

# Removable Peel Bracket Assembly Maintenance Kit



## Installation Instructions

Read these instructions thoroughly before installing this kit.

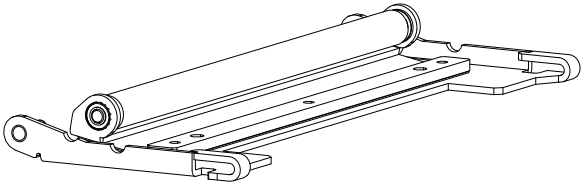
Supported printers:

- ZE500
- ZE511
- ZE521

The graphics shown in this document depict a right-hand (RH) 4-inch model. Most of the graphics for a left-hand (LH) model would be a mirror image. Differences are noted when applicable.

## Parts List

Before proceeding, verify that your kit contains the following items. To reorder specific parts, navigate to [zebra.com/parts](https://zebra.com/parts), and select your printer model.

|                                                                                    |                                  |
|------------------------------------------------------------------------------------|----------------------------------|
|  | Removable Peel Bracket<br>Qty: 1 |
|------------------------------------------------------------------------------------|----------------------------------|

## Tools Required



**NOTE:** The standard peel bracket comes secured using a  T10 thumb screw and the removable peel bracket by a special M3  PH1 screw. Use the tool appropriate for the screw on your print engine.

-  Phillips keys, drivers, or bits  
Size: PH1
-  Hexalobular (6-lobe, star) keys, drivers, or bits  
Size: T10
- Sorting bin for screws and small parts (optional)

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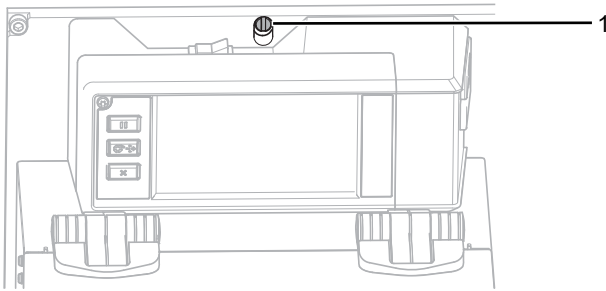
## Prepare for Installation

**CAUTION:** Turn off (O) the printer and disconnect it from the power source before performing the following procedure.

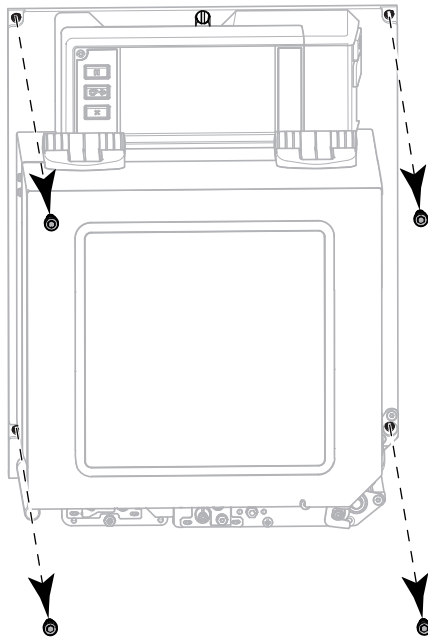
**CAUTION—ESD:** Observe proper electrostatic safety precautions when handling static-sensitive components such as circuit boards and printheads.

It may be necessary to remove the print engine from the applicator to gain unobstructed access. Follow these steps if necessary.

