ZebraDesigner & ZebraDesigner Pro Release Notes

Version 2.5.0.9427

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Editions

ZebraDesigner

This is the basic edition, offering design and printing features supporting CPCL, EPL™ and ZPL® printers. A set of printer configuration tools, including a Font and Graphic Downloader, is included. This product offers a Multiple Language User Interface, including support for English, French, Italian, German, Spanish, Portuguese, Chinese and Japanese, (and others).

ZebraDesigner Pro

ZebraDesigner Pro is based on ZebraDesigner, however it includes additional features – such as support for database connectivity, RFID printer/encoders, the real-time clock, and date formulas. A license number ships with the product and is used to authorize the software. No dongle (hardware key) is needed.

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System Requirements

- Pentium based computer with at least 128 MB of RAM.
- 32-bit or 64-bit Microsoft Windows Vista®, Windows 7, Windows 8, Windows 8.1, Windows 10, Windows Server 2008, Windows Server 2008 R2, Windows Server 2012, Windows Server 2012 R2 and Windows Server 2016 operating systems.
- 130 MB of available hard disk space (depending on edition used and options selected).
- VGA monitor or better.
- ZDesigner Printer Drivers.
- Terminal Services, Remote Desktop and Virtual Machines are not supported.

Installation

Printer Drivers

The ZebraDesigner Label Design program requires a Windows driver to communicate with your printer. The program will assist you with installing a ZDesigner driver when you install the software. After installation, a shortcut to the ZDesigner driver installer will also be placed in your Start menu under "Start>Programs>Zebra Technologies > ZebraDesigner 2> Printer Install" or "Start>Programs>Zebra Technologies>ZebraDesigner Pro 2> Printer Install". Use these shortcuts to install additional drivers as needed.

Updates to the ZDesigner drivers are distributed within new versions of the software. New versions to the ZebraDesigner products will be available on our web site: https://www.zebra.com

Licensing

Licensing in ZebraDesigner Pro 2 is controlled by the use of a license number. The number can be entered once the software has been installed. If the package is installed in demo mode, a license number can be entered via the License Activation Wizard.

DEMO Limitations

Printing is limited to max. 5 labels at once The export functionality is disabled. All "e" characters are turned into "z"

Folders

The application will be installed into the \Program Files\Zebra Technologies\ZebraDesigner 2 or \Program Files\Zebra Technologies\ZebraDesigner Pro 2 by default. This location can be changed during installation.

Sub- directories that are created include:

\BIN - program files.

\Drivers - driver related files.

\Samples – Sample labels, sample databases, sample fonts and sample graphics.

\Templates – Files related to format exporting.

Additionally, a sub-directory in the current user's \My Documents directory called \My Labels will be created and used as the default directory for label information. Sub-directories to \My Documents\My Labels include:

\Database - default for ODBC connected databases.

\Forms - Not used by Zebra Designer.

\Graphics – default for any graphic images used in the labels.

\Labels - default for any new labels.

\Stocks - default for information about any new stock labels that are defined.

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Supported Printers

The following Zebra printers are supported in this version:

105SL 203DPI 105SL 300DPI 105SLPlus-203dpi ZPL 105SLPlus-300dpi ZPL 110PAX4 203DPI

- 110PAX4 300DPI
- 110Xi4 203 dpi
- 110Xi4 300 dpi
- 110Xi4 600 dpi
- 110XiIII Plus 200DPI
- 110XiIII Plus 300DPI
- 110XiIII Plus 600DPI
- 140Xi4 203 dpi
- 140XiIII Plus
- 170PAX4 203DPI
- 170PAX4 300DPI
- 170Xi4 203 dpi
- 170Xi4 300 dpi
- 170XiIII Plus
- 170XiIII Plus 200DPI
- 220Xi4 203 dpi
- 220Xi4 300 dpi
- 220XiIII Plus
- 220XiIII Plus 300DPI
- 888-DT
- 888-TT
- EZ 320
- GC420d
- GC420d (EPL)
- GC420t
- GC420t (EPL)
- GK420d
- GK420d (EPL)
- GK420E (EPL)
- GK420E (ZPL)
- GK420t
- GK420t (EPL)
- GK420t Plus (EPL)
- GK420t Plus (ZPL)
- GK888d
- GK888d (EPL)
- GK888E (EPL)
- GK888E (ZPL)
- **GK888t**
- GK888t (EPL)
- GT800 (EPL)
- GT800 (ZPL)
- GT800 Plus (EPL)
- GT800 Plus (ZPL)
- GT800-300dpi EPL
- GT800-300dpi ZPL
- GX420d
- GX420d (EPL)
- GX420s
- GX420s (EPL)
- GX420t
- GX420t (EPL)
- GX430t
- GX430t (EPL)
- HC100 300 dpi
- iMZ220
- iMZ220 (ZPL)
- iMZ320
- iMZ320 (ZPL)

