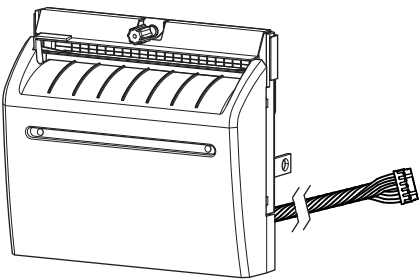
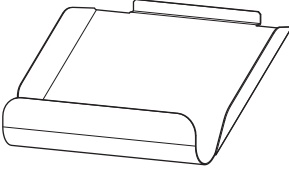


Installation Instructions for the ZT231 Printer

Read these instructions thoroughly before installing this kit.

Parts List

Before proceeding, verify that your kit contains the following items. To reorder specific parts, navigate to zebra.com/parts, and select your printer model.

Cutter assembly		Qty 1
Cutter catch tray		Qty 1
Screw: M4X.7X10 so flng zn	  3mm	Qty 1

Tools Needed

-  Metric hexagon keys or bits
-  Hexalobular (6-lobe, star) keys, drivers, or bits
- Sorting bin for screws and small parts (optional)

Prepare for Installation



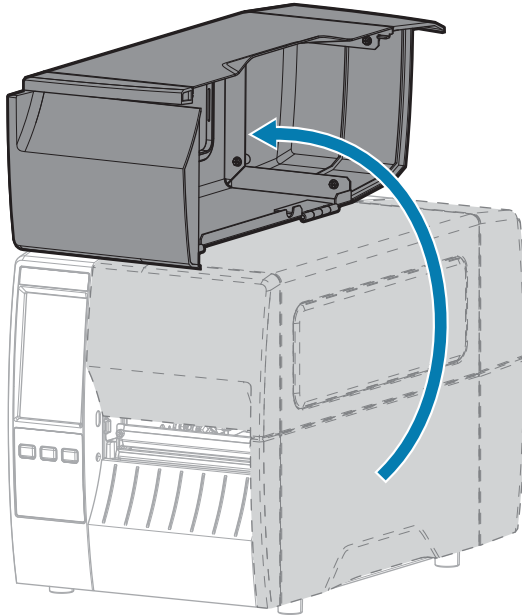
NOTE: Retain all parts removed during disassembly, unless otherwise directed.



CAUTION—ESD: Observe proper electrostatic safety precautions when handling static-sensitive components such as circuit boards and printheads.

1. Turn off the printer and disconnect it from the power source.
2. Disconnect all data cables.

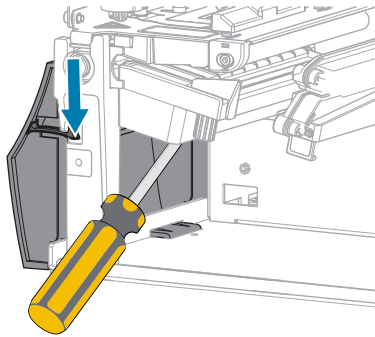
3. Open the media cover.



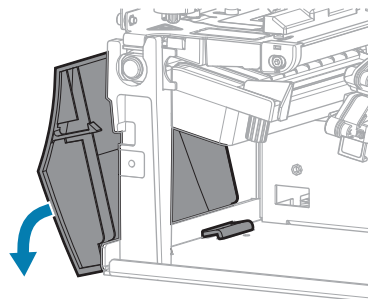
4. Remove media and ribbon (if used).

Remove the Lower Front Trim Panel

1. Release the tear lower front panel by pushing down the two tabs that secure it to the printer. Use a flat-blade screwdriver to push down the inner tab.



2. Tip the top of the tear lower front panel away from the printer until the mounting tabs separate from the mounting slots.



