

Installation Instructions

This kit includes the parts and documentation necessary to install the wired Ethernet option/maintenance kit into the following printers:

- ZT210/ZT220/ZT230
- ZT410/ZT420
- ZT411/ZT421

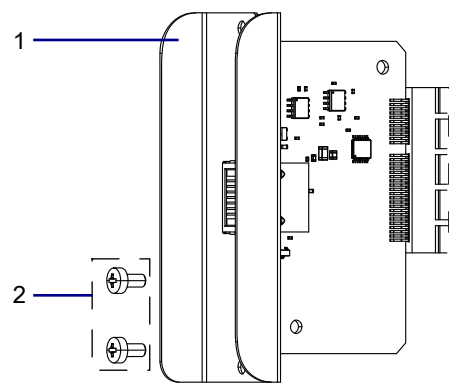
Read these instructions thoroughly before installing this kit.



NOTE: If this kit is installed the on-board Ethernet connector will not operate.

Parts List

Before proceeding, verify that your kit contains the following items. To reorder specific parts, navigate to [Zebra.com/parts](https://www.zebra.com/parts), and select your printer model.



Item	Description	Qty
1	Wired Ethernet option board	1
2	Screw, M3 × 0.5 × 6	2

TOOLS NEEDED:

- Phillips screwdriver set
- Antistatic wriststrap and mat

1. Are you replacing an existing option board?

If...	Then...
Yes	Go to "Remove the Old Wired Ethernet Option Board".
No	Go to "Remove the Cover Plate on page 3".

Remove the Old Wired Ethernet Option Board



CAUTION: Turn off (O) the printer and disconnect it from the power source before performing the following procedure.

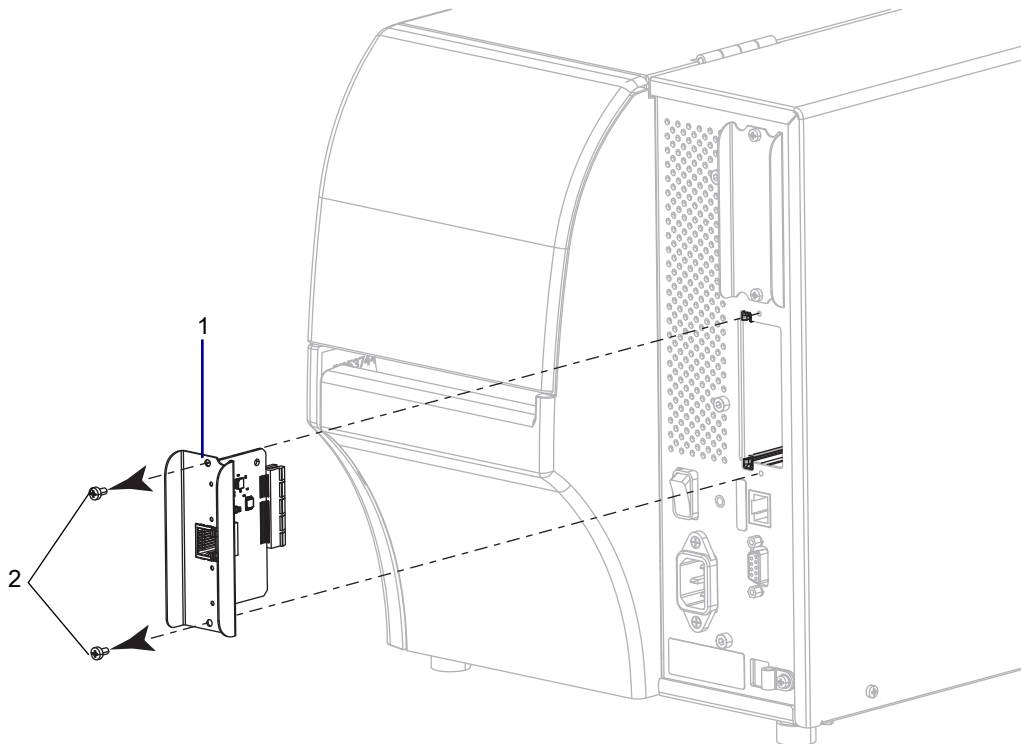


CAUTION—ESD: Observe proper electrostatic safety precautions when handling static-sensitive components such as circuit boards and printheads.