KR403

LP 2824

LP 2824 Plus (EPL)

LP 2824 Plus (ZPL)

LP 2844

LP 2844-Z

Mobile Printer

MZ 220

MZ 320

P4T (CPCL)

P4T (ZPL)

QL 220/QL 220 Plus

QL 320/QL 320 Plus

QL 420/QL 420 Plus

QLn220

QLn220 (ZPL)

QLn320

QLn320 (ZPL)

QLn420 (CPCL)

QLn420 (ZPL)

R110PAX4 LH-203DPI

R110PAX4 LH-300DPI

R110PAX4 RH-203DPI

R110PAX4 RH-300DPI

R110Xi 200DPI

R110Xi 300DPI

R110Xi HF 200DPI

R110Xi HF 300DPI

R110Xi4 203 dpi

R110Xi4 300 dpi

R110Xi4 600 dpi

R170Xi 200DPI

R170Xi 300DPI

R2844-Z

RP4T (ZPL)

RW 220

RW 420

RW4-PS

RZ400 200 dpi

RZ400 300 dpi

RZ600 200 dpi

RZ600 300 dpi

S4M-203dpi EPL

S4M-203dpi ZPL

S4M-300dpi ZPL

TLP 2824

TLP 2824 Plus (EPL)

TLP 2824 Plus (ZPL)

TLP 2844

TLP 2844-Z

TLP 3842

TLP 3844-Z

ZD220-203dpi EPL

ZD220-203dpi ZPL

ZD230-203dpi EPL

ZD230-203dpi ZPL

ZD410-203dpi EPL ZD410-203dpi ZPL

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ZUTIO JOUUPILIL
ZD410-300dpi ZPL
ZD420-203dpi EPL
ZD420-203dpi ZPL
ZD420-300dpi EPL
ZD420-300dpi ZPL
ZD500-203dpi EPL
ZD500-203dpi ZPL
ZD500-300dpi EPL
ZD500-300dpi ZPL
ZD500R-203dpi ZPL
ZD500R-300dpi ZPL
ZD510-300dpi ZPL
ZD511-300dpi ZPL
ZD620-203dpi EPL
ZD620-203dpi ZPL
ZD620-300dpi EPL
ZD620-300dpi ZPL
ZD888-203dpi EPL
ZD888-203dpi ZPL
ZE500-4 LH-203dpi ZPL
ZE500-4 LH-300dpi ZPL
ZE500-4 RH-203dpi ZPL
ZE500-4 RH-300dpi ZPL
ZE500-6 LH-203dpi ZPL
ZE500-6 LH-300dpi ZPL
ZE500-6 RH-203dpi ZPL
ZE500-6 RH-300dpi ZPL
ZE500R-4 LH-203dpi ZPL
ZE500R-4 LH-300dpi ZPL
ZE500R-4 RH-203dpi ZPL
ZE500R-4 RH-300dpi ZPL
ZM400 200 dpi (EPL)
ZM400 200 dpi (ZPL)
ZM400 300 dpi (ZPL)
ZM400 600 dpi (ZPL)
ZM600 200 dpi (EPL)
ZM600 200 dpi (ZPL)
ZM600 300 dpi (ZPL)
ZQ120 (CPCL)
ZQ220 (CPCL)
ZQ310 (CPCL)
ZQ310 (ZPL)
ZQ320 (CPCL)
ZQ320 (ZPL)
ZQ510 (CPCL)
ZQ510 (ZPL)
ZQ520 (CPCL)
ZQ520 (ZPL)
ZQ610 (CPCL)
ZQ610 (ZPL)
ZQ620 (CPCL)
ZQ620 (ZPL)
ZQ630 (CPCL)
ZQ630 (ZPL)
ZQ630R (ZPL)
ZR138 (CPCL)
ZR318 (CPCL)
ZR318 (ZPL)
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ZK3Z8 (CPCL) ZR328 (ZPL) ZR338 (CPCL) ZR338 (ZPL) ZR628 (CPCL) ZR628 (ZPL) ZR638 (CPCL) ZR638 (ZPL) ZR658 (CPCL) ZR658 (ZPL) ZR668 (CPLC) ZR668 (ZPL) ZT210-200dpi EPL ZT210-200dpi ZPL ZT210-300dpi ZPL ZT220-200dpi EPL ZT220-200dpi ZPL ZT220-300dpi ZPL ZT230-200dpi EPL ZT230-200dpi ZPL ZT230-300dpi ZPL ZT410-203dpi EPL ZT410-203dpi ZPL ZT410-300dpi ZPL ZT410-600dpi ZPL ZT410R-203dpi ZPL ZT410R-300dpi ZPL ZT410R-600dpi ZPL ZT420-203dpi ZPL ZT420-300dpi ZPL ZT420R-203dpi ZPL ZT420R-300dpi ZPL ZT510-203dpi ZPL ZT510-300dpi ZPL ZT610-203dpi ZPL ZT610-300dpi ZPL ZT610-600dpi ZPL ZT610R-203dpi ZPL ZT610R-300dpi ZPL ZT610R-600dpi ZPL ZT620-203dpi ZPL ZT620-300dpi ZPL ZT620R-203dpi ZPL

