



**Zebra Printer
Trade Up Program**



Printer Trade-Up Programme

End of Service Guide

Use this guide to check whether your customers' existing Zebra printers are 'out-of-support' and identify the right replacement models for them.



What does End of Service mean?

Production, **End of Sale**, End of Service Summary

	Production	End of Sale	End of Service
Sell Hardware SKUs	✓	✗	✗
Link OS Firmware & Security Updates	✓	✗	✗
Sell Spare Parts and Accessories	✓	✓	✗
Support Printer via OneCare & Repairs	✓	✓	✗
Sell Printheads	✓	✓	While supply lasts...

Industrial Printers

Printer Trade-Up Programme. End Of Service Guide



Type	Legacy Printer	End of Service Date	Replacement Printer
Industrial	140Xi4, 170Xi4	May-23	ZT620
Industrial	110Xi4	May-23	ZT610
Industrial	XiiiPlus	Jul-15	ZT610
Industrial	90XiiiPlus, 96XiiiPlus	Jan-10	ZT610
Industrial	Xiii	Sep-08	ZT610, ZT620
Industrial	Xiii	Dec-06	ZT610, ZT620
Industrial	160S	Dec-05	ZT610, ZT620
Industrial	Xi	Jan-05	ZT610, ZT620
Industrial	105SLPlus	May-23	ZT510
Industrial	105SL	Sep-18	ZT510
Industrial	105Se	Dec-06	ZT510
Industrial	ZM400, ZM600, RZ400, RZ600	Dec-19	ZT411, ZT421
Industrial	R4Mplus	Nov-11	ZT411, ZT421
Industrial	Z4Mplus, Z6Mplus	Jan-11	ZT411, ZT421
Industrial	Z4M, Z6M	Sep-07	ZT411, ZT421
Industrial	ZT410, ZT420	Jun-25	ZT411, ZT421
Industrial	ZT230	Jan-26	ZT231
Industrial	ZT220	Jan-26	ZT111
Industrial	S4M	Oct-16	ZT231
Industrial	S600	Sep-10	ZT231
Industrial	2746e	Dec-09	ZT231
Industrial	S300, S400, S500	Dec-06	ZT231, ZT111
Industrial	2746	Jun-06	ZT231
Industrial	ZE500-4, ZE500-6	Sep-27	ZE511, ZE521
Industrial	PAX4	Nov-18	ZE511, ZE521
Industrial	PAX3	Nov-10	ZE511, ZE521
Industrial	170PAX2	Dec-06	ZE511, ZE521
Industrial	170PAX	Apr-05	ZE511, ZE521

Type	Legacy Printer	End of Service Date	Replacement Printer
Industrial	220Xi4 203dpi	Feb-31	ZT620 300dpi
Industrial	220Xi4 300dpi	Feb-31	ZT620 300dpi (with label rotation)*

*Migrate from 220Xi4 203dpi to ZT620 300dpi using Label Rotation

From Link-OS v7.1 onwards, Zebra's firmware has come with a label rotation feature. Specifically for the migration of Zebra's legacy 220Xi4 to ZT620, whilst your customer may need to set a horizontal offset to centre the print on the label, this feature does have the following benefits:

- Customer's ZPL doesn't need to change
- A custom 8 inch to 6-inch emulator is not required
- A standard ZT421 or ZT620 SKU can be used
- ZT620 300dpi list price is significantly lower than 220Xi4 203dpi

Label Rotation from UI

Description:

