

## Installation Instructions

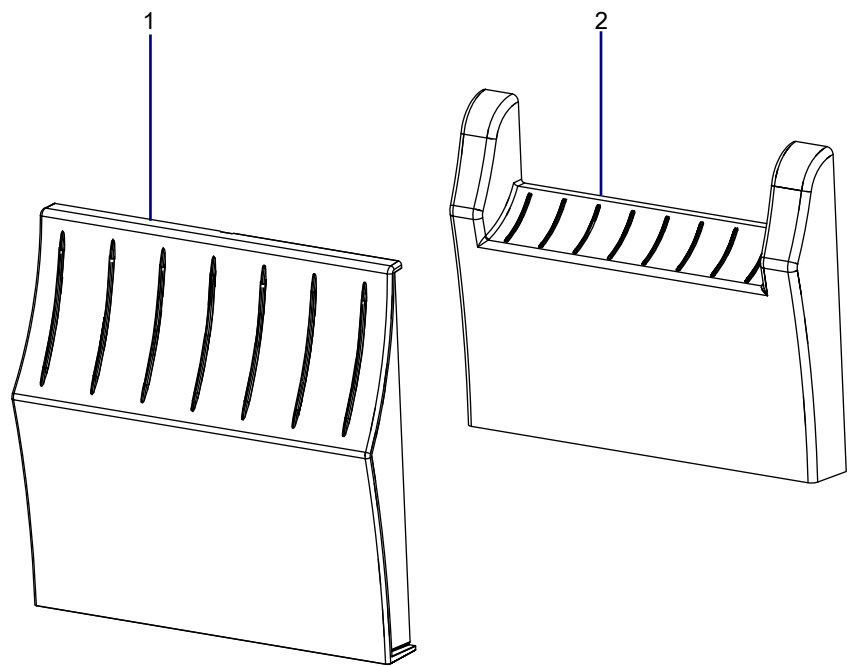
This kit includes the parts and documentation necessary to install the Lower Front Trim Panels Maintenance Kit into the following printers:

- ZT410/ZT420
- ZT411/ZT421

Read these instructions thoroughly before installing this kit.

## Parts List

Before proceeding, verify that your kit contains the following items. To reorder specific parts, navigate to [Zebra.com/parts](https://zebra.com/parts), and select your printer model.



| Item | Description                 | Qty |
|------|-----------------------------|-----|
| 1    | Tear lower front trim panel | 1   |
| 2    | Peel lower front trim panel | 1   |

### TOOLS NEEDED:

- Flat blade screwdriver set

# Prepare for Installation



**CAUTION:** Turn off (O) the printer and disconnect it from the power source before performing the following procedure.

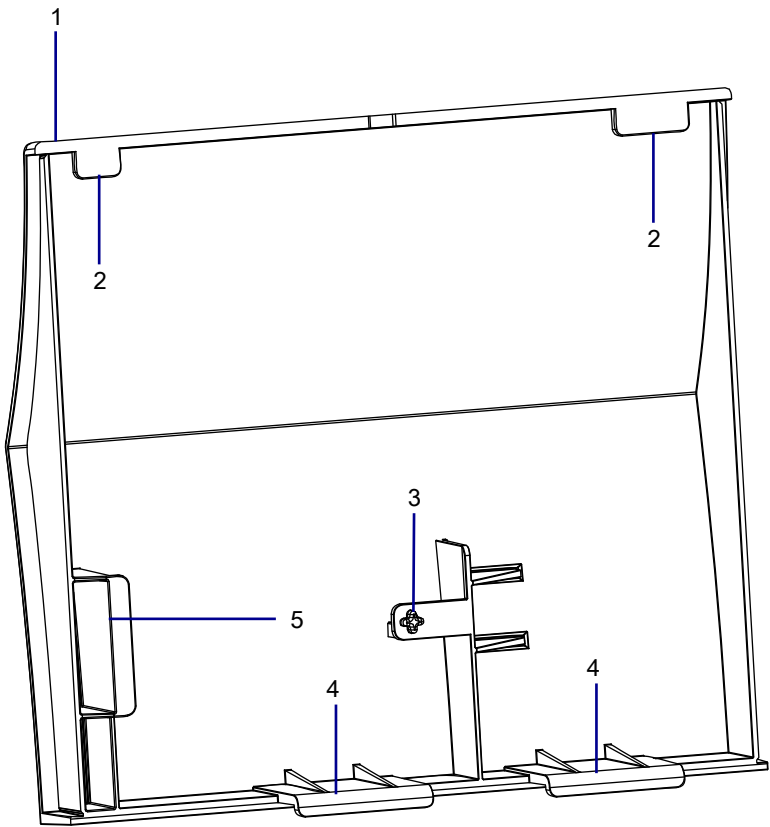
1. Disconnect the AC power cord and all data cables.