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Tips & Advice

ZT620R-300dpi ZPL

1. When entering values for RSS composite bar codes, you need to provide the value for the linear and composite (2D) parts at the same time. Use the following syntax for entering values for RSS composite bar codes. The pipe character (|) is used to distinguish between the components.

Syntax: linear part> | <composite part> |

Example: 12345|description

2. By double clicking on the name of the printer in the status bar at the bottom of the design screen, the user can quickly gain access to the printer settings dialogs.

- 3. Design your label using internal fonts, bar codes and counters when you are going to use the "Export to Printer" function.
- 4. Objects can be arranged with respect to each other by selecting the objects and clicking the desired alignment button.
- 5. Objects can be arranged with respect to the label by holding the ctrl button when the user presses the alignment button.
- 6. You can reset the User Interface for the program by running the "DefaultUI.exe" program in the /bin directory.
- 7. The Status Monitor regularly checks the printer for current status information. When the driver is being used over a network connection, this can have the effect of consuming connection ports that would otherwise be used for accepting print jobs at the printer. If the Status Monitor is in use and you are experiencing a delay in printing, try right clicking over the Status Monitor in the system tray (by the clock) and closing the Status Monitor.

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Known Issues

- 1. Linked Fields do not work with Real Time Clock Fields.
- 2. Version 1 of the ZebraDesigner Label Design Products cannot be used with the Version 2 and above ZebraDesigner printer drivers. If you are using a Version 1 ZebraDesigner label design product, use the drivers that came with that version.
- 3. Version 2 of the ZebraDesigner Label Design Products cannot be used with the Version 1 ZebraDesigner printer drivers. If you are using a Version 2 ZebraDesigner label design product, use the drivers that came with that version.
- 4. The 64 bit printer drivers must be used when using the Label Design software on a 64 bit machine. The drivers come with the software.
- 5. In Windows 7 and Windows 2008 R2, if the user right clicks over a text field and selects "Properties" and then clicks "Select" the fonts that are native on the printer will not be displayed as selectable. They are displayed and selectable if the user clicks on a text field and then uses the drop-down menu in the Text Toolbar within the Label Design Environment.
- 6. If Permissions on the computer do not allow the driver to write in the Registry then the Command Fonts and/or Stocks Tabs in the driver dialogs will have buttons disabled. To change Command Fonts and Stocks, open the Printers folder the in Control Panel, select the printer and then open its "Printing Preferences". Then the user will be able to modify Command Fonts and Stocks. These properties are set per device and not per document.
- 7. Installing this version of ZebraDesigner on the same computer that has an installation of ZDownloader v3.00 or earlier may cause an issue where licenses cannot be activated in ZDownloader. This is due to a later version of a Windows service component installed by ZebraDesigner. It's recommended to upgrade the version of ZDownloader or use v3.00 on a different computer.

