



Ford F Super Duty and E Series Installation Instructions



For more information, contact your local Motion Reseller or Motion Representative.



Ford F Super Duty and E Series Installation Instructions

F Series Only

1) Using a plastic trim panel removal tool, take out the audio jack panel as shown.



2) Disconnect the wiring loom by removing the plug.



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3) Using a plastic trim panel removal tool, take out the auxiliary power jack panel as shown.



4) Disconnect the wiring loom by removing the plug.



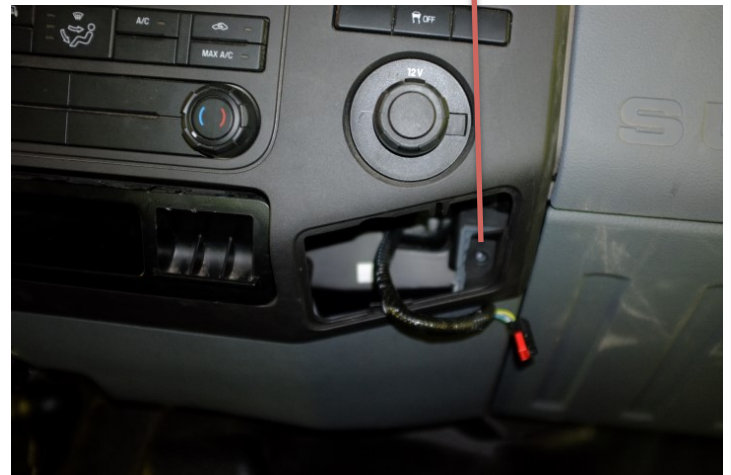
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5) Remove the two lower trim panel retaining screws in the locations shown below.



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6) Pull the lower part of the dash panel forward to release the lower retaining clips. With a plastic trim panel removal tool, release the upper clips as shown.

Lower the trim panel carefully. There should be no need to disconnect any wiring harnesses.



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7) Remove the two right hand screws retaining the radio.



8) Remove the two left hand screws retaining the radio.



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9) Carefully pull out the radio and remove the wiring harnesses.



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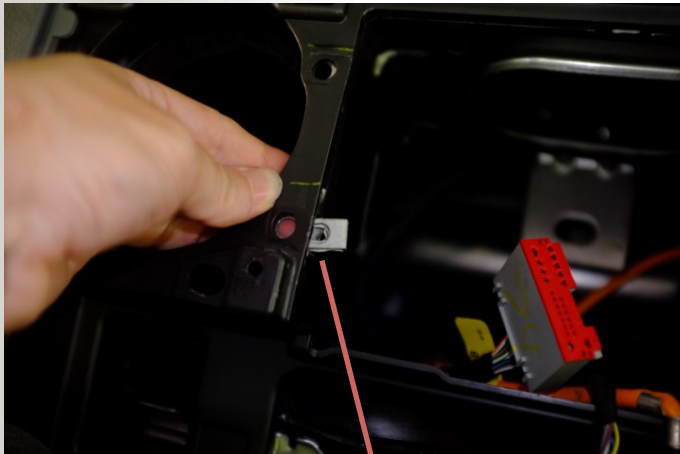


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10) Remove the four captive nuts used to secure the radio as shown.

Note: Only the two left hand nuts are shown in the images. The two on the right hand side are also to be removed.



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11) Reconnect the radio wiring harnesses and slide the radio carefully back into place.



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12) Fit the Right Hand Side Plate 032-02-0311 as shown. There is a small notch in the bracket which must be towards the top.



13) Fit M6 Button Head Screw TD504030, Shakeproof Washer TD504032 and Collar Nut TD504031 as shown.



14) Repeat for the bottom hole and fully tighten both fasteners.



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15) Fit the Left Hand Side Plate 032-02-0310 as shown. There is a small notch in the plate which is towards the top.



16) Fit the remaining M6 fasteners to the two holes as shown and fully tighten.



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17) Refit the dash trim panel ensuring that all of the retaining clips snap into place.



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18) Refit the two lower dash retaining screws removed in step 5 as shown.



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19) Reconnect the auxiliary power jack harness and snap the module back into place.



20) Reconnect the audio jack harness and snap the module back into place.



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21) Using plastic trim panel removal tools, carefully release the dashboard trim panel as shown.