Which lower front trim panel are you replacing?

| If you have a... | Then...                                                    |
|------------------|------------------------------------------------------------|
| Tear             | Go to "Replace the Tear Lower Front Trim Panel on page 2". |
| Peel             | Go to "Replace the Peel Lower Front Trim Panel on page 8". |

## Replace the Tear Lower Front Trim Panel

### Lower Front Panel Identification

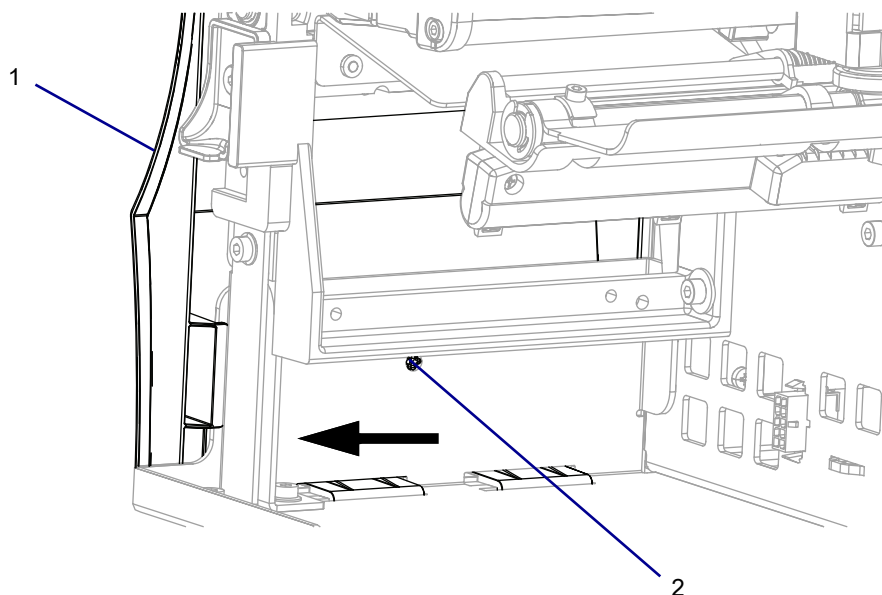


|   |                                   |
|---|-----------------------------------|
| 1 | Lower front trim panel            |
| 2 | Lower front trim panel top tabs   |
| 3 | Lower front trim panel detent     |
| 4 | Lower front trim panel lower tabs |
| 5 | Lower front trim panel stop       |

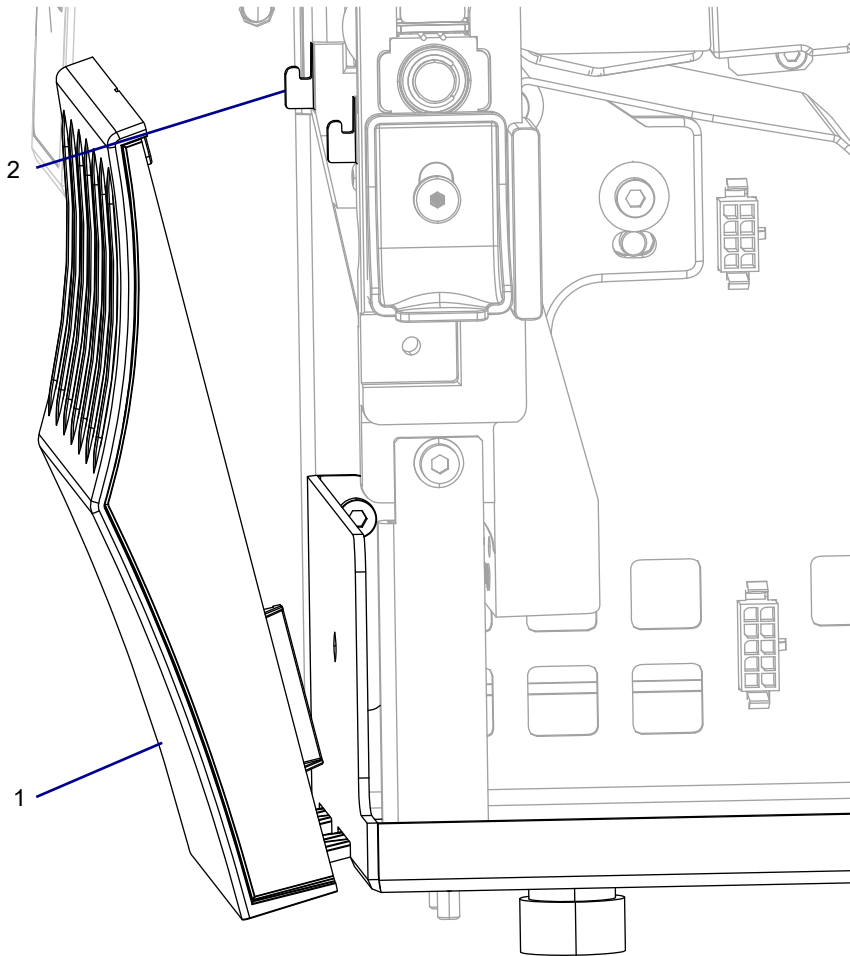
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## Remove the Old Lower Front Trim Panel