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Change Log

Release Date	Version	Changes
24 Jun 2005	1.0.1	 Initial release of the new platform.

26 Oct 2005	1.0.2	 Added 888-DT, 888-TT, S4M ZPL, S4M EPL printers.
		 Default Backfeed setting in Other Settings dialog box is now "Default settings".
		 ZPL Tear off command syntax now represented by three digits.
		 "Use printer's internal clock" option is available for "export to printer" feature with EPL printers.
		 Unexpected Program crash when creating CODABAR through barcode toolbox fixed.
		 Real-time clock is updated every second for zpl printers making use of ^SL.
		 Internal Date offset is enabled for ZPL printers.
		 CPCL now has real time clock support.
		 Support for ZB64 compression added on Windows 98.
		 Unnecessary ZPL output ^FO,34^FS removed.
		 EPL & ZPL stored images now deleted correctly.
		 Opening customer label using R110Xi 200 dpi crash fixed.
		 Main Menu Printer Configuration options all have unique keyboard shortcut keys.
		 Definition of mil corrected in Label Setup Wizard dialog box.
		 New Command Fonts tab added in driver.
		Design environment now displays the X and Y position of objects in the chosen unit of measure within the status bar while moving objects instead of showing the cursor position. When an object is re-sized, the status bar shows X and Y position and also the current size of the re-sized object. Since moving and resizing objects is possible by using the keyboard (pressing Ctrl or Shift key), as soon as Ctrl or Shift key is pressed the status bar also shows position and size of the top left selected object.
		RFID Related changes:
		Added R110PAX4.
		 Export to Printer: ^FN numbering for RFID not done independently. In RFTag, default Antenna Offset option of 0 uses printer's default option(label length - 8 dot rows).
		 RFID motion command ^RM is not sent anymore.
		 For EPC tags, "Block locked" option is always available.
		 Changed RFTag default for "Number of Retries" to 6.
		For EPC tags, changed RFTag default for Data Type

1		Trom ASCII to HEX.
		 "Check for a valid tag" option now unchecked by
		default.
		 Unexpected program crash when changing counter start value fixed.
05 Apr 2007	1.0.2.553.2	 Added the following printers:
·		○ ZM400 200 dpi (ZPL)
		 ZM400 300 dpi (ZPL)
		 ZM400 600 dpi (ZPL)
		 ZM600 200 dpi (ZPL)
		 ZM600 300 dpi (ZPL)
		 ZM400 200 dpi (EPL)
		 ZM600 200 dpi (EPL)
30 Jul 2007	1.0.2.553.3	Added the following printers:
		o GV420d
		o GV420t
		o GX420d (EPL)
		o GX420t (EPL)
		o GX430t (EPL)
		o GX420d
		o GX420t
		o GX430t
		○ GK420d
		o GK420d (EPL)
		o GK420t (EPL)
		o GK420t
21 Mar 2008	1.0.2.553.4	Added HC100 300 dpi.
22 Jun 2008	1.0.2.553.5	Added the following printers:P4T (CPCL)
		o P4T (ZPL)
		o RZ400 200 dpi
		o RZ400 300 dpi
		o RZ600 200 dpi
		o RZ600 300 dpi
		 Removed GV420d and GV420t printers.
08 Jan 2010	2.2.2.2730	New Web-based licensing system.
		 Discontinued Support for Windows 9X, Me and NT 4.0.
		New Installer.
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- New Status Monitor included.
- Ability to Install and Uninstall printers from within ZebraDesigner.
- Simplified Rotation of Label Design screen (conveniently rotates the on-screen view without rotating the printed output).
- Supported added for Guidelines drag a guideline from the ruler for field alignment.
- Font and Graphic Downloader (previously only Font Downloader was available).
- Support for Norwegian.
- Field justification now supported in EPL (export only).
- Use of offset feature for ZPL Real Time Clock now supported.
- Option to print labels in Standard Mode, Store Label Template with settings or Store Label Template without settings mode.
- Allow EPL linked fields to be exported.
- 'Required field' property for Keyboard input variables now supported.
- Support for RFID Electronic Article Surveillance (EAS).
- Support for updated EPC Global Tag Data Standard (TDS).
- Support for RFID Tag Locking / Unlocking.
- Navigation in the Print Preview. A 'Previous' button has been added.
- No Limit for the Number of Installed Printer Drivers.
- Copy Button in the Error Dialog Box (to Copy Error Messages to Clipboard).
- Support for Quick Creation of a New Empty Label Ctrl-Shift N will create a blank label without running the Label Creation Wizard.
- Updated Support for Maxicode Bar Code.
- Improved WYSIWYG when Moving/Resizing Objects.
- Support for MS Office 2007 File Formats (Note: If you do not have MS Office 2007 installed, you can download and install just the OLE DB driver separately (see Microsoft's web site).
- Bar Code Update: Custom Ratios and Space Correction.
- Updated GS1-128 Standard: New Application Identifiers (242) and (7003).
- Multiple Label Selection is Available in the File Open Dialog Box.
- Support for Windows Vista Restart Manager.
- Better Support for Handling of Missing Graphic

