

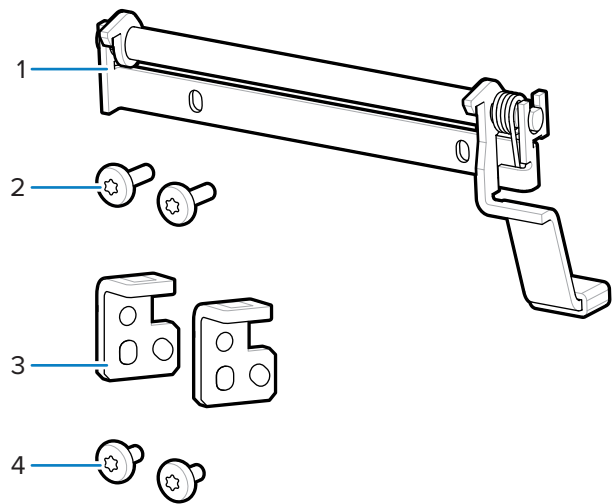
Installation Instructions

This kit includes the parts and documentation necessary to replace the Linerless Cutter Release Latch and Brackets in a ZT411 linerless printer.

Read these instructions thoroughly before attempting to install this kit.

Parts List

Before proceeding, verify that your kit contains the following items. To reorder specific parts, navigate to zebra.com/parts, and select your printer model.



Item	Description	Qty
1	Linerless cutter release latch	1
2	Hexalobular pan head cap screw, M3x8	2
3	Linerless cutter brackets	1
4	Hexalobular pan head cap screw, M3x4	2

Tools Needed

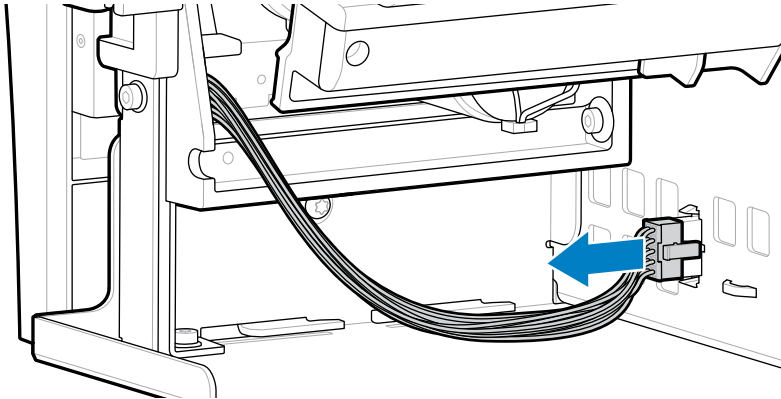
- Hexalobular (6-lobe, star) keys, drivers, or bits
- Sorting bin for screws and small parts (optional)

Remove the Linerless Cutter

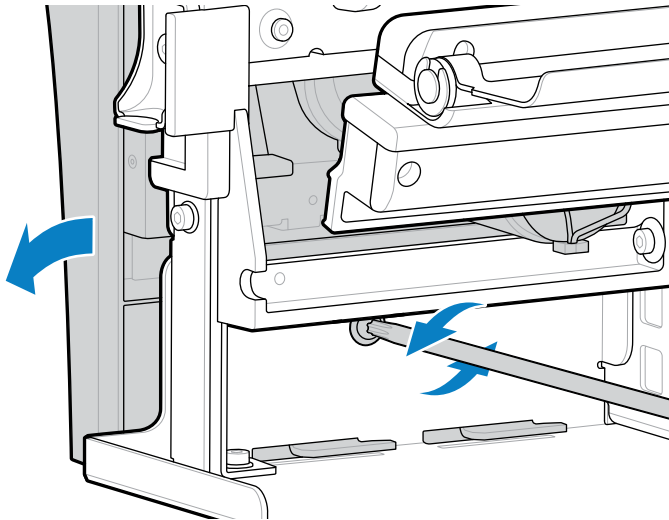


CAUTION: Turn off (O) the printer and disconnect it from the power source before performing the following procedure.