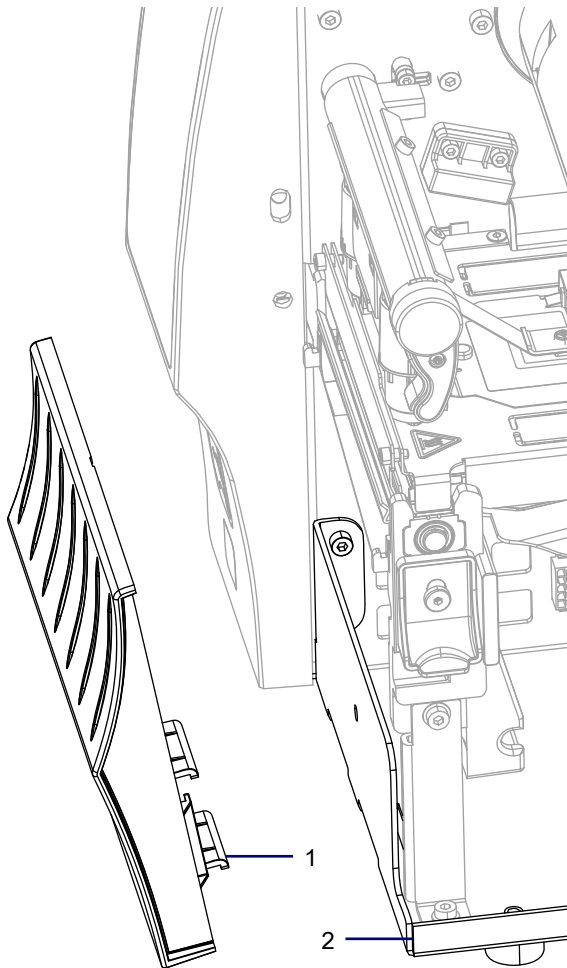
1. Remove the lower front trim panel (1) by pressing in on the detent (2), and then sliding the panel to the left as far as possible.



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2. Tip the top of the lower front trim panel (1) off the hooks (2) and away from the printer.



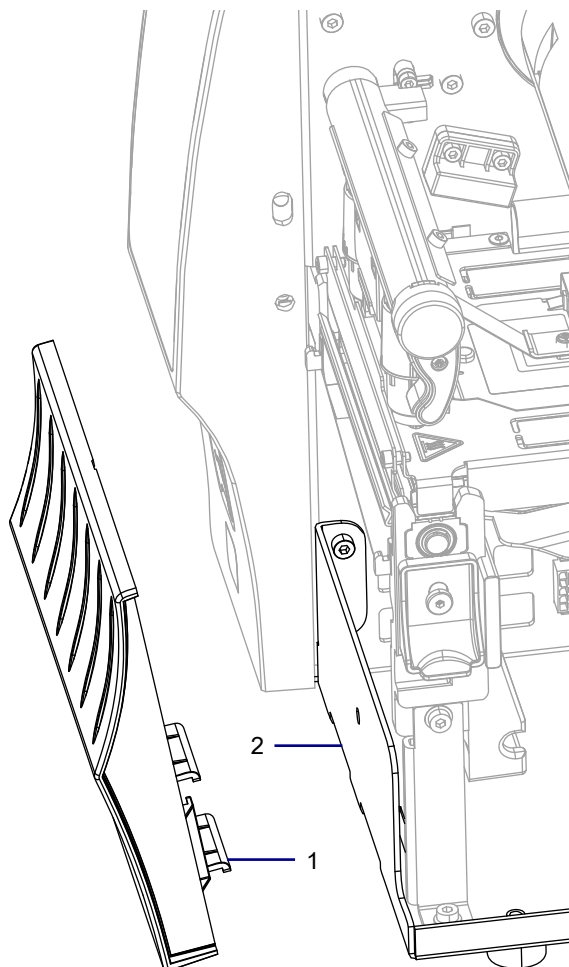
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3. Slide the lower front trim panel tabs (1) out of the printer base (2).



