

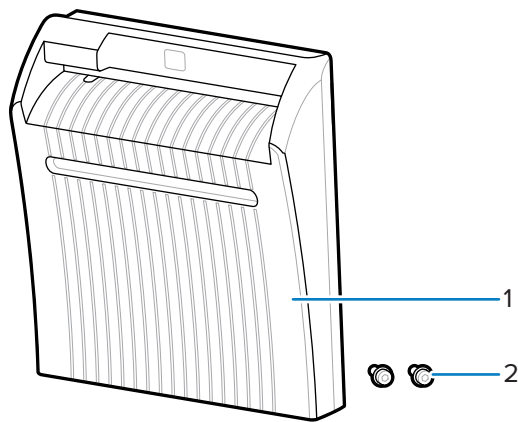
Installation Instructions

This kit includes the parts and documentation necessary to replace the Linerless Cutter Cover and PCBA in the ZT411 linerless printer.

Read these instructions thoroughly before attempting to install this kit.

Parts List

Before proceeding, verify that your kit contains the following items. To reorder specific parts, go to zebra.com/parts, and select your printer model.



Item	Description	Qty
1	Cutter cover assembly	1
2	Screw, pan head, hexalobular  T10	2

Tools Needed

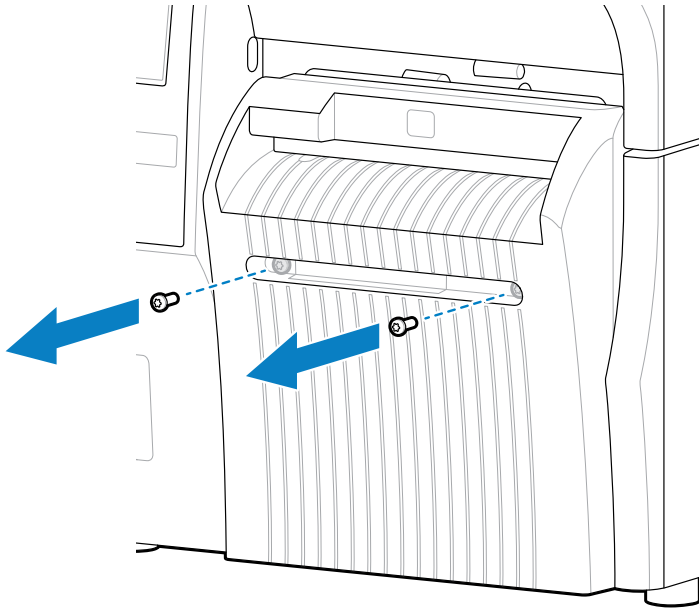
- Hexalobular (6-lobe, star) keys, drivers, or bits
- Sorting bin for screws and small parts (optional)

Replace the Linerless Cutter Cover

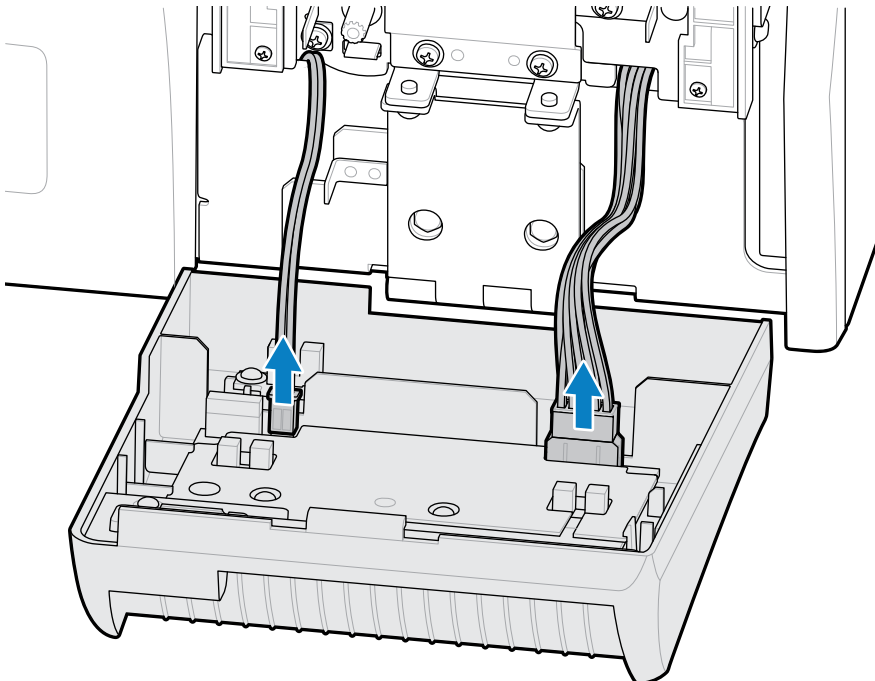


CAUTION: Turn off (O) the printer and disconnect it from the power source before performing the following procedure.

