

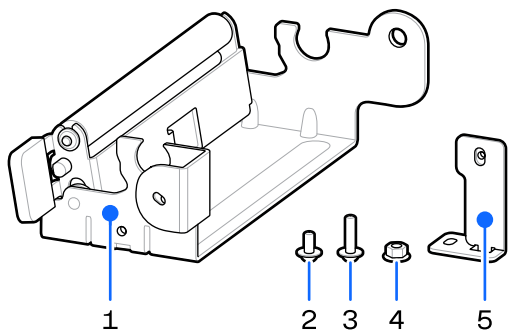
Installation Instructions

This kit includes the parts and documentation necessary to install the Rewind Pinch Roller Replacement Kit into ZT610 600 dpi Micro Label printers.

Read these instructions thoroughly before attempting to install this kit.

Parts List

Before proceeding, verify that your kit contains the items for your printer listed. To reorder specific parts, go to zebra.com/parts, and select your printer model.



Item	Description	Qty
1	Rewind Pinch Roller Assembly	1
2	Hexalobular Pan Washer Mach Screw M4x8	1
3	Hexalobular Pan Washer Mach Screw M4x16	1
4	Nut, M4, Hex, Fling	1
5	Support, Bracket, Pinch, Roller	1

Tools Required

- Hexalobular screwdriver set
- Antistatic wriststrap and mat
- Sorting bin for screws and small parts (optional)
- Safety glasses
- Metric nut driver set

Prepare for Installation



NOTE: Retain all parts removed during disassembly, unless otherwise directed.



CAUTION: Turn off (O) the printer and disconnect it from the power source before performing the following procedure.

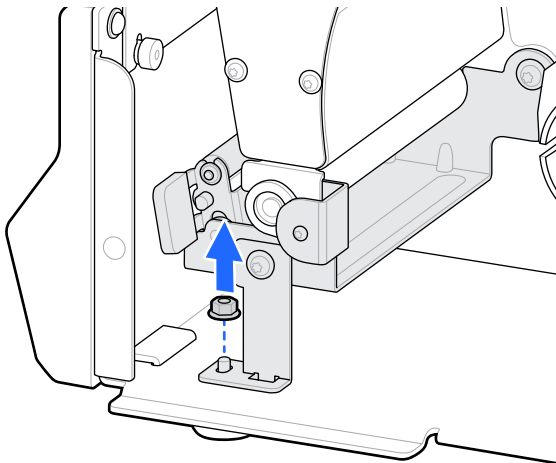


CAUTION—ESD: Observe proper electrostatic safety precautions when handling static-sensitive components such as circuit boards and printheads.

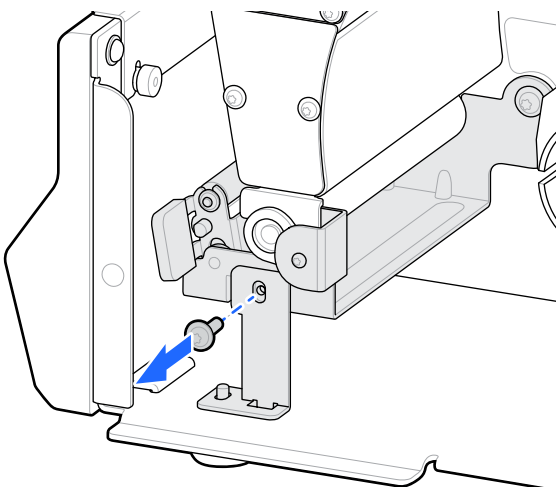
1. Disconnect the AC power cord and all data cables.
2. Remove the media and ribbon.
3. Remove the peel or rewind plate (if installed).
4. Turn the printer on its side.

