**NOTE - FOR SUPPLIER/VENDOR:**

- **THIS DOCUMENT HAS A TOTAL OF 11 PAGES, INCLUDING COVER SHEET**
- **ALL PAGES, EXCLUDING COVER SHEET, ARE REQUIRED FOR CUSTOMER INSTRUCTION**
- **DO NOT INCLUDE FIRST PAGE IN ASSEMBLY PACKAGE**

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**TITLE:**

DOCUMENT RAM MOUNT INSTALLATION INSTRUCTION SHEET

**INSTALLATION INSTRUCTION FORM:**

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**SHEET 1 OF 11**
Installation Instruction for MT33XX RAM Mounting Kit

WARNING: Failure to install the mount correctly or modifications to the mount may result in serious injury or damage to property. Contact Psion Teklogix Technical Support or your Psion Teklogix representative if you have problems installing this mount. To ensure operator safety, you must use a calibrated torque wrench and the supplied mounting hardware when fastening the cradle and mount. Use of this mount in vehicles driven on public roads or highways is prohibited. Contact Psion Teklogix for further details.

Before mounting an 8515 in a vehicle, there are a number of operator safety issues that require careful attention. An improperly mounted 8515 may result in one or more of the following: operator injury, property damage, operator visibility obstruction, operator distraction and/or poor ease of egress for the operator. Psion Teklogix strongly recommends that you seek professional mounting advice from the vehicle manufacturer.

When mounting an 8515 use only approved Psion Teklogix mounting hardware and mounting parts which are specific to the 8515 model purchased. Use of non-approved parts may result in one or more of the following: operator injury, property damage, operator visibility obstruction, operator distraction and/or poor ease of egress for the operator.

If it is necessary to mount the 8515 overhead or in any position that could cause injury to the operator should the unit fall, it is critical that a secondary tether or other failsafe device be installed.

The following restrictions must be strictly enforced:

- Do not use the mount and/or the 8515 as a hand-hold. Using the mount in this manner may cause the person to fall or dislodge the mounting hardware and/or mounts.

- Do not add weight or attach any other items to the mount or 8515. Additional elements may fall causing injury or may increase chance of failure and/or damage in mounting hardware and/or mounts.

Mounts used in industrial or vibration generating environments may be subjected to fatigue, stress and/or part wear. A periodic inspection of the mounting hardware and mounts should be performed to ensure parts are retightened to the correct torque, free of fractures, excessive wear and/or other environmental damage. Any parts found to be unsafe should be removed and replaced immediately. After inspection or replacement of parts readjust the mount as outlined in step 4 below and tighten with approved tightening tool (part number 9000594).
1. Preparation

This articulating mount can be installed in a variety of orientations (See Figure 7). Select the best orientation for your specific application. Preferred orientations maintain the centre of mass of the vehicle mount assembly directly over the centre of the base (See Figure 1).

Note the tilt & rotation of the cradle can be easily adjusted by the operator. Ensure that if the handscrew is loosened and the cradle slips, the operator & any equipment cannot be damaged by it. Also note that under extreme vibration the mount may slowly 'settle', requiring readjustment and tightening of the handscrew. Psion Teklogix offers a tightening tool (part number 9000594) which can be used to minimize settling. (See Figure 2)

The mounting platform must be of sufficient strength to support 25 kg. Never attach this mount to a plastic dash or a wooden platform without the appropriate backing plate and bracing. Review the clearance requirements listed in the 8515 user manual (Under "Mounting Accessories") when selecting a mounting location - you must provide operator access at the top, bottom & sides.
2. Installation

**Legend:**

<table>
<thead>
<tr>
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<tr>
<td>A</td>
<td>8515 VMT</td>
</tr>
<tr>
<td>B</td>
<td>RAM Vesa Base</td>
</tr>
<tr>
<td>C</td>
<td>Washer M8 Internal Tooth</td>
</tr>
<tr>
<td>D</td>
<td>Screw M8 x 12 Pan Head</td>
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<tr>
<td>E</td>
<td>RAM Standard Arm</td>
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<tr>
<td>F</td>
<td>RAM Circular Base</td>
</tr>
<tr>
<td>G</td>
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<td>H</td>
<td>Screw M8 x 25 Flat Head</td>
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<tr>
<td>J</td>
<td>Nut M8 x 1.25</td>
</tr>
<tr>
<td>L</td>
<td>Mounting Kit MT3505</td>
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<tr>
<td>M</td>
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<td>N</td>
<td>Mounting Kit MT3509</td>
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<tr>
<td>P</td>
<td>Mounting Kit MT3510</td>
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**Figure 3:** Apply Loctite 243 to Screw (G) threads (Note: Loctite not supplied by Psion Teklogix). Place Screw (D) through Washer (C), RAM Vesa Base (B) and affix to the 8515 VMT (A). Four places. Torque to 26 in-lbs.

