

ZEBRA

Z-Ultimate 4000T Resist

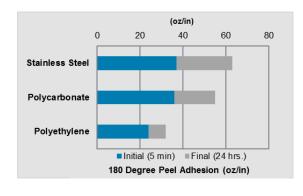
FEATURES

- Thermal transfer, gloss polyester label with a high-performance permanent acrylic adhesive
- Unparalleled smear/scratch resistance
- Excellent durability and chemical resistance
- Meets automotive wire-harness durability requirements when using 6200 or Image Lock resin ribbons
- Available in white (10026487RM)

MATERIAL CONSTRUCTION

Component	Description	Caliper
Facestock	White coated polyester	2.0 mil
Adhesive	Permanent, acrylic- based	
Liner	50 lb. semi-bleached, kraft stock	3.2 mil
	TOTAL ± 10%	6.2 mil

ADHESIVE STRENGTH



TEMPERATURE PERFORMANCE

Minimum Application Temperature	Service Temperature	Optimal Storage Conditions
50° F (10° C)	-40° F to 302° F (-40° C to 150° C)	72° F (22° C) at 50% RH

Expected Exterior Life

3 years

CHEMICAL RESISTANCE

		Suggested Ribbon		
	Chemical	6200	5095	Image Lock
Weak	Blood	•	•	•
	Body Fluid	•	•	•
	Salt Water	•	•	•
	Water	•	•	•
	Window Cleaner	•	•	•
4	Alcohol	•	•	•
Moderate	Ammonia	•	•	•
	Bleach	•	•	•
_	IPA	•	•	•
_	Gasoline			
Harsh	Grease			
I	Oil			
	Acetone	NR	NR	NR
Extreme	IR Reflow	NR	NR	NR
	MEK	NR	NR	NR
	TCE	NR	NR	NR
	Xylene	NR	NR	NR

■ Recommended
■ Test in Your Application NR Not Recommended

SUGGESTED APPLICATIONS

· Product identification



Automotive labeling



All products should be pre-tested to ensure it meets all intended requirements of specific end-use applications.

For more information, visit www.zebra.com/supplies



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Additional detail on wire-harness testing performed with 6200 and Image Lock ribbons-

- Salt Spray test DIN/EN ISO 9227-NSS/B117 (1008 hrs)
- Condensation Chamber Test DIN/EN ISO 6270-2-CH (6 weeks)
- Corrosion Cycle Test VDA 621-415 (8 weeks)
- Adhesion testing FTM1
- Adhesion to print/inscription DIN 58196-6
- Abrasion test Imprint (CS17 wheel / 500g load / 40 cycles)
- Chemical stability DIN 30 643-A-B-2
- Fam Test Fuel, Diesel Fuel, Brake Fluid, Anti-Freeze, Engine Oil, Ethanol, Cleaning Solvent, Oils/Grease, Acetone
- UV Resistance/Stability PV1323
- Thermal Stability for print/inscription (-40 C to 150 C)
- Thermal Cycling Test for print/inscription
- Flag (Adhesive to Adhesive) testing 168 hr @ 50 C, 168 hr @ 38 C and 85% RH, 168 hr @ -20 C
- Shock Test 5 cycles, 24 hr @ 80 C, 24 hr @ -40 C
- Storage Test for print/adhesive 192 hrs @ 120 C

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