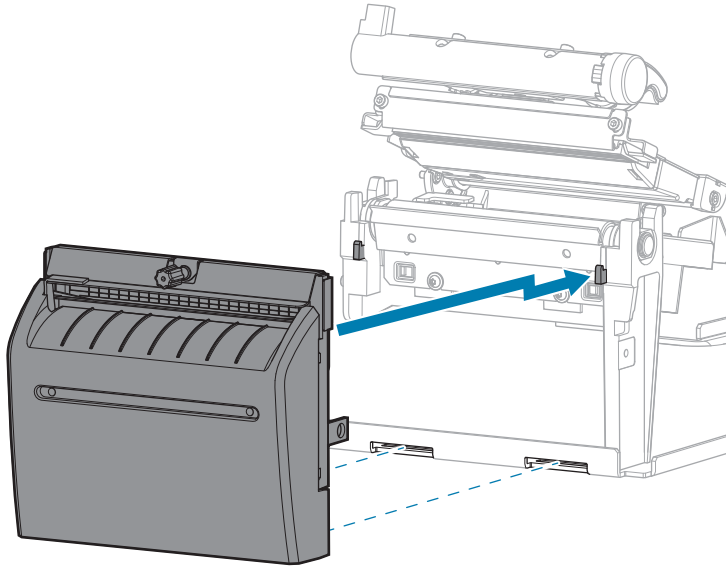
3. Remove the tear lower front panel from the printer.

Install the Cutter Assembly

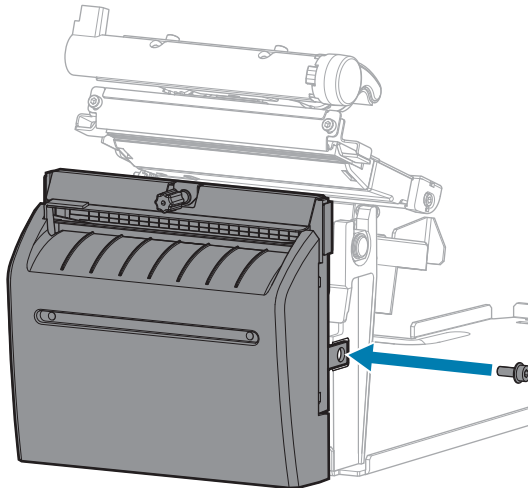


CAUTION: The cutter blade is sharp. Do not touch or rub the blade with your fingers.

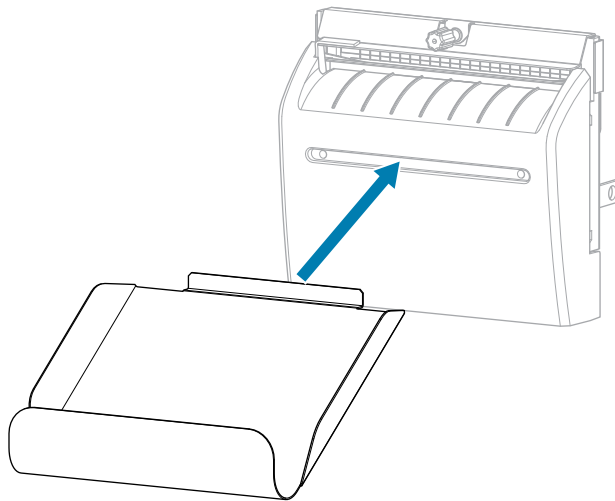
1. Slide the cutter assembly onto the mounting hooks, ensuring that the tabs slide into the slots on the printer base.