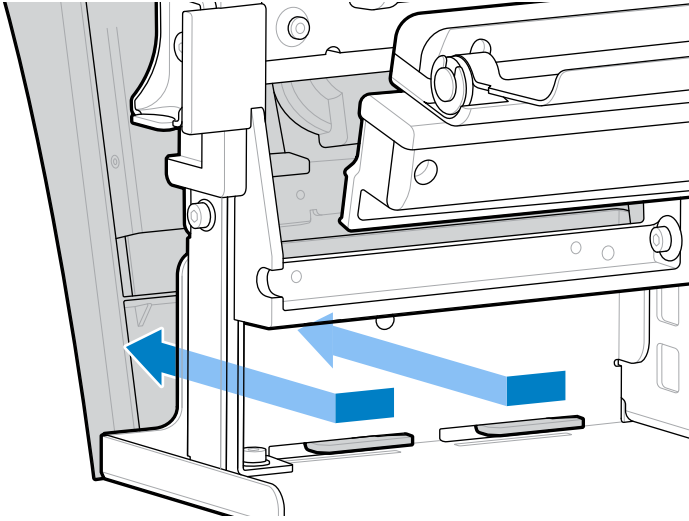
1. Turn off (O) the printer.
2. Disconnect the AC power cord and all data cables.
3. Remove the media.
4. Disconnect the cutter cable from the 10-pin connector.



5. Loosen the  T20 flat mounting screw that connects the linerless cutter to the printer, and tip the cutter away from the printer.

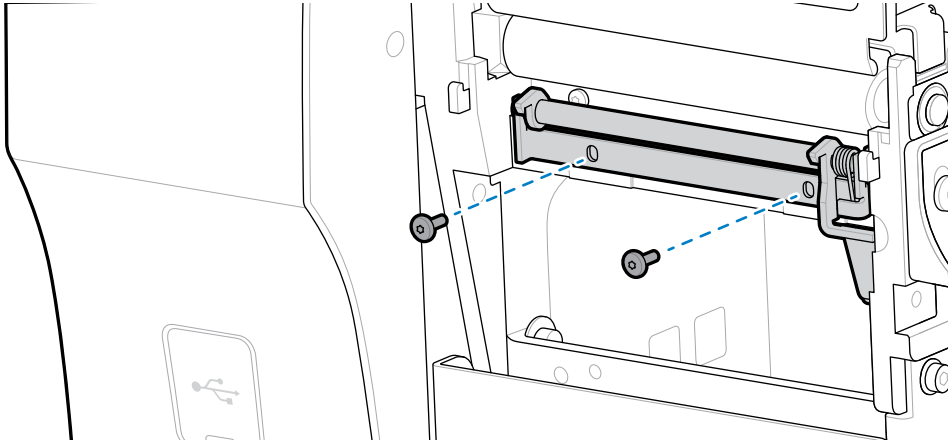


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6. Slide the cutter to the side to disengage the hooks, and remove the cutter from the printer.