**Step 1: Assemble RAM Base to Mounting Bracket:** For assembling the RAM Vesa Base (E) to the 8515 VMT (A) see **Figure 3**.
Step 2: Secure RAM Base to Local Platform and Attach RAM Standard Arm: Use the supplied bolt hole pattern to drill the required holes in the local platform. Hole diameters must not exceed 10mm [13/32 inches]. Hardware (G, H, C & J) for securing RAM Bases (B or F) to the local platform are recommended sizes. If replacement hardware is needed, it should be consistent with these diameters. All fasteners must use a suitable locking mechanism to ensure they do not loosen under shock & vibration.

For assembling with RAM Vesa Base see Figure 5.
For assembling with RAM Circular Base see Figure 6.

**Figure 5**: Place Screw (G) through RAM Vesa Base (B), Local Platform, and Washer (C). Affix with Nut (J). Four places. Torque to 26 in-lbs. Secure RAM Standard Arm (E) by inserting RAM Balls in to both ends of arm sockets.

**Figure 6**: Place Screw (H) through RAM Circular Base (F), Local Platform, and Washer (C). Affix with Nut (J). Four places. Torque to 26 in-lbs. Secure RAM Standard Arm (E) by inserting RAM Balls in to both ends of sockets.
Step 4: Positioning Mount:
Place 8515 VMT into the position best corresponding to RAM hardware used (see figure 7) and tighten by hand until secure. Refer to first page of this document for warnings and proper tightening technique. Mount orientations shown in Figure 7 are considered the preferred configurations for the Circular Base to Platform and Vesa Base to Platform.

Optional Mount Kit: One of the mounting kits shown in Figure 8 may be substituted for the Vesa Base (B) or the circular base (F) when mounting to a post or forklift roll cage.

To Install: Mount Clamp Base and Lower Base around shaft. Place Screw through Clamp and Lower Base and affix with Nut. Torque to 26 in-lbs. Secure RAM Standard Arm (E) by inserting RAM Balls in to both ends of arm sockets.
Specifications:
Max. Load: 15kg
Articulating Range: Spherical through 180 degrees.
Shock Rating: Meets IEC60721-3-5 CLASS 5M2 Test Method IEC60068-2-64 Fh
Vibration Rating: Meets IEC60721-3-5 CLASS 5M2 Test Method IEC60068-2-27 Ea

Psion Teklogix Service Parts:

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Appendix A: Support Services and WorldWide Offices

Support Services
Psion Teklogix provides a complete range of product support services to its customers worldwide. These services include post-installation technical support and product repairs.

Canada and USA: Technical Support and Repair Services
In Canada and the U.S.A. these services can be accessed through the Psion Teklogix Helpdesk. The Helpdesk coordinates repairs, helps you troubleshoot problems over the phone, and arranges for technicians or engineers to come to your site. Canadian and U.S. customers may receive access to technical support services, ranging from phone support to emergency on-site system support, by calling the toll-free number below, or via our secure web site.

Note: Customers calling the toll-free number should have their Psion Teklogix customer number or trouble ticket number available.

Voice: 1 800 387-8898
Fax: 1 905 812-6304
Web Site: http://service.psionteklogix.com

WORLD WIDE WEB
www.psionteklogix.com

International Support
For technical support outside of Canada or the U.S.A., please contact your local Psion Teklogix office.
Psion Teklogix Worldwide Offices and *Service Centers

North America
Canada (corporate office)
*Psion Teklogix Inc.
2100 Meadowvale Blvd.
Mississauga, Ontario L5N 7J9
Canada
Tel: +1 905 813 9900
americas.marketing@psionteklogix.com

Psion Teklogix Inc.
Integration Services Group
Suite 410-13251 Dell Place
Richmond, BC.V6V 2A2
Canada
Tel: 1 604 214 7400
americas.marketing@psionteklogix.com

Psion Teklogix Systems
3026 Solandt Road
Kanata, Ontario K2K 2A5
Canada
Tel: 613-592-2592
Fax: 613-592-6778

U.S.A.
*Psion Teklogix Corp.
1810 Airport Exchange Blvd
Suite 500
Erlanger
Kentucky 41018
United States
Tel: +1 859 371 6006
americas.marketing@psionteklogix.com

Mexico
Psion Teklogix S.A. de C.V.
Sierra Mojada 626-2
Col. Lomas Barriaco
D.F. 11010
Mexico
Tel: +5255 5202 6802
info@psionteklogix.com