2. Install the ● 3mm mounting screw that secures the cutter assembly to the printer.

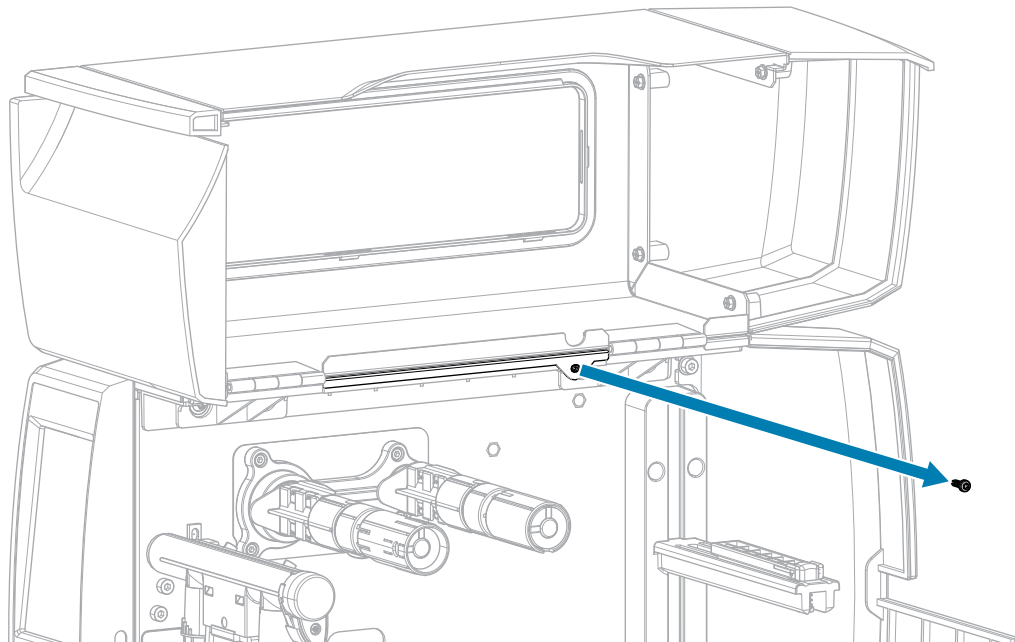


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3. Install the cutter catch tray (if desired).