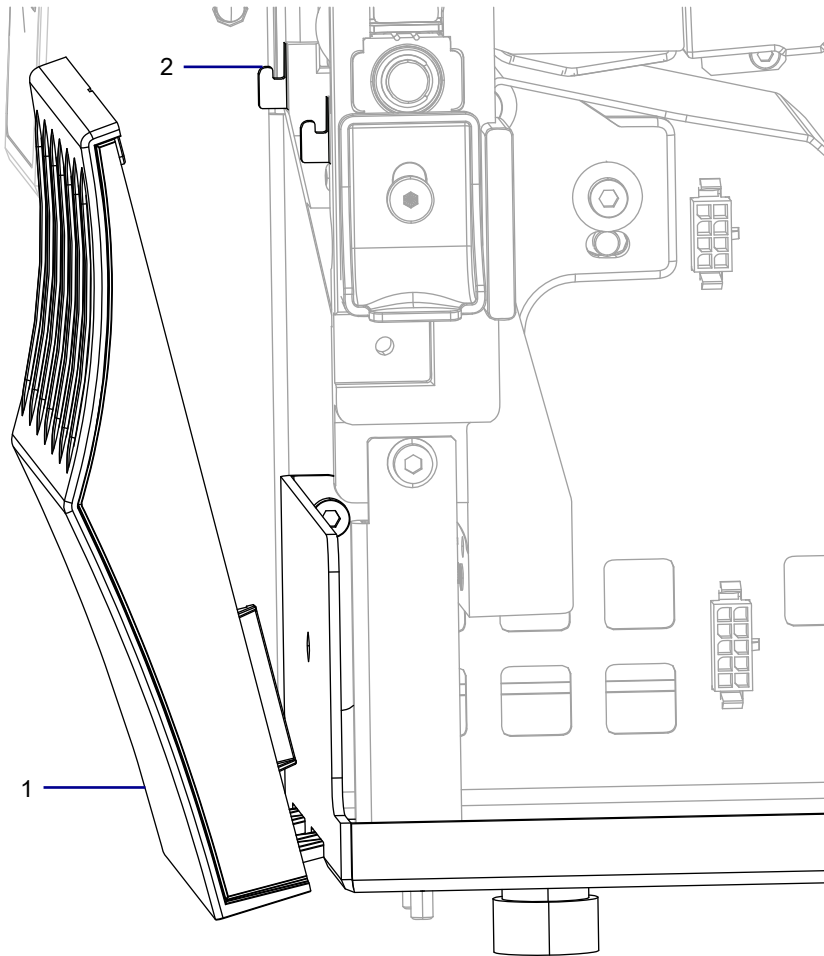
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## Install the New Tear Lower Front Trim Panel

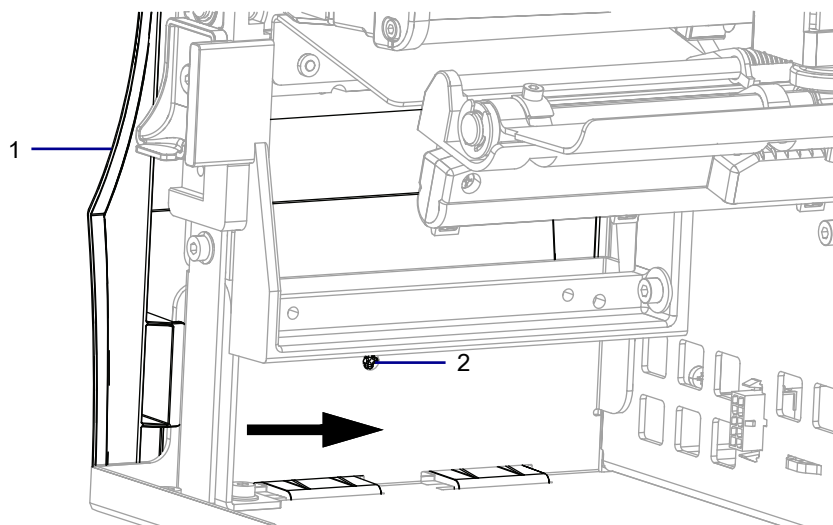
1. Slide the lower front trim panel tabs (1) into the printer base mounting slots (2).



2. Tip the top of the lower front trim panel (1) toward the printer and onto hooks (2).



3. Slide the lower front trim panel (1) into the printer until the detent pops into the hole.



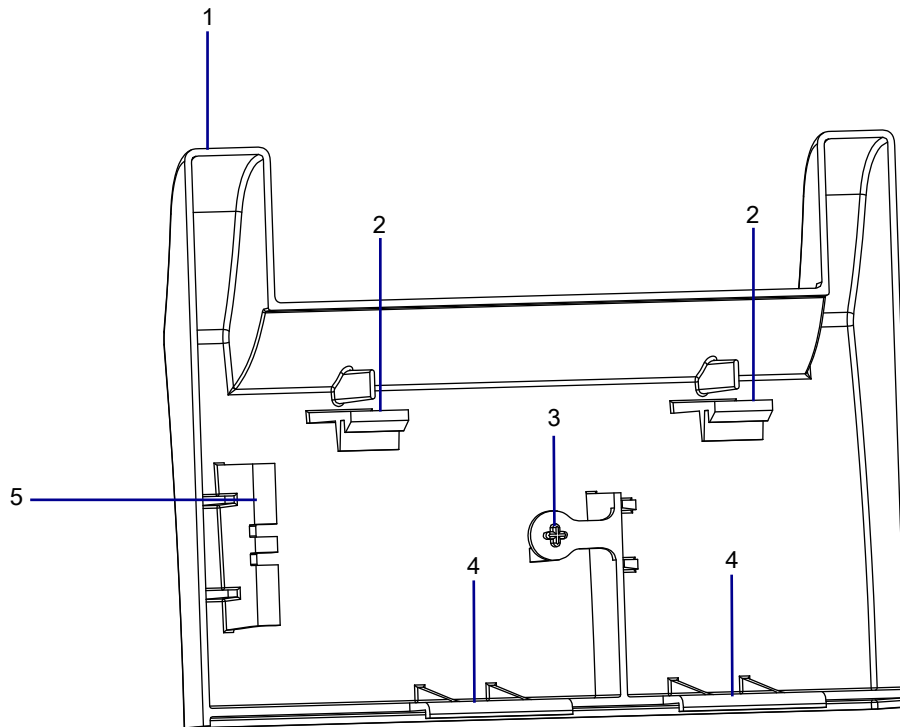
4. Go to "Resume Printer Operation on page 14".