Europe
Belgium
Psion Teklogix Benelux
Nieuwe Weg 1
2070 Zwiendrecht
Belgium
Tel: +32 3 250 22 00
info@psionteklogix.be

Denmark
Psion Teklogix AB (Denmark)
Branch of Psion Teklogix A.B.
Vesterballevej 4-6
DK-7000 Fredericia
Denmark
Tel: +4576240133
info@psionteklogix.dk

France
*Psion Teklogix S.A. [Aix En Provence]
Parc de la Duranne
135, rue René Descartes
BP 423 090
13591 Aix En Provence Cedex 3
France
Tel: +33 4 42908809
contact@psionteklogix.fr

Germany
Psion Teklogix GmbH
Jakob-Kaiser-Str. 3
47877 Wülfrath Münchehde
Germany
Tel: +49 2154 92820
info@psionteklogix.de

Italy
Psion Teklogix Srl
Piazza Don Mapelli 75
20099 Sesto S. Giovanni (MI)
ITALY
Tel + 39 02 2412471
Fax + 39 02 24124701
Email: tkxitalia@psionteklogix.com

Spain
Psion Teklogix S.L. España
WTC Almeda Park-Poligono Almeda
Plaza de la Pau s/n
Edificio no 3, 2 Planta
08940 Cornella de Llobregat
Barcelona
Spain
Tel: +34 93 475 0220
teklogix@psionteklogix.com

Sweden
Psion Teklogix AB
StoraBadhusgatan 18-20
11 21 Gothenburg
Sweden
Tel: +46 31 339 3090
info@psionteklogix.se

Switzerland
1A Chemin de la Dent D Oche Ecublens,VD 1024
Switzerland
Tel: +41 21 694 8010
christophe.francis@psionteklogix.com

United Kingdom
Psion Teklogix (UK) Limited
Boume End Business Centre
Corre End Road
Boume End
Buckinghamshire SL8 5AR
United Kingdom
Tel: +44 1628 648800
enquiries@psionteklogix.com

Asia
China
Psion Teklogix (Shanghai) Wireless Technologies Co., Ltd.
Unit 1507-08
Mingshen Building
No.3131 Kai Xuan Rd
Shanghai 200030
China
Tel: +86 21 5407 1991
ptchina@psionteklogix.com

India
Psion Teklogix Systems India Pvt. Ltd.
V-11, 2nd Floor, Green Park Ext
New Delhi-India, 110016
phone: +91-11-5107 4500/ 5107
6500/ 5107 8500/ 5107 9500
Fax : +91-11-5107 0500
tekind2@psionteklogix.com

Japan
Psion Teklogix Japan
Ark Mor Building 12F
1-12-32, Akasaka, Minato-ku,
Tokyo 107-6012
Tel: 81 3 5629 8272
Fax: 81 3 4360-8201
Email: kazuo.aoki@psionteklogix.com

Singapore
Psion Teklogix Asia Pacific Pte Ltd
152 Beach Road
#22-03/04 Gateway East
Singapore 189721
Tel: 8155 6296 2232
Fax: +65 6296 2322
teksging@psionteklogix.com

Korea
Psion Teklogix Korea
904 Cresyn Tower
8-24 Jamwon-dong
Seocho-ku, Seoul
Korea
Tel: +82 2 344 5125
Calvin.cho@psionteklogix.com

Middle East
Dubai
Psion Teklogix Dubai
P.O. Box 261659 JAFZ
Sheik Zayed
Emaar Building #2, Unit 615
Dubai
UAE
Tel: +971 4 368 9412
Joe.iarocci@psionteklogix.com

Israel
Psion Teklogix Israel
14 Ze’elon St. Unit 47
Or-Yehuda
Israel 60407
Tel: +972 3 634 8001
Guy.perry@psionteklogix.com

Africa
South Africa
Psion Teklogix South Africa
Proprietary Limited
Grd FIr East,Waterfall Edge
Phase 2,Watertfall Park
Bekker Rd.
Midrand 1885
South Africa
Tel: +2711 8057440
sales@psionteklogix.co.za
805

* Authorized Service Center
Bolt Hole Pattern For RAM Circular Base:

- Edge of RAM Base
- 30° from center
- Holes at 2 3/4 inches
- 4 places
Bolt Hole Pattern for RAM Vesa Base:

- EDGE OF VESA BASE
- Ø0.375 [Ø10MM] 8 PLACES
- 3.94 [100MM]
- 2.95 [75MM]
- 3.94 [100MM]
- 2.95 [75MM]