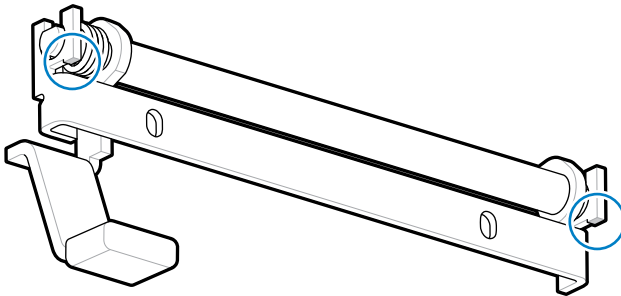


Replace the Cutter Release Latch

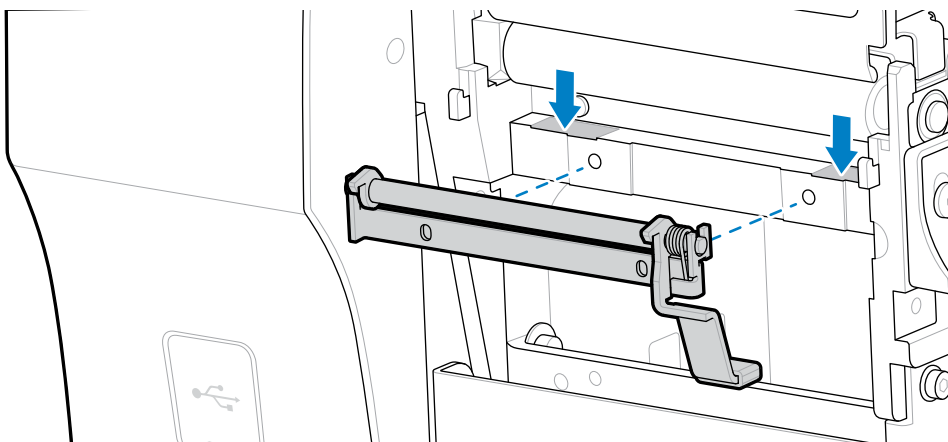
1. Remove the two  T10 mounting screws that secure the old release latch to the horizontal mounting bar and remove the release latch from the printer.



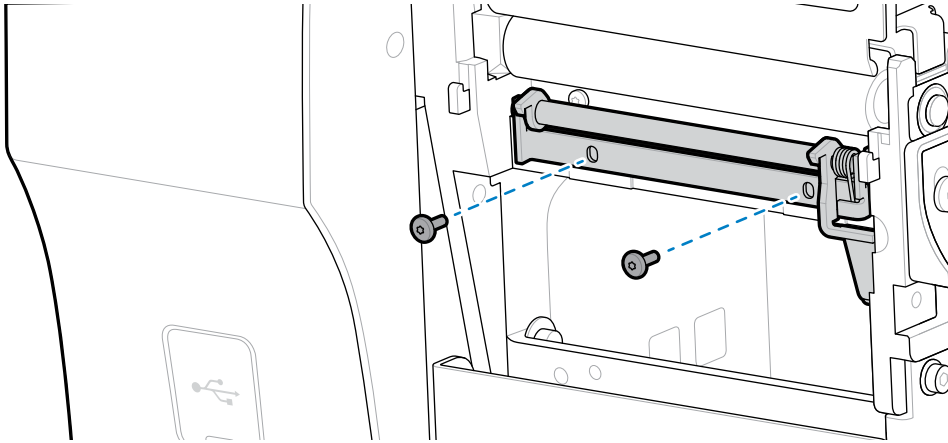
2. For this step, note the location of the two flat areas on the bottom of the release latch.



Position the release latch as shown. The mounting holes should align, and the two flat areas should be in contact with the horizontal mounting bar.

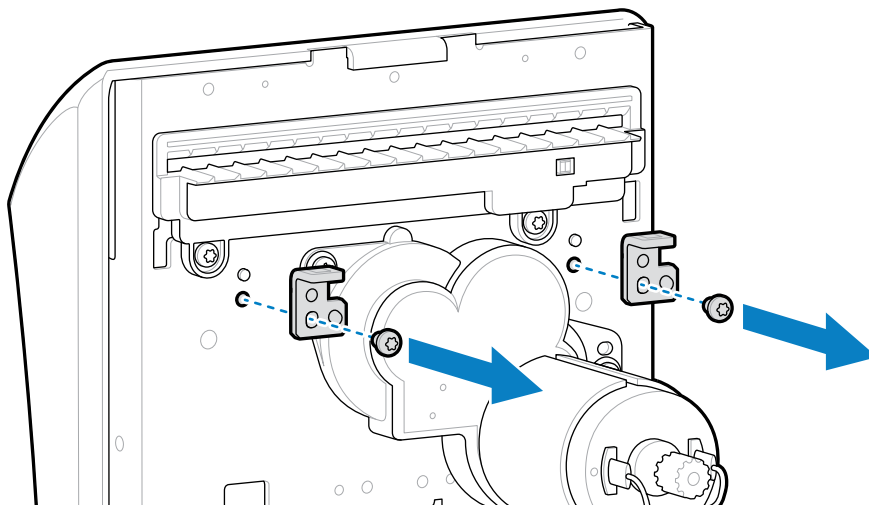


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3. Secure the release latch to the horizontal mounting bar using the two M3x8  T10 mounting screws.