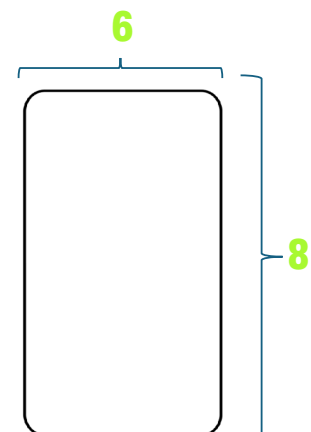
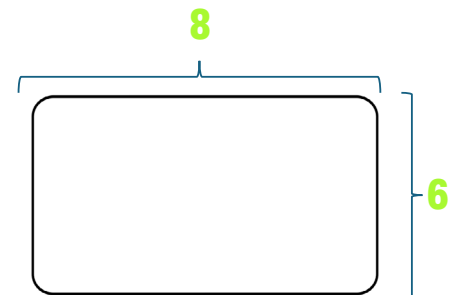
- Customer can set the orientation for labels from the color touch user interface on the front panel of applicable Zebra printers. The options are 0 / 90 / 180 / 270 degrees.
- A new SGD "zpl.label_orientation" is added to support label rotation. The options are 0 / 90 / 180 / 270 degrees and the default is "0".

Example:

! U1 setvar "zpl.label_orientation" "90"



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Desktop Printers

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Type	Legacy Printer	End of Service Date	Replacement Printer
Desktop	GK selected configurations	Oct-21	ZD421
Desktop	GX selected configurations	Oct-21	ZD621
Desktop	LP2824Plus	Jul-19	ZD411d
Desktop	R2844Z	Dec-16	HF RFID. No replacement
Desktop	HC100	Apr-16	ZD510-HC
Desktop	LP 2844, TLP 2844, TLP 3842	Dec-15	ZD421d, ZD421t
Desktop	LP 2824, TLP 2824	Oct-15	ZD411
Desktop	LP 2844-Z, TLP 2844-Z, TLP 3844-Z	Sep-14	ZD421
Desktop	GK420 Phase 1	Jul-14	ZD421/ZD621
Desktop	GX430	Jul-14	ZD421
Desktop	LP 2824-Z, TLP 2824-Z	Mar-13	ZD411
Desktop	H 2824-Z	Nov-10	NA-only.
Desktop	R402	Sep-08	HF RFID. No replacement
Desktop	TLP 3742	Jan-07	ZD421t
Desktop	DA402	Sep-06	ZD421d
Desktop	T402	Sep-06	ZD421t
Desktop	LP 2684, TLP 2684	Aug-06	220Xi4
Desktop	LP 2722, LP 2742, TLP 2722, TLP 2742	Jun-06	ZD411, ZD421
Desktop	LP 2443	Dec-05	ZD220d/ZD230d
Desktop	Bravo 2, Bravo 4	Dec-05	ZD220/ZD230
Desktop	T300	Sep-05	ZD220t/ZD230t
Desktop	A100, A300	Aug-05	ZD220d/ZD230d
Desktop	Ht-146	May-05	ZT231/ZT111
Desktop	GC420d	Mar-23	ZD220d/ZD230d
Desktop	GC420t	Mar-23	ZD220t/ZD230t
Desktop	GT800d	Mar-23	ZD421d
Desktop	GT800t	Mar-23	ZD421t
Desktop	ZD420	Oct-24	ZD421
Desktop	ZD420C	Oct-24	ZD421C
Desktop	ZD500R (RFID)	Dec-24	ZD621R (RFID)
Desktop	ZD620	Dec-24	ZD621
Desktop	TLP2824 Plus	Nov-25	ZD411t
Desktop	ZD410	Nov-25	ZD411d
Desktop	GK420d/GK420t PHASE 2	Feb-25	ZD230t/ZD230d ZD421t/ZD421d