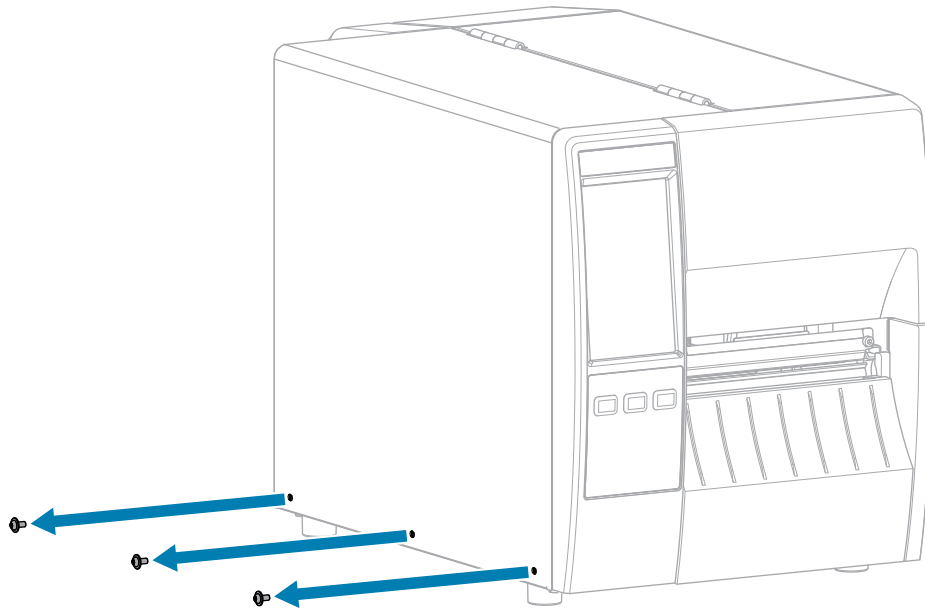


Remove the Electronics Cover

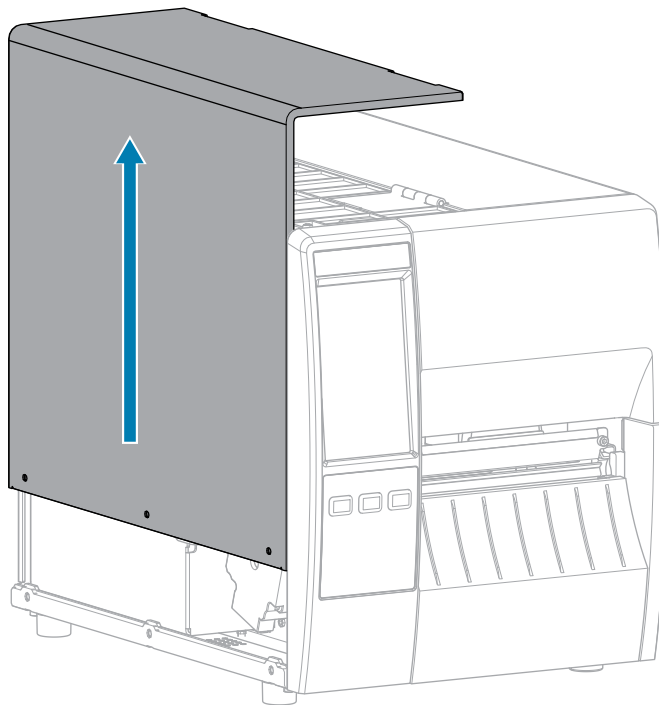
1. Remove the  T10 screw that secures the electronics cover to the media side of the printer.



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2. Remove the three  T10 screws that secure the electronics cover to the electronics side of the printer.

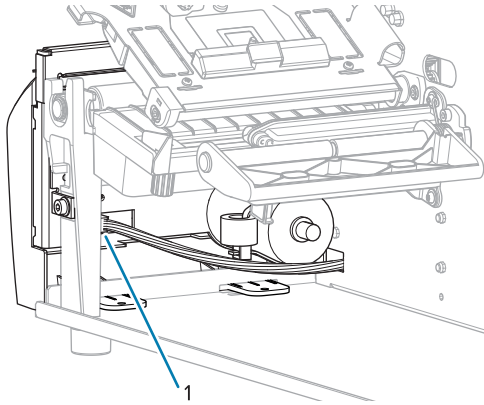


3. Lift the electronics cover off of the printer.

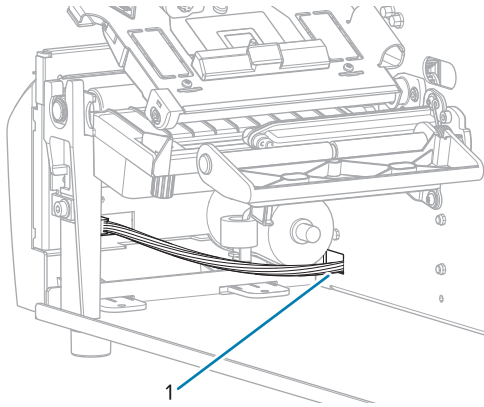


Connect the Cutter Cable

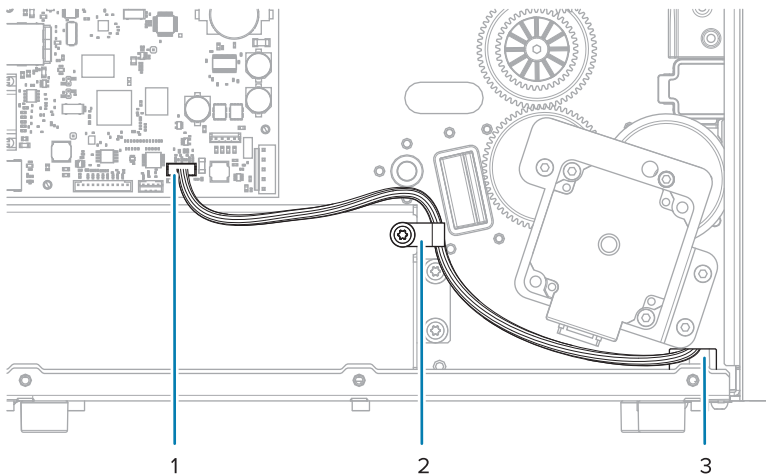
1. Connect the cutter cable to the cutter assembly (1).