IMPORTANT: For the ZT400 Series Printers the Wired Ethernet Option can only be installed in the lower option slot. The location post and the location slot ensure that the option is installed in the proper location.

1. Remove the two screws (2) and the option board (1).



2. Go to "Install the New Wired Ethernet Board on page 4".

Remove the Cover Plate



CAUTION: Turn off (O) the printer and disconnect it from the power source before performing the following procedure.

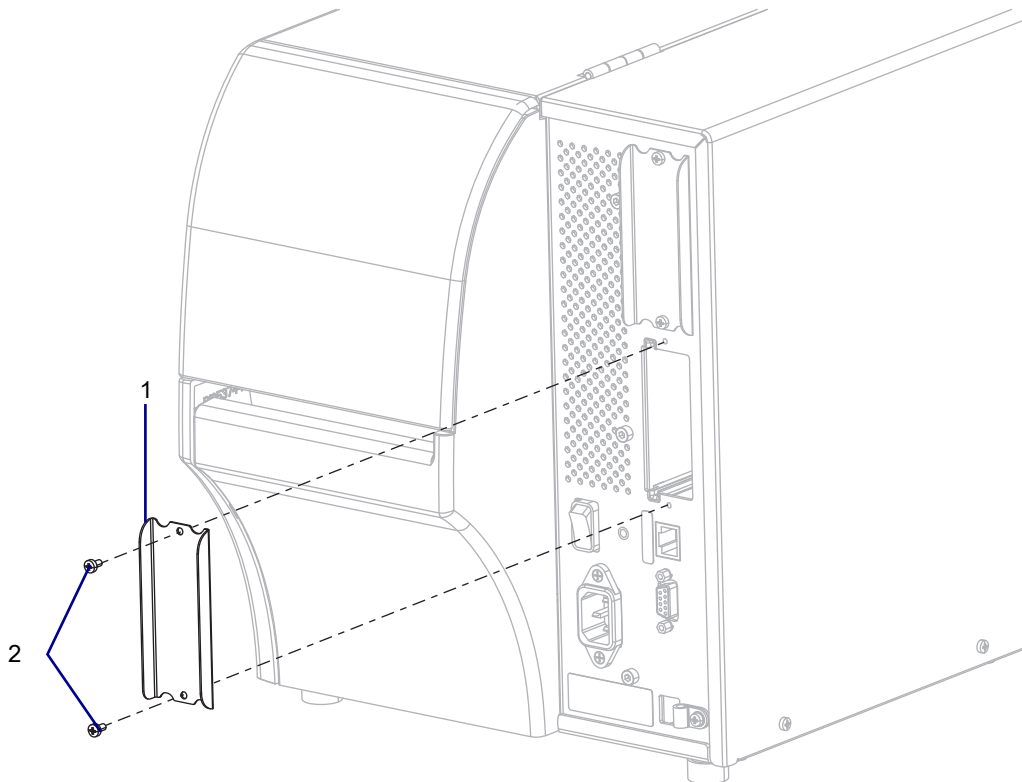


CAUTION—ESD: Observe proper electrostatic safety precautions when handling static-sensitive components such as circuit boards and printheads.



IMPORTANT: For the ZT400 Series Printers the Wired Ethernet Option can only be installed in the lower option slot. The location post and the location slot ensure that the option is installed in the proper location.