Mobile Printers

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Type	Legacy Printer	End of Service Date	Replacement Printer
Mobile	ZQ220	Feb-26	ZQ220 Plus
Mobile	ZQ310	Dec-25	ZQ310 Plus
Mobile	ZQ510	Jun-26	ZQ511
Mobile	ZQ520	Jun-26	ZQ521
Mobile	ZQ320	Dec-25	ZQ320 Plus
Mobile	ZQ610	28-May	ZQ610 Plus
Mobile	ZQ620	28-May	ZQ620 Plus
Mobile	ZQ630	28-May	ZQ630 Plus
Mobile	QLn420	Dec-25	ZQ630
Mobile	QLn320, QLn220	Aug-24	ZQ620, ZQ610
Mobile	P4T	Oct-22	ZQ630 Plus/ Thermalock media
Mobile	iMZ220	Dec-21	ZQ310 Plus
Mobile	iMZ320	Oct-21	ZQ320 Plus
Mobile	RW220	Dec-20	ZQ511
Mobile	RW420	Dec-20	ZQ521
Mobile	RW420 Print Station	Dec-20	None *
Mobile	RP4T	Apr-20	None **
Mobile	QLn Non-Mfi Models: QNx-xxxx0xx-00 and QNx-xxxxExx-00	Oct-19	ZQ600 Plus
Mobile	MZ 220, MZ 320	Feb-17	ZQ310 Plus, ZQ320 Plus
Mobile	QL420 Plus (Q4D)	Feb-17	ZQ630 Plus
Mobile	EM220, EM220II	Nov-16	ZQ210
Mobile	QL220 Plus (Q2D), QL320 Plus (Q3D)	Aug-16	ZQ610 Plus, ZQ620 Plus
Mobile	QL 220 (Q2C), QL 320 (Q3C), QL 420 (Q4C)	Sep-12	ZQ610 Plus, ZQ620 Plus, ZQ630 Plus
Mobile	RW420 (R4A)	Sep-12	ZQ521
Mobile	Cameo 2, Cameo 3	Oct-11	ZQ310 Plus, ZQ320 Plus
Mobile	QL 220, QL 320, QL 420	Dec-10	ZQ610 Plus, ZQ620 Plus, ZQ630 Plus
Mobile	Cameo 2 Plus	Dec-08	ZQ310 Plus
Mobile	PA400, PA 403	Dec-08	ZQ511, ZQ521
Mobile	PT400, PT 403, PT 471, PT 481	Dec-08	ZQ610 Plus, ZQ620 Plus, ZQ630 Plus
Mobile	Cameo 3N 802.11	Dec-08	ZQ320 Plus
Mobile	Cameo 2SC, Cameo 3SC, Cameo PEP	Dec-08	ZQ310 Plus, ZQ320 Plus
Mobile	QL 320, QL420 802.11 FH Radio	Oct-08	ZQ620 Plus, ZQ630 Plus
Mobile	Encore	Dec-07	ZQ610 Plus, ZQ620 Plus, ZQ630 Plus
Mobile	Cameo 3N	Dec-07	ZQ320 Plus
Mobile	P400	Jul-05	N/A

Card Printers

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Type	Legacy Printer	End of Service Date	Replacement Printer
Card	ZXP Series 7	Dec-30	ZXP Series 9
Card	ZXP Series 9	Jun-29	ZXP Series 9
Card	ZXP Series 8	Apr-22	ZXP Series 9
Card	P100i	Dec-18	ZC100
Card	ZXP1	Mar-24	ZC100
Card	ZXP3	Mar-24	ZC300, ZC350
Card	P330i	Dec-18	ZC300, ZC350
Card	P330m	Dec-18	ZC300, ZC350
Card	P430i	Dec-18	ZC300, ZC350
Card	ZC10L 17 Mil	Jul-24	ZC10L 24 Mil
Card	P110i, P110m	Jul-17	ZC300, ZC350
Card	P120i	Jul-17	ZC300, ZC350
Card	P630, P640	Jul-17	ZXP7
Card	P520i	Dec-14	ZXP7
Card	P310F, P310i, P420i	Sep-13	ZC300, ZC350
Card	P205	Nov-12	ZC100
Card	P210i	Nov-12	ZC100
Card	F680	May-12	not applicable
Card	P310/P310C	Jun-10	ZC300, ZC350
Card	P320i	Jun-10	ZC300, ZC350
Card	P420/P420C	Jun-10	ZC300, ZC350
Card	P520/P520C	Jun-10	ZXP7
Card	P620	Jun-10	ZXP7
Card	P720/P720C	Jun-10	ZXP7
Card	Max3300	Mar-06	ZXP7
Card	P500, P600	Jan-06	ZXP7
Card	P600	Jan-06	ZXP7
Card	Max3000	Aug-05	ZXP7
Card	S820C/i	Dec-07	not applicable



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