

# **Troubleshooting Guide for LaserBand® Products**

# **Troubleshooting**

Issue	Possible Cause	Recommended Solution
The wristband sheets are jamming in the printer	First verify that the printer is adequate for printing this media.	Does it have a setting for heavier media – labels, card stock, etc?
	Has the media ever been tested in the printer?	A higher end printer with more setting works better.  Generally printers that have problems with one laser wristband will have problems with other
		laser wristbands.
Labels are coming off inside the printer and wrapping onto the drum	Can be caused by the sheet jamming and bunching up.	Remove the jam. Labels should not release from the liner in normal use.
The print is shifting on the sheets when they pass through the printer	Did you qualify your printer?	Some printers may have issues handling wristband sheets. See <i>Qualify your printer</i> on page 2.
	Most printers will skew a little even with plain paper (1/16-inch – 1/32-inch).	Good practice is to have 1/16-inch margin around format to adjust for skewing.
	Too much skewing can lead to the sheet jamming.	May require a service call to adjust the printer.
The printed image isn't very good	The most common cause is using non-OEM toner. Non-OEM toner may not provide enough heat, limiting its bonding and adhesion to the media. This can cause affect bar width and cause "splatter."	Use OEM (Original Equipment Manufacturer) toner.
	The sheet may be going too fast, which stops adequate heat from being applied, causing flaking or smearing.	Verify that the bar code is being set properly by the software.
		Try printing at a slower speed.
It is difficult to remove the media from carrier sheet	This can be caused by manufacturing issues.	The label may be cut too deep or not deep enough, causing the label or wristband to not remove cleanly from the sheet.

## **Best Practices**

Doing the following will significantly reduce the issues you have printing laser wristbands in your printer.

# **Qualify your printer**

- **1.** Test at least 250 sheets in small lots of 10 sheets over 48 hours. Check for jams, skewing, toner adhesion, and print quality.
- **2.** An acceptable printer is one that can provide:
  - a. Solid toner adhesion
  - **b.** No more than one jam per 1,000 sheets
  - **c.** No more than 1mm of skew from left to right of sheet
  - d. Sharp clean printing

## **Loading printer**

- **1.** Remove 1-2 days of wristbands from protective bag, and fan the sheets to loosen the media stack. Doing this reduces the likelihood for media curling.
- 2. Load the sheets in printer tray according to the printer manual.
- **3.** Fill the tray no more than 2/3 full.

#### Caution • Do not overload the tray.

**4.** Proper printer settings are important. Set the printer to "Label, Tough Paper, Heavy or Vinyl Label" depending on make and model.

#### Recommended environmental conditions:

- **1.** Acclimate wristbands and labels by placing them in the room in which they are to be used for at least 24 hours before running through printer.
- **2.** For best printer performance, the room temperature should be  $65^{\circ}$ - $75^{\circ}$  F ( $18^{\circ}$ - $24^{\circ}$  C) and  $50\% \pm 5\%$  relative humidity.
- **3.** Store wristbands on a flat surface, and keep sealed in the protective bag until ready for use.

#### **Printer condition**

- 1. Printer must be in good working order and regularly maintained.
- **2.** Only use OEM (Original Equipment Manufacturer) toner cartridges. After market cartridges cause toner adhesion, and print quality problems.