Remove the Rewind Pinch Roller

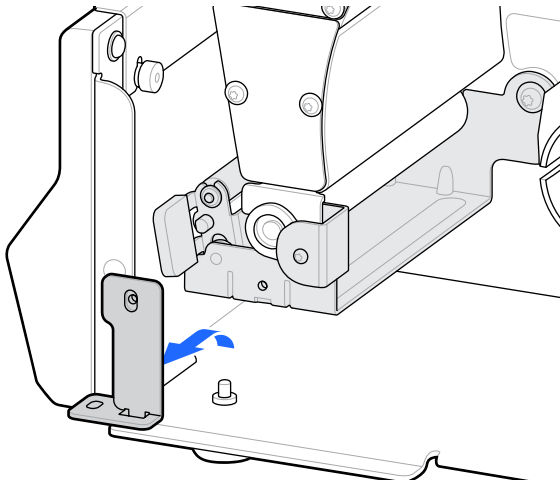
1. Remove the 7 mm nut from the pinch roller assembly support bracket.



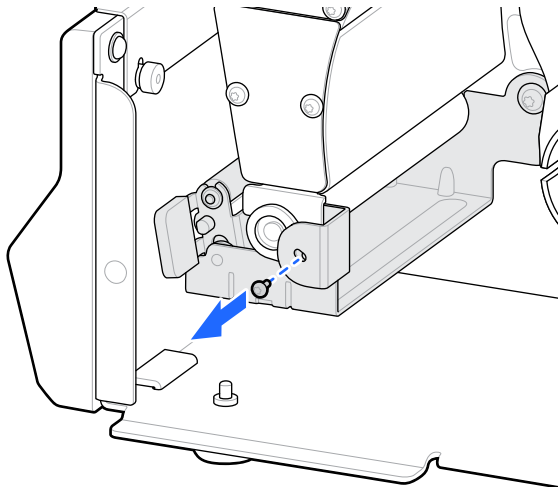
2. Remove the T15 screw from the pinch roller support bracket.



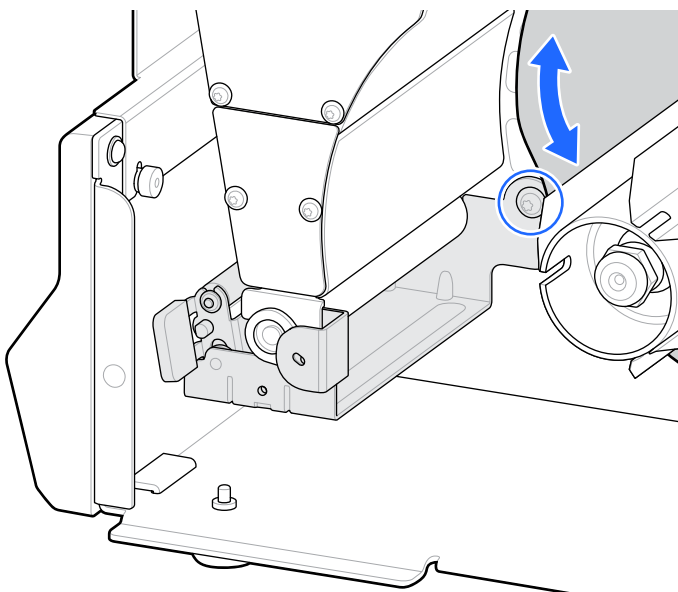
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3. Remove the pinch roller support bracket.



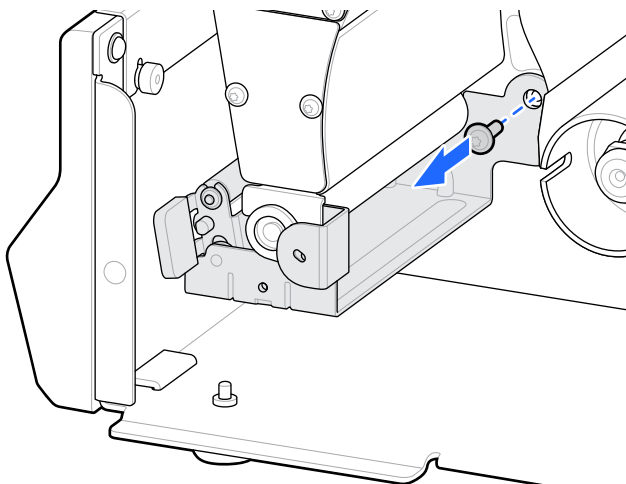
4. Remove the T10 screw securing the rewind pinch roller assembly to the support plate. The platen bearing retainer will become loose. Hold it in place while removing the screw to prevent it from falling.