		 Graphics can be stored in the .lbl file. Decimal Point Font Size for Scalable fonts. Support for Unicode Text files. Support for 64-bit printer drivers. Updated RFID tag support (Gen 2, Gen 1). Support for bar code Code128 Pharmacy. Unicode support for Visual Basic Scripting.
28 Mar 2012	2.2.3.4260	 Improvements to License system. Font & Graphic downloader now supports CPCL printers. Added ability to de-activate license during uninstallation. Added missing German translations in variable wizard. The Stock Type list in ZebraDesigner is now populated correctly. Corrected an issue where the Printer Tools menuitem was disabled after creating a new label. Removed Modulo functions from VB expressions as custom functions are not supported. Corrected an issue when entering Unicode in the Keyboard input field of a text object. Corrected an issue where human readable text placed above a Code128 barcode would overlap adjacent fields. The correct blocks are enabled for writing when using Mifare UltraLight RFID tags.
25 Oct 2012	2.2.3.4271	 Updates for Windows 8 support. Executable files are now signed with Zebra Technologies digital signature. Corrected an issue where an error was displayed when selecting database records with the 'Optimize for fast window load" option. Added support for the following printer models: 105SLPlus QLn420 iMZ220 iMZ320
07 Feb 2014	2.5.0.9324	 Non-printable characters were not encoded correctly in the ZPL when using vbscript. This has been corrected. Optimized the order of ZPL commands to improve throughput when using RFID. Added Turkish language option.

- Corrected an issue where the ^WV command was not generated when switching between EPC Class 0 (96Bit) and Impinj (Class 0+) tag settings.
- Updated QR Code options to better support Asian character encoding.
- Corrected an issue in ZebraDesigner where counters were incrementing incorrectly.
- Corrected an issue when using the Royal Mail Barcode option. The correct data length can now be entered.
- Improvements to licensing system.
- Added supported for Adobe Photoshop (PSD) graphic files.
- Addition of GS1 Application Identifiers AI(243), AI (255), AI(427), AI(710), AI(711), AI(712), AI (8017), AI(8018), and AI(8019).
- UPC E1 barcode check digit is now calculated correctly.
- Counter maximum step value increased from 999 to 32767.
- Corrected data input for Pharmacode which now is limited to 6 numeric characters.
- Added 36x36 aspect ratio option for Datamatrix.
- EAN-14 is now generated with application identifier (01).
- Corrected an issue where special character < CR>
 was not displayed in the barcode dialog when the
 dialog was closed and re-opened.
- Corrected an issue where Shift + Up / Down key did not resize the text object.
- Added support for the following printer models :
 - o ZD500R
 - o ZD500
 - o ZT410
 - o ZT410R
 - o ZT420
 - ZT420R
- Removed support for the following printer models that have past their Service & Support discontinuation date:
 - o 110 PAX3
 - o 170 PAX3
 - 140 XiIII
 - 170 XiIII
 - 220 XiIII
 - o 2746e
 - o 90 XiIII
 - 90 XiIII Plus
 - 96 XiIII