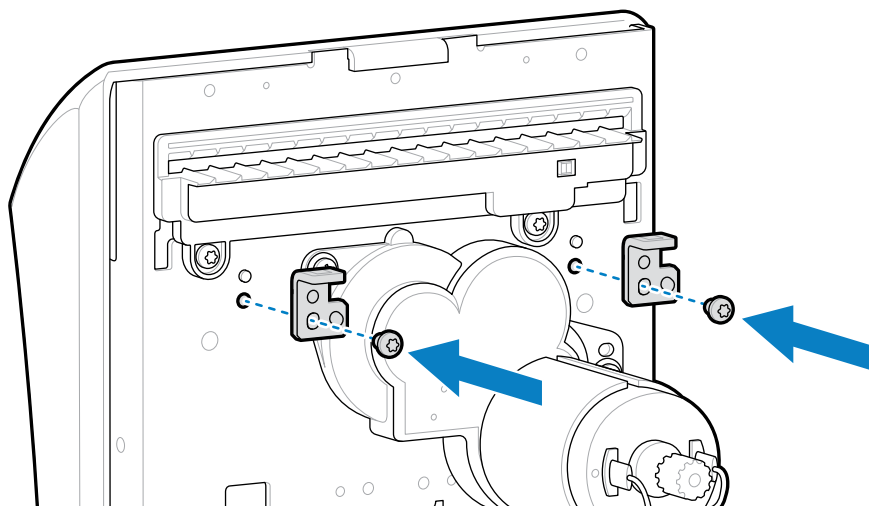


Replace the Linerless Cutter Brackets

1. Remove the two  T10 mounting screws that connect the cutter brackets to the cutter, and remove the cutter brackets.

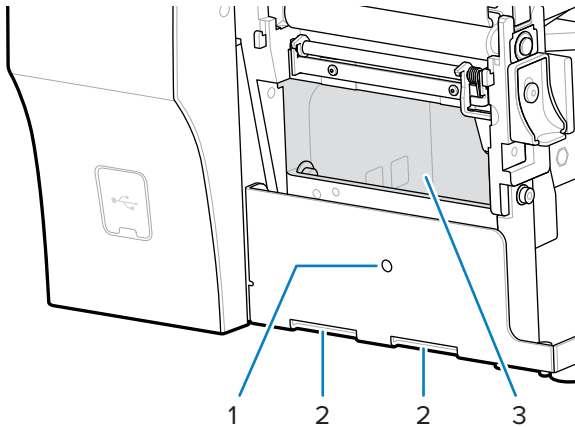


2. Using the two new M3x4  T10 mounting screws, install the new cutter brackets.



Install the Linerless Cutter Assembly

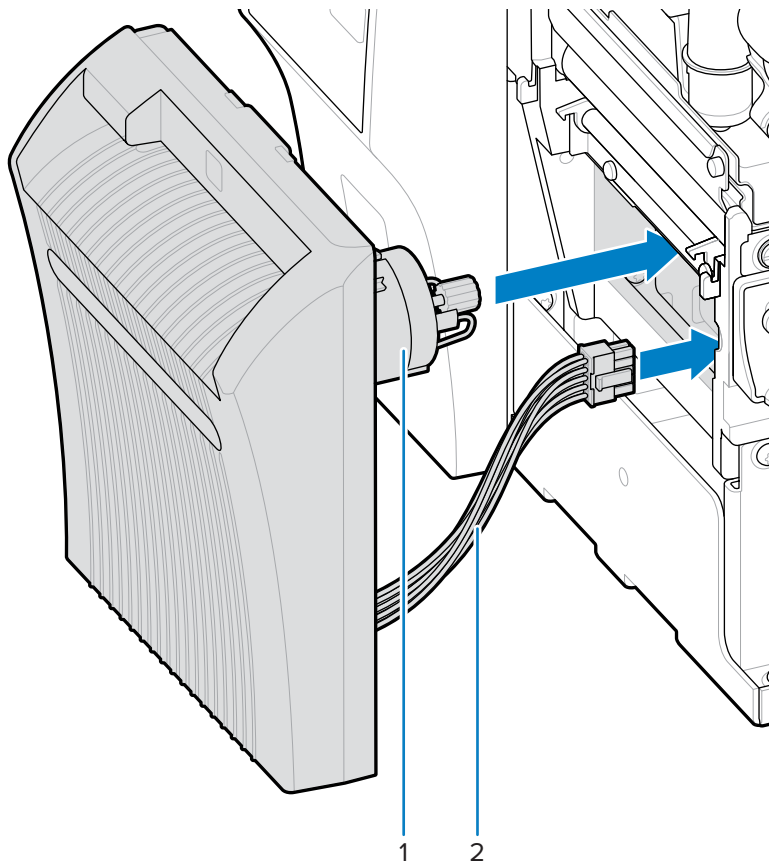
For this procedrue, note the location of the mounting hole (1), the slots in the printer base (2), and the access hole to the media side of the printer (3).