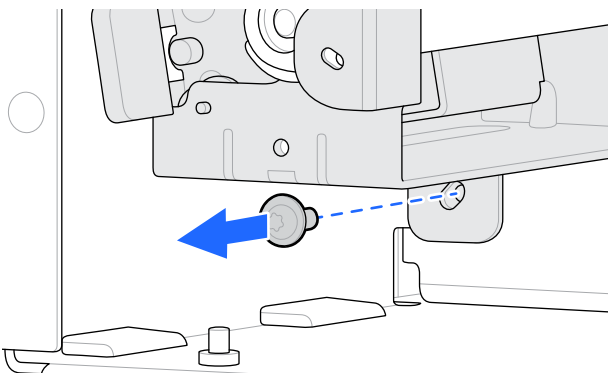
5. Rotate the rewind spindle to access the T15 screw to the left of the spindle.



6. Remove the silver T15 screw next to the rewind spindle.

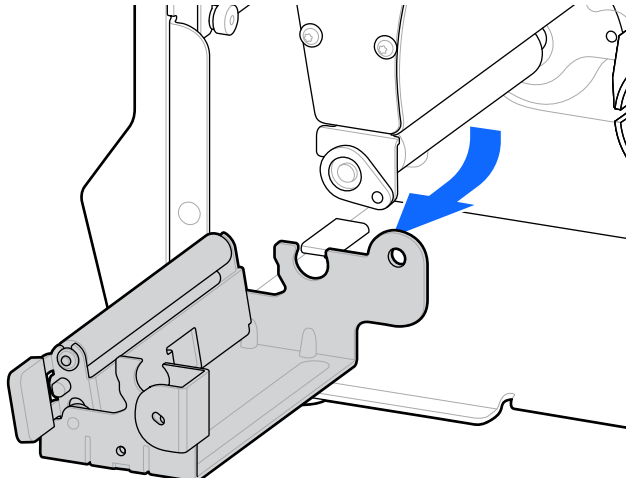


7. Remove the black T15 screw on the left inside wall of the printer.



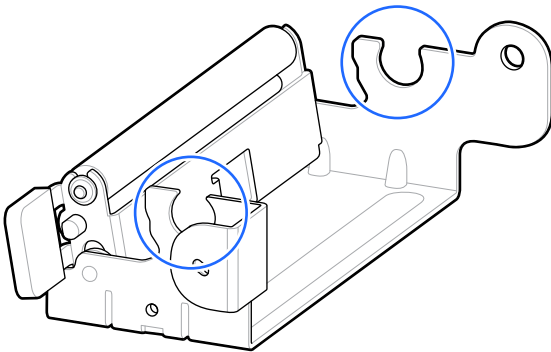
8. Hold the platen bearing retainer in place while lifting the rewind pinch roller assembly to disengage it from the bearings.

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9. Remove the rewind pinch roller assembly from the printer.