		 96 XiIII Plus DA402 LP2824-Z R110 XiIII Plus R402 R4Mplus S400 S600 TA402 TLP2824-Z Z4M Z4Mplus Z6Mplus
26 Mar 2014	2.5.0.9325	 Corrected an issue where selecting a language other than English during installation generated an error.
01 Jun 2015	2.5.0.9352	 Removed the 'Read and Store RFID Tag Data' button as the product does not support that functionality. Added an option to show or hide field names. Improvements to licensing system. Corrected an issue where keyboard input prompts were not generated in the ZPL output for some 2D barcodes. Corrected an issue where labels containing a GS1 QR code could not be opened. Corrected an issue during uninstallation where the license de-activation would fail if dahses were used when entering the license number. Corrected an issue where the application would stop working in Windows 8.1 when you created a variable barcode field and selected the date as the variable type. Microsoft has ended support for Windows XP (http://windows.microsoft.com/enus/windows/end-support-help). This release aligns to that decision, with support for Windows XP having been removed. There is nothing implemented to prevent this driver from running on Windows XP. However, this and future versions are not tested on Windows XP. Added support for the following printer models: ZD420 ZR338

08 Jul 2015	2.5.0.9362	 ZR628 ZR638 ZT410R 600dpi Corrected an issue where the installation would not upgrade the licensing service when upgrading from a version of ZebraDesigner 2.2.3 or older. This resulted in the "Get service update from publisher" status message in the License Manger.
01 Oct 2015	2.5.0.9384	 This release is supported on Windows 10. Updated the list of GS1-128 application identifiers. The ^RL command is now used to lock RFID tags on printers supporting the command. This requires use of the driver version included in the installation. The installer for the ZebraDesigner standard version no longer stops the Nalpeiron service during installation. Corrected an issue where the ^FB width parameters were zero when exporting a format that contained variable fields with justification. Corrected an issue where the maximum number of characters could not be entered in the prefix and suffix fields for a keyboard input. Maximum length for prefix and suffix fields is 255 characters except for printer time/date where field length is limited to 31 characters. Corrected an issue where a text field containing Arabic text could not be edited because Arabic was not displayed in the dialog. Corrected an issue where menu items were displayed in English when the language was set to Portuguese. Corrected an issue when using a text database and LINE was displayed first in the combo box list containing available search fields. This caused the search to be shifted by one field. Microsoft has ended extended support for Windows Server 2003. This release aligns to that decision, with support for Windows Server 2003 having been removed. There is nothing implemented to prevent this release from running on Windows Server 2003. However, this and future versions are not tested on Windows Server 2003.
04 Apr 2016	2.5.0.9385	 Corrected an issue where on some computers that have the font size set to 125%, some elements were positioned incorrectly and unaccessible on the dialogs. Corrected the Printer Tools menu when the

I		language is set to Portuguese (Brazilian).
		 Support for Gen2 v2 RFID tags is available when using ZDesigner driver v5.1.07.6289 and later.
02 Nov 2016	2.5.0.9393	 Updated the EULA in the distribution. Removed a url reference in the help. Added support for the following printer models: ZQ310 ZQ320 ZT510 ZT610 ZT610R ZT620 ZT620R ZR318 ZR328
25 Oct 2017	2.5.0.9419	 Corrected an issue where the ZPL output was incorrect when the combination of label rows & columns in the label setup was greater than 20. Corrected the VB Script filename reference in the help system. Corrected an issue where the value was not incremented correctly when using counters and the change value was greater than 1. Corrected an issue where the Printer Tools menu was empty when a shared printer was used. Added support for the following printer models: ZD620 GK420E GK888E
08 Nov 2017	2.5.0.9420	 Updated to include Windows driver that has the GK420E/GK888E PnP strings changed to GK420e/GK888e.
12 Jan 2018	2.5.0.9424	 Added support for the following printer models: GK420t Plus ZD510 ZQ610 ZQ620 ZR658 ZR668
22 Aug 2018	2.5.0.9425	Added support for the following printer models:GT800 Plus

		 ZD511 ZQ120 ZQ220 ZQ630 ZQ630R ZR138
27 Sep 2018	2.5.0.9427	 Added support for the following printer models: ZD220 ZD230 ZD888

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Technical Support

Worldwide Technical Support is available through your Reseller, or at: https://www.zebra.com/support

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Software Updates

ZebraDesigner 2 and ZebraDesigner Pro 2 can be updated and modified to take advantage of new developments. Updates will be available on our web site: https://www.zebra.com/zdpro

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