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## Replace the Peel Lower Front Trim Panel

To remove the peel lower front trim panel you must remove the peel assembly.

### Peel Lower Front Trim Panel Identification



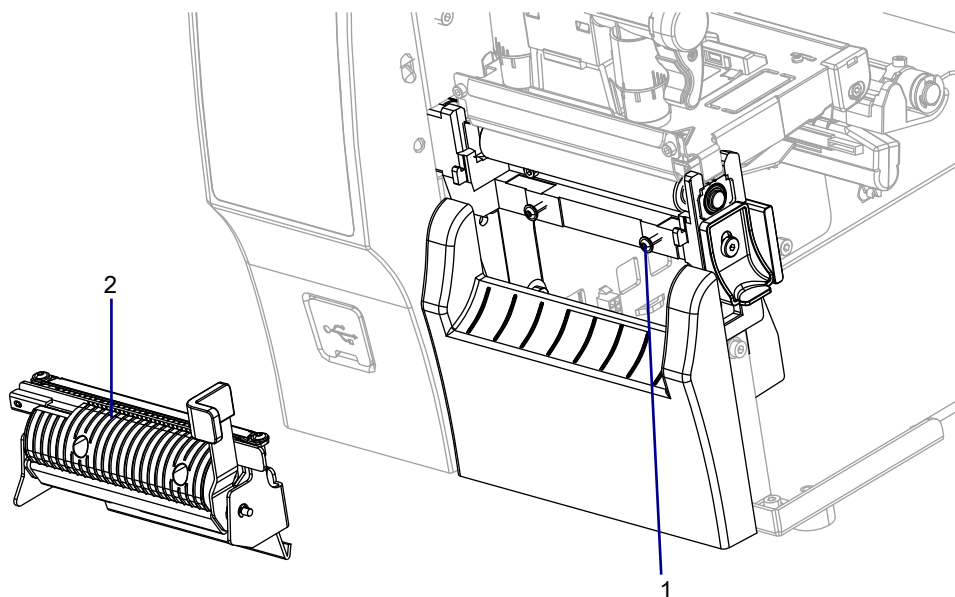
|   |                        |
|---|------------------------|
| 1 | Lower front trim panel |
| 2 | Lower front top tabs   |
| 3 | Lower front detent     |
| 4 | Lower front lower tabs |
| 5 | Lower front stop       |