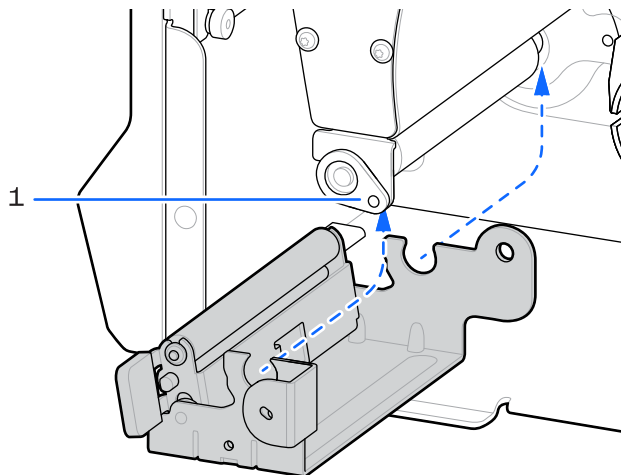


Install the Rewind Pinch Roller

1. Note the location of the C-shaped bearing cutouts in the new rewind pinch roller assembly.

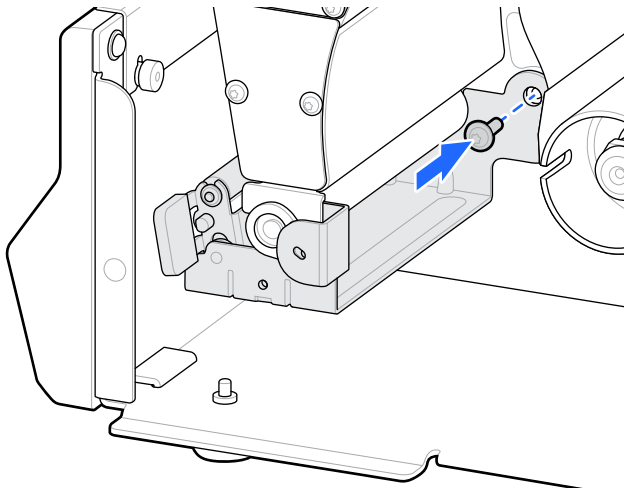


2. Align the C-shaped cutouts over the bearings and then slide the pinch roller over the bearings until it clicks into position.

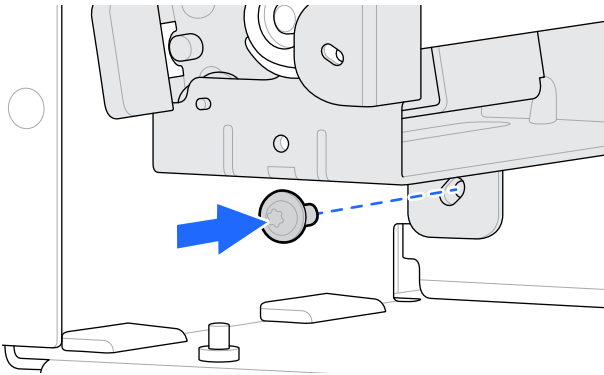


3. Align the black platen bearing retainer (1) over the bearing and with the mounting screw hole in the rewind pinch roller assembly.

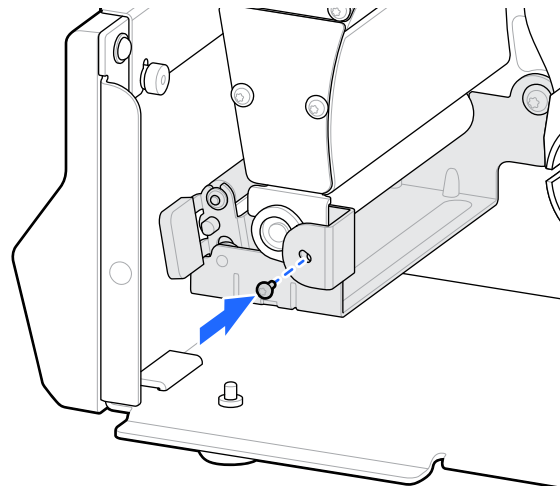
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4. Install the silver T15 screw next to the rewind spindle.