There should be no need to disconnect any wiring harnesses.



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22) Remove the 4 radio retaining bolts. Right hand side bolts pictured below.



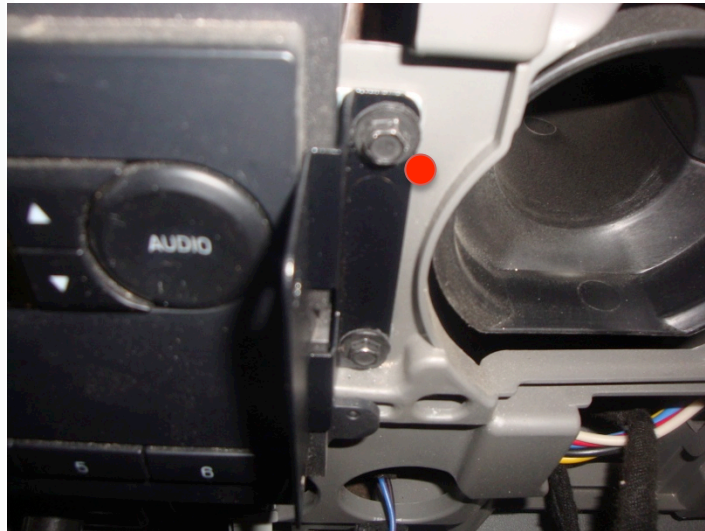
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23) Using the bolts removed in step 22, fit the Right Hand Side Plate 032-02-0311 as shown. There is a small notch in the bracket which must be towards the top as highlighted.



24) Using the bolts removed in step 22, fit the Left Hand Side Plate 032-02-0310 as shown. There is a small notch in the plate which must be towards the top as highlighted.



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25) Refit the dashboard trim panel as shown.



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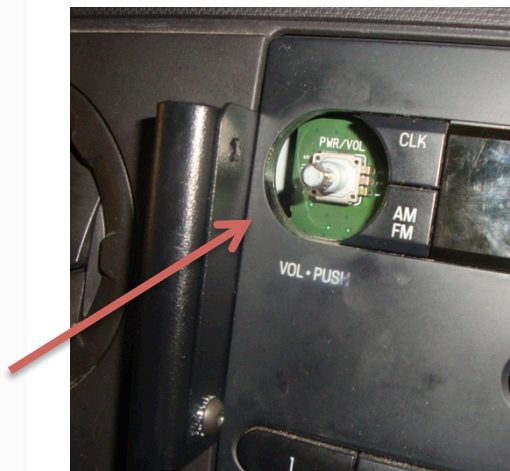


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26) Fit the Front Plate 032-02-0312 as shown using two M5 Button head screws TD503712 and two Shakeproof Washers TD503481 provided.

NOTE – for E Series it will be necessary to remove the volume knob from the radio.



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27) Fit the remaining M5 fasteners to the right hand side as shown.

Fully tighten all four screws.



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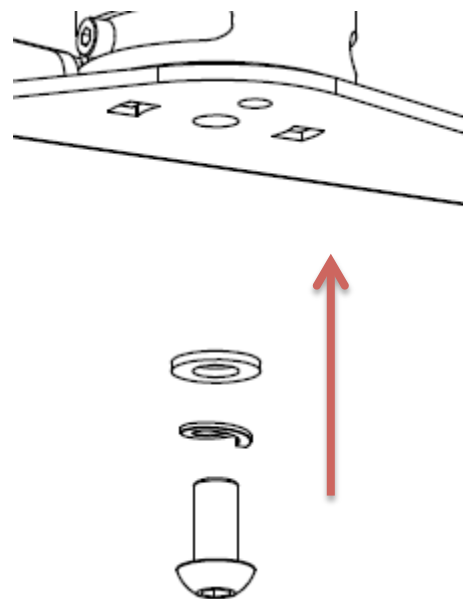
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28) Fit the Docking Station / Tilt & Rotate Assembly to the front bracket as shown using the provided M8 fasteners.

NOTE:- It may be necessary to temporarily remove the rubber edge strip to allow for correct fitment. Ensure that the location lugs are correctly engaged before final tightening to prevent unwanted rotation.

29) When installing the docking station to the VESA mount, ensure that the view the driver has through the windshield is not restricted in any way. If it is then select a lower set of holes on the VESA mount.



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