## Remove the Peel Assembly

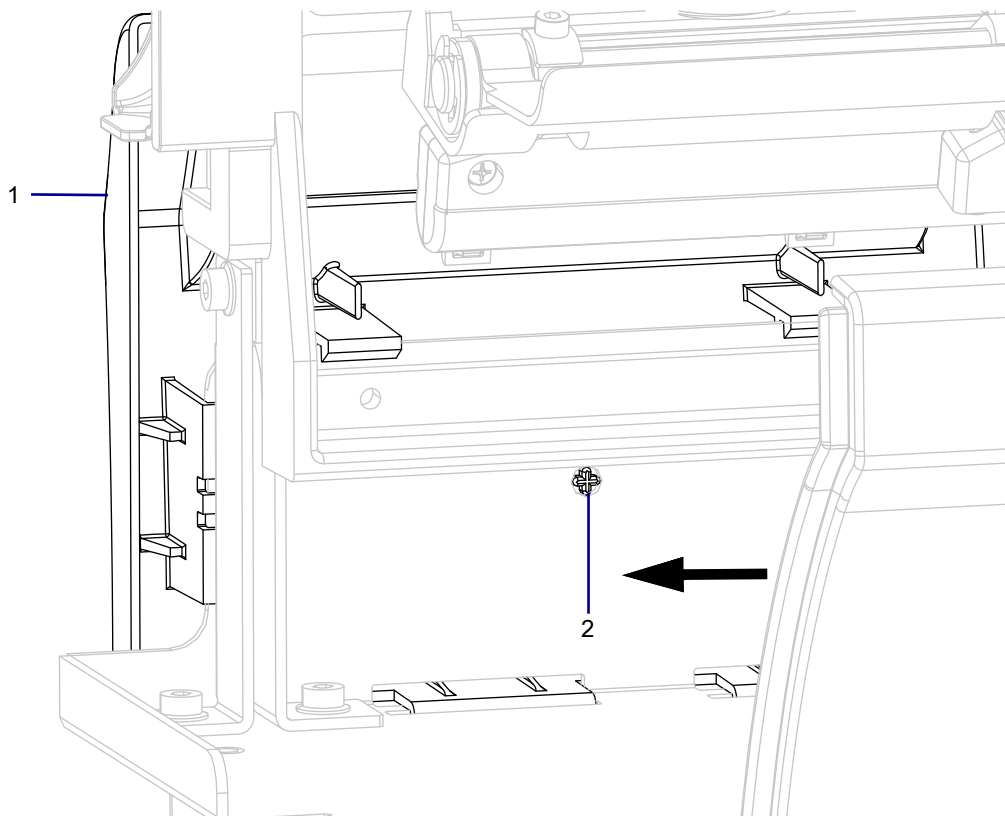


**CAUTION:** Turn off (O) the printer and disconnect it from the power source before performing the following procedure.

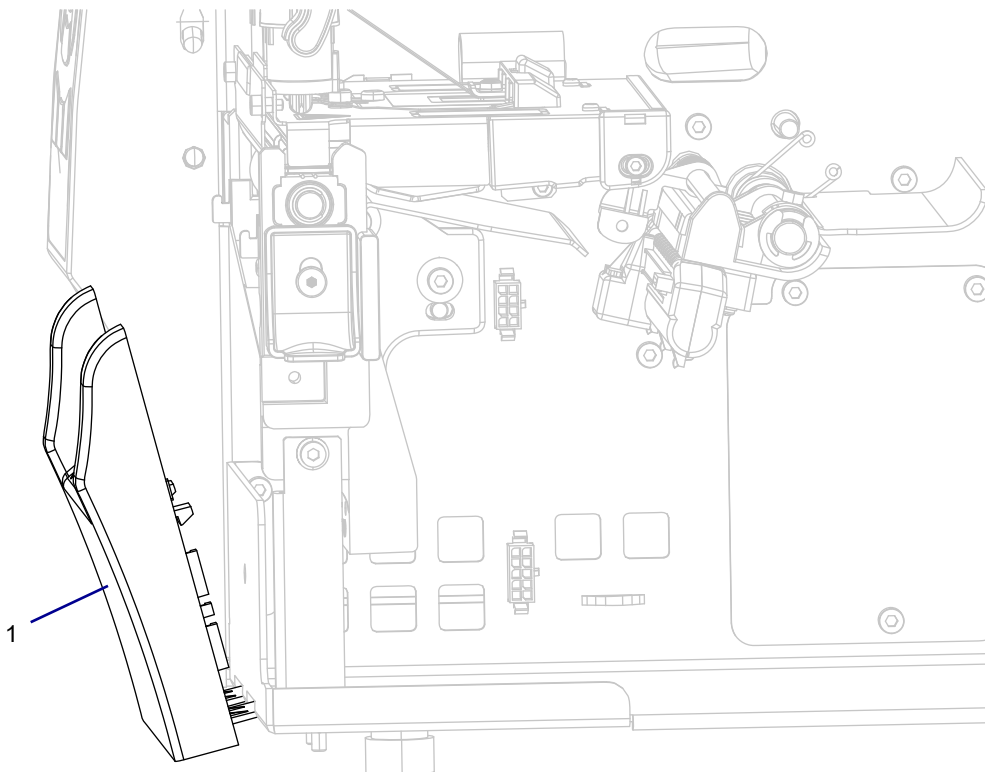
1. Disconnect the AC power cord and all data cables.
2. Remove the media and ribbon.
3. Remove the two screws (1).
4. Remove the peel assembly (2).