1. Loosen the center mounting bolt (1), but do not remove it. This bolt supports the print engine.



2. Remove the four screws securing the print engine to the applicator.



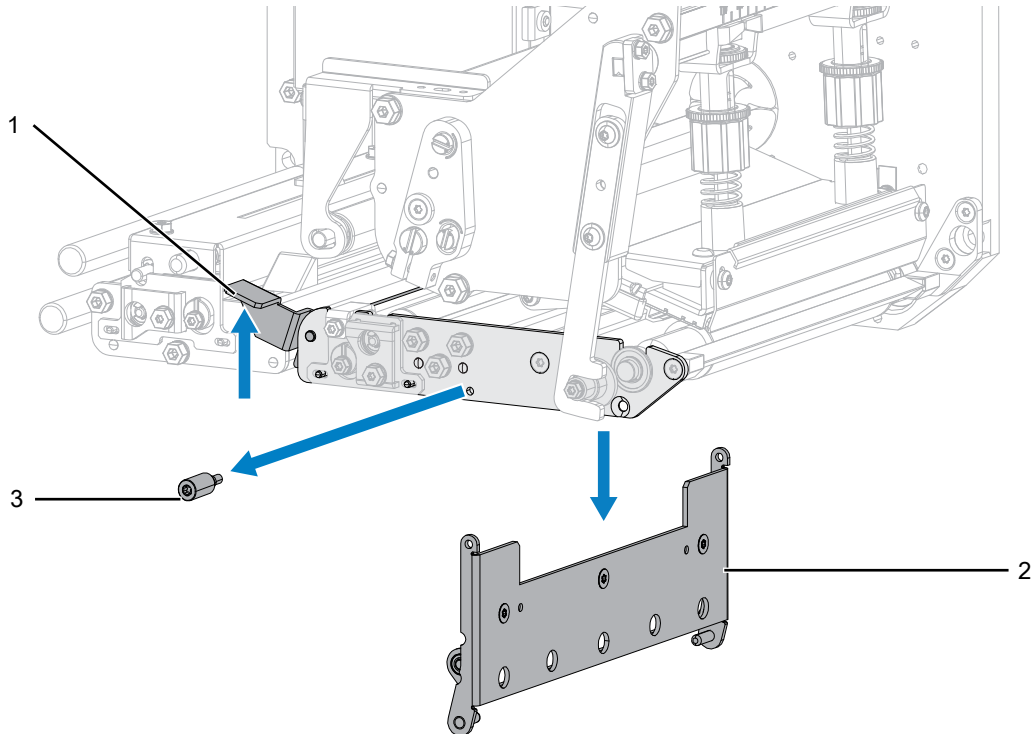
3. Lift the print engine off of the center mounting bolt and place it on a workbench.

## Remove the Existing Peel Bracket



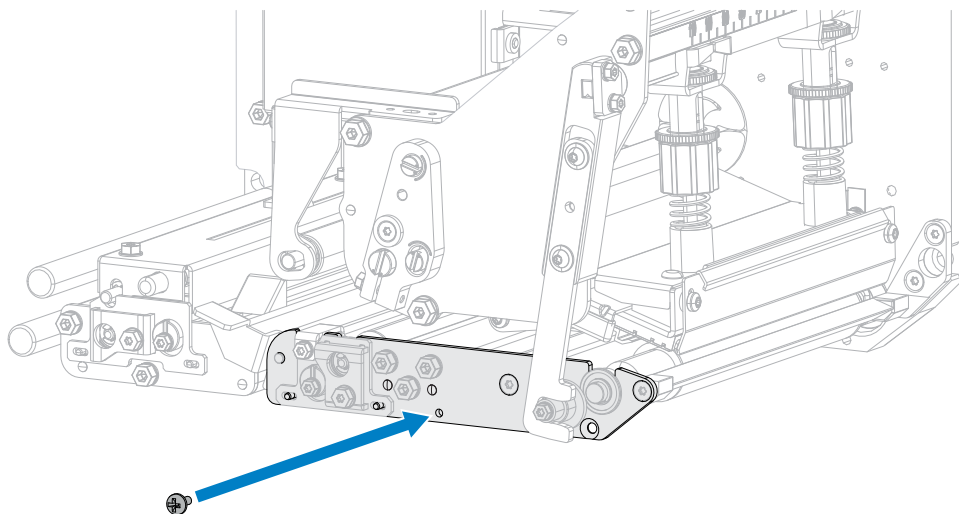
**NOTE:** The standard peel bracket comes secured using a T10 thumb screw and the removable peel bracket by a special M3 PH1 screw. Use the tool appropriate for the screw on your print engine.

1. Lift up on the peel bracket latch (1) and release the peel bracket (2).
2. Remove the screw (3) securing the peel bracket. Save the screw to use when installing the removable peel bracket.
3. Tilt down the outboard end of the peel bracket and lift the inboard end up and off of the pivot pin.