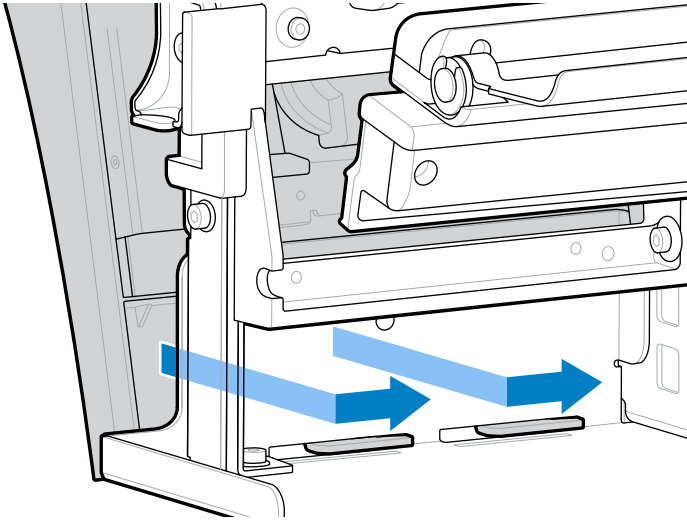
1. While holding the cutter assembly upright, route the cutter motor (1) and the cutter cable (2) through the access hole.



CAUTION: The cutter blade is sharp. Do not touch or rub the blade with your fingers.



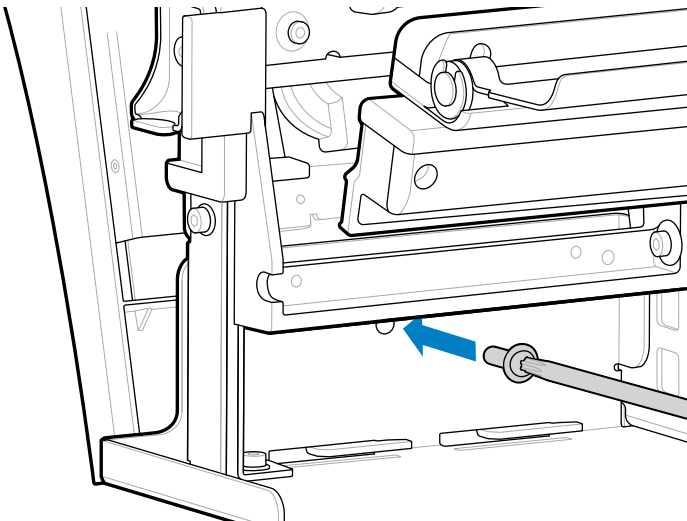
2. Insert the hooks on the bottom of the cutter into the slots on the base, and then slide the cutter assembly to the side to engage the hooks.