2. From the media side, thread the end of the cutter cable through the hole to the electronics side (1).

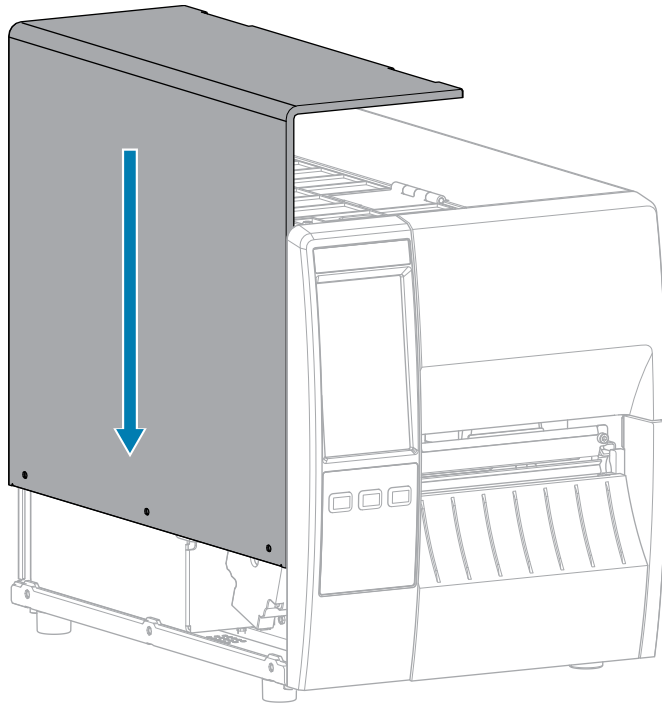


3. Route the cutter cable from the hole to the media side (3) through the clip attached to the power supply (2), and then connect it to J11 on the MLB (1).

