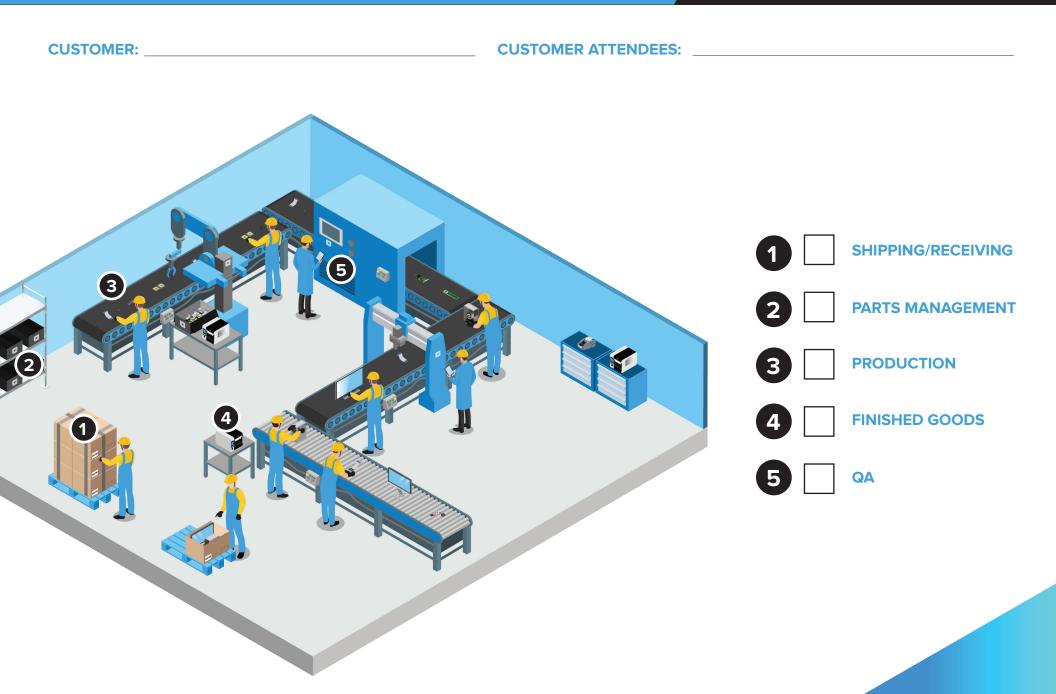
MANUFACTURING SITE SURVEY







KEEP THE FOLLOWING KEY AREAS AND APPLICATIONS IN MIND THROUGHOUT THE SITE SURVEY

KEY AREAS	RECEIVING	INVENTORY MANAGEMENT			PROD	ORDER FULFILLMENT			
Applications	Receipt of parts	Parts Inventory	Finished Goods Inventory	Parts Picking & Staging	Work in Process	Product Identification Labeling	Quality Assurance	Order Picking & Staging	Shipping

LABELING PROCESS

Walk me through the labeling process.

Is it done on the floor on in a "labeling room"?

How do they verify print quality? Vision system? Online verification system?

Where are they storing their labels?



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EVALUATE CURRENT LABELS

Look inside the core to try to identify the converter.					
Are the cores "sealed"?					
Do you feel and/or see dust when you touch the roll of labels?					

Request 5 samples of each label, preferrably printed. Remember to notate the application on each label.

- View printed labels to identify any print quality issues.

- Scratch label to validate any print durability issues.

Is there an opportunity to consolidate the number of labels being used? (Ability to move to multi-part labels?)



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CHALLENGES AND BUSINESS PAINS

What is the label rejection rate?					
Is print quality or durability ever an issue?					
Identify opportunities to use color-coding to reduce errors or increase accuracy.					

PRINTER INFORMATION

What printers are being used?					
Is there dust built up within the printer?					

SITE SURVEY MANUFACTURING SUPPLIES



PURCHASING QUESTIONS:

Are they purchasing from multiple Suppliers? If yes, who and why are they purchasing from multiple suppliers?

What are the exact specifications for each of the labels they are using?

How do they validate that the labels they are receiving match their specification?



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