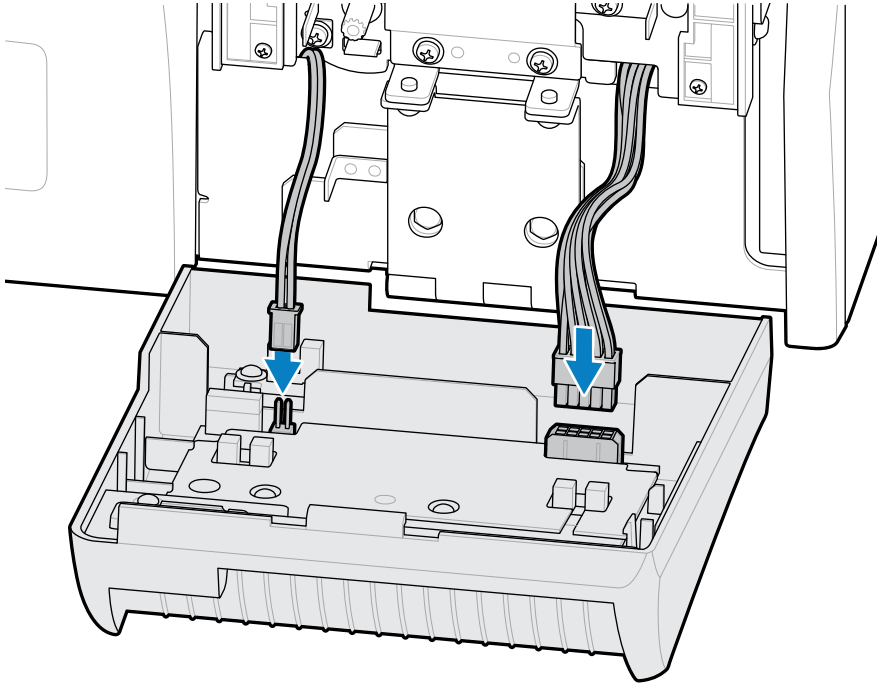
1. Turn off (O) the printer.
2. Disconnect the AC power cord and all data cables.
3. Remove the two  T10 mounting screws that secure the cutter cover to the cutter assembly.



4. To avoid damaging the cables, carefully separate the cutter cover from the cutter assembly, and then disconnect the two cables.



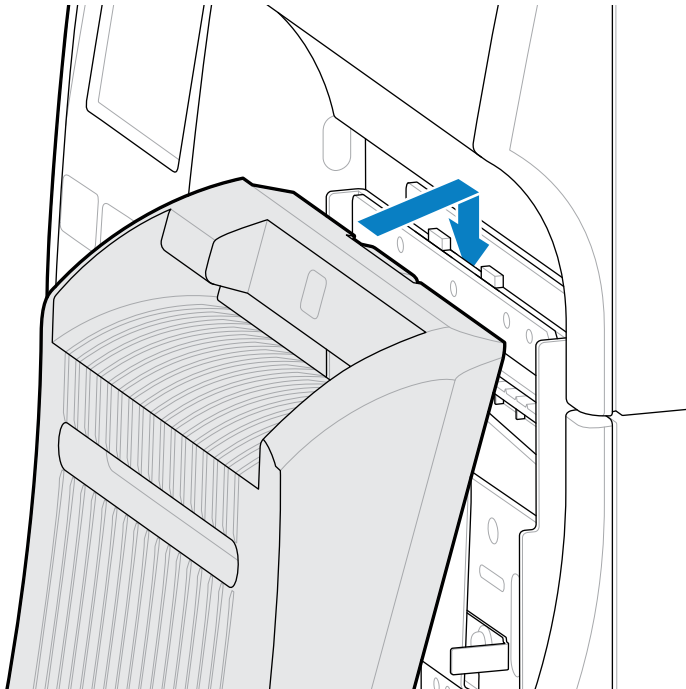
5. Lay the new cutter cover flat in front of the printer, and then connect the cables to the connectors on the cutter cover.



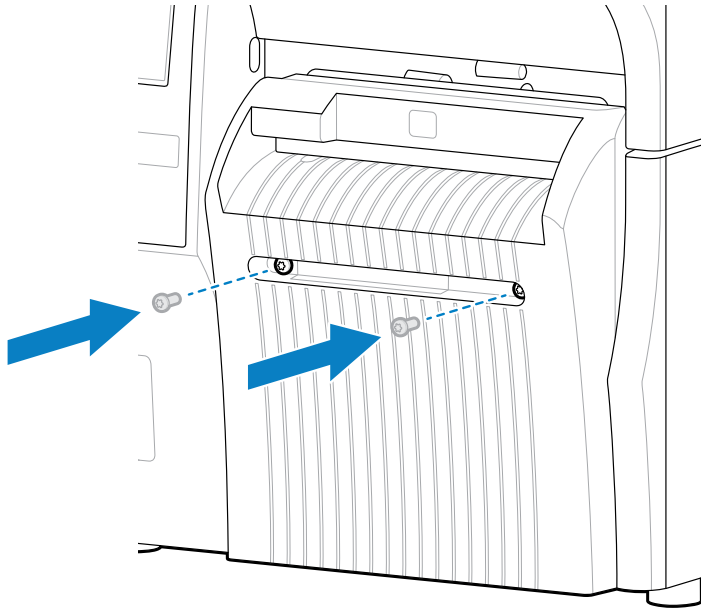
6. Hook the top of the cutter cover onto the front of the cutter assembly, and then rotate the cutter cover down.



CAUTION—PRODUCT DAMAGE: Ensure that the cables are not pinched by the cutter cover.



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7. Install two  T10 mounting screws to secure the cutter cover to the cutter assembly.



Resume Printer Operation

1. Load the printer with Zebra ZeroLiner media.
2. Close the media door.
3. If you disconnected the AC power cord and interface cables, reconnect them, and then turn on (I) the printer power.
4. If necessary, press **PAUSE** to resume printer operation.

The installation is complete.