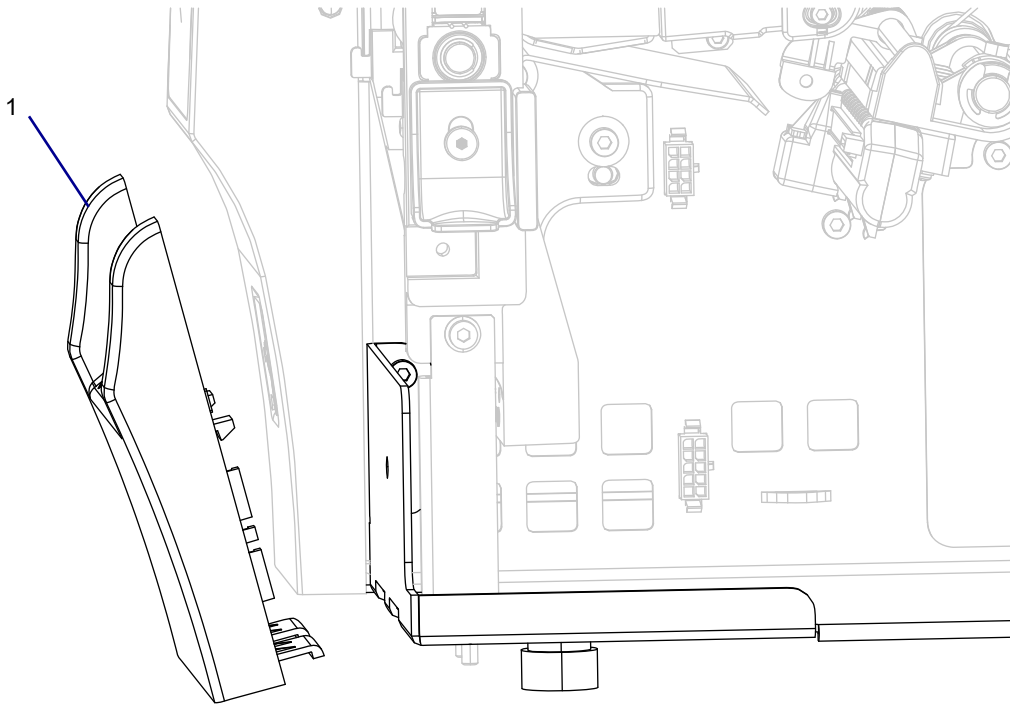
5. Remove the front trim panel (1) by pressing in on the detent (2), and then sliding the panel to the left as far as possible.



6. Tip the top of the front trim panel (1) away from the printer.

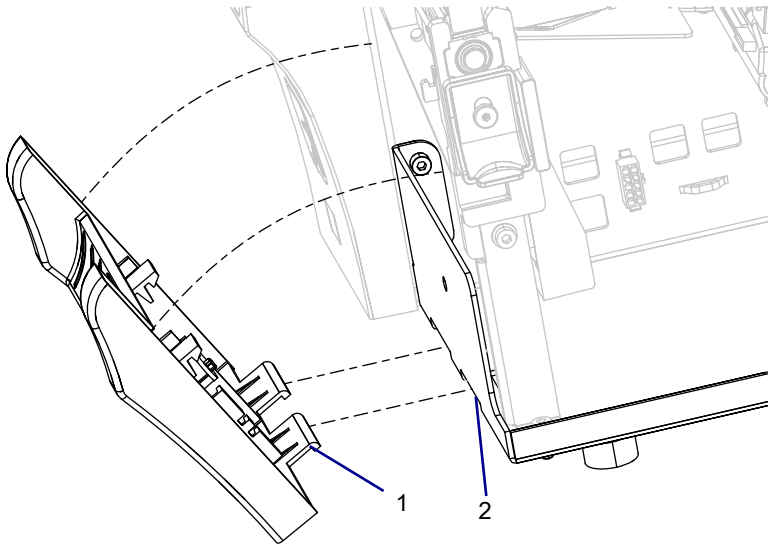


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7. Slide the lower front trim panel out of the printer (1) .