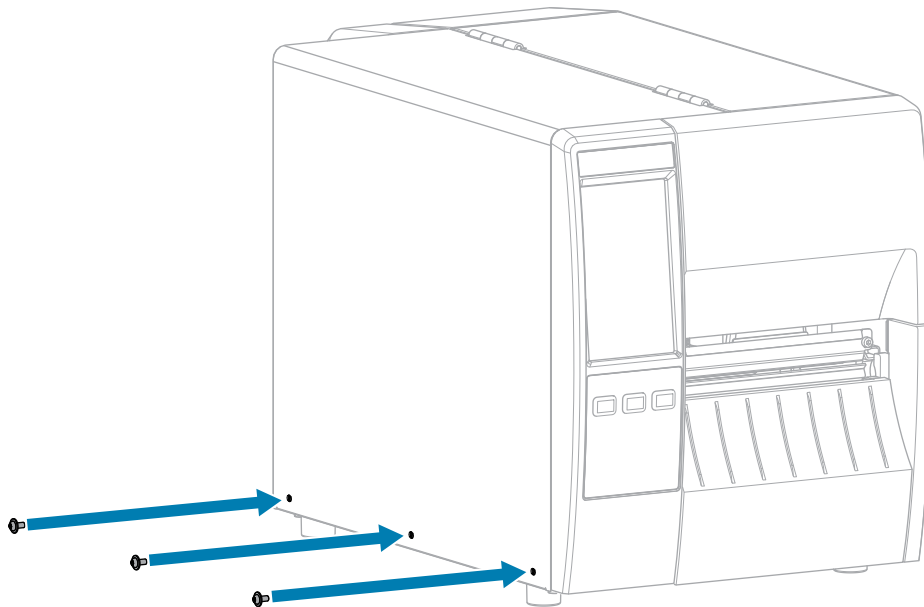


Install the Electronics Cover

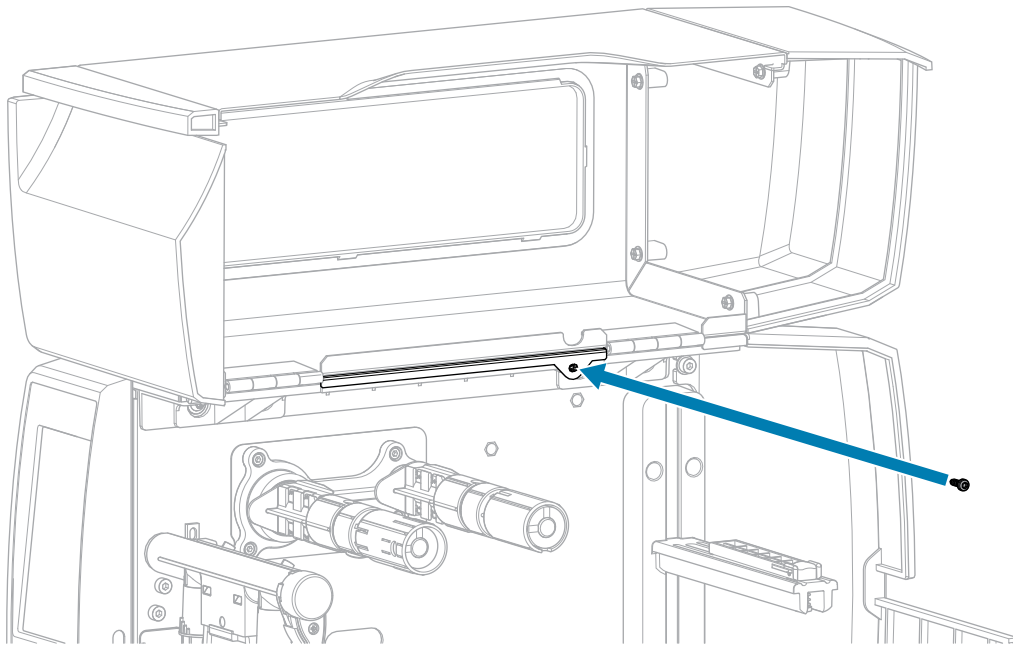
1. Slide the electronics cover onto the printer.



2. Install the three  T10 screws that secure the electronics cover to the electronics side of the printer.

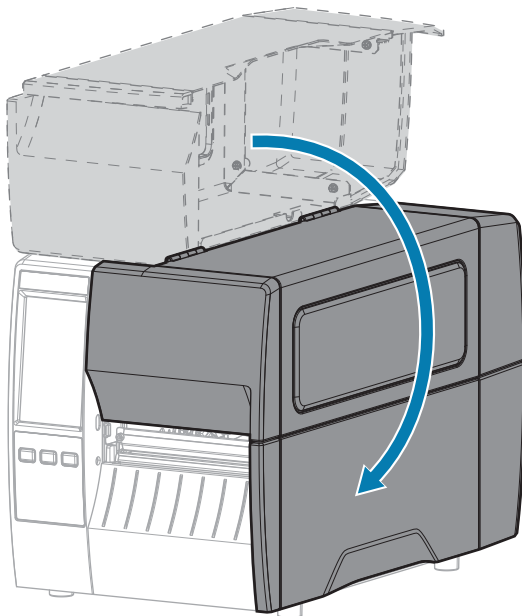


3. Install the  T10 screw that secures the electronics cover to the media side of the printer.



Resume Printer Operation

1. Reinstall media and ribbon (if used).
2. Close the printhead assembly.
3. Close the media cover.



4. Reconnect the AC power cord and interface cables.
5. Turn on the printer power.