar codes	8-10, 8-11, 8-12, 8-34, 8-38
Chinese 2 of 5 bar codes	12-211
sample	I-19
CJK	H-1
control parameters	H-2
country keyboard missing characters	H-14
decode setup	H-15
input method	H-16
codabar bar codes	12-181
CLSI editing	12-187
lengths	12-183
mod 16 check digit verification	12-193
NOTIS editing	12-189
start and stop characters	12-191
transmit check digit	12-195
code 128 bar codes	12-86
fnc4	12-95
GS1-128	12-93, 12-94
lengths	12-88
reduced quiet zone	12-107
sample	I-13
stitching security level	12-99
code 128 emulation bar codes	12-302
code 39 bar codes	12-109
check digit verification	12-121
code 32 prefix	12-115
code 39	12-109
code 39 security level	12-127
convert code 39 to code 32	12-113
full ASCII conversion	12-125
lengths	12-117
reduced quiet zone	12-137
sample	I-1, I-15
stitching	12-131
stitching security level	12-133
transmit check digit	12-123
transmit start/stop characters	12-139
code 93 bar codes	12-141
lengths	12-143
reduced quiet zone	12-150
sample	I-16

- stitching 12-148
- code ID character 6-88
- code identifiers
 - AIM code IDs E-2
 - modifier characters E-3
 - Symbol E-1
- conventions
 - notational 2
- country code pages G-5
 - defaults G-1
- country codes F-2
- cropping 7-3, 7-4, 7-5

D

- data matrix bar codes 12-304, 12-306
- default parameters 6-2
 - IBM 4-2
 - image capture 7-2
 - RS-232 3-2
 - setting 6-5
 - symbolologies 12-2
 - USB 2-2
 - user preferences 5-2, 6-2, 8-2, 9-2
- digimarc digital watermarks/dw 12-75
- discrete 2 of 5 bar codes 12-174
 - lengths 12-176
- dotcode bar codes 12-327
 - inverse 12-331
 - mirrored 12-334
 - prioritize 12-329
- driver's license
 - ADF parsing sample 13-252
 - date format 13-90
 - no separator 13-102
 - field parsing bar codes 13-5
 - gender format 13-89
 - parsing bar codes 13-2
 - parsing rule example 13-231
- dual cable scale option 6-53

E

- EAS
 - deactivation 8-15
 - deactivation override 8-36
 - disable 8-13
 - EAS operating mode 8-3
 - operating modes 8-3
- eclevel 6-87

G

- gs1 data matrix bar codes

- sample I-29
- GS1 databar 12-216
- GS1 databar bar codes
 - convert GS1 databar to UPC/EAN/JAN 12-222, 12-223
 - GS1 databar enhanced demote 12-232
 - GS1 databar expanded 12-220
 - GS1 databar expanded stacked 12-220
 - GS1 databar limited 12-218
 - GS1 databar limited margin check 12-228
 - GS1 databar security level 12-224
 - GS1 databar-14 12-216
 - sample I-20
- GS1 QR bar codes
 - sample I-31

H

- host types
 - RS-232 3-7

I

- IBM
 - default parameters 4-2
 - parameters 4-3
- image capture
 - default parameters 7-2
- image cropping 7-3, 7-4, 7-5
- image enhancement 7-16
- image options
 - camera button 7-29
 - camera button delay 7-31
 - cropping 7-3, 7-4, 7-5
 - file formats 7-20
 - image capture camera selection 7-27
 - image enhancement 7-16
 - image resolution 7-9
 - image rotation 7-23
 - JPEG image options 7-12
 - JPEG quality 7-15
 - JPEG size 7-14
- image resolution 7-9
- interleaved 2 of 5 bar codes 12-152, 12-153
 - check digit verification 12-159
 - convert to EAN-13 12-164
 - lengths 12-154
 - reduced quiet zone 12-172
 - sample I-17
 - security level 12-166
 - stitching 12-170, 12-171
 - transmit check digit 12-162

Index - 6 MP7000 Scanner Scale Bar Code Programming Guide

J

JPEG image options	7-12
quality	7-15
size	7-14

K

keyboard types (country codes)