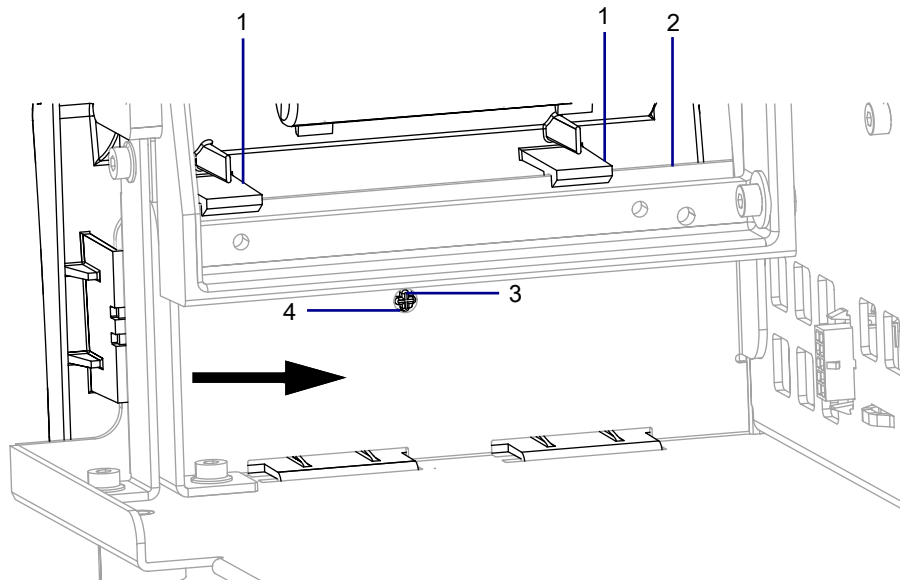


## Install the New Peel Lower Front Trim Panel

1. Slide the lower front panel lower tabs (1) into the printer base mounting slots (2).

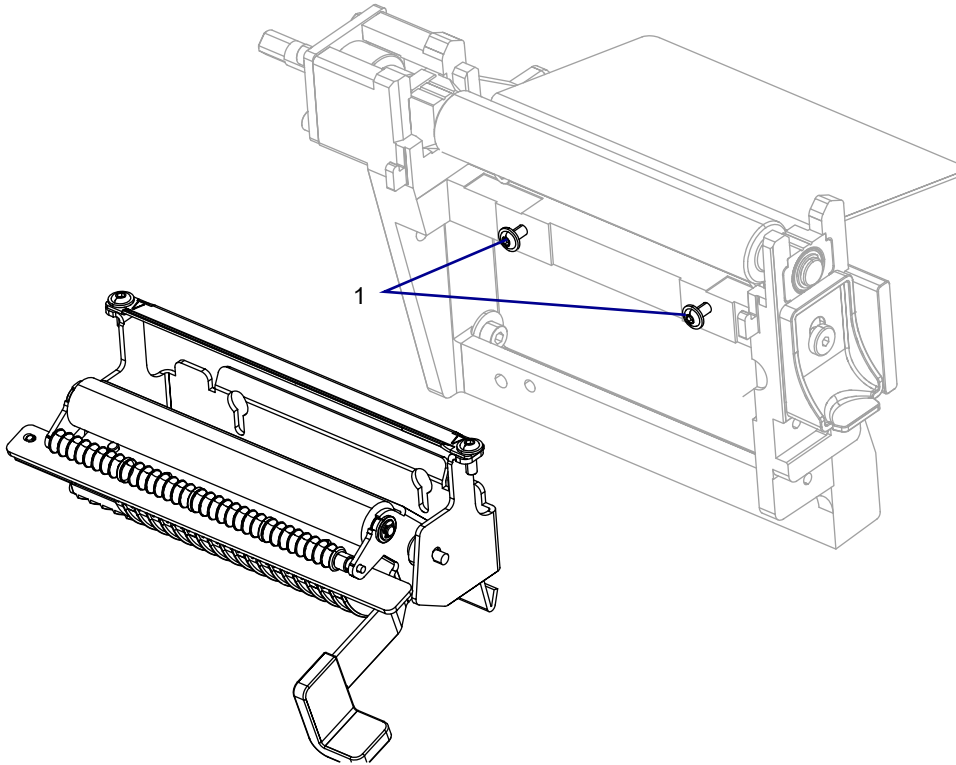


2. Lift the lower front panel to the printer so that the tabs are seated in the slots.
3. The top tabs (1) will snap onto the platen housing (2).
4. Slide the lower front trim panel toward the printer until it stops and the detent (3) snaps into the detent hole (4).

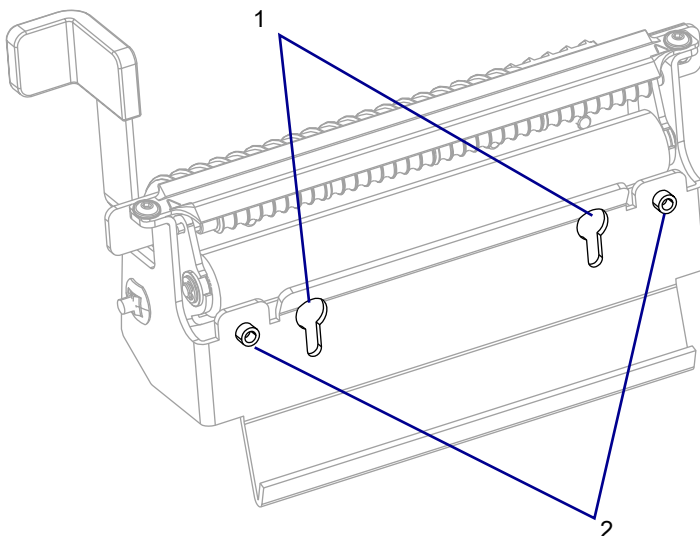


## Reinstall the Peel Assembly

1. Install the two screws (1) from the kit into the tear bar screw holes. Tighten the screws to within 1/4 in. of the platen housing.



2. Locate the pems (2) and the mounting slots (1).
3. Install the peel assembly with the pems (2) to the rear and the opening in the mounting slot to the top.
4. Insert the mounting slot opening (1) over the two screws and lift up on the assembly.
  - a. Now push the assembly back against the vertical surface of the platen housing then down, so that the pems are resting on the horizontal surface of the platen housing.



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5. Maintain a slight pressure downward on the peel assembly, to keep the pems on the horizontal surface, and tighten the screws.
  6. Go to "Resume Printer Operation".

## **Resume Printer Operation**

1. Reinstall media and ribbon (if used).
2. Close the media door.
3. If you disconnected the AC power cord and interface cables, reconnect them, and then turn on the printer power.
4. If necessary, press Pause to resume printer operation.

**The installation is complete.**