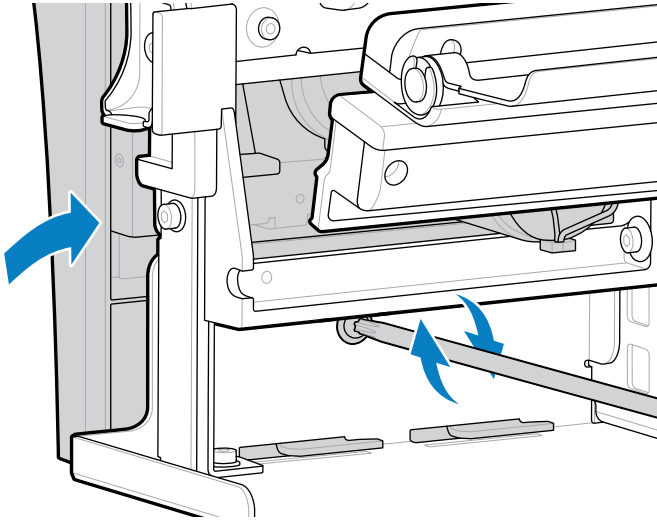
3. Insert the  T20 flat mounting screw through the mounting hole and hold it in place with a screwdriver.



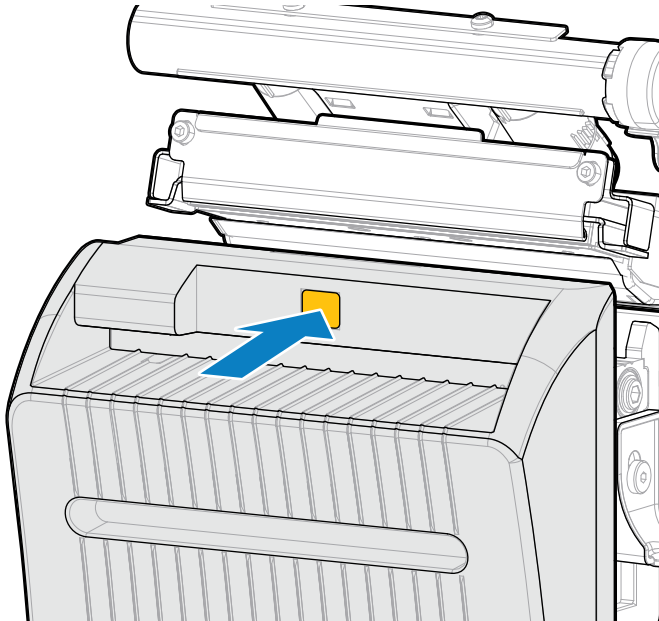
IMPORTANT: Ensure that the cutter motor is through the access hole before securing the screw. Otherwise, you cannot pivot the cutter assembly to the closed position.



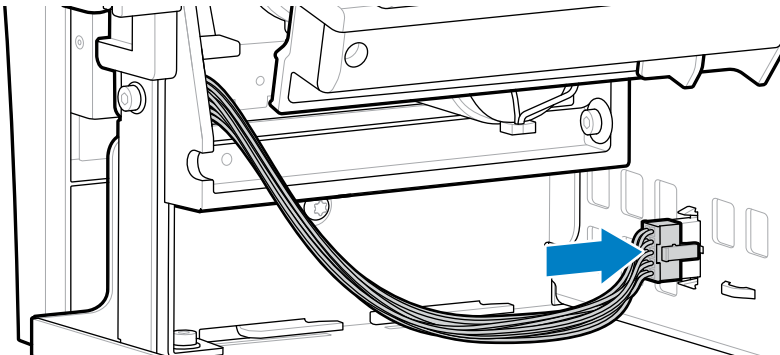
4. Rotate the cutter upright so that the screw engages the hole on the back of the cutter, and then tighten the screw. Ensure that both of the hooks stay in contact with the printer base, so that the cutter assembly is installed correctly.



5. Apply pressure to the gold square on the front of the cutter to snap the top of the cutter into place.



6. Plug the end of the cutter cable into the 10-pin option connector on the printer mainframe.



Resume Printer Operation

1. Load the printer with Zebra ZeroLiner media.
2. Close the media door.
3. If you disconnected the AC power cord and interface cables, reconnect them, and then turn on (I) the printer power.
4. If necessary, press **PAUSE** to resume printer operation.

The installation is complete.