Albanian	F-4
Arabic (101)	F-5
Arabic (102)	F-6
Arabic (102) Azerty	F-7
Azeri (Cyrillic)	F-9
Azeri (Latin)	F-8
Belarusian	F-10
Bosnian (Cyrillic)	F-12
Bosnian (Latin)	F-11
Bulgarian (Latin)	F-13
Bulgarian Cyrillic (Typewriter)	F-14
Canadian French (Legacy)	F-16
Canadian French Win7	F-15
Canadian Multilingual Standard	F-17
Chinese (ASCII)	F-18
Chinese (Simplified)	F-19
Chinese (Traditional)	F-20
Croatian	F-21
Czech	F-22
Czech (Programmer)	F-23
Czech (QWERTY)	F-24
Danish	F-25
Dutch (Netherlands)	F-26
Estonian	F-27
Faeroese	F-28
Finnish	F-29
French (Canada) 2000/XP	F-33
French (Canada) 95/98	F-32
French (France)	F-30
French International	F-31
Galician	F-34
German	F-35
Greek	F-39
Greek (220) Latin	F-37
Greek (319) Latin	F-38
Greek 220	F-40
Greek 319	F-41
Greek Latin	F-36
Greek Polytonic	F-42
Hebrew Israel	F-43
Hungarian	F-44
Hungarian_101KEY	F-45
Irish	F-47
Islandic	F-46
Italian	F-48
Italian (142)	F-49
Japanese (ASCII)	F-50
Japanese (SHIFT-JIS)	F-51
Kazakh	F-52
Korean (ASCII)	F-53
Korean (Hangul)	F-54
Kyrgyz	F-55
Latin American	F-56
Latvian	F-57
Latvian (QWERTY)	F-58
Lithuanian	F-59
Lithuanian (IBM)	F-60
Macedonian (FYROM)	F-61
Maltese_47KEY	F-62
Mongolian	F-63
Norwegian	F-64
Polish (214)	F-65
Polish (Programmer)	F-66
Portuguese (Brazil)	F-67
Portuguese (Brazilian ABNT)	F-68
Portuguese (Brazilian ABNT2)	F-69
Portuguese (Portugal)	F-70
Romanian	F-71
Romanian (Legacy)	F-72
Romanian (Programmer)	F-74
Romanian (Standard)	F-73
Russian	F-75
Russian (Typewriter)	F-76
Serbian (Cyrillic)	F-78
Serbian (Latin)	F-77
Slovak	F-79
Slovak (QWERTY)	F-80
Slovenian	F-81
Spanish	F-82
Spanish (Variation)	F-83
Swedish	F-84
Swiss French	F-85
Swiss German	F-86
Tatar	F-87
Thai (Kedmanee)	F-88
Turkish F	F-89
Turkish Q	F-90
UK English	F-91
Ukrainian	F-92
US Dvorak	F-93
US Dvorak Left	F-94
US Dvorak Right	F-95
US English	F-2, F-3
US International	F-96
Uzbek	F-97
Vietnamese	F-98

M

macro PDF	12-337
flush buffer/abort PDF entry	12-338
user indications	12-337
MDF	14-1
MicroPDF417 bar codes	12-300
microQR code bar codes	
sample	I-32
MSI bar codes	12-197
check digit algorithm	12-207
check digits	12-203
lengths	12-199
reduced quiet zone	12-209
sample	I-18
transmit check digit	12-205
multicode data formatting	14-1

P

parser version ID	13-87
PDF417 bar codes	12-298
PDF prioritization	6-46
sample	I-27
preferred symbol	14-4
product id (pid) value	6-86
product id type	6-83

Q

QR code bar codes	12-311, 12-313, 12-315
-------------------	------------------------

R

related documents	3
related software	3
RS-232	
default parameters	3-2
parameters	3-3, 3-7

S

sample bar codes	
aztec	I-33
Chinese 2 of 5	I-19
code 128	I-13
code 39	I-1, I-15
code 93	I-16
gs1 data matrix	I-29
GS1 databar	I-20
GS1 QR	I-31
interleaved 2 of 5	I-17
microQR code	I-32
MSI	I-18

PDF417	I-27
UPC/EAN	I-1
scale	
IBM USB scale default response status	2-59
ignore scale pole directives	5-19
maximum initial zero setting range	5-21
maximum scale zeroing weight limit	5-23
scale 5 digit directive	5-26
scale beep after weight	5-17
scale display configuration	5-13
scale enforce zero return	5-15
scale legal parameter	5-4
scale port address	
none selected	4-7
scale reset	5-10, 5-12
weighing behind zero mode	5-24
scanning	
errors	2-2, 3-2, 4-1, 5-2, 6-2, 8-1, 12-2
sequence example	2-1, 3-2, 4-1, 5-2, 6-1, 12-2
setting parameters	2-1, 3-1, 4-1, 5-1, 6-1, 8-1, 12-1
security	
intercharacter gap size	12-253
quiet zone level	12-249
redundancy level	12-240
security level	12-245
Sensormatic bar codes	8-4, 8-5, 8-6, 8-7, 8-8, 8-9, 8-14, 8-17, 8-28
setting defaults	6-5
snapshot mode timeout	7-3, 7-4
software tools	
MDF	14-1
preferred symbol	14-4
symbology default parameters	12-2

T

third party scale parameters	6-70, 6-72, 6-74
------------------------------	------------------

U

unicode	
output control	H-2
UPC/EAN	
block life span	12-77
UPC/EAN/JAN bar codes	
bookland EAN	12-21
bookland ISBN	12-23
check digit	12-48, 12-50, 12-52, 12-54, 12-56
convert UPC-E to UPC-A	12-67
convert UPC-E1 to UPC-A	12-69
EAN/JAN zero extend	12-71
EAN-13/JAN-13	12-19
EAN-8/JAN-8	12-17
ISSN EAN	12-25

Index - 8 MP7000 Scanner Scale Bar Code Programming Guide

reduced quiet zone	12-73, 12-74
samples	I-1
supplemental AIM ID format	12-45
supplemental redundancy	12-44
supplementals	12-27, 12-41
UPC-A	12-11
UPC-A preamble	12-58
UPC-E	12-13
UPC-E preamble	12-61
UPC-E1	12-15
UPC-E1 preamble	12-64
UPC-A/EAN-13 with voids	12-78
UPC-A/EAN-13 with voids redundancy value	12-80
USB	
default parameters	2-2
parameters	2-3
USB auxiliary ports	9-26
user preferences parameters	5-2, 8-2, 9-2



Zebra Technologies Corporation
Lincolnshire, IL U.S.A.
www.zebra.com

ZEBRA and the stylized Zebra head are trademarks of Zebra Technologies Corporation, registered in many jurisdictions worldwide. All other trademarks are the property of their respective owners.
©2024 Zebra Technologies Corporation and/or its affiliates. All rights reserved.