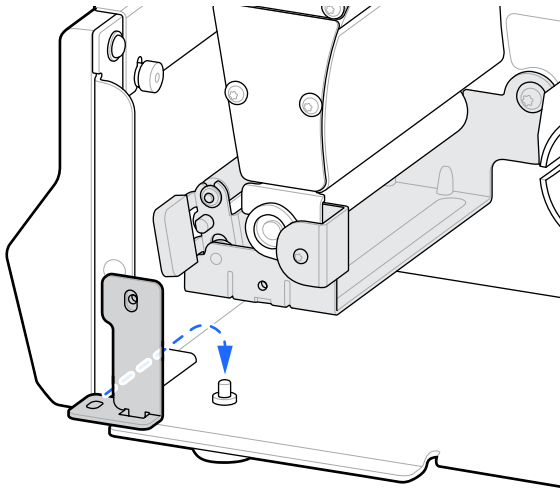
5. Install the black T15 screw on the left inside wall of the printer.



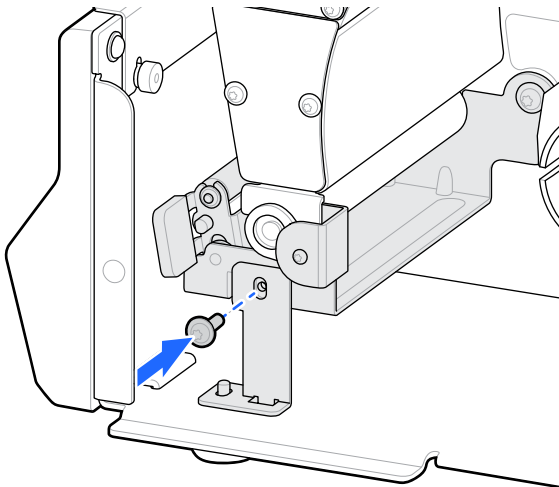
6. Install the T10 screw through the mounting screw hole.



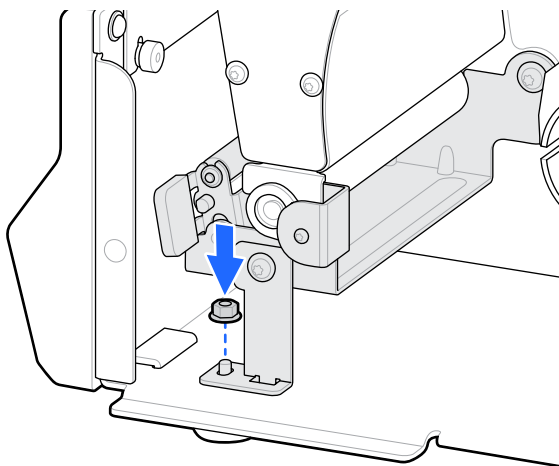
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7. Place the pinch roller assembly bracket over the mounting stud on the bottom of the printer.



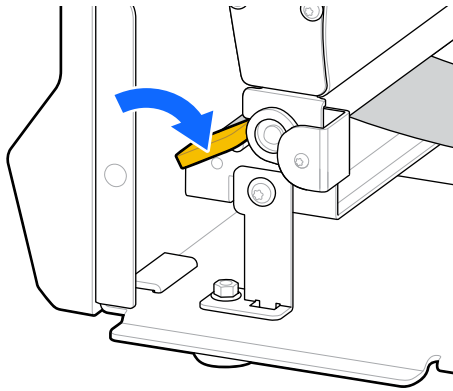
8. Install the T15 screw into the pinch roller support bracket.



9. Install the 7 mm nut onto the support stud for the pinch roller assembly.



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10. Close the rewind pinch roller assembly.



Resume Printer Operation

1. Carefully return the printer to an upright position.
2. Load the printer ribbon (if used) and media.
3. If used, reinstall the peel or rewind plate.
4. Close the media door.
5. Reconnect the AC power cord and interface cables, and then turn on (I) the printer power.
6. If necessary, press **PAUSE** to resume printer operation.

The installation is complete.