1. Remove the two screws (2) and the blank cover (1).



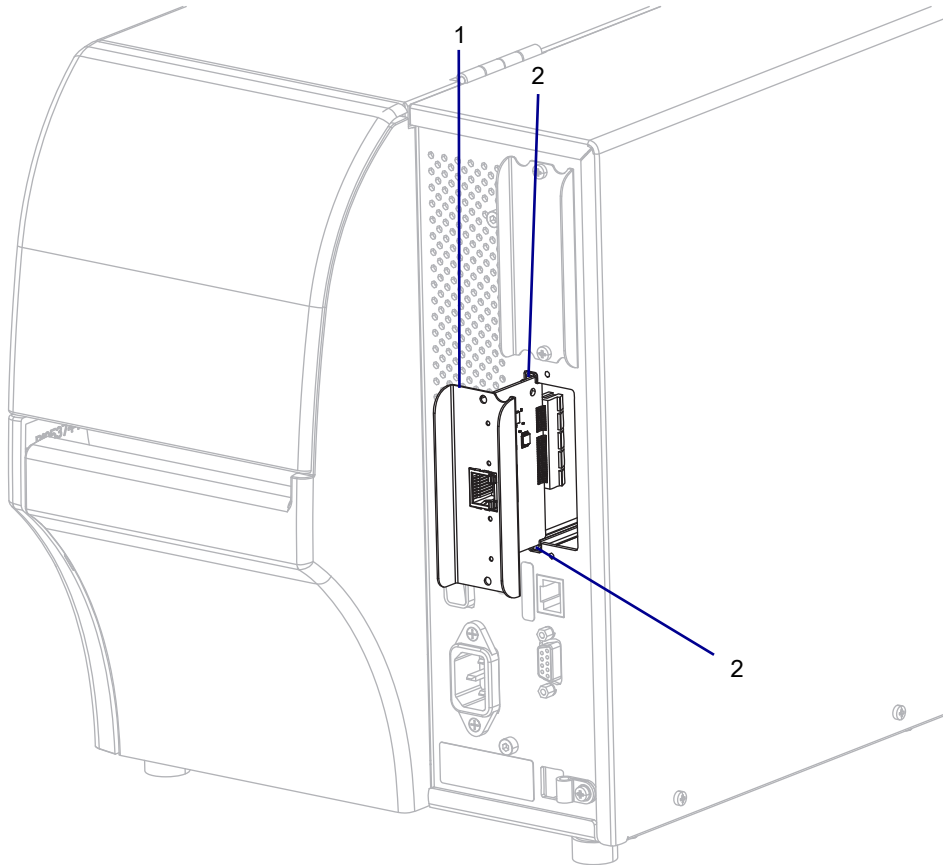
2. Go to "Install the New Wired Ethernet Board on page 4".

Install the New Wired Ethernet Board



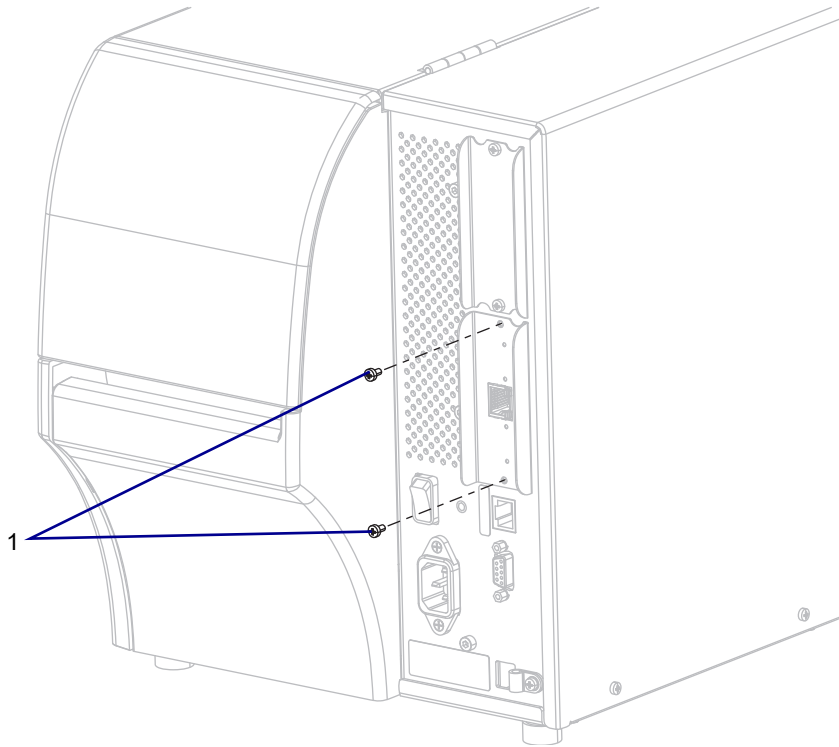
CAUTION—ESD: Observe proper electrostatic safety precautions when handling static-sensitive components such as circuit boards and printheads.

1. Align the wired Ethernet option board (1) with the main logic board guides (2).



2. Slowly slide the wired Ethernet option board into the printer until it stops.
3. Ensure that the option board is aligned with the main logic board connector, and then push it in on the top and bottom until it is against the printer.

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4. Install the two screws (1).



Resume Printer Operation

1. Reinstall media and ribbon (if used).
2. Close the media door.
3. If you disconnected the AC power cord and interface cables, reconnect them, and then turn on the printer power.
4. If necessary, press Pause to resume printer operation.

The installation is complete.