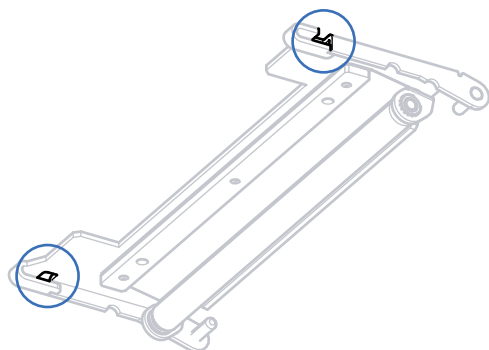


## Install the Removable Peel Bracket

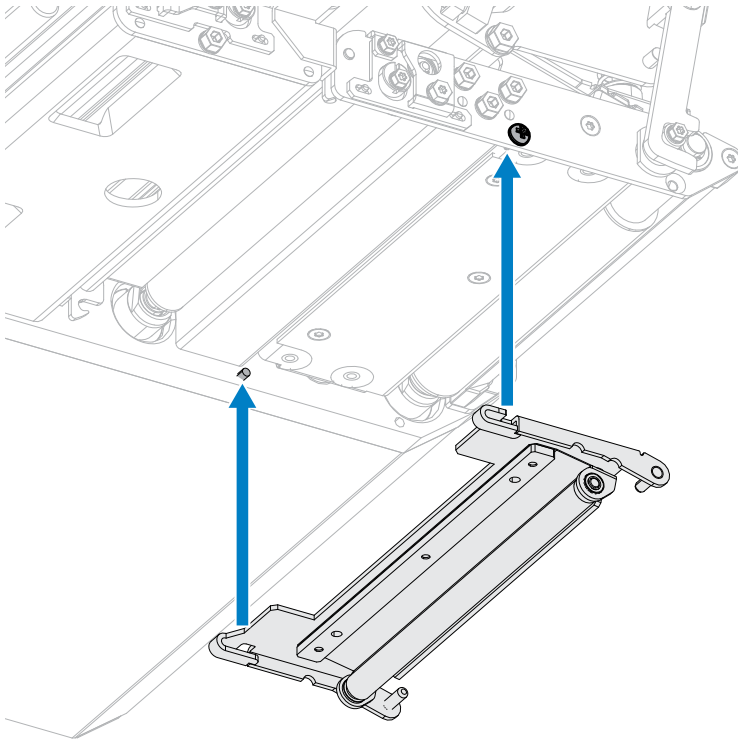
1. Reinstall the screw that you removed previously.



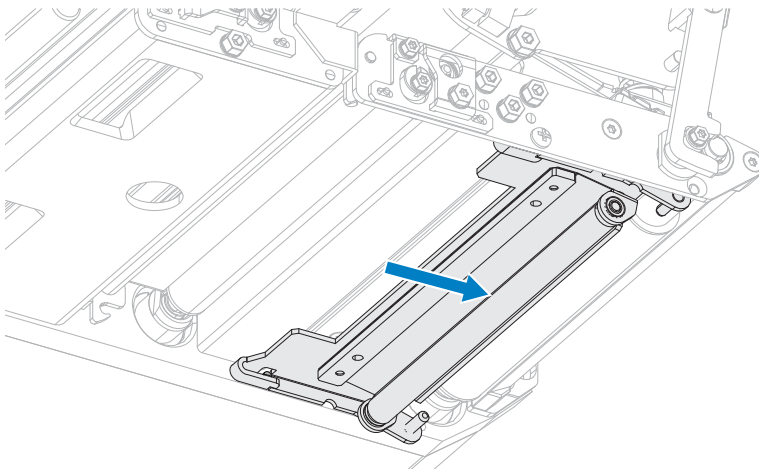
2. Note the location of the notches in the removable peel bracket.



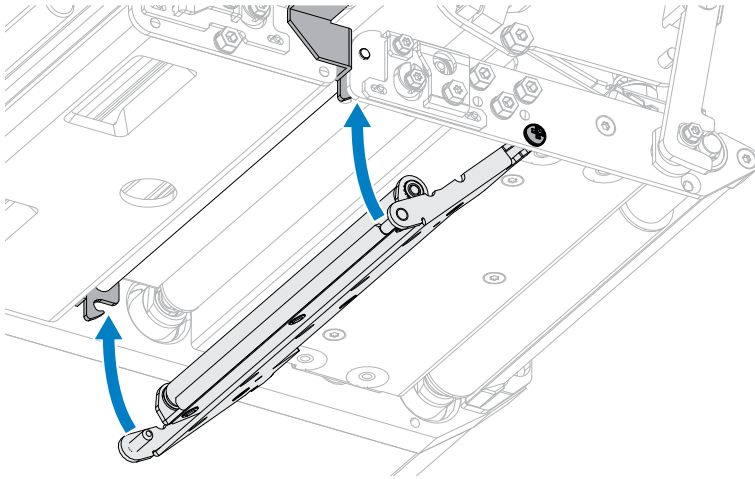
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3. With the knurled roller facing away from the print engine, align the notches on the removable peel bracket with the pivot pin on the printer mainframe and with the screw that you reinstalled.



4. Slide the removable peel bracket toward the platen roller to engage the part with the pin and screw.



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5. Rotate the removable peel bracket up and against the peel latch to close.



## Resume Printer Operation

1. Reinstall media and ribbon (if used).
2. Close the printhead assembly.
3. Close the media door.
4. Reinstall the print engine into the applicator, if it was removed.
  - a. Lift the print engine and support it on the center mounting bolt.
  - b. Reinstall the screws securing the print engine.
  - c. Tighten the center mounting bolt.
5. Reconnect the AC power cord and interface cables.
6. Turn on (I) the printer power.

**The installation is complete.**